

# **Thermal overload relays** Type TA Class 10

## Description

- Available for starter construction with A Line contactors and separate panel mounting
- Designed for close couple mounting
- Separate base mounting available for all overload relays
- Class 10 adjustable overload relays are standard with all ABB Line starters
- Reset can also be adjusted to function as a stop button
- Screwdriver guide holes
- All terminal screws are available from the front
- UL File No: E48139

#### CSA File No: LR98336

- Trip indication
- · Remote trip and reset option available
- · Single phase and phase unbalance protection
- Isolated alarm circuit (N.O.) contact
- Ambient compensation: -25°C to +55°C (-13°F to +131°F)
- Manual test
- Manual or automatic reset
- · Factory calibrated and tested
- Wide adjustment range

#### Tripping classes of the thermal overload relays

Standard classes in IEC 947-4-1 are classes: 10 A, 10, 20, 30. The tripping class indicates according to IEC 947-4-1 the maximum tripping time in seconds under specified conditions of test at 7.2 times the setting current and specifies tripping and non tripping times for 1.5 and 7.2 times the setting current. Mostly used class is 10 A.

#### Abstract from IEC 947-4-1

Tripping class	10 A	10	20	30
Max. tripping time at 1.5 x setting current (s) (warm state)	120	240	480	720
Tripping time at 7.2 x setting current (s) (cold state)	2 – 10	4 – 10	6 – 20	9 – 30
At 1.05 x setting current		no trip	ping	

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# Description

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TA thermal overload relays are used with A Line contactors for the protection of motors having a nominal voltage of up to 600VAC max per UL/CSA (690VAC and 800VDC per IEC).

## Product range

Standard relays:

- Types: TA25DU, TA42DU, TA75DU, TA80DU, TA110DU, TA200DU and TA450DU
- TA25 to TA110 and TA200 are directly connected in the motor circuit.
- TA450DU relays are fed through a linear type transformer

#### Special construction

Thermal overload relays with different certifications and approvals. Relays for protection EEx e motors.

#### Construction and function

#### General

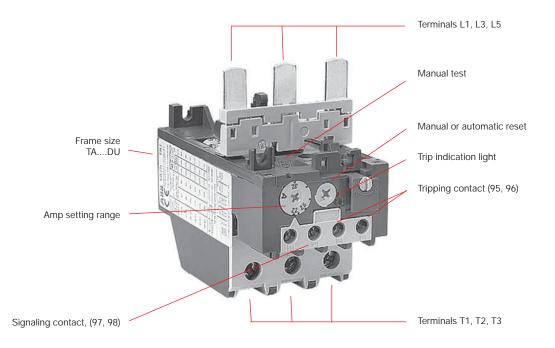
Thermal O/L relays and their accessories meet UL, CSA and most other important international standards (IEC), European standards (EN) and the most important national standards (DIN-VDE, NFC-UTE, BS, etc.). They meet the certification and approval directives required throughout the world.

Thermal overload relays are 3 pole. The motor current flows through their bimetals (1 per phase) which are indirectly heated. Under the effect of the heating, the bimetals bend, cause the relay to trip and the position of the auxiliary contacts to change.

The relay setting range is graduated in amps. In compliance with international and national standards, the setting current is the motor nominal current and not the tripping current (no tripping at 1.05 x setting current, tripping at 1.2 times setting current).

The tripping curves (cold or warm starting, 3 phases and 2 phases) are shown on page 2.14.

The relays are built to be self protecting in the event of an overload until the short circuit protection device is activated.



# Description

Thermal Overload relays

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TA25DU

#### Application **Technical data**

#### • All the relays have:

- Free tripping: the resetting button, even if held in, does not prevent tripping of the thermal overload relay in the event of a fault.
  Temperature compensation
  Phase failure protection according to IEC 947-4-1: Within the limits of the setting range, a reduced tripping time, and thus improved motor protection, is obrtained in case of a phase failure.
  Tripping class: 10A, for TA relays
  Test functions and resetting: see table below.

- Auxiliary contacts

The relays have two built in auxiliary contacts: NC marked 95-96; NO marked 97-98. Both contacts are physically separate and can thus be used for 2 different circuits (control circuit and indication circuit).

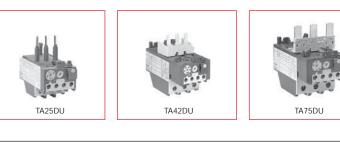
## Function of TA25DU – TA450DU thermal O/L relays

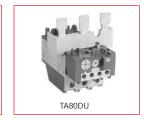
	Resetting		5-96 Open 7-98 Closed	Relay not tripped	{95-96 Closed 97-98 Open
	Contacts	Manual	Automatic	Both manual and	d automatic
Effect of blue	Resetting	Yes	No	No	
button indexed on R	95-96	Closed when the button is pressed	No effect	No effect	
(RESET ONLY)	97-98	Open when the button is pressed	- NO effect	No effect	
Effect of blue	Resetting	Yes	No	No	
button indexed on R/O	95-96	Closed when the button is released	No effect	Open when the butto Closed when the butt	
(RESET/OFF)	97-98	Open when the button is pressed		No effect	



# Selection guide TA25DU – TA80DU

DR25-A





## Main characteristics

Types

Construction		Prote	3 pole with ambient temperal action against single phase operation.	ture variation compensation. Built in auxiliary contacts: 1N.O. + 11	N.C.
Resetting			Convertible:	Manual to Automatic	
Setting ranges Number		18	3	6	4
	from to	0.1 – 0.16A 24 – 32A	18 – 25A 29 – 42A	18 – 25A 60 – 80A	29 - 42A 60 - 80A
Mounted with cont	actors		1		
Mounting kit			No kit is required for mounting the	rmal O/L relays below contactors	
Types of contactors for combined mounting		A/AE/AL9 A/AE/AL12 A/AE/AL16 A/AE/AL26			
		A/AE/AL30	A/AE30		
		A/AE/AL40	A/AE40	A/AE/AF50 A/AE/AF63 A/AE/AF75	
					A/AE/AF95 A/AE/AF110
Mounted separatel	y (i.e. separate from con				
Separate mounting kit		DB25		DB80	
Accessories					
Tripping coil		DS25-A			

Terminals protected against direct contact (without the addition of terminal shrouds)

BA5-50

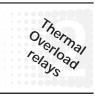
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Resetting coil

Terminal shroud

Function markers

# Selection guide TA110DU – TA450DU



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Types Main characteristics		TA110DU	TA200DU	TA450DU	
Construction			3 pole with ambient temperatu	revertation componention	
Construction		Protect	ion against single phase operation. E	Built in auxiliary contacts: 1N.O. + 1N.	C.
			5 <sup>113</sup> P 95 97 <b>1 1 1 1 1 1 1 1 1 1</b>		3 5 R 95 97 4 6 96 98
Resetting			Convertible: manua	al to automatic	
Setting ranges	Number	2	6	3	
	from A to A	65 – 90 80 – 110	65 – 90 150 – 200	130 – 185 220 – 310	
Mounted with contacto				0.0	ļ
Mounting kit		No kit is required for mo	ounting thermal O/L relays	See p	age 2.7.
Types of contactors for combined mounting		A/AE/AF95 A/AE/AF110			
			A/AF145 A/AF185	A/AF210 + DT450/A300 A/AF260 + DT450/A300 A/AF300 + DT450/A300	-
Mounted separately (i.e.	separate from contactor)				
Separate mounting kit		DB20	0	No kit required for separate mo	unting of thermal O/L relays
Accessories					
Tripping coil					
Resetting coil			17000	17450	
Terminal shroud		1	LT200 -	LT450 -	
Function markers			BA5-5	00	

① Terminals protected against direct contact (without the addition of terminal shrouds)



# **TA25 - TA450** Class 10 for Contactors A9 – A/AF300

<b>C 1</b>
_

11	For contactor	Setting range A	Suffix Code	Catalog number	List price
TA25DU	A/AE/AL9 – A/AE/AL40	$\begin{array}{rrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrr$	A B C D E F G H J K L M N P Q R S T	TA25DU0.16 TA25DU0.25 TA25DU0.4 TA25DU0.63 TA25DU1.0 TA25DU1.4 TA25DU1.8 TA25DU2.4 TA25DU3.1 TA25DU4.0 TA25DU4.0 TA25DU4.5 TA25DU4.5 TA25DU4.5 TA25DU4.5 TA25DU11 TA25DU14 TA25DU14 TA25DU19 TA25DU25 TA25DU32	\$ 63
9 9 9	A/AE30 – A/AE40	18 - 25 22 - 32 29 - 42	A B C	TA42DU25 TA42DU32 TA42DU42	78
TA42DU	A/AE/AF50 – A/AE/AF75	$ \begin{array}{rrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrr$	A B C D E F	TA75DU25 TA75DU32 TA75DU42 TA75DU52 TA75DU63 TA75DU80	102
00°	A/AE/AF95 – A/AE/AF110	$\begin{array}{rrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrr$	C D E F	TA80DU42 TA80DU52 TA80DU63 TA80DU80	135
0000		65 - 90 80 - 110	A B	TA110DU90 TA110DU110	165
		65 - 90 80 - 110	AB	TA200DU90 TA200DU110	165
ra75DU	A/AF145 – A/AF185	100 - 135 110 - 150 130 - 175 150 - 200	C D E F	TA200DU135 TA200DU150 TA200DU175 TA200DU200	225
	A/AF210 – A/AF300	130 - 185 165 - 235 220 - 310	A B C	TA450DU185 ① TA450DU235 TA450DU310	488
11 T 02	AF400 – AF750		nic overloads, p		

TA80DU

20



TA110DU

0 TA450 overloads require mounting kits for installation.

# Accessories





## Separate mounting kits

For O/L	Amps	Catalog	List
relays		number	price
TA25DU	$\begin{array}{rrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrr$	DB25/25A	\$ 30
TA25DU		DB25/32A	38
TA42DU, TA75DU, TA80DU		DB80	45
TA110DU, TA200DU		DB200	60

#### Flat pin terminal blocks

-	Catalog	List
Mounting on:	number	price
TA25DU relay DB25/25A or DB25/32A	LC30-T LC26-B1	

#### Terminal block — AWG #8 cable

Mounting on:	Catalog number	List price
TA25DU (25A or less) or DB25/25A	DX25	\$ 15

LC terminal blocks can be used to convert standard connections into Faston connections: 2 x 6.3mm or 4 x 2.8mm per pole. The connections are protected against accidental contact.

The LC30-T has a terminal block for the 3 power terminals and a second for the 4 auxiliary terminals of a TA25DU thermal

The LC26-B1 has two identical terminal blocks each for 3 power terminals. This block allows the power terminals to be mounted with two DB25 kits or a TA25DU thermal O/L relay and DB25 kit assembly.

NOTE: According to DIN 46429 part 1 and NFC 20-120 the max. capacity of a Faston connection is 25 A.

## Mounting kit - for TA450 overload relay

For contactor	Catalog number	List price
A145 – A185 A210 – A300	DT450/A185 DT450/A300	\$ 225

1

#### Terminal shrouds - for contactors and overload relays

Contactor	Overload relay	Catalog number	List price
A9 - A16 A26 - A40	TA25DU	Included	-
A30 – A40	TA42DU	Included	_
A50 – A75	TA75DU	Included	_
A95 – A110	TA80DU TA110DU	Included	—
A145 – A185	TA200DU	LT185-AY	\$ 10
A145 – A185	Load side of TA200DU	LT200A185	50

#### Terminal lug kits

Wire range	For	Catalog	List
	overloads	number	price
6 – 250MCM	TA110DU, TA200DU	EHTK210	\$ 90
4 – 400MCM	TA450DU185	ATK300HK	78
(2) 4 – 500MCM	TA450DU310	ATK300/2HK	120





## **Accessories**

Remote tripping coils

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## Installation diagrams

#### For connection of DS25-A to TA25DU relay

	Catalog number ①	List price	
DS25-A remote tripping coil	24V 48V 110V 220/380V 500V	DS25-A-24 DS25-A-48 DS25-A-110 DS25-A-220/380 DS25-A-500	\$ 60
DS25-A remote resetting coil	24V 48V 110V 220/380V 500V	DR25-A-24 DR25-A-48 DR25-A-110 DR25-A-220/380 DR25-A-500	

#### **Application**

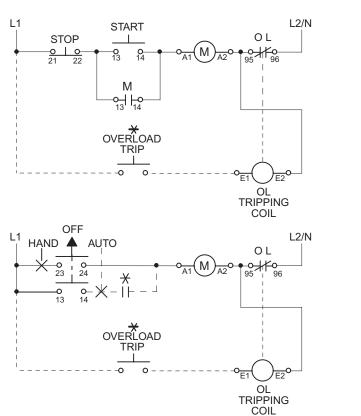
• The DS25-A coil is used for remote electrical tripping of the TA25 DU thermal O/L relay and is connected to the relay's normally closed 95-96 auxiliary contact.

• The DR 25-A coil is used for remote electrical resetting of the TA25DU thermal O/L relay which is adjusted for "Manual resetting;" it is connected to the relay's normally open 97-98 auxiliary contact.

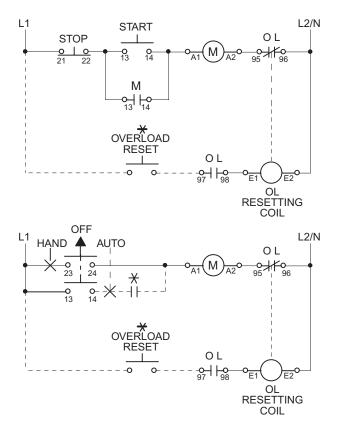
The coils are not designed for continuous duty. Impulse duration: 0.2 to 0.35 s.

Set the button to "Man" (Manual resetting).

Mounting: clipped on to TA25DU thermal O/L relay.



## For connection of DR25-A to TA25DU relay

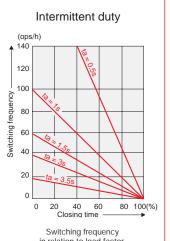


① Cannot be used with TA42, TA75, or TA200 overload relays.

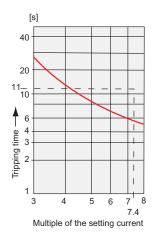
Discount schedule TAA — TA25

2.8

# **Technical data** TA25DU – TA450DU



in relation to load factor. t<sub>a</sub>: motor starting time.



TA thermal O/L relay cold-state tripping characteristics

#### Switching frequency:

To avoid untimely tripping, TA and T thermal O/L relays have been designed to withstand roughly 15 switching operations per hour with an approximately equal distribution between working and rest cycles.

In these conditions, the motor starting time must not exceed 1 second and the starting current must be lower than or equal to 6 times the motor  $I_n$ .

For intermittent operations, the diagram opposite specifies relay operating limits.

Example:	Motor starting time:	1 sec.
Load fa	ctor:	40 %

Switching frequency: 60 ops./h according to diagram

For a higher number of operations and for load variations (e.g. frequent starting and braking), it is advisable to use CUSTORAPID® protection.

For motors subject to particularly severe operating conditions (e.g. locked rotor) it is advisable to use protection combined with a thermal O/L relay and the CUSTORAPID® system.

#### Protection of motors with long starting time

See electronic overload relay section, pages 2.21 - 2.32.

#### Mounting position

On a support at an angle of  $\pm$  30° in relation to the vertical plane (standard position).

Other mounting positions possible, except mounting on a horizontal plane (in this case the tripping mechanism would be located above the bimetals).

Special version for EEx e motors

Consult factory.

#### Tripping limits at ambient temperatures varying by + 20°C

#### Ambient temperature compensation

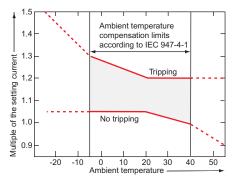
Thermal O/L relays are compensated against ambient temperature variations by a compensation bimetal which is sensitive to the ambient temperature.

Thermal O/L relays are designed to operate between -5 °C and +40 °C in compliance with standard IEC 947-4-1. For a wider range of -25 °C to +55 °C consult the graph opposite.

 $\mbox{Example: tripping at -25 °C. Tripping takes place before 1.5 times the setting current.$ 

**Resetting:** TA25DU – TA450 DU thermal O/L relays have convertible manual/automatic resetting.

Delivery: in manual resetting mode.





# **Technical data** TA25DU – TA80DU

Types	TA25	DU	TA42DU	TA75DU	TA80DU
Standards: (international, European)	IEC 947-4-1, EN 60947-4-1				
Rated insulation voltage U <sub>i</sub> V according to IEC 947-4-1		690			
Rated impulse withstand voltage U <sub>imp</sub> kV according to IEC 947-4-1		6			
Permissible ambient temperature – for storage °C – for operation °C	-	-40 to +70 -25 to +55 with temperature compensation (maximum values: see page 2.9)			
Climatic withstand DIN 50017			Humidity in alterna	te climate KFW, 30 cycles	
Mounting positions	On a support at an angle of ±30° in relation to the vertical plane (standard position). Other positions possible except mounting on a horizontal plane (in this case the tripping mechanism would be located above the bimetals).				
Shock withstand shock duration ms at nominal I Critical direction	15				
of shocks A1, A2 multiples of g				12	
Resistance to vibrations (±1 mm, 50 Hz) multiples of g	8				
Mounting – on contactor – separate with DB - kit	Latching below the contactor, screw fixing on main terminals Using screws: 2 x M4 or 35 mm EN 50022				
Forminals and cross-sectional areas for main conductors (motor side) • screw terminal – with cable clamp	TA25DU sett from 0.1-0.1 to 18-25A M4	ing ranges: 6A 24-32 A			
- via tunnel connector - flat type for lug or bar		M5 -	M6 _	M6 _	M6 _
conductor cross-sectional area <ul> <li>rigid solid or rigid stranded</li> <li>flexible with cable end</li> <li>recommended bars</li> <li>mm</li> </ul>	2 x 1.5 - 6 2 x 1.5 - 4 -	1 x 10 2 x 0.75- 6 -	_	1 x 2.5 - 35 or 2 x 2.5 x 1 1 x 2.5 - 25 or 2 x 2.5 x 1 -	
Terminals and cross-sectional area for auxiliary conductors					
<ul> <li>screw terminal (screw size)         <ul> <li>with cable clamp</li> </ul> </li> </ul>	M 3.5				
conductor cross-sectional area     - rigid solid or rigid stranded     - flexible with cable end     2 x mm <sup>2</sup> 2 x mm <sup>2</sup>	0.75 - 4 0.75 - 2.5				
Degree of protection	All the terminals are protected against direct contact according to VDE 0106/Part. 100. (without additional terminal shrouds) All the terminals are protected against direct or the terminal shrouds against direct or the terminal shrouge against direct or termina				All the terminals are protected against direct
					direct contact according VDE0106/part 100 (with additional terminal shrouc for the main terminals

# **Pole Technical Characteristics**

Pole Technical Characteristics Types	TA25 DU	TA42 DU	TA75 DU	TA80 DU	TA10 DU	TA200 DU	TA450 DU
Number of poles				3		00	00
Setting ranges		see page 2.6					
Tripping class according to IEC 947-4-1, EN 60947-1		10 A					
Rated operational frequencies	Hz	0 - 400 50/60			50/60		
Max. switching frequency without untimely tripping		Up to 15 starts/h or 60 starts/h with 40 % on-load factor when neither the starting current of 6 x $I_n$ nor the starting time 1 s are exceeded.					
Resistance per phase in m $\Omega$ and heat dissipation in W		see page 2.13					

# **Technical data** TA110DU – TA450DU



Туреѕ		TA110DU	TA200DU	TA450DU
Standards: (international, European)		IEC 947-4-1, EN 60947-4-1		EN 60947-4-1
Rated insulation voltage U <sub>i</sub> according to IEC 947-4-1	V	69	0	1000
Rated impulse withstand voltage U <sub>imp</sub> according to IEC 947-4-1	kV	6		8
Permissible ambient temperature – for storage – for operation	°C °C	–25 to +55 w	–40 to vith temperature compension	) +70 ation (maximum values: see page 2.9)
Climatic withstand DIN 50017			Humidity in alternate c	limate KFW, 30 cycles
Mounting positions		On a support at an angle of ±30° in relation to the vertical plane (standard position). Other position possible except mounting on a horizontal plane (in this case the tripping mechanism would be located above the bimetals).		
Shock withstand shock duration at nominal I <sub>e</sub>	on ms		1!	5
Critical direction of shocks A1, A2 multipl	es of g	12		
Resistance to vibrations (±1 mm, 50 Hz) multipl	es of g	8		
Mounting – on contactor – separate with DB - kit		4 x M5 screws		
Terminals and cross-sectional areas for main conductors (motor side) • screw terminal - with cable clamp - via tunnel connector - flat type for lug or bar	A2	нс, мв _	- - M10	 
<ul> <li>conductor cross-sectional area         <ul> <li>rigid solid or rigid stranded</li> <li>flexible with cable end</li> <li>recommended bars</li> </ul> </li> </ul>	mm <sup>2</sup> mm <sup>2</sup> mm	16 – 35 16 – 35 12 x 3	25 - 120 25 - 95 20 x 4	2 x 240 2 x 240 20 x 45
Terminals and cross-sectional area for auxiliary conductors				4
<ul> <li>screw terminal (screw size)         <ul> <li>with cable clamp</li> </ul> </li> </ul>		M 3.5		
conductor cross-sectional area     – rigid solid or rigid stranded     – flexible with cable end	x mm <sup>2</sup> x mm <sup>2</sup>	0.75 - 4 0.75 - 2.5		
Degree of protection		All the terminals are protected against direct contact according to VDE 0106/Part. 100. (with additional terminal shrouds)		

## Technical characteristics of auxiliary contacts for thermal O/L relays: TA25DU to TA450DU

Auxiliary contacts	1	normally closed N.C.	normally open N.O.
Terminal marking		95-96	97-98
Rated operational voltage U <sub>e</sub>	VAC	500	500
Conventional thermal current (in free air) $I_{th}$	A	10	6
Rated operational current I <sub>e</sub> , AC-15 up to 240 V up to 440 V up to 500 V	A A A	3.0 1.9 1.0	1.5 0.95 0.75
Rated operational current I <sub>e</sub> DC-13 up to 250 V	А	0.12	0.04
Protection against short circuits gG (gl) fuses (according to IEC 269) S 271/S 281circuit-breaker	A	10 k3	6 k1
Maximum potential difference between N.C. and N.O. auxiliary contacts	VAC VDC	500 440	500 440



## **Technical data** Motor protection; Choice of protective device

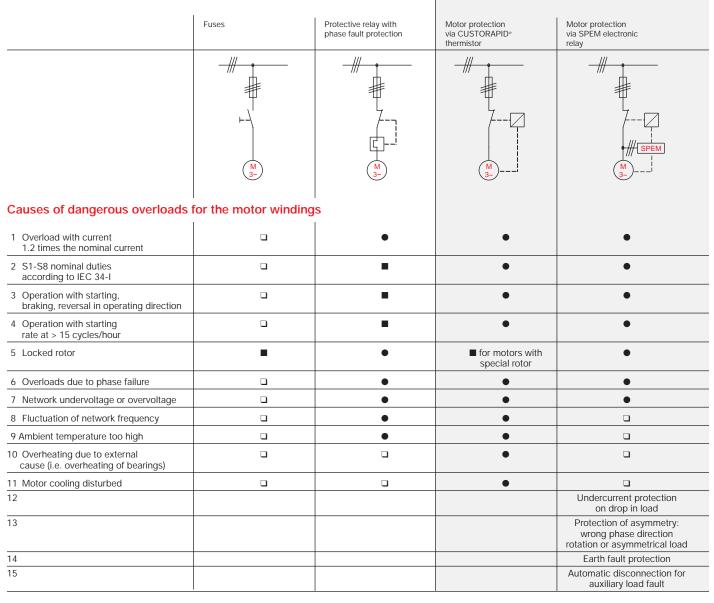
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#### Motor Protection — general

It is very important to choose an adequate protective device for the safety of the motor during operation and for its durability. The efficiency of protection methods varies according to the application. The overview below will help you to choose. There is no general rule and we are available to advise you for special applications and especially in the case of difficult starting. **Protective devices and efficiency** 

#### Protection in relation to current:

#### Protection in relation to temperature:



## Protection efficiency:

unsuitable

## Note: Fuses

Fuses do not protect motors against overloads. They are only used to protect installations and lines against short circuits. To ensure efficient protection of a motor against short circuits, it is advisable to use aM type fuses in association with thermal OLR relays.

very average efficiency

perfectly efficient

For the selection of fuses or circuit-breakers, refer to the indications given in this catalogue concerning contactors on the one hand and thermal O/L relays on the other.

In general, fuse protection for direct-on-line starting must be sized as follows:

- aM fuses: choose the fuse rating immediately above the full load value of the motor current.

- gG (gl) fuses: determine the fuse rating immediately above the motor current value and choose the next highest fuse rating.

# **Technical data** Resistance and Joule losses per phase Short circuit protection

## Resistance and Joule losses per phase, short circuit protection

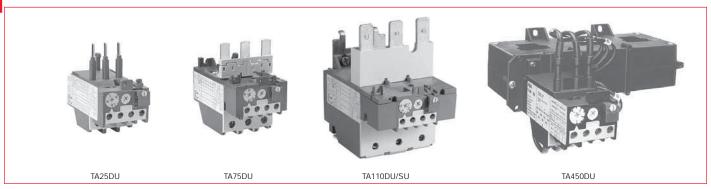
Setting range current from - to A A	Resistance per phase mΩ	Joule losses per phase at max. setting W
TA25DU		
$\begin{array}{rrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrr$	85850 85150 13750	2.2 2.2 2.2
$\begin{array}{rrrr} 0.4 & - & 0.63 \\ 0.63 & - & 1.0 \\ 1.0 & - & 1.4 \end{array}$	5370 2190 1120	2.2 2.2 2.2
$\begin{array}{rrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrr$	670 383 229	2.2 2.2 2.2
$\begin{array}{rrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrr$	137 87.5 61	2.2 2.2 2.2
$\begin{array}{rrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrr$	30.4 18.2 11.2 6.3 4.7 3.2	2.2 2.2 2.2 2.3 2.9 3.3
TA42DU		
18 - 25 22 - 32 29 - 42	5.5 2.89 1.84	3.43 2.91 3.24
TA75DU		
$ \begin{array}{rcrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrr$	5.5 2.89 1.84 1.3 0.936 0.615	3.43 2.91 3.24 3.51 3.72 3.94
TA80DU		
29 - 42 36 - 52 45 - 63 60 - 80	1.84 1.3 0.936 0.615	3.24 3.51 3.72 3.94

Setting range current from – to A A	Resistance per phase mΩ	Joule losses per phase at max. setting W
<b>TA110DU</b> 80 - 110	0.378	3.78
TA200DU		
100 - 135	0.318	5.79
110 – 150	0.255	5.74
130 - 175	0.214	6.55
150 – 200	0.182	7.28
TA450DU		
130 - 185		2.5
165 - 235		2.5
220 - 310		2.5

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# Technical data Tripping curves



TA-DU thermal O/L relays are 3-pole with manual or automatic resetting mode selection.

The resetting button can also be used for stopping.

Built-in auxiliary contacts are physically separate and, consequently, can be used in different circuits (control circuit/indication circuit).

(tripping class 10A)

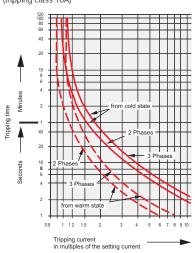
Each relay is temperature compensated and ensures phase failure protection.

Protective relays up to size TA75DU are protected against direct contact via the front face. Terminal shrouds are available for TA200DU to TA450DU size relays. The connecting terminals are delivered in open position with (+,-) pozidriv screws and screwdriver guidance. It is advisable to tighten unused terminal screws.

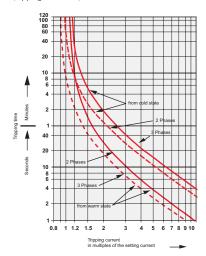
TA42DU, TA75DU and TA80DU

#### Thermal O/L relay tripping curves

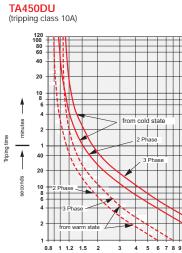




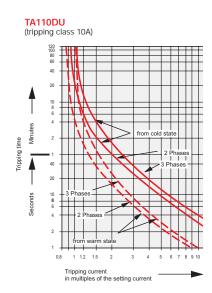
TA200DU (tripping class 10A)



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Tripping current as multiple of setting current



2.14