



COPPER AVERAGING

Bendable Copper, Transmitter



The ACI Transmitter Copper Averaging Series features a two-wire, 4 to 20 mA loop powered output signal with an optional 3-Wire voltage output signal available. The Copper Averaging sensors are designed to be installed in medium to large ducts or air handling units where moisture, UV Light Air Treatment equipment, critical temperature control, higher corrosion resistance and faster response times when compared to similar Aluminum sensing elements. Copper has also been proven to provide an anti-bacterial effect on molds, fungus and other bacteria typically found in ducts. All transmitters include Zero and Span adjustments for field calibration and are calibrated using NIST Certified Calibration equipment. ACI recommends the use of an 18 to 22 AWG shielded cable for all temperature transmitter installations to reduce the possibility of noise being introduced onto the signal lines. The 1K Ohm Rigid Averaging sensor assemblies include a continuous sensing element that covers the entire length of the 8 to 100 foot sensing elements and are manufactured using Etched Teflon lead wires to differentiate

between the different sensor types. All units are hermetically sealed using our epoxy material to eliminate the effects of moisture on the sensors. All Copper Averaging transmitters include a foam pad to properly seal the duct and limit vibration once installed. Optional NEMA/IP rated weather proof enclosures are available as specified on the back of the product data sheet. For best accuracy, ACI recommends the use of the A/TTM Series Matched transmitters with a 3 or 5 Point NIST Calibration Certificate, since they include a second calibration process in which the RTD and transmitter are calibrated together as a system.

Applications: Roof Top Units, Air Handlers, Monitoring Supply/Discharge/Return/Mixed Air Temperatures, Data Centers, Hospitals, Laboratories

PRODUCT SPECIFICATIONS

Transmitter Supply Voltage Supply Current:	+8.5 to 32 VDC (Reverse Polarity Protected) 25 mA minimum
Maximum Load Resistance:	250 Ohm Load: +13.5 to 32 VDC 500 Ohm Load: +18.5 to 32 VDC (Terminal Voltage - 8.5 V) 0.020 A
Output Signals:	Current: 4-20 mA (2-Wire Loop Powered) Voltage: 1-5 VDC or 2-10 VDC (3-Wires)
Calibrated Accuracy Linearity¹:	Temp. Spans < 500°F (260°C): +/- 0.2%
Thermal Drift²:	Temp. Spans < 100°F (38°C): +/- 0.04%/°F Temp. Spans > 100°F (38°C): +/- 0.02%
Min/Max Temperature Spans:	Minimum Span: 50°F (28°C) Maximum Span: 400°F (204°C)
TTM100/TTM1K NIST Certification Points:	3 Point NIST: 20%, 50% & 80% of span 5 Point NIST: 0%, 20%, 50%, 80% & 100% of span
Warm Up Time Warm Up Drift:	10 Minutes +/- 0.1%
Transmitter Operating Temperature Range:	-40°F to 185°F (-40 to 85°C)
Connections Wire Size:	Screw Terminal Blocks (Polarity Sensitive) 16 AWG (1.31 mm ²) to 26 AWG (0.129 mm ²)
Terminal Block Torque Rating:	0.37 ft-lb (0.5 Nm) nominal
Sensor Type Sensor Curve Sensing Points:	Platinum RTD PTC (Positive Temperature Coefficient) Continuous
Number Wires Wire Colors:	Three Black/Black/White (Polarity Sensitive)
Sensor Output @ 0°C (32°F):	1000 Ohms nominal
Sensor Accuracy:	+/- 0.1% @ 0°C (32°F) +/- 0.25% @ 21°C (70°F) +/- 1.0% @ 130°C (266°F)
Temperature Coefficient:	3850 ppm / °C
Response Time (63% Step Change):	15 Seconds nominal
Sensor Operating Temperature Range:	-40 to 135°C (-40 to 275°F)
Enclosure Specifications (Operating Temperature, Material, Flammability, NEMA/IP Ratings):	"-GD" Enclosure: -40 to 115°C (-40 to 239°F); Galvanized Steel; NEMA 1 (IP10) "-PB" Enclosure: -30 to 90°C (-22 to 194°F); ABS Plastic; UL94-HB; Plenum Rated "-BB" Enclosure: -40 to 115°C (-40 to 239°F); Aluminum; NEMA 3R (IP 14) "-4X" Enclosure: -40 to 70°C (-40 to 158°F); Polystyrene Plastic; UL94-V2; NEMA 4X (IP 66)
Storage Temperature Range:	-40 to 80°C (-40 to 176°F)
Operating Humidity Range:	5 to 90% RH, non-condensing
Sensing Element Material Sensor Diameter:	Copper 0.210" (5.34mm) nominal
Probe Diameter Probe Material:	0.250" (6.35mm) 304 Stainless Steel
Fitting Material Flammability Rating:	Polyamide 66 (High Performance Nylon 66) UL94-HB
Fitting Thread Size:	1/8"-27 NPSM
Foam Pad Material Flammability Rating:	Neoprene/EPDM/SBR Polymer UL94-HBF; FMVSS-302; MIL-R-6130C
Lead Length Conductor Size:	12" (30.5 cm) 22 AWG (0.65mm)
Lead Wire Insulation Wire Rating:	Etched Teflon (PTFE) Colored Leads Mil Spec 16878/4 Type E
Conductor Material:	Silver Plated Copper
Product Dimensions Product Weight:	See table on back of Product Data sheet
Agency Approvals:	RoHS2, WEEE

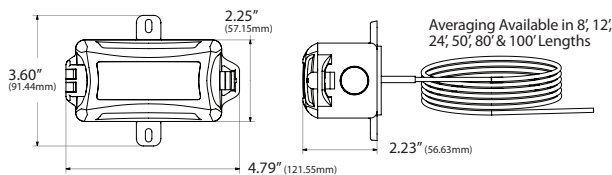
Note¹: Transmitter's calibrated at 71°F (22°C) nominal | **Note²:** Thermal Drift is referenced to 71°F (22°C) nominal calibration temperature





DIMENSIONAL DRAWING. WEIGHTS

Plastic Box Enclosure [PB]

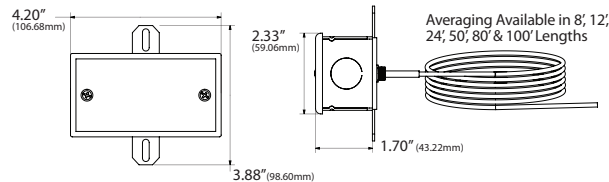


xx = Sensor Type | yy = Insertion Length

Plastic Box Enclosure [PB] Weights

ACI Model #	8' (Probe Length)	12' (Probe Length)	24' (Probe Length)
A/xx-A-yy-PB	0.72 lbs. (0.327 kg)	0.96 lbs. (0.435 kg)	1.70 lbs. (0.771 kg)
ACI Model #	50' (Probe Length)	80' (Probe Length)	100' (Probe Length)
A/xx-A-yy-PB	3.28 lbs. (1.488 kg)	4.54 lbs. (2.059 kg)	5.62 lbs. (2.549 kg)

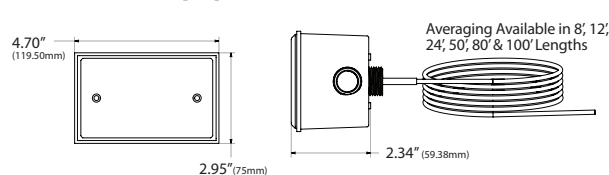
Galvanized Enclosure [GD]



Galvanized Enclosure [GD] Weights

ACI Model #	8' (Probe Length)	12' (Probe Length)	24' (Probe Length)
A/xx-A-yy-GD	1.16 lbs. (0.526 kg)	1.40 lbs. (0.635 kg)	2.20 lbs. (0.998 kg)
ACI Model #	50' (Probe Length)	80' (Probe Length)	100' (Probe Length)
A/xx-A-yy-GD	3.78 lbs. (1.715 kg)	5.08 lbs. (2.304 kg)	6.16 lbs. (2.794 kg)

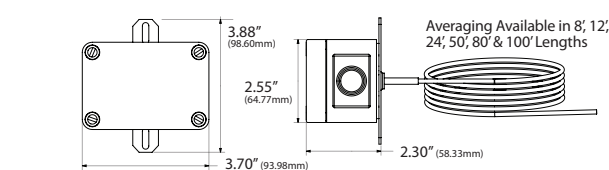
Bell Box Enclosure [BB]



Bell Box Enclosure [BB] Weights

ACI Model #	8' (Probe Length)	12' (Probe Length)	24' (Probe Length)
A/xx-A-yy-BB	1.22 lbs. (0.553 kg)	1.44 lbs. (0.653 kg)	2.18 lbs. (0.989 kg)
ACI Model #	50' (Probe Length)	80' (Probe Length)	100' (Probe Length)
A/xx-A-yy-BB	3.74 lbs. (1.696 kg)	5.04 lbs. (2.286 kg)	6.12 lbs. (2.776 kg)

NEMA 4X Enclosure [4X]



NEMA 4X Enclosure [4X] Weights

ACI Model #	8' (Probe Length)	12' (Probe Length)	24' (Probe Length)
A/xx-A-yy-4X	0.84 lbs. (0.381 kg)	1.06 lbs. (0.481 kg)	1.80 lbs. (0.816 kg)
ACI Model #	50' (Probe Length)	80' (Probe Length)	100' (Probe Length)
A/xx-A-yy-4X	3.36 lbs. (1.524 kg)	4.66 lbs. (2.114 kg)	5.74 lbs. (2.604 kg)

Standard Views

Product Weights

CUSTOM ORDERING

Model # Example: A/ TT1K A 24' 1 PB 0 to 40°C

MODEL #

A. Sensor Series No Selection Required	A/	A/
B. Model Series Select One (1)	TT1K = 1K Ω RTD, Temperature Transmitter TTM1K = 1K Ω Matched RTD/Transmitter**	
C. Configuration No Selection Required	A = Bendable Copper Averaging	A
D. Probe Length Select One (1)	8' = 8' (2.44 m) 12' = 12' (3.66 m) 24' = 24' (7.32 m) 50' = 50' (15.24 m) 80' = 80' (24.38 m) 100' = 100' (30.48 m)	
E. Analog Output Select One (1)	1 = 1 to 5 VDC 2 = 2 to 10 VDC 4 = 4 to 20 mA	
F. Enclosure Select One (1)	GD = Galvanized PB = Plastic BB = Aluminum, NEMA 3R 4X = NEMA 4X	
G. Calibrated Span	Specify Span in °F or °C (Best Accuracy in 100°F Increments)	

ACCESSORIES ORDERING

Model # Example: A/CAPILLARY CLIP QTY:1 -OR- 130525

Model #	Item #	Description
A/CAPILLARY CLIP QTY: 1	130525	Capillary Mounting Clip, Copper, Quantity: 1
A/CAPILLARY CLIP QTY: 50/BAG	142410	Capillary Mounting Clip, Copper, Quantity: 50/Bag
UNIVERSAL CLIP	128248	Universal Mounting Clip, Plastic, Quantity: 50/Bag

Note* = Must specify a 3 or 5 Point NIST Certificate with the TTM1K Transmitter above

