

INSTRUCTION SHEET

A3PL push to test illuminated push button



A WARNING

Hazardous voltage. Can cause death, serious personal injury or property damage.

To avoid electrical shock, turn off electrical power to controls before performing installation or maintenance.

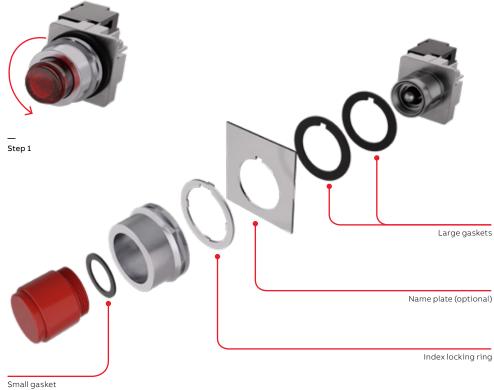
For replacement parts information or an application guide, visit our website at abb.com/low-voltage or contact your ABB representative.

For more information on optional mounting kits, name plates and other accessories, visit abb.com/low-voltage.



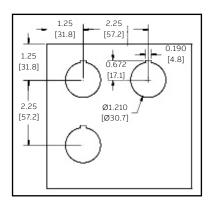
These instructions do not purport to cover all details or variations in equipment nor to provide for every possible contingency to be met in connection with installation, operation or maintenance. Should further information be desired or should particular problems arise that are not covered sufficiently for the purchaser's purpose, the matter should be referred to ABB Inc.

The contents of this instruction manual shall not become part of or modify any prior or existing agreement, commitment or relationship. The sales contract contains the entire obligation of ABB. The warranty contained in the contract between the parties is the sole warranty of ABB. Any statements contained herein do not create new warranties or modify the existing warranty.

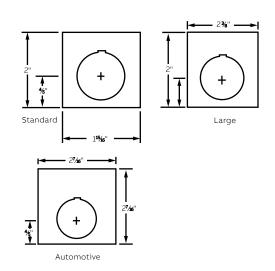


Step 2

Disassemble before installation



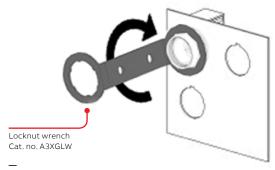
Mounting hole pattern
Typical spacing shown. Automotive name plate
requires 2.5" spacing. Some accessories also
require additional spacing.



Name plates

Panel thickness range (inches)	Gaskets required
16 ga – 14 ga	3
(0.060 – 0.075)	
13 ga – 10 ga	2
(0.090 – 0.135)	
9 ga – 7 ga	1
(0.150 – 0.188)	

Step 4

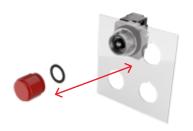


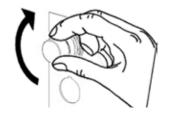
Step 5

Tighten locking nut to 40 ± 2 in-lb [4.5 Nm] recommended torque.

Contact block & light module installation:

Torque contact block retaining screws to 8-10 in-lb [0.9-1.1 Nm] Torque light module retaining screws to 4-5 in-lb [0.5-0.6 Nm]





Step 6b

Step 6a

Plastic lens

- 1. Place small gasket inside nut.
- 2. Insert lens into switch body.
- 3. Tighten securely by hand.

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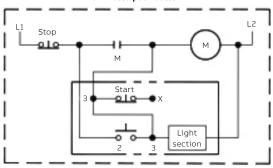
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Wiring instructions

(Typical motor controller applications)

Push to test L1 Stop Pilot light start L2 M M X Push to test unit Light Section

Illuminated push button



Replacement bulb chart

	Incandescentbulb				LED lamp – single bulb	
Volts		Red	Green	Yellow	White	Blue
6	#755*	A3XBL6R	A3XBL6G	A3XBL6Y	A3XBL6W	A3XBL6L
24	#757	A3XBL2R	A3XBL2G	A3XBL2Y	A3XBL2W	A3XBL2L
120	N/A	A3XBL4R	A3XBL4G	A3XBL4Y	A3XBL4W	A3XBL4L

*Also flashing lamp #267

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