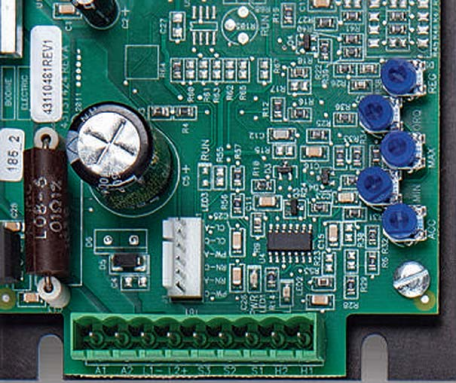
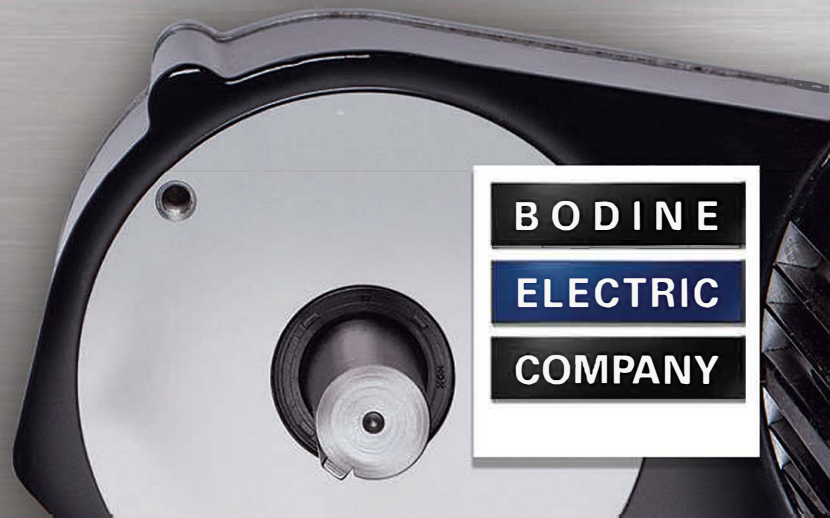
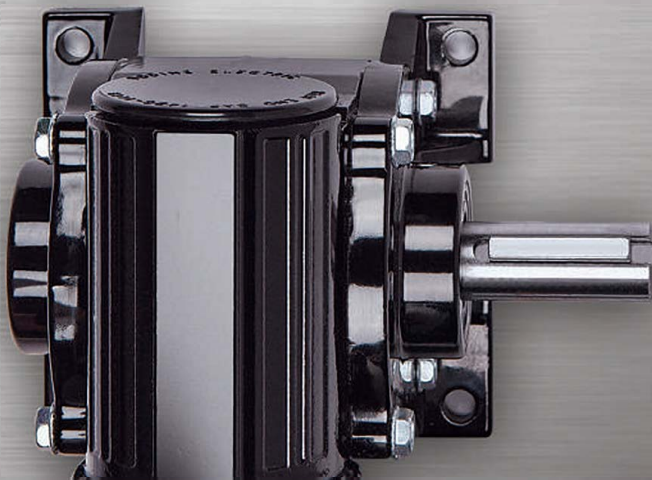
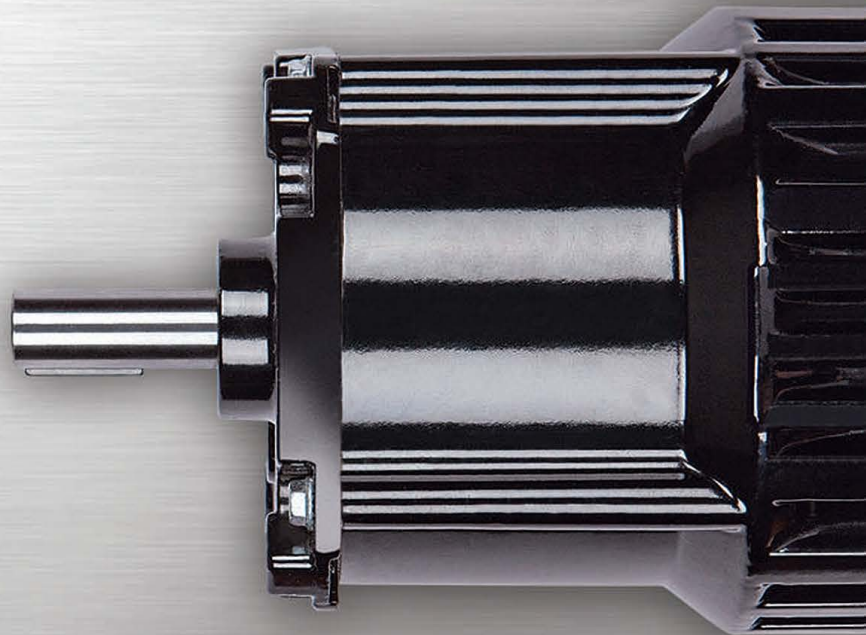




STANDARD PRODUCTS

GEARMOTORS • MOTORS • CONTROLS

AC
PMD
BLDC



BODINE
ELECTRIC
COMPANY

UL/CSA Safety Compliance



Products are marked cURus or UR/CSA, and most products meet CE. All products are also RoHS compliant. Motors and gearmotors conform to UL standard 1004 and CSA standard C22.2 No. 100. They are documented in UL file number E47177 and CSA file number LR2797. Electronic controls conform to UL standard 508 and CSA standard C22.2 No. 14. They are documented in UL file number E44529 and CSA file number LR26397.

Motor Options

For the comparative advantages of AC motors and gearmotors, see page 23.

Variable speed AC motors (Inverter Duty)

- 230 VAC, 60 Hz (3-phase) or 230/460 VAC, 60 Hz (3-phase)

Fixed-speed AC motors

- 115 VAC, 60 Hz (single-phase) or 230 VAC, 60 Hz (3-phase)

- Metric voltage ratings are 230 VAC, 50 Hz (1- or 3-phase)

Permanent magnet DC motors

- Voltage ratings are 12/24 VDC, 24 VDC, 90/130 VDC or 130 VDC
- Metric voltage rating is 180 VDC
- Compatible with 90 V controls (90/130 VDC and 130 VDC only)

Brushless DC (ECM) motors

- Voltage ratings are 24 or 130 VDC

NEW SCR rated permanent magnet DC gearmotors

- Voltage ratings are 90 and 180 VDC
- Rated maximum armature speed of 2500 rpm
- Compatible with unfiltered SCR controls

	Variable Speed Inverter Duty AC				Fixed-Speed AC					Permanent Magnet DC			Brushless DC		INTEGRA BLDC	
	30R	34R	42R	48R	K-2	30R	34R	42R	48R	24A	33A	42A	22B	34B	22B	34B
Power (HP)	1/25-1/17	1/8-1/4	3/8	1/3-3/4	1/1600- 1/200	1/40-1/30	1/15-1/5	1/12-1/4	1/5-1/2	1/50-1/7	1/16-1/3	1/4-1/2	1/16-1/5	1/5-3/8	1/16-1/8	1/4
Torque (oz-in.)	24-35	70-148	222	185-445	0.35-3.2	10-20	38-119	48-148	112-296	8-24	34-134	101-180	20-50	33-151	25-50	100
Rated Speed (rpm)	1700	1700, 1800	1700	1700, 1800	1200, 1550, 1800, 3600	1700, 1800, 3400	1700, 1800, 3400	1700, 3450	1700, 1800	2500, 11,500	2500	2500	2500, 10,000	2500, 10,000	2500	2500

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Gearmotors

TORQUE

Inline and Parallel Shaft

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up to 120 lb-in.	Type Z	6	39
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up to 1,000 lb-in.	Type CG	11	40
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Right Angle

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up to 77 lb-in.	Type 5R/5L	14	42
up to 121 lb-in.	Type 5N	15	42
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up to 148 lb-in.	Type 3RD	18	43
up to 296 lb-in.	Type 5H	18	42
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Motors Without Gearing

MOTOR TYPE	POWER	SPECIFICATIONS	DIMENSIONS
Torque Motors	from 3.5 to 68 oz-in.	20	45
Variable Speed—AC Pacesetter			
Inverter Duty	from 1/25 to 3/4 HP	21	45
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2 Year
system warranty

Accessories 36

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Purchase a Bodine gearmotor and speed control together and get our extended 2-year system warranty.

Metric Motors and Gearmotors

Metric Inline/Planetary

up to 26 Nm	Type 60P	4
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Metric Parallel Shaft

up to 0.67 Nm	Type A/T (K-2)	31
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Gearmotors

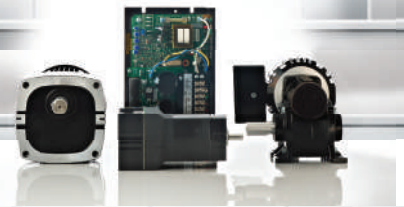
Inline and Parallel Shaft Gearmotors

60P Inline / Planetary Gearmotors | up to 226 lb-in.

- Twice the torque of conventional helical/spur parallel shaft gearboxes of similar size
- Lower-cost alternative to high-end servo systems
- Unvented gearhousing mounts in any orientation

- Permanently lubricated with high-performance lubricant
- Hardened steel gears for long life. Needle bearings for maximum performance.
- Environmental protection: **24A4-60P**: IP-66 (with shaft seal kit installed); **22B4-60P**: IP-44

- **22B4-60P**: 120° commutation
- **22B4-60P**: Encoder compatible with new screw-in encoder shaft option.
- See page 38 for reference dimensions
- See Page 36 and 37 for accessories



Permanent Magnet DC Gearmotors



Type 24A-60P

**All New
PLANETARY
GEARMOTORS**

U.S./Imperial Models								
Speed (rpm)	Rated Torque (lb-in.)	Rate Current (Amps)	Peak Torque (lb-in.)	Power (HP)	Gear Ratio	Radial Load (lbs.)	Product Type	Item Number

90/130VDC, Totally Enclosed, Non-ventilated, Class F Insulation

11/15	176/226	0.56 / 0.81	315	1/23 / 1/11	162:1	145	24A4BEPM-60P3	7011
19/28	96/151		278		89:1	120	24A4BEPM-60P3	7009
27/39	72/113		254		64:1	107	24A4BEPM-60P2	7008
57/83	34/54		245		30:1	86	24A4BEPM-60P2	7006
101/147	19/30		182		17:1	72	24A4BEPM-60P2	7004
136/197	14/22		136		13:1	66	24A4BEPM-60P2	7003
216/313	10/15		91		8:1	56	24A4BEPM-60P1	7002
454/658	4.6/7.1		43		4:1	44	24A4BEPM-60P1	7001

Metric Models								
(1/min)	(Nm)	(Amps)	(Nm)	(Watts)	(i)	(N)	Product Type	Item No.

24VDC, Totally Enclosed, Non-ventilated, Class F Insulation

15	26	4.1	36	63	162:1	645	24A4BEPM-60P3	7411
28	16		31		89:1	538	24A4BEPM-60P3	7409
39	12		29		64:1	480	24A4BEPM-60P2	7408
82	5.5		28		30:1	387	24A4BEPM-60P2	7406
146	3.1		20		17:1	320	24A4BEPM-60P2	7404
197	2.3		15		13:1	294	24A4BEPM-60P2	7403
313	1.5		10		8:1	249	24A4BEPM-60P1	7402
658	0.7		5		4:1	196	24A4BEPM-60P1	7401

12VDC, Totally Enclosed, Non-ventilated, Class F Insulation

15	19	6.9	36	46	162:1	658	24A4BEPM-60P3	7211
28	11		31		89:1	547	24A4BEPM-60P3	7209
39	8		29		64:1	489	24A4BEPM-60P2	7208
82	4		19		30:1	391	24A4BEPM-60P2	7206
146	2		10		17:1	325	24A4BEPM-60P2	7204
197	1.6		8		13:1	294	24A4BEPM-60P2	7203
313	1.1		5		8:1	254	24A4BEPM-60P1	7202
658	0.5		2		4:1	196	24A4BEPM-60P1	7201

Ratings are based on operation from DC power. Performance may vary with a speed control.

Brushless DC Gearmotors



Type 22B-60P

U.S./Imperial Models								
Speed (rpm)	Rated Torque (lb-in.)	Rate Current (Amps)	Peak Torque (lb-in.)	Power (HP)	Gear Ratio	Radial Load (lbs.)	Product Type	Item Number

130VDC, Totally Enclosed, Non-ventilated, Class B, Encoder Shaft Option; IP-44

15	226	0.88	315	1/8	162:1	145	22B4FEFL-60P3	7030
28	218		278		89:1	120	22B4FEFL-60P3	7029
39	176		254		64:1	107	22B4FEFL-60P2	7028
82	84		245		30:1	86	22B4FEFL-60P2	7026
146	47		229		17:1	72	22B4FEFL-60P2	7024
197	35		170		13:1	66	22B4FEFL-60P2	7023
313	24		114		8:1	56	22B4FEFL-60P1	7022
658	11		54		4:1	44	22B4FEFL-60P1	7021

Metric Models								
[1/min]	(Nm)	(Amps)	(Nm)	(Watts)	(i)	(N)	Product Type	Item No.

24VDC Totally Enclosed, Non-ventilated, Class B, Encoder Shaft Option; IP-44

15	26	5.6	36	93	162:1	645	22B4FEFL-60P3	7040
28	25		31		89:1	538	22B4FEFL-60P3	7039
39	20		29		64:1	480	22B4FEFL-60P2	7038
82	9.4		28		30:1	387	22B4FEFL-60P2	7036
146	5.3		23		17:1	320	22B4FEFL-60P2	7034
197	3.9		17		13:1	294	22B4FEFL-60P2	7033
313	2.7		12		8:1	249	22B4FEFL-60P1	7032
658	1.3		5		4:1	196	22B4FEFL-60P1	7031

- Universal horizontal mounting

- Helical primary gear and hardened steel spur gearing on subsequent stages

- Capacitors/accessories: Page 36

- Controls: page 26
- Reference dimensions: page 38

Variable Speed — Pacesetter Inverter Duty AC Gearmotors

Fixed Speed Rating					Variable Speed (SOA) Ratings¹						Product Type	(230V) Model Number
Speed (rpm)	Torque (lb-in.)	Motor HP	A	Gear Ratio	Speed Range (rpm)	Frequency Range (Hz)	Torque Type	Torque @ 10 Hz (lb-in.)	Torque @ 60 Hz (lb-in.)	Torque @ 90 Hz (lb-in.)		
Three-Phase, Inverter Duty, Non-synchronous (TENV)												
9	40	1/25	0.38	180	1.2-11.65	10-90	constant	40	40	40	30R2BEPP-D4	2210
19	40	1/25	0.38	90	2.5-23			40	40	40	30R2BEPP-D4	2212
28	40	1/25	0.38	60	3.7-35			40	40	40	30R2BEPP-D3	2214
142	19	1/17	0.48	12	19-175			19	19	19	30R4BEPP-D3	2216
283	7.4	1/17	0.48	6	22-359			7.4	7.4	7.4	30R4BEPP-D3	2218

Three-Phase, Inverter Duty, Non-synchronous (TENV)



Type 30R-D Inverter Duty

Fixed Speed — AC Gearmotors

Speed (rpm)	Rated Torque (lb-in.)	Motor HP	V	Hz	Ph	Amps	Gear Ratio	Radial Load (lbs.)	Capacitor (μF/VAC)	Product Type	Model Number
Permanent Split Capacitor, Non-synchronous											
3.8	40	1/50	115	60	1	0.33	450	65	4.0/250	30R1BECI-D5	5463
9.4	40	1/50				0.33	180		4.0/250	30R1BECI-D4	5462
19	40	1/50				0.33	90		4.0/250	30R1BECI-D4	5461
28	40	1/30				0.45	60		5.0/250	30R2BECI-D3	5474
57	27	1/30				0.45	30		5.0/250	30R2BECI-D3	5473
94	16	1/30				0.45	18		5.0/250	30R2BECI-D3	5472
140	11	1/30				0.45	12		5.0/250	30R2BECI-D3	5471
285	5	1/30				0.45	6		5.0/250	30R2BECI-D3	5470



Type 30R-D

Permanent Magnet DC Gearmotors

Speed (rpm)	Rated Torque (lb-in.)	Rated Current (Amps)		Peak Torque (lb-in.)	Motor HP	Gear Ratio	Radial Load (lbs.)	Product Type ²	Accy Shaft	No Accy Shaft	Accy Shaft	No Accy Shaft
		24V	130V						24V	130V	24V	130V
5.6	40	1.8	0.30	55	1/29	450	65	24A2BEPD-D5	4999	4799	4499	0199
8.3	40	1.8	0.30	55	1/29	300		24A2BEPD-D5	4998	4798	4498	0198
14	40	1.8	0.30	55	1/29	180		24A2BEPD-D4	4997	4797	4497	0197
28	40	1.8	0.30	55	1/29	90		24A2BEPD-D4	4996	4796	4496	0196
42	40	2.6	0.48	55	1/17	60		24A4BEPD-D3	—	4690	—	0190
42	36	1.8	0.30	55	1/29	60		24A2BEPD-D3	4995	4795	4495	0195
83	29	2.6	0.48	33	1/17	30		24A4BEPD-D3	—	—	—	0189
83	18	1.8	0.30	33	1/29	30		24A2BEPD-D3	4994	4794	4494	0194
139	17	2.6	0.48	20	1/17	18		24A4BEPD-D3	—	—	—	0188
139	11	1.8	0.30	20	1/29	18		24A2BEPD-D3	4993	4793	4493	0193
208	12	2.6	0.48	13	1/17	12		24A4BEPD-D3	—	—	—	0187
208	7.1	1.8	0.30	13	1/29	12		24A2BEPD-D3	4992	4792	4492	0192
417	5.4	2.6	0.48	6.2	1/17	6		24A4BEPD-D3	—	—	—	0186
417	3.3	1.8	0.30	6.2	1/29	6		24A2BEPD-D3	4991	4791	4491	0191



Type 24A-D

Brushless DC Gearmotors

Speed (rpm)	Rated Torque (lb-in.)	Rated Current (A)		Peak Torque (lb-in.)	Motor HP	Gear Ratio	Radial Load (lbs.)	Product Type	Accy Shaft	No Accy Shaft	Accy Shaft	No Accy Shaft
		24V	130V						24V	130V	24V	130V
14	40	3.3	0.53	55	1/16	180	60	22B2BEBL-D4	3636	3536	3433	3333
28	40			55		90		22B2BEBL-D4	3635	3535	3431	3331
42	40			55		60		22B2BEBL-D3	3634	3534	3430	3330
83	29			33		30		22B2BEBL-D3	3629	3529	3429	3329
139	17			20		18		22B2BEBL-D3	3628	3528	3428	3328
208	12			13		12		22B2BEBL-D3	3627	3527	3427	3327
417	5.8			6.2		6		22B2BEBL-D3	3626	3526	3426	3326



Type 22B-D

INTEGRAMotor BLDC Gearmotors

Motor Output				Control Input			Product Type	Model Number	
Speed Range (rpm)		Torque (lb-in.)	Gear Ratio	HP	Volts (VDC)	Continuous Amps		Type SR	Type FV
Type SR	Type FV							Analog Interface	Digital Interface³
0.7-8	0.3-8	40	300	1/16	24	3.3	22B2BEBL/**-D5	3837	3737
1-14	0.4-14	40	180				22B2BEBL/**-D4	3836	3736
2-28	0.8-28	40	90				22B2BEBL/**-D4	3835	3735
3-42	1.3-42	40	60				22B2BEBL/**-D3	3834	3734
7-83	2.5-83	29	30				22B2BEBL/**-D3	3829	3729
11-139	4.2-139	17	18				22B2BEBL/**-D3	3828	3728
17-208	6.3-208	12	12				22B2BEBL/**-D3	3827	3727
33-417	13-417	5.8	6				22B2BEBL/**-D3	3826	3726



Type 22B/SR-D and 22B/FV-D INTEGRAMotor

¹ SOA: Contact the factory for detailed speed/torque information (Safe Operating Area). See page 21; ² The fifth character of the product type changes from "B" to "F" for accessory ready models; ³ Type FV INTEGRAMotors require a PWM signal from a motion controller or PLC to operate; ** INTEGRAMotor can be ordered with either analog (/SR) or digital (/FV) interface option

- Unvented gearhousing for universal horizontal mounting
- Permanently lubricated with high-performance lubricant
- Helical primary gear for quietness and hardened steel spur gearing on subsequent stages for high output torque and long life
- Models with accessory shafts are ideal for mounting encoders or brakes
- See Page 36 for capacitors and accessories
- See page 39 for reference dimensions

Variable Speed — Pacesetter Inverter Duty AC Gearmotors



Type 34R-Z Inverter Duty

Fixed Speed Rating					Variable Speed (SOA) Ratings ¹						Product Type	(230V) Model Number
Speed (rpm)	Torque (lb-in.)	Motor HP	A	Gear Ratio	Speed Range (rpm)	Frequency Range (Hz)	Torque Type	Torque @ 10 Hz (lb-in.)	Torque @ 60 Hz (lb-in.)	Torque @ 90 Hz (lb-in.)		
Three-Phase, Inverter Duty, Non-synchronous, 230 VAC (TENV)												
9	120	1/6	0.73	180	0.9-13	10-90	constant	120	120	120	34R6BEPP-Z4	2220
19	120			90	1.8-26			120	120	120	34R6BEPP-Z4	2222
28	120			60	2.8-39			120	120	120	34R6BEPP-Z3	2224
57	96			30	5.5-78			96	96	96	34R6BEPP-Z3	2226
94	39			18	16-143			39	39	39	34R6BEPP-Z2	2227
283	21			6	28-391			21	21	21	34R6BEPP-Z2	2228

Fixed Speed — AC Gearmotors



Type 34R-Z

Speed (rpm)	Rated Torque (lb-in.)	Motor HP	V	Hz	Ph	Amps	Gear Ratio	Radial Load (lbs.)	Capacitor (μF/VAC)	Product Type	Model Number
Permanent Split Capacitor, Non-synchronous											
9.6	100	1/15	115	60	1	1.0	180	125	10.0/250	34R4BFCI-Z4	0449
19	100						90	125		34R4BFCI-Z4	0448
28	100						60	125		34R4BFCI-Z3	0455
57	57						30	125		34R4BFCI-Z3	0454
94	36						18	100		34R4BFCI-Z2	0453
142	24						12	100		34R4BFCI-Z2	0452
283	12						6	100		34R4BFCI-Z2	0451

CAPACITOR IS REQUIRED

Permanent Magnet DC Gearmotors



Type 24A-Z

Speed (rpm)	Rated Torque (lb-in.)	Rated Current (Amps)		Peak Torque (lb-in.)	Motor HP	Gear Ratio	Radial Load (lbs.)	Product Type ²	Accy Shaft	No Accy Shaft	Accy Shaft	No Accy Shaft
		24V	130V						24V		130V	
24A-Z PMDC Gearmotor												
14	100	2.6	0.48	115	1/17	180	125	24A4BEPM-Z4	4963	4663	4563	0163
28	92			115		90	125	24A4BEPM-Z4	4962	4662	4562	0162
42	65			115		60	125	24A4BEPM-Z3	4961	4661	4561	0161
83	33			59		30	125	24A4BEPM-Z3	4960	4660	4560	0160
139	21			38		18	100	24A4BEPM-Z2	4959	4659	4559	0159
208	14			25		12	100	24A4BEPM-Z2	4958	4658	4558	0158
417	7			13		6	100	24A4BEPM-Z2	4957	4657	4557	0157
33A-Z PMDC Gearmotor												
42	95	3.7	0.74	115	1/12	60	125	33A3BEPM-Z3	6969	6669	6569	6169
83	47			59		30	125	33A3BEPM-Z3	6968	6668	6568	6168
139	31			38		18	100	33A3BEPM-Z2	6967	6667	6567	6167
208	20			25		12	100	33A3BEPM-Z2	6966	6666	6566	6166
417	10			13		6	100	33A3BEPM-Z2	6965	6665	6565	6165

SCR Rated — Permanent Magnet DC Gearmotors

90V and 180VDC gearmotors with a maximum rated armature speed of 2500 rpm.



Type 24A-Z, SCR Rated

Speed (rpm)	Rated Torque (lb-in.)	Rated Current (Amps)		Form Factor		Peak Torque (lb-in.)	Motor HP		Gear Ratio	Radial Load (lbs.)	Product Type	Model Number	
		90V	180V	90V	180V		90V	180V				90V	180V
Maximum Rated Armature Speed: 2500 rpm													
24A-Z PMDC Gearmotor													
14	120	0.58	0.3	1.6	1.5	139	1/20	1/19	180	166	24A4BEPM-Z4	1245	1236
28	77					126			90	193	24A4BEPM-Z4	1243	1235
42	55					137			60	207	24A4BEPM-Z3	1242	1234
83	27					120			30	225	24A4BEPM-Z3	1241	1233
139	18					48			18	142	24A4BEPM-Z2	1239	1232
208	12					44			12	145	24A4BEPM-Z2	1238	1231
417	6					20			6	147	24A4BEPM-Z2	1237	1230
33A-Z PMDC Gearmotor													
42	120	1.6	0.8	1.4	1.4	137	1/7	1/7	60	166	33A5BEPM-Z3	1189	1179
83	87					120			30	187	33A5BEPM-Z3	1188	1178
139	39					48			18	132	33A5BEPM-Z2	1186	1177
208	36					44			12	132	33A5BEPM-Z2	1185	1176
417	19					20			6	137	33A5BEPM-Z2	1184	1175



Type 33A-Z, SCR Rated

Brushless DC Gearmotors

Speed (rpm)	Rated Torque (lb-in.)	Rated Current (Amps)		Peak Torque (lb-in.)	Motor HP	Gear Ratio	Radial Load (lbs.)	Product Type ²	Accy Shaft	No Accy Shaft	Accy Shaft	No Accy Shaft
		24V	130V						24V		130V	
14	100	—	0.72	115	1/11	180	110	22B3BEBL-Z4	—	—	3463	3363
14	100	3.3	0.53	115	1/16	180	110	22B2BEBL-Z4	—	3563	—	—
21	100	3.3	0.53	115	1/16	120	110	22B2BEBL-Z4	—	3564	—	3364
28	100	4.4	0.72	115	1/11	90	110	22B3BEBL-Z4	—	—	3462	3362
28	97	3.3	0.53	115	1/16	90	110	22B2BEBL-Z4	—	3562	—	—
42	95	4.4	0.72	115	1/11	60	110	22B3BEBL-Z3	3661	3561	3461	3361
83	52	4.4	0.72	59	1/11	30	125	22B3BEBL-Z3	3660	3560	3460	3360
139	31	4.4	0.72	38	1/11	18	125	22B3BEBL-Z2	3659	3559	3459	3359
208	20	4.4	0.72	25	1/11	12	120	22B3BEBL-Z2	3658	3558	3458	3358
417	10	4.4	0.72	13	1/11	6	100	22B3BEBL-Z2	3657	3557	3457	3357



Type 22B-Z

INTEGRAmotor BLDC Gearmotors

Motor Output				Control Input			Product Type	Model Number	
Speed Range (rpm)		Torque (lb-in.)	Gear Ratio	HP	Volts (VDC)	Continuous Amps		Type SR	Type FV
Type SR	Type FV							Analog Interface	Digital Interface
0.7-8	0.3-8	100	300	1/16	24	3.3	22B2BEBL/**-Z4	3864	3764
1-14	0.4-14	100	180	1/16		3.3	22B2BEBL/**-Z4	3863	3723
2-28	0.8-28	97	90	1/16		3.3	22B2BEBL/**-Z4	3862	3762
3-42	1.3-42	95	60	1/11		4.4	22B3BEBL/**-Z3	3861	3761
7-83	2.5-83	52	30	1/11		4.4	22B3BEBL/**-Z3	3860	3760
11-139	4.2-139	31	18	1/11		4.4	22B3BEBL/**-Z2	3859	3759
17-208	6.3-208	20	12	1/11		4.4	22B3BEBL/**-Z2	3858	3758
33-417	13-417	10	6	1/11		4.4	22B3BEBL/**-Z2	3857	3757



Type 22B/SR-Z and 22B/FV-Z
INTEGRAmotor

** INTEGRAmotor can be ordered with either analog (/SR) or digital (/FV) interface option;

up to 210 lb-in. | Parallel Shaft Gearmotors

WX

- Selectively hardened steel helical gears
- Synthentic lubricant
- Adaptor plate, model 0995, allows for 3-hole mounting configuration. See Page 36
- See Page 36 for capacitors and accessories
- See page 39 for reference dimensions

Variable Speed—Pacesetter Inverter Duty AC Gearmotors

Fixed Speed Ratings		Variable Speed (SOA) Ratings¹						Motor HP	Amps	Gear Ratio	Radial Load (lbs.)	Product Type	Model No.
Speed (rpm)	Torque (lb-in.)	Speed Range (rpm)	Frequency Range (Hz)	Torque Type	Torque @ 10 Hz (lb-in.)	Torque @ 60 Hz (lb-in.)	Torque @ 90 Hz (lb-in.)						
34R-WX Inverter Duty Gearmotor													
Three-Phase, Inverter Duty, 230/460 VAC, Non-synchronous, Reversible (TEFC)													
5	210	0.4-7.0	10-90	constant	210	210	210	1/6	1.0 / 0.5	312	300	34R4BFPP-WX4	2803
10	205	0.7-13			205	205	205			172	300	34R4BFPP-WX4	2804
17	195	1.2-33			195	195	195			98	300	34R4BFPP-WX4	2805
26	195	1.8-33			195	195	195			66	300	34R4BFPP-WX3	2806
31	190	2.2-40			190	190	190			55	300	34R4BFPP-WX3	2807
39	157	2.7-50			157	157	157			44	300	34R4BFPP-WX3	2808
57	106	4.0-73			106	106	106			30	290	34R4BFPP-WX3	2809
83	77	5.9-107			77	77	77			20	268	34R4BFPP-WX2	2829
123	46	8.7-158			46	46	46			14	250	34R4BFPP-WX2	2830
181	31	13-232			31	31	31			9	226	34R4BFPP-WX2	2831
309	18	22-397			18	18	18			6	195	34R4BFPP-WX2	2832
447	9	32-574			9	9	9			4	179	34R4BFPP-WX2	2833



Type 34R-WX Inverter Duty

Fixed Speed—AC Gearmotors

Speed (rpm)	Rated Torque (lb-in.)	Motor HP	V	Hz	Ph	Amps	Gear Ratio	Radial Load (lbs.)	Capacitor (μF/VAC)	Product Type	Model Number
Permanent Split Capacitor, Non-synchronous, 3-Wire-Reversible (TEFC)											
5	210	1/7	115	60	1	1.7	312	300	27.5/250	34R6BFCI-WX4	1034
10	200						172	300		34R6BFCI-WX4	1032
17	195						98	300		34R6BFCI-WX4	1029
26	195						66	300		34R6BFCI-WX3	1027
31	190						55	300		34R6BFCI-WX3	1025
39	157						44	300		34R6BFCI-WX3	1023
57	106						30	290		34R6BFCI-WX3	1021
83	77						20	268		34R6BFCI-WX2	1019
123	46						14	250		34R6BFCI-WX2	1016
181	31						9	226		34R6BFCI-WX2	1014
309	18						6	195		34R6BFCI-WX2	1012
447	9						4	179		34R6BFCI-WX2	1010



Type 34R-WX

¹ SOA: Contact the factory for detailed speed/torque information (Safe Operating Area). See page 21; ² The fifth character of the product type changes from "B" to "F" for accessory ready models; ³ Type FV INTEGRAmotors require a PWM signal from a motion controller or PLC to operate

Permanent Magnet DC Gearmotors

Type 33A-WX

Speed (rpm)		Rated Torque (lb-in.)	Amps		HP		FF	Gear Ratio	Radial Load (lbs.)	Product Type ²	Accy	No	Accy	No
12/24V	90/130V		12/24V	90/130V	12/24V	90/130V	90/130V				12/24V	90/130V		
2.9 / 8.0	5 / 8	205	10.2	1.3/ 1.7	1/11 / 1/4	1/8 / 1/4	1.4 / 1.0	312	130	33A5BEPM-WX4	1422	1222	1452	1072
5 / 15	10 / 15	200						172	130	33A5BEPM-WX4	1420	1220	1450	1070
9 / 26	17 / 26	185						98	130	33A5BEPM-WX4	1418	1218	1448	1068
14 / 38	26 / 38	190						66	130	33A5BEPM-WX3	1416	1216	1446	1066
16 / 46	31 / 46	185						55	130	33A5BEPM-WX3	1414	1214	1444	1064
21 / 57	39 / 57	157						44	130	33A5BEPM-WX3	1412	1212	1442	1062
30 / 84	57 / 84	106						30	130	33A5BEPM-WX3	1410	1210	1440	1060
44 / 123	83 / 123	77						20	65	33A5BEPM-WX2	1408	1208	1438	1058
65 / 181	123 / 181	46						14	65	33A5BEPM-WX2	1406	1206	1436	1056
96 / 266	181/266	31						9	65	33A5BEPM-WX2	1404	1204	1434	1054
164/455	309/455	18						6	65	33A5BEPM-WX2	1402	1202	1432	1052
237/658	447/658	9						4	65	33A5BEPM-WX2	1400	1200	1430	1050

SCR Rated—Permanent Magnet DC Gearmotors

Type 33A-WX / SCR Rated

90V and 180VDC gearmotors
with a maximum rated
armature speed of 2500 rpm.

Speed (rpm)	Rated Torque (lb-in.)	Rated Current (Amps)		Form Factor		Motor HP		Gear Ratio	Peak Torque (lb-in.)	Radial Load (lbs.)	Product Type	Model Number	
		90V	180V	90V	180V	90V	180V					90V	180V
8.0	205	1.6	0.8	1.4	1.4	1/7	1/7	312	350	300	33A5BEPM-WX4	1259	1172
15	200							172	350	300	33A5BEPM-WX4	1247	1170
26	185							98	350	261	33A5BEPM-WX4	1257	1168
38	190							66	350	223	33A5BEPM-WX3	1256	1166
46	163							55	350	217	33A5BEPM-WX3	1255	1164
57	131							44	327	213	33A5BEPM-WX3	1254	1162
84	88							30	220	201	33A5BEPM-WX3	1253	1169
123	64							20	160	185	33A5BEPM-WX2	1252	1158
181	39							14	97	172	33A5BEPM-WX2	1251	1154
266	26							9	65	156	33A5BEPM-WX2	1250	1153
455	15							6	37	135	33A5BEPM-WX2	1249	1152
658	9							4	22	122	33A5BEPM-WX2	1248	1150

Brushless DC Gearmotors

Type 34B-WX

Speed (rpm)	Rated Torque (lb-in.)	Rated Current (Amps)		Motor HP	Gear Ratio	Radial Load (lbs.)	Product Type ¹	Accy Shaft	No Accy Shaft	Accy Shaft	No Accy Shaft
		24V	130V					24V		130V	
8	205	9.0	1.4	1/5	312	130	34B3BEBL-WX4	1323	1293	1123	1093
15	200				172	130	34B3BEBL-WX4	1322	1292	1122	1092
26	185				98	140	34B3BEBL-WX4	1320	1290	1120	1090
38	190				66	140	34B3BEBL-WX3	1318	1288	1118	1088
46	185				55	130	34B3BEBL-WX3	1317	1287	1117	1087
57	157				44	130	34B3BEBL-WX3	1316	1286	1116	1086
84	106				30	160	34B3BEBL-WX3	1315	1285	1115	1085
123	77				20	60	34B3BEBL-WX2	1314	1284	1114	1084
181	46				14	65	34B3BEBL-WX2	1313	1283	1113	1083
266	31				9	80	34B3BEBL-WX2	1312	1282	1112	1082
455	18				6	90	34B3BEBL-WX2	1310	1280	1110	1080
658	9				4	65	34B3BEBL-WX2	1309	1279	1109	1079

INTEGRAmotor BLDC Gearmotors

Type 34B/SR-WX INTEGRA

Designed for
Class I/Division 2
and remote & mobile
applications

Speed (rpm)	Torque (lb-in.)	HP		Gear Ratio	Radial Load (lbs)	Control Input Cont. Amps		Product Type	12 VDC Model No.	24 VDC Model No.
		12 VDC	24 VDC			12 VDC	24 VDC			
8	205	1/5	1/4	312	130	19.0	11.0	34B4BEBL/SR-WX4	3293	3893
15	200			172	130			34B4BEBL/SR-WX4	3292	3892
26	185			98	140			34B4BEBL/SR-WX4	3290	3890
38	190			66	140			34B4BEBL/SR-WX3	3288	3888
46	185			55	130			34B4BEBL/SR-WX3	3287	3887
57	157			44	130			34B4BEBL/SR-WX3	3286	3886
84	106			30	160			34B4BEBL/SR-WX3	3285	3885
123	77			20	60			34B4BEBL/SR-WX2	3284	3884
181	46			14	65			34B4BEBL/SR-WX2	3283	3883
266	31			9	80			34B4BEBL/SR-WX2	3282	3882
455	18			6	90			34B4BEBL/SR-WX2	3280	3880
658	9			4	65			34B4BEBL/SR-WX2	3279	3879

¹ The fifth character of the product type changes from "B" to "F" for accessory ready models

- **FX and F-type:** hardened helical gearing for quietness and high output to size ratio
- Unvented gearhousing for universal horizontal mounting
- Models with accessory shafts are ideal for mounting encoders or brakes
- Page 36: capacitors and accessories
- Page 39: reference dimensions

Variable Speed—Pacesetter Inverter Duty AC Gearmotors

Fixed Speed Rating						Variable Speed (SOA) Ratings¹						Product Type	230V Model No.	230/460V Model No.
Speed (rpm)	Torque (lb-in.)	HP	(230V) Amps	(230/460V) Amps	Gear Ratio	Speed Range (rpm)	Frequency Range (Hz)	Torque Type	Torque @ 10 Hz (lb-in.)	Torque @ 60 Hz (lb-in.)	Torque @ 90 Hz (lb-in.)			
34R-FX Pacesetter Gearmotor														
Three-Phase, Inverter Duty, Non-synchronous (TEFC)														
5.7	350	1/6	1.0	1.0/0.5	300	0.4-7.3	10-90	constant	350	350	350	34R4BFPP-FX4	2256	2856
9.4	350				180	0.7-12		constant	350	350	350	34R4BFPP-FX4	2250	2850
19	350				90	1.3-24		constant	350	350	350	34R4BFPP-FX4	2251	2851
28	321				60	2.0-36		variable	256	350	350	34R4BFPP-FX3	2252	2852
57	160				30	4.0-73		variable	128	255	221	34R4BFPP-FX3	2253	2853
170	53				10	12-218		variable	43	85	74	34R4BFPP-FX2	2254	2854
340	28				5	24-436		variable	22	44	38	34R4BFPP-FX1	2255	2855
42R-FX Pacesetter Gearmotor														
Three-Phase, Inverter Duty, Non-synchronous (TEFC)														
57	270	3/8	1.9	1.9/0.95	30	5.9-77	10-90	constant	270	270	270	42R6BFPP-FX3	2260	2860
85	240				20	8.8-115		variable	187	240	240	42R6BFPP-FX3	2261	2861
113	184				15	12-153		variable	140	186	186	42R6BFPP-FX2	2264	2864
170	123				10	18-229		variable	93	124	124	42R6BFPP-FX2	2262	2862
340	58				5	35-459		variable	48	58	58	42R6BFPP-FX1	2263	2863

FX



Type 34R-FX Inverter Duty



Type 42R-FX Inverter Duty

Fixed Speed—AC Gearmotors

Speed (rpm)	Rated Torque (lb-in.)	Motor HP	V	Hz	Ph	Amps	Gear Ratio	Radial Load (lbs.)	Capacitor (μF/VAC)	Product Type	Model Number
42R-FX Fixed Speed AC Gearmotors											
Permanent Split Capacitor, Three-Wire Reversible, Non-Synchronous							CAPACITOR IS REQUIRED				
5.7	350	1/4	115	60	1	2.9	300	200	45.0/250	42R6BFCI-FX4	5671
9.4	350						180	200		42R6BFCI-FX4	5669
14	350						120	200		42R6BFCI-FX4	5668
28	350						60	200		42R6BFCI-FX3	5685
57	243						30	300		42R6BFCI-FX3	5683
85	162						20	300		42R6BFCI-FX3	5681
115	122						15	300		42R6BFCI-FX2	5682
170	81						10	300		42R6BFCI-FX2	5680
340	42						5	60		42R6BFCI-FX1	5679
Split Phase (with centrifugal switch), Non-synchronous											
5.7	350	1/6	115	60	1	3.6	300	200	—	42R5BFSI-FX4	5639
9.4	350						180	200	—	42R5BFSI-FX4	5637
14	350						120	200	—	42R5BFSI-FX4	5636
19	350						90	200	—	42R5BFSI-FX4	5635
28	321						60	200	—	42R5BFSI-FX3	0655
42	214						40	200	—	42R5BFSI-FX3	0654
57	160						30	300	—	42R5BFSI-FX3	0653
85	107						20	300	—	42R5BFSI-FX3	0652
115	80						15	300	—	42R5BFSI-FX2	0651
170	53						10	300	—	42R5BFSI-FX2	0650
340	28						5	60	—	42R5BFSI-FX1	0649
48R-FX Fixed Speed AC Gearmotor											
Permanent Split Capacitor, Non-synchronous							CAPACITOR IS REQUIRED				
57	270	1/3	115/230	60	1	4.0/2.0	30	300	115V=20.0/370 230V=12.5/370	48R6BFCI-FX3	5694
85	218						20	300		48R6BFCI-FX3	5693
113	164						15	300		48R6BFCI-FX2	5695
170	109						10	300		48R6BFCI-FX2	5692
340	56						5	60		48R6BFCI-FX1	5691
Split Phase (with centrifugal switch), Non-synchronous											
57	270	1/3	115/230	60	1	4.8/2.4	30	300	—	48R6BFSI-FX3	0664
85	218						20	300	—	48R6BFSI-FX3	0663
170	109						10	300	—	48R6BFSI-FX2	0662
340	56						5	60	—	48R6BFSI-FX1	0661



Type 42R-FX



Type 48R-FX

¹ SOA: Contact the factory for detailed speed/torque information (Safe Operating Area). See page 21; ² The fifth character of the product type changes from "B" to "F" for accessory ready models; ³ Type FV INTEGRAmotors require a PWM signal from a motion controller or PLC to operate; ** INTEGRAmotor can be ordered with either analog (/SR) or digital (/FV) interface option

Permanent Magnet DC Gearmotors



Type 42A5-FX

Speed (rpm)	Rated Torque (lb-in.)	Rated Current (Amps)	Peak Torque (lb-in.)	Motor HP	FF	Gear Ratio	Radial Load (lbs.)	Product Type ²	Accy Shaft	No Accy Shaft	Accy Shaft	No Accy Shaft
									12/24V		90/130V	
42A-FX Gearmotor												
90/130V Class F Temperature Rating												
6 / 8	350 / 350	2.1/2.8	500	3/16 / 3/8	1.4 / 1.0	300	200	42A5BEPM-FX4	—	—	5059	5049
10 / 14	350 / 350		500			180	200	42A5BEPM-FX4	—	—	5058	5048
14 / 21	350 / 350		500			120	200	42A5BEPM-FX4	—	—	5057	5047
29 / 42	350 / 350		450			60	200	42A5BEPM-FX3	—	—	5056	5046
43 / 63	239 / 265		320			40	300	42A5BEPM-FX3	—	—	5055	5045
58 / 83	179 / 248		400			30	300	42A5BEPM-FX3	—	—	5054	5044
86 / 125	119 / 165		270			20	300	42A5BEPM-FX3	—	—	5053	5043
115 / 167	89 / 124		290			15	300	42A5BEPM-FX2	—	—	5052	5042
173 / 250	60 / 83		195			10	300	42A5BEPM-FX2	—	—	5051	5041
345 / 500	31 / 43		72			5	60	42A5BEPM-FX1	—	—	5050	5040
12/24V Class F Temperature Rating												
3 / 8	350	14	500	1/7 / 3/8	1.0	300	200	42A5BEPM-FX4	5079	5069	—	—
6 / 14	350		500			180	200	42A5BEPM-FX4	5078	5068	—	—
8 / 21	350		500			120	200	42A5BEPM-FX4	5077	5067	—	—
17 / 42	350		450			60	200	42A5BEPM-FX3	5076	5066	—	—
25 / 63	265		320			40	300	42A5BEPM-FX3	5075	5065	—	—
33 / 83	248		400			30	300	42A5BEPM-FX3	5074	5064	—	—
50 / 125	165		270			20	300	42A5BEPM-FX3	5073	5063	—	—
67 / 167	124		290			15	300	42A5BEPM-FX2	5072	5062	—	—
100 / 250	83		195			10	300	42A5BEPM-FX2	5071	5061	—	—
200 / 500	43		72			5	60	42A5BEPM-FX1	5070	5060	—	—

SCR Rated—Permanent Magnet DC Gearmotors



Type 42A5-FX / SCR Rated

90V and 180VDC gearmotors with a maximum rated armature speed of 2500 rpm.

Speed (rpm) ¹	Rated Torque (lb-in.)	Rated Current (Amps)		Form Factor		Motor HP		Gear Ratio	Peak Torque (lb-in.)	Radial Load (lbs.)	Product Type	Model Number	
		90V	180V	90V	180V	90V	180V					90V	180V
8.3	350	2.2	1.2	1.5	1.6	1/4	1/4	300	500	214	42A5BEPM-FX4	1510	5149
14	350							180	500	214	42A5BEPM-FX4	1509	5148
21	350							120	500	214	42A5BEPM-FX4	1508	5147
42	290							60	470	233	42A5BEPM-FX3	1507	5146
63	194							40	335	254	42A5BEPM-FX3	1506	5145
83	145							30	400	281	42A5BEPM-FX3	1505	5144
125	97							20	280	292	42A5BEPM-FX3	1504	5143
167	73							15	290	300	42A5BEPM-FX2	1503	5142
250	48							10	195	300	42A5BEPM-FX2	1502	5141
500	25							5	72	48	42A5BEPM-FX1	1501	5140

Brushless DC Gearmotors



Type 34B-E/F

Speed (rpm)	Rated Torque (lb-in.)	Rated Current (Amps)	Peak Torque (lb-in.)	Motor HP	Gear Ratio	Radial Load (lbs.)	Product Type ^{2,3}	Accy Shaft	No Accy Shaft	Accy Shaft	No Accy Shaft
		24V	130V					24V	130V		
8.3	310	9.6	1.6	475	1/5	300	34B3BEBL-E4	—	3575	—	3375
14	350	9.6	1.6	475	1/5	180	34B3BEBL-FX4	—	3574	—	3374
21	350	9.6	1.6	475	1/5	120	34B3BEBL-E4	—	3573	—	3373
42	270	12	2.0	421	1/4	60	34B4BEBL-E3	3685	3585	3485	3385
83	245	—	2.6	475	3/8	30	34B6BEBL-F3	—	—	—	3372
83	135	12	2.0	318	1/4	30	34B4BEBL-E3	3683	3583	3483	3383
125	163	—	2.6	333	3/8	20	34B6BEBL-F3	—	—	—	3371
125	90	12	2.0	220	1/4	20	34B4BEBL-E3	3682	3582	3482	3382
250	82	—	2.6	166	3/8	10	34B6BEBL-F2	—	—	3470	3370
250	45	12	2.0	106	1/4	10	34B4BEBL-E2	3680	3580	3480	3380
500	42	—	2.6	66	3/8	5	34B6BEBL-F1	—	—	—	3369
500	28	12	2.0	55	1/4	5	34B4BEBL-FX1	—	3579	—	3379

INTEGRAmotor BLDC Gearmotors



Type 34B/FV-F INTEGRAmotor

Speed (rpm)	Rated Torque (lb-in.)	24V Rated Current (Amps)	Peak Torque (lb-in.)	Motor HP	Gear Ratio	Radial Load (lbs.)	Product Type	Model Number ⁴
14	341	12	475	1/4	180	200	34B4FEBL/FV-F4	3771
42	327		421		60	240	34B4FEBL/FV-F3	3773
63	218		350		40	240	34B4FEBL/FV-F3	3774
83	163		318		30	300	34B4FEBL/FV-F3	3775
125	109		220		20	300	34B4FEBL/FV-F3	3776
250	54		106		10	300	34B4FEBL/FV-F2	3778
500	28		55		5	60	34B4FEBL/FV-F1	3779

¹ SOA: Contact the factory for detailed speed/torque information (Safe Operating Area). See page 21; ² The fifth character of the product type changes from "B" to "F" for accessory ready models; ³ E-type only: selectively hardened all steel helical gears for long life; ⁴ Type FV INTEGRAmotors require a PWM signal from a motion controller or PLC to operate; Most FX models ship within 2-5 business days.

Blue Model Numbers: These items were upgraded to "FX" gear train and ratings. Visit our website for detailed specifications.

- Unvented gearhousing
- Flexible mounting and high torque in a compact package
- Face-mount from drive shaft side
- Models with accessory shafts are ideal for mounting encoders or brakes
- See Page 36 for capacitors and terminal boxes
- See page 40 for reference dimensions

Variable Speed—Pacesetter Inverter Duty AC Gearmotors

Fixed Speed Rating					Variable Speed (SOA) Ratings ¹						Radial Load (lbs.)	Product Type	230V Model Number
Speed (rpm)	Torque (lb-in.)	Motor HP	A	Gear Ratio	Speed Range (rpm)	Frequency Range (Hz)	Torque Type	Torque @ 10 Hz (lb-in.)	Torque @ 60 Hz (lb-in.)	Torque @ 90 Hz (lb-in.)			
Three -Phase, Inverter duty, Non-synchronous (TEFC)													
16	1,000	3/8	1.9	108	2-21	10-90	variable	896	1,000	896	350	42R6BFPP-HG	2245
30	600			56	3-41			464	776	464			2247
38	480			45	4-51			373	623	373			2248
63	289			27	7-85			224	368	224			2249



Type 42R-HG Inverter Duty

Fixed Speed—AC Gearmotors

Speed (rpm)	Rated Torque (lb-in.)	Motor HP	V	Hz	Ph	Amps	Gear Ratio	Radial Load (lbs.)	Capacitor (μF/VAC)	Product Type	Model Number
Permanent Split Capacitor, Non-synchronous (TEFC)											
16	599	1/5	115	60	1	2.7	108	350	30.0/250	42R6BFCI-HG	5255
30	310										5257
38	250										5258
63	150										5259



Type 42R-HG

Permanent Magnet DC Gearmotors

Speed (rpm)	Rated Torque (lb-in.)	Rated Current (Amps)		Motor HP	Gear Ratio	Radial Load (lbs.)	Product Type ²	Accy Shaft	No Accy Shaft	Accy Shaft	No Accy Shaft
		24V	90/130V					24V		90/130V	
		24V Models With Class F Temperature Rating									
23	680	12	—	1/3	108	350	33A7BEPH-HG	6823	6423	—	—
45	353				56			6845	6445	—	—
56	284				45			6856	6456	—	—
93	170				27			6893	6493	—	—
90/130V Models With Class F Temperature Rating											
16 / 23	481 / 680	—	1.8 / 2.4	1/6 / 1/3	108	350	33A7BEPH-HG	—	—	6323	6023
31 / 45	249 / 353				56			—	—	6345	6045
38 / 56	200 / 284				45			—	—	6356	6056
64 / 93	120 / 170				27			—	—	6393	6093



Type 33A-HG

- Unvented gearhousing for universal horizontal mounting
- Selectively hardened steel gears for quietness and hardened steel spur gearing on subsequent stages for high output torque and long life
- Extra heavy-duty bearings and seals
- Face or base mounting
- Oversize drive shaft
- Models with accessory shafts are ideal for mounting encoders or brakes
- See Page 36 for accessories
- See page 39 for reference dimensions

Variable Speed—Pacesetter Inverter Duty AC Gearmotors

Fixed Speed Rating					Variable Speed (SOA) Ratings ¹						Radial Load (lbs.)	Product Type	230/460V Model Number
Speed (rpm)	Torque (lb-in.)	Motor HP	(230/460V) Amps	Gear Ratio	Speed Range (rpm)	Frequency Range (Hz)	Torque Type	Torque @ 10 Hz (lb-in.)	Torque @ 60 Hz (lb-in.)	Torque @ 90 Hz (lb-in.)			
Three-Phase, Inverter duty, Non-synchronous (TEFC)													
28	1000	3/4	2.7/1.3	60	2.7-38	10-90	Constant	1,000	1,000	1,000	250	48R6BFPP-CG	9360
34	850			50	3.2-46			850	850	850			9350
47	650			36	4.4-63			650	650	650			9336
57	540			30	5.3-76			540	540	540			9330
85	360			20	8.0-114			360	360	360			9320



Type 48R-CG Inverter Duty

Permanent Magnet DC Gearmotors



Type 42A-CG

Speed (rpm)	Rated Torque (lb-in.)	Rated Current (Amps)	Motor HP	Gear Ratio	Radial Load (lbs.)	Product Type ²	Accy Shaft	No Accy Shaft	Accy Shaft	No Accy Shaft
							24V		130V	
24V Models With Class F Temperature Rating										
38	660	18	7/16	60	250	42A7BEPM-CG	4886	4486	—	—
46	550			50			4885	4485	—	—
64	400			36			4884	4484	—	—
77	330			30			4883	4483	—	—
115	220			20			4882	4482	—	—
130V Models with Class F Temperature Rating										
42	580	3.3	7/16	60	250	42A7BEPM-CG	—	—	4786	4086
50	480			50			—	—	4785	4085
69	350			36			—	—	4784	4084
83	290			30			—	—	4783	4083
125	190			20			—	—	4782	4082

A/T Parallel Shaft Gearmotors | up to 120 oz-in.

- Totally enclosed, non-ventilated IP-20 rating
- Permanently lubricated, noise tested ball bearings
- Impedance protected to prevent current overload (garmotor should not be stalled when powered up)
- Capacitor is included
- See page 39 for reference dimensions
- Three-wire winding simplifies reversing

Fixed Speed—AC Gearmotors



Type K-2A/T

Speed (rpm)	Rated Torque (oz-in.)	Motor HP	V	Hz	Ph	Amps	Gear Ratio	Radial Load (oz.)	Capacitor (µF/VAC)	Product Type	Model Number
Permanent Split Capacitor Normal Slip, Non-synchronous								CAPACITOR IS INCLUDED			
0.9	120	1/700	115	60	1	0.07	1800	20	0.9/250	KCI-22T5	0727
1.9	100	1/700				0.07	900		0.9/250	KCI-22T5	0726
5.6	95	1/700				0.07	300		0.9/250	KCI-22T4	0724
9	95	1/700				0.07	180		0.9/250	KCI-22T4	0723
13	95	1/450				0.083	120		1.0/250	KCI-23T4	0722
22	95	1/300				0.11	72		1.3/250	KCI-24T4	0733
26	80	1/300				0.11	60		1.3/250	KCI-24T3	0732
52	34	1/450				0.083	30		1.0/250	KCI-23A2	0719
52	59	1/300				0.11	30		1.3/250	KCI-24A2	0731
86	21	1/450				0.083	18		1.0/250	KCI-23A2	0718
86	35	1/300				0.11	18		1.3/250	KCI-24A2	0730
130	24	1/300				0.11	12		1.3/250	KCI-24A2	0729
260	12	1/300				0.11	6		1.3/250	KCI-24A2	0728
Permanent Split Capacitor High Slip, Non-synchronous									CAPACITOR IS INCLUDED		
0.9	120	1/1000	115	60	1	0.072	1800	20	0.9/250	KCI-22T5	0746
2.3	95	1/1000				0.072	600		0.9/250	KCI-22T5	0744
4.9	95	1/1000				0.072	300		0.9/250	KCI-22T4	0743
10	88	1/800				0.083	120		1.0/250	KCI-23T4	0741
20	80	1/450				0.1	60		1.2/250	KCI-24T3	0750
40	44	1/450				0.1	30		1.2/250	KCI-24A2	0749
67	16	1/800				0.083	18		1.0/250	KCI-23A2	0737
67	27	1/450				0.1	18		1.2/250	KCI-24A2	0748
200	8.9	1/450				0.1	6		1.2/250	KCI-24A2	0747
Permanent Split Capacitor, Synchronous									CAPACITOR IS INCLUDED		
1	120	1/2000	115	60	1	0.069	1800	20	0.9/250	KYC-22T5	0767
2	100	1/2000				0.069	900		0.9/250	KYC-22T5	0766
3	88	1/2000				0.069	600		0.9/250	KYC-22T5	0765
10	72	1/900				0.093	180		1.3/250	KYC-24T4	0776
15	20	1/2000				0.069	120		.09/250	KYC-22T4	0762
15	48	1/900				0.093	120		1.3/250	KYC-24T4	0775
25	29	1/900				0.093	72		1.3/250	KYC-24T4	0774
60	15	1/900				0.093	30		1.3/250	KYC-24A2	0772
100	8.9	1/900				0.093	18		1.3/250	KYC-24A2	0771

Right Angle Gearmotors

up to 37 lb-in. | Right Angle Gearmotors

3N/3F

- Unvented gearhousing for universal horizontal mounting
- Permanently lubricated with high-performance lubricant
- Bronze gear for high shock load capability
- Hardened and ground worm for high strength and long life
- Models with accessory shafts are ideal for mounting encoders or brakes
- See Page 36 for capacitors and accessories
- See pages 41 and 42 for reference dimensions

Variable Speed—Pacesetter Inverter Duty AC Gearmotors

Fixed Speed Rating					Variable Speed (SOA) Ratings ¹						Product Type	230V Model Number
Speed (rpm)	Torque (lb-in.)	Motor HP	A	Gear Ratio	Speed Range (rpm)	Frequency Range (Hz)	Torque Type	Torque @ 10 Hz (lb-in.)	Torque @ 60 Hz (lb-in.)	Torque @ 90 Hz (lb-in.)		
28	37	1/17	0.48	60	2.2-36	10-90	constant	37	37	37	30R4BEPP-3N	2290
34	36			50	2.7-43		variable	33	37	37		2292
43	37			40	3.3-54		constant	37	37	37		2293
85	25			20	6.6-108		variable	24	36	36		2294
170	14			10	13-216		variable	16	28	22		2296
340	8			5	27-431		variable	9	15	12		2297

Three-Phase, Inverter Duty, Non-synchronous Motor (TENV)



Type 30R-3N
Inverter Duty

Fixed Speed—AC Gearmotors

Speed (rpm)	Rated Torque (lb-in.)	Motor HP	V	Hz	Ph	Amps	Gear Ratio	Radial Load (lbs.)	Capacitor (μF/VAC)	Product Type	Model Number
28	37	1/15	115	60	1	1.0	60	40	10.0/250	34R4BFCI-3F	0492
43	37						40	40			0491
57	30						30	40			0487
85	27						20	40			0490
113	20						15	5			0489
170	16						10	5			0488

Permanent Split Capacitor, Non-synchronous

CAPACITOR IS REQUIRED



Type 34R-3F

Permanent Magnet DC Gearmotors

Speed (rpm)	Rated Torque (lb-in.)	Rated Current (Amps)		Peak Torque (lb-in.)	Motor HP	FF	Gear Ratio	Radial Load (lbs.)	Product Type ²	Accy Shaft	No Accy Shaft	Accy Shaft	No Accy Shaft
		24V	130V							24V		130V	
Mounting From Base Of Gearhead													
42	22	2.6	0.48	46	1/17	1.0	60	40	24A4BEPM-3F	4899	4699	4099	0099
63	19			46			40	40		4898	4698	4098	0098
125	16			32			20	5		4896	4696	4096	0096
250	10			20			10	5		4894	4694	4094	0094
500	5.2			10			5	5		4893	4693	4093	0093
Mounting From Base Of Motor													
42	22	—	0.48	46	1/17	1.0	60	40	24A4BEPM-3F	—	—	—	0089
63	19	—		46			40	40		—	—	—	0088
125	16	—		32			20	5		—	—	—	0087
250	10	—		20			10	5		—	—	—	0086
500	5.2	—		10			5	5		—	—	—	0084



Type 24A-3F
(Mounting from
base of gearhead)



Type 24A-3F
(Mounting from
base of motor)



Type 24A-3F/H
Hollow Shaft

Hollow Shaft

24 V Models With Class F Temperature Rating

250	14	3.7	—	20	1/13	—	10	60	24A4BEPM-3F/H	—	7694	—	—
500	6.8		—	10		—	5	70		7893	—	—	—

90 V/130 V Models With Class F Temperature Rating

29/42	35 / 37	—	0.56 / 0.81	46	1/23 / 1/11	1.4 / 1.0	60	100	24A4BEPM-3F/H	—	—	—	7099
43/63	29 / 37	—		46			40	90		—	—	—	7098
86/125	18 / 26	—		32			20	80		—	—	—	7096
173/250	10 / 16	—		20			10	70		—	—	—	7094
345/500	5.5 / 8.2	—		10			5	60		—	—	—	7093

¹ SOA: Contact the factory for detailed speed/torque information (Safe Operating Area). See page 21; ² The fifth character of the product type changes from "B" to "F" for accessory ready models; ³ E-type only: selectively hardened all steel helical gears for long life; ⁴ Type FV INTEGRAMotors require a PWM signal from a motion controller or PLC to operate; Most FX models ship within 2-5 business days.

Brushless DC Gearmotors



Type 22B-3N

Speed (rpm)	Rated Torque (lb-in.)	Rated Current (Amps)		Peak Torque (lb-in.)	Motor HP	Gear Ratio	Radial Load (lbs.)	Product Type ²	Accy Shaft	No Accy Shaft	Accy Shaft	No Accy Shaft
		24V	130V						24V	130V	24V	130V
42	37	5.9	1.0	147	1/8	60	100	22B4BEBL-3N	3665	3565	3421	3321
62	37			123		40	90		3666	3566	3422	3322
125	35			74		20	80		3667	3567	3423	3323
250	22			46		10	70		3668	3568	3424	3324
500	11			23		5	60		3669	3569	3425	3325

INTEGRAmotor BLDC Gearmotors

Type 22B/SR-3N
INTEGRAmotor

Motor Output				Control Input			Product Type ²	Model Number	
Speed Range (rpm)		Torque (lb-in.)	Gear Ratio	Motor HP	Volts (VDC)	Continuous Amps		Type SR	Type FV
Type SR	Type FV							Analog Interface	Digital Interface ³
3-42	1.3-42	37	60	1/8	24	5.9	22B4BEBL/**-3N	3865	3765
5-62	2-62	37	40					3866	3766
10-125	4-125	35	20					3867	3767
20-250	7.5-250	22	10					3868	3768
40-500	15-500	11	5					3869	3769

Hollow Shaft

Type 22B/SR-3F/H
INTEGRAmotor
Hollow Shaft

3-42	1.3-42	37	60	1/8	24	5.9	22B4BEBL/**-3F/H	8865	8765
5-62	2-62	37	40					8866	8766
10-125	4-125	35	20					8867	8767
20-250	7.5-250	22	10					8868	8768
40-500	15-500	11	5					8869	8769

- Unvented gearhousing for universal horizontal mounting
- Permanently lubricated with high-performance lubricant
- Bronze gear for high shock load capability
- Hardened and ground worm for high strength and long life
- See Page 36 for capacitors and terminal boxes
- See page 42 for reference dimensions

Fixed Speed—AC Gearmotors



Type 34R-5R



Type 42R-5L

Speed (rpm)	Rated Torque (lb-in.)	Motor HP	V	Hz	Ph	Amps	Gear Ratio	Radial Load (lbs.)	Capacitor (μF/VAC)	Product Type	Model Number	
34R-5R Permanent Split Capacitor, Non-synchronous, Class B Temperature Rating (TEFC)										CAPACITOR IS REQUIRED		
28	33	1/15	115	60	1	1.0	60	50	10.0/250	34R4BFCI-5R	0469	
43	49						40	50			0468	
85	32						20	50			0466	
170	18						10	30			0465	
42R-5L Permanent Split Capacitor, Non-synchronous, Class B Temperature Rating (TEFC)										CAPACITOR IS REQUIRED		
43	77	1/8	115	60	1	1.7	40	80	12.5/250	42R4BFCI-5L	0627	
57	75						30	80			0626	
85	54						20	80			0624	
170	31						10	10			0623	
42R4-5L Split Phase, Non-synchronous, Class B Temperature Rating (TEFC)												
43	77	1/8	115	60	1	3.0	40	80	—	42R4BFSI-5L	0620	
57	75						30	80			—	0619
85	54						20	80			—	0618
170	31						10	10			—	0617

Permanent Magnet DC Gearmotors

Speed (rpm)	Rated Torque (lb-in.)	130V Rated Current (Amps)	Peak Torque (lb-in.)	Motor HP	FF	Gear Ratio	Radial Load (lbs.)	Product Type	Model Number
33A-5R 130V Models With Class B Temperature Rating, Grease Lubrication									
50	45	0.71	118	1/12	1.0	40	80	33A3BEPM-5R	6128
67	41		83			30	80		6127
100	29		44			20	80		6126
200	17		23			10	80		6125
33A-5L 130V Models With Class F Temperature Rating, Oil Lubrication									
50	77	1.4	179	1/6	1.0	40	80	33A5BEPM-5L	6119
67	75		169			30	80		6118
100	63		159			20	80		6117
200	37		91			10	80		6116
42A-5L 130V Models With Class F Temperature Rating, Oil Lubrication									
33	117	1.3	185	1/6	1.0	60	80	42A4BEPM-5L	4120
50	77		177			40	80		4119
67	75		169			30	80		4118
100	63		159			20	80		4117
200	37		91			10	80		4116



Type 33A-5R



Type 42A-5L

up to 121 lb-in. | Right Angle Gearmotors

5N/5L

- *Type 5N only:* Needle bearings on driveshaft for high radial load capacity and long life
- *Type 5L/H only:* Ball bearings for high radial load and long life
- Unvented gearhousing for universal horizontal mounting
- Bronze worm gear for high shock load capability
- Hardened and ground worm for strength and long life
- See Page 36 for capacitors and terminal boxes
- See pages 42 and 44 for reference dimensions

Variable Speed—Pacesetter Inverter Duty AC Gearmotors

Fixed Speed Rating						Variable Speed (SOA) Ratings ¹						Product Type	230V Model No.	230/460V Model No.
Speed (rpm)	Torque (lb-in.)	HP	(230V) A	(230/460V) A	Gear Ratio	Speed Range (rpm)	Frequency Range (Hz)	Torque Type	Torque @ 10 Hz (lb-in.)	Torque @ 60 Hz (lb-in.)	Torque @ 90 Hz (lb-in.)			
42R-5N Gearmotor														
Three-Phase, Inverter Duty, Non-synchronous (TEFC)														
23	121	3/8	1.90	1.90/0.95	75	2.4-31	10-90	constant	116	116	116	42R6BFPP-5N	2270	2870
43	113				40	4.4-57		constant	109	109	109		2271	2871
57	109				30	5.9-77		constant	104	104	104		2275	2875
85	103				20	8.9-115		constant	98	98	98		2272	2872
170	101				10	18-229		variable	66	105	101		2273	2873
340	54				5	35-458		variable	38	68	59		2274	2874
42R-5L/H Hollow Shaft Gearmotor														
Three-Phase, Inverter Duty, Non-Synchronous (TEFC)														
23	121	3/8	1.90	1.90/0.95	75	2.4-31	10-90	variable	121	121	116	42R6BFPP-5L/H	2470	2670
43	113				40	4.4-57		constant	109	109	109		2471	2671
57	109				30	5.9-77		constant	104	104	104		2475	2675
85	103				20	8.9-115		constant	98	98	98		2472	2676
170	101				10	18-229		variable	66	105	101		2473	2673
340	54				5	35-458		variable	38	68	59		2474	2674



Type 42R-5N Inverter Duty



Type 42R-5L/H

¹ SOA: Contact the factory for detailed speed/torque information (Safe Operating Area). See page 21; ² The fifth character of the product type changes from "B" to "F" for accessory ready models; ³ Type FV INTEGRMotors require a PWM signal from a motion controller or PLC to operate

Fixed Speed—AC Gearmotors



Type 42R-5N

Speed (rpm)	Rated Torque (lb-in.)	Motor HP	V	Hz	Ph	Amps	Gear Ratio	Radial Load (lbs.)	Capacitor (μF/VAC)	Product Type	Model Number
Permanent Split Capacitor, Non-synchronous								CAPACITOR IS REQUIRED			
38	113	1/6	115	60	1	2.1	40	180	15.0/350	42R5BFCI-5N	0678
75	81						20				0677
150	47						10				0672
300	25						5				0670
Split Phase (with centrifugal switch), Non-synchronous											
43	113	1/6	115	60	1	3.6	40	180	—	42R5BFSI-5N	0648
85	75						20		—		0647
170	43						10		—		0646
340	23						5		—		0645
Three-phase, Non-synchronous											
43	113	1/4	230	60	3	1.3	40	180	—	42R5BFPP-5N	0634
85	103						20		—		0633
170	67						10		—		0630
340	36						5		—		0629

CAPACITOR IS REQUIRED

Permanent Magnet DC Gearmotors



Type 42A-5N

Speed (rpm)	Rated Torque (lb-in.)	Rated Current (Amps)		Peak Torque (lb-in.)	Motor HP	FF	Gear Ratio	Radial Load (lbs.)	Product Type ²	Accy Shaft	No Accy Shaft	Accy Shaft	No Accy Shaft
		12/24V	90/130V							12/24V		90/130V	
42A-5N Gearmotor													
12/24V Models With Class F Temperature Rating													
25/62	109	17	—	177	3/16 / 7/16	1.0	40	120	42A5FEPM-5N	5838	5738	—	—
33/83	104		—	169			30			5837	5737	—	—
50/125	98		—	159			20			5836	5736	—	—
100/250	80		—	91			10			5835	5735	—	—
200/500	43		—	49			5			5834	5734	—	—
90/130V Models With Class F Temperature Rating													
45/62	109	—	1.9/1.8	177	3/16 / 1/4	1.4 / 1.0	40	120	42A5BEPM-5N	—	—	4538	4138
60/83	104	—		169			30			—	—	4537	4137
90/125	83	—		159			20			—	—	4536	4136
180/250	44	—		91			10			—	—	4535	4135
360/500	24	—		49			5			—	—	4534	4134
33A-5L/H Hollow Shaft Gearmotor													
90/130V Models With Class F Temperature Rating													
43 / 62	84 / 109	—	1.4 / 1.8	177	1/8 / 1/4	1.4 / 1.0	40	120	33A5BEPM-5L/H	—	—	—	6738
58 / 83	75 / 100	—		169			30			—	—	—	6737
86 / 125	54 / 78	—		159			20			—	—	—	6736
173 / 250	31 / 42	—		91			10			—	—	—	6735
345 / 500	17 / 22	—		49			5			—	—	—	6734



Type 33A-5L/H Hollow Shaft

SCR Rated—Permanent Magnet DC Gearmotors



Type 33A-5L/H / SCR Rated

90V and 180VDC gearmotors with a maximum rated armature speed of 2500 rpm.

Speed (rpm)	Rated Torque (lb-in.)	Rated Current (Amps)		Form Factor		Motor HP		Gear Ratio	Peak Torque (lb-in.)	Radial Load (lbs.)	Product Type	Model Number	
		90V	180V	90V	180V	90V	180V					90V	180V
33	89	1.6	0.8	1.4	1.4	1/7	1/7	75	190	120	33A5BEPM-5L/H	1526	1516
63	68							40	177	120	33A5BEPM-5L/H	1525	1515
83	61							30	169	120	33A5BEPM-5L/H	1524	1514
125	47							20	159	120	33A5BEPM-5L/H	1523	1513
250	25							10	91	120	33A5BEPM-5L/H	1522	1512
500	14							5	49	120	33A5BEPM-5L/H	1521	1511

SCR Rated Permanent Magnet DC Gearmotors

We define "SCR Rated" as a permanent magnet DC gearmotor that is designed to operate with an unfiltered SCR speed control while delivering similar speed and torque performance as a PMDC gearmotor that is designed to be operated from a filtered DC speed control or from a PWM speed control. SCR rated PMDC gearmotors or motors are designed to remain within their safe operating temperature range while delivering full rated torque over the entire speed range (when operated with an unfiltered SCR speed control). This is in contrast to PWM-rated PMDC gearmotors or motors which would need to be operated at reduced torque if they were operated with an unfiltered SCR speed control.

Brushless DC Gearmotors

Speed (rpm)	Rated Torque (lb-in.)	Rated Current (Amps)		Peak Torque (lb-in.)	Motor HP	Gear Ratio	Radial Load (lbs.)	Product Type ²	Accy Shaft	No Accy Shaft	Accy Shaft	No Accy Shaft
		24V	130V						24V		130V	
34B-5N Right Angle Gearmotor												
62	109	—	2.7	174	3/8	40	220	34B6BEBL-5N	—	—	—	3396
62	79	12	2.0	174	1/4	40	230	34B4BEBL-5N	3691	3591	3491	3391
62	74	9.6	1.5	174	1/5	40	230	34B3BEBL-5N	—	3586	—	3386
83	104	—	2.6	166	3/8	30	210	34B6BEBL-5N	—	—	—	3397
83	75	12	2.0	166	1/4	30	210	34B4BEBL-5N	3692	3592	3492	3392
83	70	9.6	1.6	166	1/5	30	210	34B3BEBL-5N	—	3587	—	3387
125	98	—	2.6	156	3/8	20	180	34B6BEBL-5N	—	—	—	3398
125	75	12	2.0	156	1/4	20	180	34B4BEBL-5N	3693	3593	3493	3393
125	59	9.6	1.5	156	1/5	20	180	34B3BEBL-5N	—	3588	—	3388
250	64	—	2.7	161	3/8	10	140	34B6BEBL-5N	—	—	—	3399
250	42	12	2.0	161	1/4	10	140	34B4BEBL-5N	3694	3594	3494	3394
250	33	9.6	1.6	140	1/5	10	150	34B3BEBL-5N	—	3589	—	3389
500	36	—	2.6	142	3/8	5	120	34B6BEBL-5N	—	—	—	3378
500	24	12	2.0	94	1/4	5	120	34B4BEBL-5N	3695	3595	3495	3395
500	18.6	9.6	1.6	74	1/5	5	120	34B3BEBL-5N	—	3590	—	3390



Type 34B-5N

INTEGRAmotor BLDC Gearmotors

Speed (rpm)	Rated Torque (lb-in.)	24V Rated Current (Amps)	Peak Torque (lb-in.)	Motor HP	Gear Ratio	Radial Load (lbs.)	Product Type	Model Number ³
63	104	12	—	1/4	40	230	34B4FEBL/FV-5N	3780
83	95		—		30	210	34B4FEBL/FV-5N	3781
125	73		—		20	180	34B4BEBL/FV-5N	3782
250	44		—		10	140	34B4BEBL/FV-5N	3783
500	24		—		5	120	34B4BEBL/FV-5N	3784



Type 34B/FV-5N
INTEGRAmotor

up to 121 lb-in. | Right Angle Gearmotors

5F

- Unvented gearhousing for universal horizontal mounting
- Bronze worm gear for high shock load capability
- Hardened and ground worm for strength and long life
- Models with accessory shafts are ideal for mounting encoders or brakes
- See Page 36 for capacitors and terminal boxes
- See page 42 for reference dimensions

Fixed Speed – AC Gearmotors

Speed (rpm)	Rated Torque (lb-in.)	Motor HP	V	Hz	Ph	Amps	Gear Ratio	Radial Load (lbs.)	Capacitor (μF/VAC)	Product Type	Model Number
Permanent Split Capacitor, Non-synchronous											
19 / 23	121 / 102	1/9	115	50/60	1	1.8/1.4	75	80	12.5/250	34R6BFCI-5F	0524
23 / 28	111 / 93						60				0523
28 / 34	104 / 87						50				0522
35 / 43	93 / 78						40				0521
47 / 57	83 / 70						30				0519
70 / 85	60 / 50						20				0518
93 / 113	49 / 41						15				0514
140 / 170	35 / 29						10				0513
280 / 340	19 / 16						5				0511



Type 34R-5F

Permanent Magnet DC Gearmotors

Speed (rpm)	Rated Torque (lb-in.)	Rated Current (Amps)		Peak Torque (lb-in.)	Motor HP	FF	Gear Ratio	Radial Load (lbs.)	Product Type ²	Accy Shaft	No Accy Shaft	Accy Shaft	No Accy Shaft
		24V	130V							24V	130V		
62	55	5.3	0.91	118	1/8	1.0	40	80	33A5BEPM-5F	6824	6124	6544	6144
125	38			83						6825	6115	6542	6142
250	21			44						6822	6122	6541	6141
500	11			23						6820	6121	6540	6140



Type 33A-5F

These models feature sleeve bearings on the driveshaft.

¹ SOA: Contact the factory for detailed speed/torque information (Safe Operating Area). See page 21; ² The fifth character of the product type changes from "B" to "F" for accessory ready models; ³ Type FV INTEGRAmotors require a PWM signal from a motion controller or PLC to operate

3RD

Right Angle Gearmotors | up to 148 lb-in.

- Unvented gearhousing for universal horizontal mounting
- Hardened worm gears
- Face-mount on the drive-shaft side, or bottom-mount is standard
- 42A-5H only: Single and double shaft configurations available
- See Page 36 for capacitors and terminal boxes
- See page 43 for reference dimensions

Variable Speed—Pacesetter Inverter Duty AC Gearmotors



Type 30R-3RD
Inverter Duty

Fixed Speed Rating					Variable Speed (SOA) Ratings¹						Product Type	230V Model Number
Speed (rpm)	Torque (lb-in.)	Motor HP	A	Gear Ratio	Speed Range (rpm)	Frequency Range (Hz)	Torque Type	Torque @ 10 Hz (lb-in.)	Torque @ 60 Hz (lb-in.)	Torque @ 90 Hz (lb-in.)		
0.5	95	1/25	0.38	3600	0.1-0.6	10-90	Constant	95	95	95	30R2BEPP-3RD	8036
1.2	126	1/25	0.38	1400	0.2-1.5			121	121	121	30R2BEPP-3RD	8014
2.8	148	1/17	0.48	600	0.2-3.6			148	148	148	30R4BEPP-3RD	8006
5.7	146	1/17	0.48	300	0.4-7.2			146	146	146	30R4BEPP-3RD	8003
8.5	141	1/17	0.48	200	0.7-0.11			141	141	141	30R4BEPP-3RD	8002

Fixed Speed—AC Gearmotors



Type 30R-3RD

Speed (rpm)	Rated Torque (lb-in.)	Motor HP	V	Hz	Ph	Amps	Gear Ratio	Radial Load (lbs.)	Capacitor (µF/VAC)	Product Type	Model Number
Permanent Split Capacitor, Non-synchronous										CAPACITOR IS REQUIRED	
0.4	95	1/30	115	60	1	0.5	3600	160	5.0/250	30R2BECI-3RD	8536
1.1	126	1/30				0.5	1400		5.0/250	30R2BECI-3RD	8514
2.6	148	1/27				0.49	600		9.0/250	30R4BECI-3RD	8506
5.2	101	1/27				0.49	300		9.0/250	30R4BECI-3RD	8503
7.8	88	1/27				0.49	200		9.0/250	30R4BECI-3RD	8502

Permanent Magnet DC Gearmotors



Type 24A-3RD

Speed (rpm)	Rated Torque (lb-in.)	24V Rated Current (A)	130V Rated Current (A)	Motor HP	FF	Gear Ratio	Radial Load (lbs.)	Product Type ²	24V Model Number	130V Model Number
0.7	95	1.8	—	1/25	1.0	3600	160	24A2BEPM-3RD	4336	—
0.7	95	—	0.3	1/29		3600		24A2BEPM-3RD	—	4036
1.8	126	1.8	—	1/25		1400		24A2BEPM-3RD	4314	—
1.8	126	—	0.3	1/29		1400		24A2BEPM-3RD	—	4014
4.2	147	2.6	0.48	1/17		600		24A4BEPM-3RD	4306	4006
8.3	108	2.6	0.48	1/17	1.0	300	160	24A4BEPM-3RD	4303	4003
12.5	92	2.6	0.48	1/17		200		24A4BEPM-3RD	4302	4002

Brushless DC Gearmotors



Type 22B-3RD

Speed (rpm)	Rated Torque (lb-in.)	24V Rated Current	130V Rated Current	Motor HP	Gear Ratio	Radial Load (lbs.)	Product Type ²	24V Model Number	130V Model Number
0.7	95	2.8	0.48	1/16	3600	160	22B2BEPL-3RD	5336	5036
1.8	126	2.8	0.48	1/16	1400		22B2BEPL-3RD	5314	5014
4.2	147	2.8	0.48	1/16	600		22B2BEPL-3RD	5306	5006
8.3	144	5.9	0.89	1/8	300		22B4BEPL-3RD	5303	5003
12.5	140	5.9	0.89	1/8	200		22B4BEPL-3RD	5302	5002

5H

Right Angle Gearmotors | up to 296 lb-in.

Variable Speed—Pacesetter Inverter Duty AC Gearmotors



Type 48R-5H
Inverter Duty

Fixed Speed Rating					Variable Speed (SOA) Ratings¹						Product Type	230/460V Model Number
Speed (rpm)	Torque (lb-in.)	Motor HP	(230/460V) Amps	Gear Ratio	Speed Range (rpm)	Frequency Range (Hz)	Torque Type	Torque @ 10 Hz (lb-in.)	Torque @ 60 Hz (lb-in.)	Torque @ 90 Hz (b-in.)		
Three-Phase, Inverter Duty, Non-synchronous (TEFC)												
35	296	3/4	2.7/1.3	48	3.3-48	10-90	constant	272	272	272	48R6BFPP-5H	2280
47	285			36	4.4-63		constant	262	262	262		2281
94	256			18	8.9-127		constant	234	234	234		2282
170	178			10	16-228		variable	152	210	180		2283

Permanent Magnet DC Gearmotors



Type 42A-5H

Speed (rpm)	Rated Torque (lb-in.)	Rated Current (Amps)		Peak Torque (lb-in.)	Motor HP	FF	Gear Ratio	Radial Load (lbs.)	Product Type ²	Accy Shaft	No Accy Shaft	Accy Shaft	No Accy Shaft
		24V	130V							24V		130V	
Single Shaft Gearmotor, Class B													
52	189	12	2.3	340	1/3	1.0	48	150	42A7BEPM-5H	4829	4729	4599	4199
69	151			316			36			4828	4728	4598	4198
139	87			186			18			4827	4727	4596	4196
250	52			104			10			4826	4726	4594	4194
Double Shaft Gearmotor, Class F													
52	264	15	3.3	340	1/2	1.0	48	150*	42A7BEPM-5H	4833	4733	4503	4103
69	218			340			36	150*		4832	4732	4502	4102
139	129			286			18	150*		4831	4731	4501	4101
250	71			158			10	150*		4830	4730	4500	4100

*only on one of the two shafts

- Unvented gearhousing for universal horizontal mounting
- Hardened helical output gearing
- Bronze worm gear for high shock load capability
- Hardened and ground worm hobbled on the motor shaft for high strength and long life
- Models with accessory shafts are ideal for mounting encoders or brakes
- See Page 36 for capacitors and terminal boxes
- See pages 43 and 44 for reference dimensions

Variable Speed—Pacesetter Inverter Duty AC Gearmotors

Fixed Speed Rating						Variable Speed (SOA) Ratings¹						Product Type	230V Model No.	230/460V Model No.
Speed (rpm)	Torque (lb-in.)	HP	(230V) A	(230/460V) A	Gear Ratio	Speed Range (rpm)	Frequency Range (Hz)	Torque Type	Torque @ 10 Hz (lb-in.)	Torque @ 60 Hz (lb-in.)	Torque @ 90 Hz (lb-in.)			
Three-Phase, Inverter Duty, Non-synchronous (TEFC)														
6	380	3/8	1.9	—	280	0.6-8.2	10-90	constant	380	380	380	42R6BFPP-GB	2236	—
14	290				120	1.5-19			290	290	290		2237	—
28	230				60	3.0-38			230	230	230		2238	—
Hollow Shaft														
6	380	3/8	1.9	1.90/0.95	280	0.6-8.2	10-90	constant	380	380	380	42R6BFPP-GB/H	2336	2636
14	290				120	1.5-19			290	290	290		2337	2637
28	230				60	3.0-38			230	230	230		2338	2639



Type 42R-GB and 42R-GB/H Hollow Shaft (Inverter Duty)

Fixed Speed—AC Gearmotors

Speed (rpm)	Rated Torque (lb-in.)	Motor HP	V	Hz	Ph	Amps	Gear Ratio	Radial Load (lbs.)	Capacitor (μF/VAC)	Product Type	Model Number
Permanent Split Capacitor, Non-synchronous											
5.9	380						280				5266
8.9	375						190				5264
14	290	1/6	115	60	1	2.0	120	200	25.0/370	42R5BFCI-GB	5262
21	278						80				5261
28	209						60				5260
Three-phase, Non-synchronous											
5.9	380						280				5276
8.9	375						190				5274
14	290	1/4	230/460	60	3	1.2/0.6	120	200	—	42R5BFPP-GB	5272
21	307						80				5271
28	230						60				5270
Permanent Split Capacitor, Non-synchronous Hollow Shaft											
5.9	380						280				8266
8.9	375	1/6	115	60	1	2.0	190	200	25.0/370	42R5BFCI-GB/H	8264
14	290						120				8262



Type 42R-GB and 42R-GB/H Hollow Shaft

Permanent Magnet DC Gearmotors

Speed (rpm)	Rated Torque (lb-in.)	Rated Current (Amps)		Peak Torque (lb-in.)	Motor HP	FF	Gear Ratio	Radial Load (lbs.)	Product Type ²	Accy Shaft	No Accy Shaft	Accy Shaft	No Accy Shaft
		24V	90/130V							24V		90/130V	
33A-GB 90/130V Models With Class F Temperature Rating													
6.2 / 8.9	380 / 380	—	1.4 / 1.8	600	1/8 / 1/4	1.4 / 1.0	280	200	33A5BEPM-GB	—	—	—	6066
9.1 / 13	358 / 375			600			190						6064
14 / 21	251 / 290			464			120						6062
29 / 42	151 / 200			368			60						6060
90/130V Hollow Shaft													
6.2 / 8.9	380 / 380	—	1.4 / 1.8	600	1/8 / 1/4	1.4 / 1.0	280	200	33A5BEPM-GB/H	—	—	—	7066
9.1 / 13	358 / 375			600			190						7064
14 / 21	251 / 290			464			120						7062
29 / 42	151 / 200			368			60						7060
42A-GB 130 V Models With Class B Temperature Rating													
8.9	380	8.8	1.8	600	1/4	1.0	280	200	42A5BEPM-GB	4866	4766	4466	4066
13	375			600			190			4864	4764	4464	4064
21	290			464			120			4862	4762	4462	4062
42	213			368			60			4860	4760	4460	4060



Type 33A-GB



Type 33A-GB/H Hollow Shaft



Type 42A-GB

¹ SOA: Contact the factory for detailed speed/torque information (Safe Operating Area). See page 21; ² The fifth character of the product type changes from "B" to "F" for accessory ready models

Save Time, Space and Money with Hollow Shaft Gearmotors

Hollow shaft gearmotors connect directly to the driven load, reducing the overall space required by the gearmotor and eliminating expensive shaft couplings, mounting hardware, chains and sprockets. Hollow shaft flange mounting can also eliminate the need for a support bearing on one side of a conveyor roller.

Motors without Gearing

Bodine offers a full range of fractional horsepower motors.

AC fixed and variable speed motors

are available with voltage ratings of 115 VAC, 60 Hz (single-phase), 230 VAC, 60 Hz (3-phase) and 230/460 VAC, 60 Hz (3-phase). They are offered with three winding types: permanent split capacitor, split phase, and three-phase. **PMDC**

motors are available with voltage ratings from 12 to 180 VDC. **Brushless**

DC motors are available with voltage ratings of 24 or 130 VDC.



AC Torque Motors | from 3.5 to 68 oz.in.

- Will operate satisfactorily on 50 or 60 Hz
- Totally enclosed non-ventilated IP-20 rating
- Provides excellent performance for holding, winding and tensioning applications
- Provides locked rotor or reverse torque intermittently at rated voltage, or continuously at reduced voltage
- Permanently lubricated, noise tested ball bearings
- Locked bearing design on 30R, 42R, and 48R minimizes shaft endplay
- See Page 36 for capacitors and accessories
- See pages 45 and 46 for reference dimensions

AC Torque Motors (for holding applications)



Type KCI



Type 30R



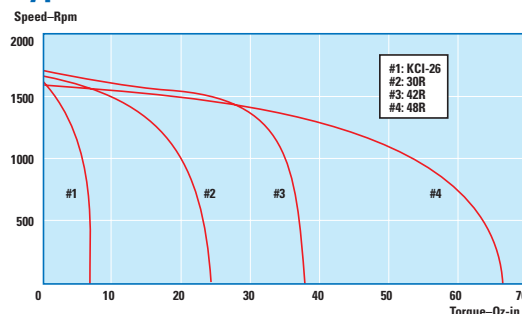
Type 42R



Type 48R

V	Hz	Locked Rotor Performance				rpm @ No Load	Capacitor (µF/VAC)	Product Type	Model Number
		% Duty Cycle	Torque (oz-in.)	Watts	Max. On Time (min.)				
KCI		CAPACITOR IS INCLUDED							
115	60	40	7.0	22	5	1580	2.3/250	KCI-26	0621
83	60	100	3.5	12	—	1570			
115	50	40	6.0	19	5	1310			
92	50	100	4.0	13	—	1300			
30R		CAPACITOR IS REQUIRED							
115	60	50	25	52	30	1660	5.0/250	30R2FEC1	5625
100	60	100	19	40	—	1645			
115	50	50	25	47	30	1425			
100	50	100	19	36	—	1420			
42R		CAPACITOR IS REQUIRED							
115	60	40	38	85	28	1690	7.5/370	42R6FEC1	2628
87	60	100	22	49	—	1680			
115	50	40	38	82	28	1445			
87	50	100	22	47	—	1435			
48R NEMA-56C Face Mount, Or Base Mount		CAPACITOR IS REQUIRED							
115	60	40	65	120	15	1560	12.5/370	48R6FEC1	0632
80	60	100	32	60	—	1560			
115	50	40	68	96	15	1370			
80	50	100	34	58	—	1360			

Typical Performance Curves at 115V, 60 Hz



- Quint insulation™, 5-stage insulation system designed to meet NEMA MG 1-1993, Section IV, Part 31
- Most standard models are available with either 230VAC, 60Hz, 3-phase or 230/460V, 60Hz 3-phase
- Inverter-grade magnet wire and Class F insulation system for increased protection against spikes and corona damage caused by the inverter
- UL recognized for construction, CSA certified, and in compliance with the Low Voltage Directive “CE”
- See Page 36 for capacitors and terminal boxes
- See pages 45 and 46 for reference dimensions

Variable Speed—Type 30R — 1/25-1/17 HP

Fixed Speed Ratings				Variable Speed (SOA) Ratings ¹						Product Type	230V Model Number	460V Model Number
				Speed Range (rpm)	Frequency Range (Hz)	Torque Type	Torque @					
Speed (rpm)	Torque (oz-in.)	HP	Amps							10 Hz (oz-in.)	60 Hz (oz-in.)	140 Hz (oz-in.)
1700	24	1/25	0.38	220-3150	10-140	variable	20	56	27	30R2BEPP	2200	—
	24	1/25	0.19	215-3230			24	56	23	30R2BEPP	—	2600
	35	1/17	0.48	133-3240			45	66	35	30R4BEPP	2201	—

Type 30R
Inverter Duty

Variable Speed—Type 34R — 1/8-1/4 HP

Fixed Speed Ratings					Variable Speed (SOA) Ratings ¹						Product Type	230V Model Number	230/460V Model Number
					Speed Range (rpm)	Frequency Range (Hz)	Torque Type	Torque @					
Speed (rpm)	Torque (oz-in.)	HP	(230V) Amps	(230/460V) Amps				10 Hz (oz-in.)	60 Hz (oz-in.)	Max. Hz (oz-in.)			
Three-Phase, Inverter Duty, Non-synchronous Motor (TEFC)													
1700	155	1/6	1.0	1.0/.50	120-2960	10-120	variable	80	155	95	34R4BFPP	—	2898
1700	148	1/4	1.2	1.2/0.60	220-3650	10-140	variable	120	247	90	34R6BFPP	2295	2895
Three-Phase, Inverter Duty, Synchronous Motor (TEFC)													
1800	70	1/8	1.4	—	300-2400	10-80	variable	54	103	48	34R6BFYP	2299	—

Type 34R
Inverter Duty

Variable Speed—Type 42R — 3/8 HP

Fixed Speed Ratings					Variable Speed (SOA) Ratings ¹						Product Type	230V Model Number	230/460V Model Number
					Speed Range (rpm)	Frequency Range (Hz)	Torque Type	Torque @					
Speed (rpm)	Torque (oz-in.)	HP	(230V) Amps	(230/460V) Amps				10 Hz (oz-in.)	60 Hz (oz-in.)	140 Hz (oz-in.)			
Three-Phase, Inverter Duty, Non-synchronous Motor (TEFC), Base Mount													
1700	222	3/8	1.9	1.9/.95	177-3500	10-140	variable	170	281	137	42R6BFPP	2235	2835
Three-Phase, Inverter Duty, Non-synchronous Motor (TEFC), NEMA C Face Mount													
1700	222	3/8	1.9	1.9/.95	177-3500	10-140	variable	170	281	137	42R6BFPP	2234	2834

Type 42R
Inverter Duty

Variable Speed—Type 48R — 1/3-3/4 HP

Fixed Speed Ratings				Variable Speed (SOA) Ratings ¹						Product Type	230/460V Model Number
				Speed Range (rpm)	Frequency Range (Hz)	Torque Type	Torque @				
Speed (rpm)	Torque (oz-in.)	HP	(230/460V) Amps				10 Hz (oz-in.)	60 Hz (oz-in.)	Max. Hz (oz-in.)		
Three-Phase, Inverter Duty, Non-synchronous Motor (TEFC), NEMA-56C Face Mount or Base Mount											
1700	445	3/4	2.7/1.3	160-3600	10-140	variable	412	675	220	48R6BFPP	2240
Three-Phase, Inverter Duty, Synchronous Motor (TEFC), NEMA-56C Face Mount or Base Mount											
1800	185	1/3	2.4/1.2	300-2400	10-80	variable	220	262	125	48R5BFYP	2244

Type 48R
Inverter Duty

¹ SOA: Contact the factory for detailed speed/torque information (Safe Operating Area). See page 21.

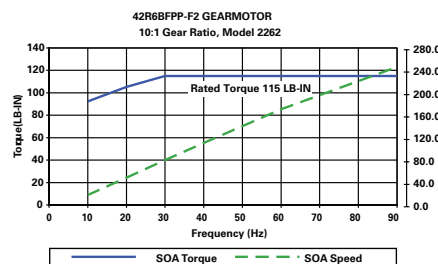
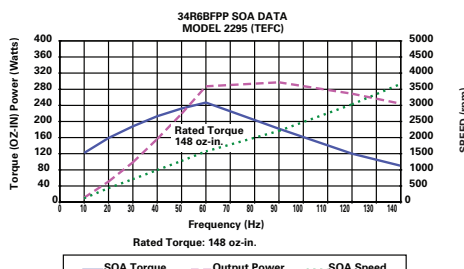
Safe Operating Torque and Speed Area (SOA)

Rated Torque is either the value of torque which corresponds to nameplate output power and speed at 60 Hz, or it is the maximum torque at gear strength limits (rated torque can be either motor limited or gear-limited).

SOA Torque is defined as the maximum torque at which the motor still operates within Class F thermal limits, or as the maximum torque of a gearmotor when it is gear-limited. Continuous duty operation must be limited to the area below the

SOA or gear-limited torque curves. The SOA torque for synchronous motors is close to the pull-in torque; that is, the motor will pull out of synchronism if the required torque exceeds the SOA torque.

Examples of typical “SOA” Graphs. Contact our technical support staff for specific SOA information.



- Totally enclosed IP-20 rating
- Fan cooled for high output power
- Class B insulation system operated within Class A limits to prolong winding and lubricant life
- Locked bearing design minimizes shaft endplay
- Locked bearing design on 30R, 34R, 42R, and 48R minimizes shaft endplay
- See Page 36 for capacitors and accessories
- See pages 45 and 46 for reference dimensions

Fixed Speed—Type K-2 1/1600-1/200 HP

Type K-2



Speed (rpm)	Rated Torque (oz-in.)	HP	V	Hz	Ph	Amps	Radial Load (lbs.)	Capacitor (μF/VAC)	Product Type	Model Number
Permanent Split Capacitor, Non-synchronous CAPACITOR IS INCLUDED										
1550	1.4	1/450	115	60		0.08		1.0/250	KCI-23	0705
1550	2.2	1/300	115	60	1	0.104	5.7	1.3/250	KCI-24	0712
1550	3.2	1/200	115	60		0.124		1.6/250	KCI-26	0713
Permanent Split Capacitor, High Slip, Non-synchronous CAPACITOR IS INCLUDED										
1200	1.1	1/800	115	60	1	0.082	5.7	1.0/250	KCI-23	0707
	1.8	1/450				0.098		1.2/250	KCI-24	0714
Permanent Split Capacitor, Synchronous CAPACITOR IS INCLUDED										
1800	0.35	1/1600				0.077		1.0/250	KYC-23	0701
1800	0.62	1/900	115	60	1	0.091	5.7	1.3/250	KYC-24	0709
3600	0.31	1/900				0.102		1.6/250	KYC-24	0710

Fixed Speed—Type 30R 1/40-1/30 HP

Type 30R



Speed (rpm)	Rated Torque (oz-in.)	HP	V	Hz	Ph	Amps	Radial Load (lbs.)	Capacitor (μF/VAC)	Product Type	Model Number
Permanent Split Capacitor, Non-synchronous CAPACITOR IS REQUIRED										
1700	20					0.45				
3400	10	1/30	115	60	1	0.47	18	5.0/250	30R2BECI	5240
Permanent Split Capacitor, High Slip, Synchronous CAPACITOR IS REQUIRED										
1800	14	1/40	115	60	1	0.52	18	5.0/250	30R2BEYC	5246

Fixed Speed—Type 34R 1/15-1/5 HP

Type 34R



Speed (rpm)	Rated Torque (oz-in.)	HP	V	Hz	Ph	Amps	Radial Load (lbs.)	Capacitor (μF/VAC)	Product Type	Model Number
Permanent Split Capacitor, Three-Wire Reversible, Non-Synchronous CAPACITOR IS REQUIRED										
1700	85	1/7	115	60		1.7		27.5/250		0294
1400/1700	74	1/8	230	50/60	1	0.8/0.7	50	6.0/450	34R6BFCI	0296
Permanent Split Capacitor, Non-synchronous CAPACITOR IS REQUIRED										
1700	39	1/15				1		10.0/250	34R4BFCI	0290
1700	65	1/9	115	60	1	1.4	50	12.5/250	34R6BFCI	0291
3400	42	1/7				1.75		15.0/250	34R6BFCI	0293
Permanent Split Capacitor, Synchronous CAPACITOR IS REQUIRED										
1800	38	1/15	115	60	1	1.5	50	15.0/250	34R6BFYC	0297
Three-phase, Non-synchronous										
1700	119	1/5	230	60	3	1.2	50	—	34R6BFPP	0295
Three-phase, Synchronous										
1800	70	1/8	230	60	3	1.4	50	—	34R6BFYP	0299

Common Abbreviations

BLDC	Brushless DC
FF	Form Factor—A measurement which indicates to what degree rectified current departs from pure DC. A higher form factor increases the heating effect of the motor and reduces brush life. ¹
IP-44	Ingress Protection Rating—Protection against sprays from all directions—limited ingress permitted. ²
NEMA-12	Enclosures (without knockouts) for indoor use. Provides a degree of protection to personnel against access to hazardous parts and to the equipment inside against ingress of solid objects, and lightly splashed liquids. ³
NEMA-4	Enclosures constructed for either indoor or outdoor use. Protects personnel against access to hazardous parts. Protects equipment inside the enclosure against ingress of solid objects and rain, sleet, snow, splashing water, and hose-directed water. ³
PMDC	Permanent magnet DC
TEFC	Totally enclosed, fan cooled
TENV	Totally enclosed, non-ventilated

1. Bodine Handbook, fifth edition. Chicago, 1993; 2. American National Standards Institute ANSI/IEC 60529-2004; 3. NEMA.org, NEMA 250-2003

Fixed Speed—Type 42R 1/12-1/4 HP

Speed (rpm)	Rated Torque (oz-in.)	HP	V	Hz	Ph	Amps	Radial Load (lbs.)	Capacitor (μF/VAC)	Product Type	Model with NEMA-C Face and Base Mount	Model with NEMA-C Face Mount	Model with Base Mount
Permanent Split Capacitor, Three-Wire Reversible, Non-Synchronous										CAPACITOR IS REQUIRED		
1700	148	1/4	115	60	1	2.9	50	45.0/250 ¹	42R6BFCI	0267	—	—
1400/1700	144/119	1/5	230	50/60	1	1.1 / 1.2	50	10.0/450	—	0268	—	—
Permanent Split Capacitor, Non-synchronous										CAPACITOR IS REQUIRED		
1700	101	1/6	115	60	1	1.9	50	15.0/350	42R5BFCI	—	0260	0258
Split phase (with centrifugal switch), Non-synchronous												
1700	48	1/12	115	60	1	2.4	50	—	42R3BFSI	—	0261	0251
1700	101	1/6	115	60	1	3.6	50	—	42R5BFSI	—	0254	0253
3450	50	1/6	115	60	1	3.3	50	—	42R5BFSI	—	0265	0255
Three-phase, Non-synchronous												
1700	148	1/4	230	60	3	1.2	50	—	42R5BFPP	—	0263	0273
			230/460	60	3	1.2/0.6	50	—	—	—	0264	0274



Type 42R
(Base Mount shown)

¹ Run capacitor 45μF/250 VAC for 60Hz operation (p/n 49401145). Use 40μF/250 VAC capacitor (p/n 49401147) for 50 Hz operation (motor derated to 1/6 HP at 50 Hz).

Fixed Speed—Type 48R 1/3-1/2 HP

Speed (rpm)	Rated Torque (oz-in.)	HP	V	Hz	Ph	Amps	Radial Load (lbs.)	Capacitor (μF/VAC)	Product Type	Model Number
Permanent Split Capacitor, Non-synchronous								CAPACITOR IS REQUIRED		
1700	196	1/3	115 230	60	1	4.0/2.0	205	20.0/350 12.5/350	48R6BFCI	0283
Split Phase, Non-Synchronous (With Centrifugal Switch)										
1700	196	1/3	115/230	60	1	4.8/2.4	205	—	48R6BFSI	0284
Three-phase, Non-Synchronous										
1400	296	1/2	230	50	3	2.0	205	—	48R6BFPP	0286
1700			230	60		1.7				
1400			460	50		1.0				
1700			460	60		0.85				
Three-phase, Synchronous										
1800	185	1/3	230/460	60	3	2.5/1.3	205	—	48R5BFYP	0281



Type 48R
(NEMA-56C Face Mount,
and/or Base Mount)

Comparative Advantages of AC Motors and Gearmotors

This table illustrates some of the capabilities, advantages, and disadvantages of common AC motor and gearmotor designs.

Motor Winding	Speed Tolerance	Typical Rated Speeds at 60Hz	Start/Stop Frequency	Coast without Brake	Coast with Dynamic Braking	Starting Torque (% of Rated Torque)	Pros	Cons
Split Phase (SI)	±3%	1700-1750 (4-pole) 3450 (2-pole)	Up to 6/hour	20-600 rev.	0.5-6 rev.	175% and up	No capacitors	Switch life 50k to 250k starts
Permanent Split Capacitor (CI)	±3%	1700-1750 (4-pole) 3450 (2-pole)	Up to 10/min.	20-600 rev.	0.5-6 rev.	90-100%	Very reliable, Low starting current	Low starting torque
Three Phase (PP, Non-synchronous)	±3%	1700-1750 (4-pole) 3450 (2-pole)	Up to 10/min.	20-600 rev.	0.5-6 rev.	200-400%	Most reliable and efficient, No cap/switch	Requires three-phase power supply

Variable Speed Drive Systems

	Requires Brushes	High Torque at Speeds Above and Below Rated	Noise Level	Performance	Speed Range
Variable Speed AC	No	No	Higher	Limited	Limited
PMDC System	Yes	Yes	Highest	Good	Widest
BLDC System	No	Yes	Lowest	Best	Widest

- Totally Enclosed, Non-Ventilated (IP40)
- Class F insulation, Class B rating
- Skewed armature for smooth low speed operation
- High starting torque and self-braking
- Oversized magnets resist demagnetization, stabilized to common strength for consistent performance
- Locked bearing minimizes endplay
- Models with accessory shafts are ideal for mounting encoders or brakes
- See Page 36 for accessories
- See pages 45 and 46 for reference dimensions

PMDC Type 24A | 1/50-1/7 HP



Type 24A

Speed (rpm)	Rated Torque (oz-in.)	Current (Amps)	HP	FF	K _T (oz-in/A)	K _E (V/krpm)	Wdg. Res. (Ohms)	Winding Ind. (mH)	Inertia (oz-in-sec. ²)	Radial Load (lbs.)	Product Type ²	24V Winding					130V Winding				
												Base ¹		Flange			Base ¹		Flange		
												Accy Shaft	No Accy Shaft	Accy Shaft	No Accy Shaft	Accy Shaft	Accy Shaft	No Accy Shaft	Accy Shaft	No Accy Shaft	Accy Shaft
2500	8	1.2	1/50		8.3	6.1	5.7	6.7	0.003		24A0BEPM	4440	0040	—	—	—	—	—	—	—	—
2500	8	0.22	1/50		42	31	176	220	0.003		24A0BEPM	—	—	—	—	4439	0039	—	—	—	—
2500	16	1.8	1/29		10	7.5	2.5	3.6	0.005		24A2BEPM	4445	0045	—	—	—	—	—	—	—	—
2500	14	0.3	1/29	1.0	55	41	84	133	0.005	25	24A2BEPM	—	—	0042	4441	0041	—	—	—	—	—
2500	22	2.6	1/17		9.2	6.8	2	6.7	0.007		24A4BEPM	4444	0044	—	—	—	—	—	—	—	—
2500	24	0.48	1/17		55	40	5	84	0.007		24A4BEPM	—	—	—	—	0047	0043	—	—	—	—
11,500	12	1.1	1/7		14	10	3.15	4.5	0.007		24A4BEPM	—	—	0049 ²	—	—	—	—	—	—	—

¹ Models 0042 and 0049 ship with a factory installed base mounting kit.² Model 0049 rated V is 115VDC.

PMDC Type 33A | 1/16-1/3 HP



Type 33A

16-1/3 HP												24V Winding		130V Winding	
Speed (rpm)	Rated Torque (oz-in.)	Current (Amps)	HP	FF	K _T (oz-in/A)	K _E (V/krpm)	Winding Res. (Ohms)	Winding Ind. (mH)	Inertia (oz-in-sec. ²)	Radial Load (lbs.)	Product Type ²	Accy Shaft	No Accy Shaft	Accy Shaft	No Accy Shaft
24V, Class F Temperature Rating															
2500	50	5.5	1/8	1.0	10.2	7.5	0.66	1.9	0.031	55	33A3BEPM	6424	6024	—	—
	95	9.2	1/4		11.1	8.2	0.29	0.98	0.043		33A5BEPM	—	6021	—	—
	134	12	1/3		11.5	8.5	0.31	0.59	0.075		33A7BEPM	6422	6022	—	—
90/130 V Class F Temperature Rating															
1725 / 2500	36/50	.78 / 1.0	1/16 / 1/8	1.4 / 1.0	56	42	22	0.57	0.031	55	33A3BEPM	—	—	6434	6034
	73/95	1.4 / 1.8	1/8 / 1/4		60	44	11	0.28	0.043		33A5BEPM	—	—	6435	6035
	97/134	1.8 / 2.4	1/6 / 1/3		66	49	8.8	0.18	0.075		33A7BEPM	—	—	—	6037
130V, Class B Temperature Rating															
2500	34	.71	1/12	1.0	54	40	23	67	0.031	55	33A3BEPM	—	—	—	6016
	50	.91	1/8		57	42	13	41	0.043		33A5BEPM	—	—	—	6020

PMDC Type 42A | 1/4-1/2 HP



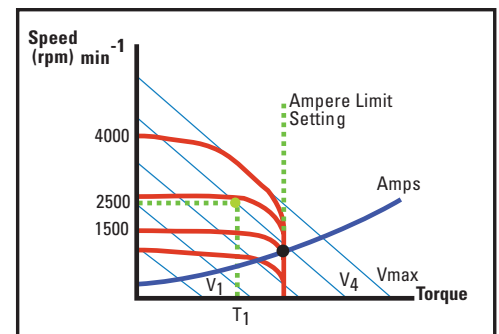
Type 42A

1-1/2 HP												24V Winding		130V Winding	
Speed (rpm)	Rated Torque (oz-in.)	Current (Amps)	HP	FF	K _T (oz-in/A)	K _E (V/krpm)	Winding Res. (Ohms)	Winding Ind. (mH)	Inertia (oz-in-sec. ²)	Radial Load (lbs.)	Product Type ³	Accy Shaft	No Accy Shaft	Accy Shaft	No Accy Shaft
NEMA 42C Face Mount, Class B Temperature Rating															
2500	101	8.8	1/4	1.0	12	9.2	0.27	0.64	0.082	90	42A5BEPM	4421	4021	—	—
	101	1.8	1/4		60	44	5.5	20	0.082		42A5BEPM	—	—	4435	4035
	135	12	1/3		12	9	0.16	0.45	0.12		42A7BEPM	4422	4022	—	—
	135	2.3	1/3		64	47	4.2	17	0.12		42A7BEPM	—	—	4437	4037
NEMA 42CZ Face Mount, Class F Temperature Rating															
2500	150	15	1/3	1.0	11	8	0.18	0.61	0.082	90	42A5BEPM	4800	4601	—	—
	150	2.7	1/3		60	45	3.2	—	0.082		42A5BEPM	—	—	4430	4031
	180	19	1/2		11.5	8.5	0.12	0.54	0.12		42A7BEPM	4802	4603	—	—
	180	3.3	1/2		57	42	2.7	—	0.12		42A7BEPM	—	—	4432	4033

³ The fifth digit of the product type changes from "B" to "F" for accessory ready models.

Speed Regulation of Permanent Magnet DC Motors

In a PMDC motor, speed is proportional to voltage and torque is proportional to current. When voltage is held constant, the amount that speed drops due to increasing torque is called "speed regulation." The thin blue lines illustrate motor performance without the aid of a regulating electronic control. The heavy red lines illustrate performance from a control with "excellent" (1-3%) speed regulation.



- Quiet operation, low electromagnetic interference (EMI)
- No brush maintenance or contamination from brush dust
- 60° Commutation Angle
- Wire harness differs between 24V and 130V models. Check online CAD drawings for details.
- See Page 36 for accessories
- See page 45 for reference dimensions

Brushless DC—Type 22B | 1/16-1/5 HP

Speed (rpm)	Rated Torque (oz-in.)	HP	Torque Constant (oz-in./A)	Voltage Constant V/krpm	Winding		Rotor Inertia (oz-in.-sec. ²)	Radial Load (lb.)	Product Type ¹	Accy Shaft	No Accy Shaft	Accy Shaft	No Accy Shaft
					Res. (Ohms)	Induct. (mH)				24V		130V	
2500	25	1/16	8.4	5.8	1.2	2.1	0.0036	25	22B2BEBL	3602	3502	—	—
2500	25	1/16	47	35	40	70	0.0036		22B2BEBL	—	—	—	3302
2500	50	1/8	9	6.7	0.52	1.1	0.0072		22B4BEBL	3604	3504	—	—
2500	50	1/8	63	37	15	40	0.0072		22B4BEBL	—	—	3404	3304
10,000	20	1/5	14	9.8	4.8	10	0.0072		22B4BEBL	—	—	—	3314



Type 22B

Brushless DC—Type 34B | 1/5-3/8 HP

Speed (rpm)	Rated Torque (oz-in.)	HP	Torque Constant (oz-in./A)	Voltage Constant V/krpm	Winding		Rotor Inertia (oz-in.-sec. ²)	Radial Load (lb.)	Product Type ¹	Accy Shaft	No Accy Shaft	Accy Shaft	No Accy Shaft
					Res. (Ohms)	Induct. (mH)				24V		130V	
2500	81	1/5	8.8	6.6	0.3	0.54	0.0115	42	34B3BEBL	3600	3500	—	—
2500	81	1/5	51	38	9.2	24	0.0115		34B3BEBL	—	—	3406	3306
2500	101	1/4	9.0	6.7	0.17	0.40	0.0154		34B4BEBL	—	3507	—	—
2500	101	1/4	51	38	5.8	14	0.0154		34B4BEBL	—	—	—	3307
2500	151	3/8	9.0	6.7	0.099	0.246	0.0215		34B6BEBL	3609	3509	—	—
2500	151	3/8	57	42	3.4	11	0.0215		34B6BEBL	—	—	3409	3309
10,000	33	1/3	14.5	10.7	1.7	4.6	0.0154		34B4BEBL	—	—	—	3317



Type 34B

INTEGRAMotor BLDC—Type 22B | 1/16-1/4 HP

Motor Output		Torque Constant (oz-in./A)	Voltage Constant V/krpm	Winding		Rotor Inertia (oz-in.-sec. ²)	Control Input			Product Type	Model Number	
Speed Range (rpm)	Torque (oz-in.)			Res. (Ohms)	Induct. (mH)		HP	Volts (VDC)	Continuous Amps		Type SR Analog Interface	Type FV Digital Interface ²
Type SR	Type FV											
22B INTEGRAMotor												
200-2500	75-2500	25	47	35	40	70	0.004	1/16	3.3	22B2BEBL/**	3802	3702
		50	50	37	15	40	0.007	1/8	4.4	22B4BEBL/**	3804	3704
34B INTEGRAMotor												
—	60-2500	100	9.6	7.1	0.18	0.43	0.0154	1/4	24	34B4FEBL/FV	—	3708



Type 22B/SR and 22B/FV INTEGRAMotor



Type 34B/FV INTEGRAMotor

¹ The fifth character of the product type changes from "B" to "F" for accessory ready models.

² Type FV INTEGRAMotors require a PWM signal from a motion controller or PLC to operate.

** INTEGRAMotor can be ordered with either analog (/SR) or digital (/FV) interface option

Motor Speed Controls

Our motion controls are precisely engineered to provide maximum performance from our motors and gearmotors. Choose a Bodine gearmotor and speed control and get our extended 2-year system warranty.



AC Pacesetter™ Inverter Duty Three Phase Motor Speed Controls

Basic Three-Phase Chassis AC Motor Speed Control



- Speed control via external speed pot or external 0-5 VDC analog signal (isolation required)
- Adjusts current limit, max. speed, min. speed, decel. time, accel. time, and slip compensation
- Output freq. selectable between 0-60 Hz and 0-120 Hz.
- Connector for remote direction control
- Connector for remote momentary start switch
- Protection against overload, overvoltage, undervoltage, and short circuit
- UL Listed, CE
- See page 47 for reference dimensions

Three-Phase AC Output Power				Input Power		Model Number
HP	Motor V	Motor Amps	Hz	V	Hz	
1/2	230	2.4	0-120	115	50 / 60	2982
1/2		2.4		230		2983
1/2		2.4		115 / 230		2984
1		4		115 / 230		2987

NEMA 4X/IP-65 Enclosed AC Motor Speed Control



- LED status indicators provide indication of the drive's status and operating mode
- GFCI compatible
- F-B-R (Forward-Brake-Reverse), Start/Stop, and On/Off switches
- Motor current selection
- More than 200% starting torque
- Overvoltage and undervoltage
- Run/Fault relay output contacts turn equipment on/off and signal stop mode if a fault has occurred.
- No remote operation
- cULus

Three-Phase AC Output Power				Input Power		Model Number
HP	Motor V	Motor Amps	Hz	V	Hz	
1	230	3.6	0-120	115 or 208/230	50 / 60	2999

NEMA-1/IP-40 Enclosed AC Motor Speed Control



- Run/Fault relay output contacts turn equipment on/off and signal stop mode if a fault has occurred.
- Barrier terminal blocks facilitate wiring
- Motor overload (I^2t) with RMS current limit
- Electronic inrush current limit
- Regeneration eliminates tripping due to bus overvoltage
- Overvoltage and undervoltage
- No remote operation
- Built-in line filter for CE compliance
- cULus, CE

Three-Phase AC Output Power				Input Power		Model Number
HP	Motor V	Motor Amps	Hz	V	Hz	
1	230	3.6	0-120	115 or 208/230	50 / 60	2998

Type UPM | Unfiltered SCR Motor Speed Control (NEMA-4 Enclosure)

- Operates from 115 Volt AC or 230 Volt AC line
- Designed to drive 90 Volt DC or 130 Volt DC motors
- Switchable output for 0-90 Volt DC or 0-180 Volt DC
- Back EMF feedback maintains better than 2% speed regulation
- Dip switches to easily calibrate control for different motor sizes
- NEMA 4 enclosure for wet or dirty environments
- Trim pots on PC board to adjust torque limit, minimum speed limit, maximum speed limit, acceleration time, deceleration time, and speed regulation
- Speed can be adjusted manually using speed pot on front of enclosure
- Terminal block inside enclosure for quick line and motor connection
- Line fuses inside enclosure
- Line filter inside enclosure to reduce conducted EMI
- cURus, CE, RoHS



HP Rating	Input V (VAC, 50/60 Hz)	Motor Rating (VDC)	Continuous Output Current (Amps)	Peak Output Current (Amps)	FF	Product Type	Model Number
1/5 @ 90V 1/3 @ 180V	115 / 230	90 or 130 @ 115 VAC 180 @ 230 VAC	2.1	4.2	1.4	UPM-3318E4	1865

Type WPM | Filtered PWM DC Basic Speed Control (Chassis, IP-00)

- Models 0780-0784 operate from 115 Volt AC line, 50/60 Hz
- Models 0786-0789 operate from a DC power supply or a battery
- 115V models: filtered DC output for cooler motor operation, longer brush life, lower audible noise, and wider speed range
- Back EMF feedback maintains better than 1% speed regulation
- Dip switches to easily calibrate control for different motor sizes
- Two diagnostic LEDs indicate when power is on and when current output is at limit set by TORQ pot
- Five on-board user-adjustable pots for torque limit, minimum speed limit, maximum speed limit, acceleration time, and speed regulation
- Speed can be adjusted manually using a remote 10k speed pot (included with control)
- Connections for optional user-supplied inhibit switch
- cURus, RoHS



WPM Chassis Control (115 V model with terminal block)

HP Rating		Input V (VAC, 50/60 Hz)	Motor Rating (VDC)	Continuous Output Current (Amps)	Peak Output Current (Amps)	FF	Product Type	Model Number	
								1/4 in. QC tab	Terminal Block
WPM Chassis Filtered PWM DC Control (115 V Models)									
1/4	115	90 or 130	2.0	2.5	1.0	WPM-2109C	0780	0783	
7/16			3.2	5		WPM-2137C	0781	0784	
WPM Chassis PWM DC Control (12 and 24 V Models)									
1/12	1/6	(VDC) 12-14	12	15	35	1.0	WPM-2137C	—	0787
@1250 rpm	@2500 rpm			17				0786	—
—	1/3	24-35	24	14				0788	0789



WPM Chassis Control (12 or 24 V models)

Type WPM | Filtered PWM DC Basic Speed Control (NEMA-1, IP-40)

- Filtered DC output
- Designed to drive 90 Volt DC or 130 Volt DC motors
- Dip switches to easily calibrate control
- Model 0794: includes F-B-R (forward-brake-reverse) switch
- Line voltage compensation minimizes speed drift
- Trim pots on PC board to adjust torque limit, minimum speed limit, maximum speed limit, acceleration time, and speed regulation
- Manual speed adjustment
- Terminal block inside enclosure
- Back EMF feedback maintains better than 2% speed regulation
- Factory installed AC line cable
- cURus, RoHS



WPM Enclosed Control (Speed only)

HP Rating	Input V (VAC, 50/60 Hz)	Motor Rating (VDC)	Continuous Output Current (Amps)	Peak Output Current (Amps)	FF	Product Type	Model Number
WPM Enclosed Filtered PWM DC Control							
1/4	115	90 or 130	2.0	2.5	1.0	WPM-2109E1	0790
7/16			3.2	5		WPM-2137E1	0791
WPM Enclosed Filtered PWM DC Speed and Direction Control							
7/16 @ 90 V 5/8 @ 130 V	115	90 or 130	3.7	7.1	1.0	WPM-2148E1	0794



WPM Enclosed Control (With Direction Switch)

For control accessories see page 37. See page 47 for reference dimensions.

Type FPM | Filtered SCR DC Basic Speed Control

- Designed to drive 90 Volt DC or 130 Volt DC motors
- Dip switches to easily calibrate control
- Line voltage and temperature compensation
- Trim pots on PC board to adjust torque limit, minimum speed limit, maximum speed limit, acceleration time, and speed regulation.
- Back EMF feedback maintains better than 2% speed regulation
- 10k Ohm remote speed pot and 24" connecting wire supplied with each control
- Connections for optional user-supplied inhibit switch
- Terminal block
- Plug-in connector for speed pot and optional user supplied inhibit switch
- Flexibility in adding plug-in interface boards
- Built-in line and motor fuseholders (both fuses supplied)
- UR, CSA, RoHS

HP Rating	Input V (VAC, 50/60 Hz)	Motor Rating (VDC)	Continuous Output Current (Amps)	Peak Output Current (Amps)	FF	Product Type	Model Number
1/17	115	90 or 130	0.5	1	1.0	FPM-0810C	0810
1/6			1.25	2.5		FPM-0830C	0830
1/3			2.3	4.6		FPM-0850C	0850

Type FPM | Filtered SCR DC Basic Speed Control (NEMA-12 Enclosure)

- Designed to drive 90 Volt DC or 130 Volt DC motors
- Dip switches to easily calibrate control
- Line voltage and temperature compensation
- Trim pots on PC board to adjust torque limit, minimum speed limit, maximum speed limit, acceleration time, and speed regulation.
- Manual speed adjustment
- Terminal block inside enclosure
- Back EMF feedback maintains better than 2% speed regulation.
- Fuse holders for line and motor inside enclosure (both fuses supplied)
- UR, CSA, RoHS

HP Rating	Input V (VAC, 50/60 Hz)	Motor Rating (VDC)	Continuous Output Current (Amps)	Peak Output Current (Amps)	FF	Product Type	Model Number
FPM Enclosed Filtered SCR DC Controls NEMA 12, Basic Speed Control							
1/17	115	90 or 130	0.5	1	1.0	FPM-0815E	0815
1/6			1.25	2.5		FPM-0835E	0835
1/3			2.3	4.6		FPM-0855E	0855

Type FPM | Filtered SCR DC Basic Speed and Direction Control (NEMA-12 Enclosure)

- Filtered DC output for different motor sizes.
- Designed to drive 90 Volt DC or 130 Volt DC motors
- Line voltage and temperature compensation
- Dynamic braking for quick stops
- Trim pots on PC board to adjust torque limit, minimum speed limit, maximum speed limit, acceleration time, and speed regulation
- Manual speed adjustment
- Rotary switch on enclosure for direction
- Terminal block inside enclosure for motor connection
- Back EMF feedback maintains better than 2% speed regulation
- Fuse holders for line and motor inside enclosure (fuses included)
- UR, CSA, RoHS

HP Rating	Input V (VAC, 50/60 Hz)	Motor Rating (VDC)	Continuous Output Current (Amps)	Peak Output Current (Amps)	FF	Product Type	Model Number
FPM Enclosed Filtered SCR DC Controls NEMA 12, Speed and Direction Control							
1/17	115	90 or 130	0.5	1	1.0	FPM-0818E	0818
1/6			1.25	2.5		FPM-0838E	0838
1/3			2.3	4.6		FPM-0858E	0858

Type FPM | Filtered SCR DC Remote Speed Control (NEMA-12 Enclosure)

- Designed to drive 90 Volt DC or 130 Volt DC motors
- Dip switches to easily calibrate control
- Line voltage and temperature compensation

- Trim pots on PC board to adjust torque limit, minimum speed limit, maximum speed limit, acceleration time, and speed regulation
- Speed can be adjusted manually
- Terminal block inside enclosure

- Back EMF feedback maintains better than 2% speed regulation
- Fuse holders for line and motor inside enclosure (both fuses supplied)
- UR, CSA, RoHS



HP Rating	Input V (VAC, 50/60 Hz)	Motor Rating (VDC)	Continuous Output Current (Amps)	Peak Output Current (Amps)	FF	Remote Signal	Product Type	Model Number
FPM Enclosed Filtered SCR DC Controls NEMA 12, Remote Speed Control								
1/17	115	90 or 130	0.5	1	1.0	Analog	FPM-0816E	0816
1/6			1.25	2.5		Analog	FPM-0836E	0836
1/3			2.3	4.6		Analog	FPM-0856E	0856

Type UPM | Unfiltered SCR DC Remote Speed Control

- Designed to drive 90 Volt DC or 130 Volt DC motors
- Switchable output for 0-90 Volt DC or 0-180 Volt DC.
- Back EMF feedback maintains better than 2% speed regulation.
- Dip switches to easily calibrate control

- Two diagnostic LEDs indicate when power is on and when current output is at limit set by TORQ pot
- Six on-board user-adjustable pots for torque limit, minimum speed limit, maximum speed limit, acceleration time, deceleration time and speed regulation

- Speed can be adjusted manually using a remote 10K speed pot (included with control)
- Unfiltered drive draws lower AC line current than comparable SCR filtered controls
- Connections for optional user-supplied inhibit switch
- cURus, CE, RoHS



HP Rating	Input V (VAC, 50/60 Hz)	Motor Rating (VDC)	Continuous Output Current (Amps)	Peak Output Current (Amps)	FF	Product Type	Model Number	
							1/4 in. QC tab	Terminal Block
UPM Unfiltered SCR DC Controls Chassis, Basic Speed Control								
1/5 @ 90 V	115/230	90 or 130 @ 115 VAC 180 @ 230 VAC	2.1	4.2	1.6	UPM-3318C	0865	0866
1/3 @ 180 V								

Type UPM | NEMA-1 Unfiltered SCR Basic Speed Control (NEMA-1 Enclosure)

- Designed to drive 90 Volt DC or 130 Volt DC motors
- Line voltage compensation minimizes speed drift
- Back EMF feedback maintains better than 2% speed regulation.
- Dip switches to easily calibrate control

- Trim pots on PC board to adjust torque limit, minimum speed limit, maximum speed limit, acceleration time, deceleration time, and speed regulation
- Two diagnostic LEDs indicate when power is on and when current output is at limit set by TORQ pot

- Manual speed adjustment
- Terminal block inside enclosure
- Unfiltered drive draws lower AC line current than comparable SCR filtered controls
- Connections for optional user-supplied inhibit switch
- cURus, RoHS



HP Rating	Input V (VAC, 50/60 Hz)	Motor Rating (VDC)	Continuous Output Current (Amps)	Peak Output Current (Amps)	FF	Product Type	Model Number
UPM Enclosed Unfiltered SCR DC Controls NEMA 1, Basic Speed Control							
1/5	115	90 or 130	2.1	4.2	1.6	UPM-3318E1	0867

Type ABL | Low Voltage PWM BLDC Speed and Direction Control (Chassis, IP-00)



Models 3904, 3905 and 3907

- Ideal for portable, battery operated applications
- On-board speed potentiometer for manual adjustment
- Accepts 0-5 VDC analog signal for remote operation
- Unique Smart Reverse™ circuit provides quick reversing and prevents motor plugging
- Dynamic braking for quicker stops
- 12 pulse/revolution tach output provides indication of motor speed
- Models 3904, 3905 and 3907: Logic output indicates control shutdown due to a motor overload
- Speed can be adjusted manually or by remote control over a range of 30:1
- 10k Ohm remote speed pot supplied with each control
- Inherent closed loop system maintains a 2% maximum change in motor speed from 0-100% of rated load when operated at rated speed
- cURus, RoHS
- 60° commutation is standard

HP Rating	Input V (VDC)	Motor Rating (VDC)	Continuous Output Current (Amps)	Peak Output Current (Amps)	FF	Product Type	Model Number
Chassis Low Voltage PWM BLDC (24 V Models)							
1/6	24-35	24	10	13.5	1.0	ABL-3905C	3905
3/8			20	30		ABL-3907C	3907
Chassis Low Voltage PWM BLDC (12 V Model)							
Contact Factory	12-14	12	20	30	1.0	ABL-3907C	3904
Compact Chassis Low Voltage PWM BLDC (12 and 24 V Models)							
1/4	12-14	12	20	30	1.0	ABL-3906C	3908
3/8	24-35	24	18	27			3909
Compact Chassis Low Voltage PWM BLDC (24 V Model) 120° Commutation							
3/8	24-35	24	18	27	1.0	ABL-3919C	3919



Models 3908, 3909 and 3919

Type ABL | Filtered SCR BLDC Speed and Direction Control (Chassis, IP-00)



- Unique Smart Reverse™ circuit for remote control of motor direction
- Dynamic braking for quicker stops
- 12 pulse/revolution tach output
- Green LED indicates AC power on
- Red LED indicates control shutdown due to a fault condition
- Speed can be adjusted manually
- 10k Ohm remote speed pot supplied with each control
- DIP switches set the current limit
- Five onboard user-adjustable pots for torque limit, minimum speed limit, maximum speed limit, acceleration time, and deceleration time
- Fuse holders for line and motor fuses (fuses included)
- Inherent closed loop system maintains a 1% maximum change in motor speed from 0-100% of rated load when operated at rated speed
- UR, CSA, RoHS

HP Rating (@ rpm)	Input V (VAC, 50/60 Hz)	Motor Rating (VDC)	Continuous Output Current (Amps)	Peak Output Current (Amps)	FF	Product Type	Model Number
3/8@2500	115	130	3	6	1.0	ABL-3911C	3911
1/3@10,000						ABL-3921C	3921

Type ABL | Filtered SCR BLDC Speed/Direction Control (NEMA-12 Enclosure)



- Unique Smart Reverse™ circuit allows remote control of motor direction
- Dynamic braking for quicker stops
- 12 pulse/revolution tach output provides indication of motor speed
- Internal: Red LED indicates control shutdown due to a fault condition
- Speed can be adjusted manually
- DIP switches set the current limit
- Inherent closed loop system maintains a 1% maximum change in motor speed from 0-100% of rated load when operated at rated speed
- Fuse holders for line and motor fuses (fuses included)
- UR, CSA, RoHS

HP Rating (@ rpm)	Input V (VAC, 50/60 Hz)	Motor Rating (VDC)	Continuous Output Current (Amps)	Peak Output Current (Amps)	FF	Product Type	Model Number
3/8@2500	115	130*	3	6	1.0	ABL-3912E	3912
1/3@10,000						ABL-3913E	3913

* for brushless motors and controls

Type ABL | Unfiltered SCR BLDC Speed and Direction Control (Chassis, IP-00)



- Lower cost alternative to model 3911
- Unique Smart Reverse™ circuit
- 12 pulse/revolution tach output
- Green LED indicates AC power on
- Red LED indicates control shutdown due to a fault condition
- Speed can be adjusted manually
- 10k Ohm speed pot supplied with each control
- DIP switches set the current limit so that the same control model can drive any size Bodine motor
- Inherent closed loop system maintains a 1% maximum change in motor speed from 0-100% of rated load when operated at rated speed
- UR, CSA, RoHS

HP Rating	Input V (VAC, 50/60 Hz)	Motor Rating (VDC)	Continuous Output Current (Amps)	Peak Output Current (Amps)	FF	Product Type	Model Number
3/8	115	90	3	6	1.6	ABL-3910C	3910



Metric Motors and Gearmotors

Our metric gearmotors and motors feature metric shafts and mounting configurations. AC metric motors are rated at 230 VAC / 50 Hz. Permanent magnet DC motors are available with voltage ratings of 180 VDC. Custom windings can be provided to match almost any international rating. We also offer a complete line of both AC and DC metric right angle and parallel shaft gearmotors.

Parallel Shaft Gearmotors—Metric

up to 0.67 Nm | Parallel Shaft Gearmotors—Metric

A/T

- Metric mounting threads and shaft dimensions
- Three-wire winding simplifies reversing
- Impedance protected to prevent current overload (gearmotor should not be stalled when powered up)
- See Page 36 for capacitors

Fixed Speed—AC Gearmotors

Speed (rpm)	Rated Torque		Power		Rated Voltage	Freq. (Hz)	Ph	Current (Amps)	Gear Ratio	Radial Load (oz.)	Capacitor (μF/VAC)	Product Type	Model Number
	oz-in.	Nm	HP	Watts									
7	95	0.67	1/300	2.8	230	50	1	0.06	180	20	0.4/440	KCI-26T4	1757
42	75	0.53							30				1754
69	45	0.31							18				1753
210	15	0.11							6				1752

CAPACITOR IS REQUIRED



Type K-2A/T

up to 4.5 Nm | Parallel Shaft Gearmotors—Metric

D

- Metric mounting threads and shaft dimensions
- Unvented gearhousing for universal horizontal mounting
- Helical primary gear for quietness and hardened steel spur gearing on subsequent stages for high output torque and long life
- See pages 36 and 37 for capacitors and accessories

Fixed Speed—AC Gearmotors

Speed (rpm)	Rated Torque		Power		Rated Voltage	Freq. (Hz)	Ph	Current (Amps)	Gear Ratio	Radial Load (lbs.)	Capacitor (μF/VAC)	Product Type	Model Number
	lb-in.	Nm	HP	Watts									
7.8	40	4.5	1/48	15	230	50	1	0.17	180	65	1.3/440	30R1BECI-D4	1562
23	40	4.5	1/41	18				0.21	60			30R2BECI-D3	1574
47	24	2.7	1/41	18				0.21	30			30R2BECI-D3	1573
78	14	1.6	1/41	18				0.21	18			30R2BECI-D3	1572
117	9.7	1.1	1/41	18				0.21	12			30R2BECI-D3	1571

CAPACITOR IS REQUIRED



Type 30R-D

Permanent Magnet DC Gearmotors

Speed (rpm)	Rated Torque		Power		Rated Voltage	Current (Amps)	Gear Ratio	Radial Load (lbs.)	Product Type	Model Number
	lb-in.	Nm	HP	Watts						
5.8	40	4.5	1/49	15	180	0.13	300	65	24A2BEPM-D5	1398
9.6	40	4.5	1/49	15		0.13	180		24A2BEPM-D4	1397
29	40	4.1	1/32	23		0.18	60		24A4BEPM-D3	1395
58	18	2.0	1/32	23		0.18	30		24A4BEPM-D3	1394
144	7.3	0.8	1/32	23		0.18	12		24A4BEPM-D3	1392



Type 24A-D

- Metric mounting threads and shaft dimensions
- Aluminum center ring and endshields
- Unvented gearhousing
- Industrial lip type seals on motor and output shafts
- Needle bearings on output shaft
- Permanently lubricated with high-performance lubricant
- Helical pinion accurately cut on motor shaft for maximum strength and minimum noise
- 34R-Z: die cast terminal box with terminal block included
- See Page 36 for capacitors

Fixed Speed—AC Gearmotors



Type 34R-Z

Speed (rpm)	Rated Torque		Power		Rated Voltage	Freq. (Hz)	Ph	Current (Amps)	Gear Ratio	Radial Load (lbs.)	Capacitor (µF/VAC)	Product Type	Model Number
	lb-in.	Nm	HP	Watts									
7.8	100	11.3	1/15	50	230	50	1	0.48	180	125	5.0/370	34R4BFCI-Z4	1449
23	100	11.3						0.5	60	125		34R4BFCI-Z3	1455
70	40	4.5						0.5	20	100		34R4BFCI-Z2	1453
233	15	1.7						0.5	6	100		34R4BFCI-Z2	1451

Permanent Split Capacitor, Non-synchronous (TEFC)

CAPACITOR IS REQUIRED

Permanent Magnet DC Gearmotors



Type 24A-Z



Type 33A-Z

Speed (rpm)	Rated Torque		Power		Rated Voltage	Current (Amps)	Gear Ratio	Radial Load (lbs.)	Product Type	Model Number
	lb-in.	Nm	HP	Watts						
24A-Z PMDC Gearmotor										
9.6	100	11.3	1/32	23	180	0.18	180	125	24A4BEPM-Z4	1163
29	36	4.1					60	125	24A4BEPM-Z3	1161
58	18	2.0					30	125	24A4BEPM-Z3	1160
288	4	0.44					6	100	24A4BEPM-Z2	1157
33A-Z PMDC Gearmotor										
29	69	7.8	1/23	32	180	0.33	60	125	33A3BEPM-Z3	6269
58	35	3.9					30	125	33A3BEPM-Z3	6268
144	15	1.7					12	100	33A3BEPM-Z2	6266

Our metric PMDC motors and gearmotors are rated for operation with an unfiltered SCR speed control and a Form Factor (F.F.) of 1.6"

- Metric mounting threads and shaft dimensions
- Lubricated for life
- Synthetic lubricant improves performance, and allows these gearmotors to operate in a wide temperature range
- Models with accessory shafts are ideal for mounting encoders or brakes
- 34R-W: Die cast terminal box with terminal block included
- Adaptor plate, model 0995, allows for 3-hole mounting configuration. See Page 36.

Fixed Speed—AC Gearmotors



Type 34R-W

Speed (rpm)	Rated Torque		Power		Rated Voltage	Freq. (Hz)	Ph	Current (Amps)	Gear Ratio	Radial Load (lbs.)	Capacitor (µF/VAC)	Product Type	Model Number
	lb-in.	Nm	HP	Watts									
4.5	175	19.8	1/10	75	230	50	1	0.6	312.4	130	7.5/370	34R6BFCI-W4	1477
21	146	16.5							65.5	130		34R6BFCI-W3	1484
69	53	6							20.4	65		34R6BFCI-W2	1481
255	14	1.6							5.5	65		34R6BFCI-W2	1478

Permanent Split Capacitor, Non-synchronous

CAPACITOR IS REQUIRED

Permanent Magnet DC Gearmotors



Type 33A-W

Speed (rpm)	Rated Torque		Power		Rated Voltage	Current (Amps)	Gear Ratio	Radial Load (lbs.)	Product Type	Model Number
	lb-in.	Nm	HP	Watts						
5.5	175	19.8	1/23	32	180	0.33	312.4	130	33A3BEPM-W4	6247
18	151	17.0	1/14	54		0.41	97.5	130	33A5BEPM-W4	6256
39	78	8.8	1/14			0.41	43.9	130	33A5BEPM-W3	6254
85	39	4.4	1/14			0.41	20.4	65	33A5BEPM-W2	6252
125	27	3.0	1/14			0.41	13.8	65	33A5BEPM-W2	6251
315	11	1.2	1/14			0.41	5.48	65	33A5BEPM-W2	6249

Control models 1865 (see page 25) and 0865, 0866 (see page 27) are available for metric gearmotors and motors.

- Metric mounting threads and shaft dimensions
- Unvented gearhousing
- All steel gearing
- Industrial lip type seals on motor and output shafts
- Needle bearings throughout for increased radial load capacity and long life
- Permanently lubricated
- **42R-E**: Die cast terminal box with terminal block included
- *F-type only*: Hardened helical gearing for quietness and high output to size ratio
- Dual voltage (230/460V) models are also available

Fixed Speed—AC Gearmotors

Speed (rpm)	Rated Torque		Power		Rated Voltage	Freq. (Hz)	Ph	Current (Amps)	Gear Ratio	Radial Load (lbs.)	Capacitor (μF/VAC)	Product Type	Model Number
	lb-in.	Nm	HP	Watts									
Three-phase, Non-synchronous													
140	50	5.6	1/5	140	230/400	50	3	1.1/61	10	300		42R5BFPP-E2	1665
Permanent Split Capacitor, Non-synchronous													
4.7	310	35							300	200		42R5BFCI-E4	1671
7.8	341	38.5							180	200		42R5BFCI-E4	1669
23	297	33.6							60	200		42R5BFCI-E3	1685
47	148	16.7	1/7.5	100	230	50	1	0.78	30	300	7.5/370	42R5BFCI-E3	1683
70	99	11.2							20	300		42R5BFCI-E3	1681
140	50	5.6							10	300		42R5BFCI-E2	1680
280	26	2.9							5	300		42R5BFCI-E1	1679
Split phase Non-synchronous (with centrifugal switch)													
47	148	16.7	1/7.5	100	230	50	1	0.78	30	300		42R5BFSI-E3	N1653



Type 42R-E

Permanent Magnet DC Gearmotors

Speed (rpm)	Rated Torque		Power		Rated Voltage	Current (Amps)	Gear Ratio	Radial Load (lbs.)	Product Type	Model Number
	lb-in.	Nm	HP	Watts						
5.8	310	35				0.85	300	200	42A5BEPM-E4	4275
29	310	35				1	60	200	42A7BEPM-E3	4285
43	180	20				1	40	200	42A7BEPM-E3	4284
85	120	13.6	1/5	153	180	1	20	300	42A7BEPM-E3	4282
170	60	6.8				1	10	300	42A7BEPM-E2	4280
170	68	7.7				1	10	300	42A7BEPM-F2	4290
345	32	3.7				1	5	300	42A7BEPM-E1	4279



Type 42A-E/F

up to 16.7 Nm | Right Angle Gearmotors—Metric

- Metric mounting threads and shaft dimensions
- Industrial lip seals on motor and output shafts
- Needle bearings on output shaft for increased radial load capacity and long life
- Permanently lubricated with high-performance lubricant
- Bronze gear for high shock load capability
- Hardened and ground worm for high strength and long life
- **34R-3F**: Die cast terminal box (IP-44) with terminal block included

Fixed Speed—AC Gearmotors

Speed (rpm)	Rated Torque		Power		Rated Voltage	Freq. (Hz)	Ph	Current (Amps)	Gear Ratio	Radial Load (lbs.)	Capacitor (μF/VAC)	Product Type	Model Number
	lb-in.	Nm	HP	Watts									
Permanent Split Capacitor, Non-synchronous													
35	37	4.2							40	40			1491
47	34	3.8							30	40			1487
70	30	3.4	1/15	50	230	50	1	0.5	20	40	5.0/370	34R4BFCI-3F	1490
140	19	2.1							10	5			1488



Type 34R-3F

Permanent Magnet DC Gearmotors

Speed (rpm)	Rated Torque		Power		Rated Voltage	Current (Amps)	Gear Ratio	Radial Load (lbs.)	Product Type	Model Number
	lb-in.	Nm	HP	Watts						
43	16	1.8					40			1098
86	9.7	1.1	1/32	23	180	0.18	20	40	24A4BEPM-3F	1096
172	5.3	0.6					10			1094



Type 24A-3F

Metric—Right Angle Gearmotors

5N/5F Metric—Right Angle Gearmotors | up to 12.8 Nm

- Metric mounting threads and shaft dimensions
- Unvented gearhousing for universal horizontal mounting
- Bronze worm gear for high shock load capability
- Hardened and ground worm for strength and long life
- Models with accessory shafts are ideal for mounting encoders or brakes
- *AC Gearmotors:* Die cast terminal box with terminal block included
- See page 42 for capacitors and terminal boxes

Fixed Speed—AC Gearmotors



Type 34R-5F



Type 42R-5F and 42R-5N

Speed (rpm)	Rated Torque		Power		Rated Voltage	Freq. (Hz)	Ph	Current (Amps)	Gear Ratio	Radial Load (lbs.)	Capacitor (μF/VAC)	Product Type	Model Number
lb-in.	Nm	HP	Watts										
34R-5F Gearmotor													
<i>Permanent Split Capacitor, Non-synchronous</i>													
23	72	8.1	1/15						60	50			1469
35	60	6.8	1/15						40	50			1468
70	39	4.4	1/15						20	50			1466
140	21	2.4	1/15						10	30			1465
42R-5F Gearmotor													
<i>Permanent Split Capacitor, Non-synchronous</i>													
35	93	10.5	1/9						40	80			1627
70	60	6.8	1/9						20	80			1624
140	32	3.6	1/9						10	10			1623
42R-5N Gearmotor													
<i>Three-phase, Non-synchronous</i>													
47	109	12.3	1/5	140	230/400	50	3	1/1.61	30	180	—	42R5BFPP-5N	1633
<i>Permanent Split Capacitor, Non-synchronous</i>													
35	113	12.8							40				1678
70	74	8.4	1/7.5	100	230	50	1	0.78	20	180	7.5/370	42R5BFCI-5N	1677

Permanent Magnet DC Gearmotors



Type 33A-5F



Type 42A-5N

Speed (rpm)	Rated Torque		Power		Peak Torque (lb-in.)	Rated Voltage	Current (Amps)	Gear Ratio	Radial Load (lbs.)	Product Type	Model Number
lb-in.	Nm	HP	Watts								
33A-5F Gearmotor											
43	45	5.1			118			40			6244
86	29	3.3			100			20			6242
173	17	1.9	1/14	54	54	180	0.41	10	80	33A5BEPM-5F	6241
345	8.9	1			28			5			6240
42A-5N Gearmotor											
43	81	9.1						40			4238
85	55	6.2	1/6	121	177	180	0.85	20	120	42A5BEPM-5N	4236
172	31	3.5						10			4235

5H Metric—Right Angle Gearmotors | up to 14.2 Nm

Permanent Magnet DC Gearmotors



Type 42A-5H

Speed (rpm)	Rated Torque		Power		Peak Torque (lb-in.)	Rated Voltage	Current (Amps)	Gear Ratio	Radial Load (lbs.)	Product Type	Model Number
lb-in.	Nm	HP	Watts								
36	126	14.2			340			48			4299
96	81	9.2	1/5	141	247	180	1	18	150	42A7BEPM-5H	4296

- Metric mounting threads and shaft dimensions
- Unvented gearhousing for universal horizontal mounting
- Hardened helical output gearing
- Bronze worm gear for high shock load capability
- Hardened and ground worm hobbled on the motor shaft for high strength and long life
- Models with accessory shafts are ideal for mounting encoders or brakes
- See pages 34 and 35 for capacitors and terminal boxes
- **42R-GB:** Die cast terminal box with terminal block included

Fixed Speed—AC Gearmotors

Speed (rpm)	Rated Torque		Power		Rated Voltage	Freq. (Hz)	Ph	Current (Amps)	Gear Ratio	Radial Load (lbs.)	Capacitor (μF/VAC)	Product Type	Model Number
	lb-in.	Nm	HP	Watts									
5	380	43	1/7.5	100	230	50	1	0.78	280	200	7.5/370	42R5BFCI-GB	1266
7.4	375	42							190				1264
12	290	33							120				1262
23	204	23							60				1260



Type 42R-GB

Permanent Magnet DC Gearmotors

Speed (rpm)	Rated Torque		Power		Rated Voltage	Current (Amps)	FF	Gear Ratio	Radial Load (lbs.)	Product Type	Model Number
	lb-in.	Nm	HP	Watts							
6.2	380	42.8	1/6	121 / 129	180	0.85 / 0.87	1.6 / 1.0	280	200	42A5BEPM-GB	1366
9	358	40.4						190			1364
14.4	250	28.3						120			1362
28.8	150	17						60			1360



Type 42A-GB

Metric Motors Without Gearing

- Die cast terminal box with terminal block included with 34R and 42R motors
- See Page 36 for capacitors and terminal boxes

up to 140 Watts | Fixed Speed AC Induction Motors—Metric

AC

Speed (rpm)	Rated Torque		Power		Rated Voltage	Frequency (Hz)	Ph	Current (Amps)	Radial Load (lbs.)	Capacitor (µF/VAC)	Product Type	Model Number
	(oz-in.)	(Nm)	(HP)	(Watts)								
KCI-26												
1250	3	0.02	1/300	2.8	230	50	1	0.06	5.7	0.4/440	KCI-26	1713
30R												
2850	9	0.06	1/39	19	230	50	1	0.38	18	1.3/440	30R2BECI	1319
1400	18	0.13	1/41	18				0.21				1340
34R												
1400	97	0.69	1/7.5	100	230/400	50	3	.78/.45	42	No Capacitor	34R6BFPP	1295
1400	72	0.51	1/10	75	230		1	0.6		7.5/370	34R6BFCI	1291
42R												
1400	135	0.95	1/5	140	230/400	50	3	1.1/0.61	50	No Capacitor	42R5BFPP	1273
1400	97	0.68	1/7.5	100	230		1	0.78		7.5/370	42R5BFCI	1358



up to 200 Watts | Permanent Magnet DC Motors—Metric

DC

Speed (rpm)	Rated Torque		Power		Rated Voltage	FF	Current (Amps)	Radial Load (lbs.)	Product Type	Model Number
	(oz-in.)	(Nm)	(HP)	(Watts)						
33A (Face Mount, Base Optional)										
1725	25	0.18	1/23	32	180	1.6 / 1.0	0.31	55	33A3BEPM	6216
1725	55	0.39	1/11	70			0.62		33A5BEPM	6227
1725	95	0.67	1/6	121			0.88		33A7BEPM	6237
3000	55	0.39	1/6	122			0.89		33A5BEPM	6230
3000	80	0.57	1/4	178			1.3		33A7BEPM	6231
42A (Face or Base Mount, Base Installed)										
1725	95	0.68	1/6	121	180	1.6 / 1.0	0.85	90	42A5BEPM	4227
3000	70	0.49	1/5	155			1.17		42A5BEPM	4230
1725	120	0.85	1/5	153			1		42A7BEPM	4237
3000	90	0.63	1/4	200			1.5		42A7BEPM	4231



AC | DC | BL "L" Brackets



Model No.	Description
A 0969	Kit for E, F and FX gearmotors (will not fit 48R-F or 48R-FX)
B 0970	Kit for WX gearmotors
C 0979	Kit for 34R and 34B motors
D 0980	Kit for 34R-Z gearmotors
E 0990	Kit for 24A motors
F 5968	Kit for 30R and 33A motors; 30R-D, 24A-D, 22B-D, 24A-Z, 33A-Z and 22B-Z gearmotors

AC | DC | BL Motor and Gearmotor Accessory Kits



Model No.	Description
A 0967	Base plate kit for 3F gearmotors
B 0977	IP-44 protection kit for 33A gearmotors and motors
C 0978	IP-44 protection kit for 42A gearmotors and motors
D 0984	Die cast terminal box kit for 34R, 42R, 48R, and 33A, 42A motors and gearmotors (<i>DC: does not fit on 12 or 24VDC models</i>)
E 0985	Oversized die cast t-box kit. Fits capacitor for use with 42R-FX gearmotors. Also fits 42R, 48R, 33A and 42A motors/gearmotors.
— 1982	Die cast terminal box with terminal block for 30R motors and gearmotors
— 1984	Die cast terminal box kit with terminal block for 34R, 42R, 48R, 33A and 42A motors/gmtrs. <i>90/130, 130V and 180VDC models only.</i>
— 5982	Die cast terminal box for 30R motors and gearmotors
F 0992	Adaptor plate for mounting brakes or encoders for 33A/42A gearmotors/motors with accy. ready shaft extensions
G 0993	Adaptor plate for mounting brakes or encoders for 22B/34B gearmotors/motors with accy. ready shaft extensions
H 0995	3-hole adaptor plate for E, F, WX and FX gearmotors. Provides drop-in replacement for competitive gearmotors.
I 0991	Die cast base kit for 42A motors and gearmotors
J 0996	Base kit for 34R motors and gearmotors
K 0960	Mounting Flange for 60P planetary gearmotors (U.S.)
L 0961	Mounting Flange for 60P planetary gearmotors (Metric)
M 0962	IP-66 Seal Kit for 60P planetary gearmotors (U.S.)
N 0963	IP-66 Seal Kit for 60P planetary gearmotors (Metric)
O 0958	Base Mount Kit for 5L/H Hollow Shaft Gearmotors

AC Capacitors



Box-Type Capacitor



Metal Can-Type Capacitor



A, B

Select a run capacitor based on the specifications found on pages 4-21 (29-33 for metric models) and in the tables below. The AC gearmotor or motor nameplate states the required capacitance of the run capacitor, but it is also critical to specify a capacitor that has the voltage ratings as shown in these tables. When using a run capacitor that is not supplied by Bodine Electric, please make sure the voltage rating is equal to or higher than the voltage rating specified on this page. Different motor sizes might require a different minimum voltage rating for the run capacitor.

Capacitors

Part No.	μF /VAC	Part No.	μF /VAC	Part No.	μF /VAC
Box-Type Metalized Film Capacitor (Plastic Case)					
49400045 ¹	0.9/250	49426812 ¹	4.0/250	49401123 ¹	3.75/370
49400046 ¹	1.0/250	49401015	5.0/250	49401068 ¹	5.0/400
49400047 ¹	1.2/250	49401154 ^{1,3}	7.5/370	49401107 ¹	12.5/370
49400048 ¹	1.3/250	49401054	10.0/250	49401075 ¹	15.0/350
49400050 ¹	1.5/250	49401115 ¹	6.0/450	49401057	20.0/350
49400051 ¹	1.6/250	49401106	9.0/250	Round Metal Can-Type Capacitor	
49401049	0.4/440	49401006	12.5/250	49401124	25.0/370
49400091	1.3/440	49401156 ³	15.0/250	49401145 ²	45.0/250
49401047	2.3/250	49401113 ¹	20.0/250	49401147 ²	40.0/250
		49401112 ¹	27.5/250	49401148 ²	10.0/450
		49401090 ¹	30.0/250		

¹ Capacitor fits inside terminal box kit model 0984. ² Capacitor fits inside oversized terminal box model number 0985. ³ New capacitor part number effective 06/2016.

Capacitor Mounting Clamps

Model No.	Description
A 54701013	Mounting clamp for round, metal can type capacitor model 49401124
B 54701029	Mounting clamp for round, metal can type capacitors: models 49401145, 49401147, and 49401148

For mounting details and dimensions, visit www.bodine-electric.com

**Shaft Kits** for type 3F/H, 5L/H and GB/H hollow shaft gearmotors**Model No. Description**

0910	Shaft kit for type 3F/H gearmotors, 1/2 inch diameter, single shaft
0920	Shaft kit for type 3F/H gearmotors, 1/2 inch diameter, double shaft
0912	Shaft kit for type 5L/H gearmotors, 5/8 inch diameter, single shaft
0922	Shaft kit for type 5L/H gearmotors, 5/8 inch diameter, double shaft
0917	Shaft kit for type GB/H gearmotors, 3/4 inch diameter, single shaft
0927	Shaft kit for type GB/H gearmotors, 3/4 inch diameter, double shaft
0928	Shaft Kit for type 5L/H gearmotors, 5/8 inch to 3/4-inch diameter, single shaft
0950	Cover kit for type 3F/H gearmotors
0951	Cover kit for type 5L/H and GB/H gearmotors
0955	Flange mount kit for 3F/H gearmotors
0956	Flange mount kit for 5L/H and GB/H gearmotors

Encoder Shaft Kit for type 22B4-60P planetary gearmotors

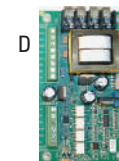
0964	Encoder Shaft Kit, 3/8 inch diameter
------	--------------------------------------

**Cover kits** type 3F/H (left), types 5L/H and GB/H (right)**Flange mount kits** type 3F/H (left), types 5L/H and GB/H (right)**Encoder Shaft Kit**

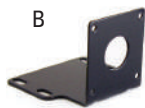
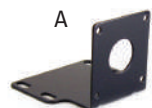
Control Accessories

Item Model No. Description

—	0888	Analog Interface Board for use with model 0810, 0830, and 0850 controls. Allows control to accept a variable voltage or current signal from user's host controller to automatically control motor speed. Inputs are optically isolated.
—	0890	Electronic Direction and Braking Board, F-B-R Kit , for use with model 0810, 0830, and 0850 controls. Allows user to change motor direction and to dynamically brake motor to a quick stop. Inputs are not optically isolated. This kit includes one F-B-R board, one cable and connector, mounting hardware, and two additional braking resistors.
—	0893	Local/Remote Switch for use with model 0810, 0830, and 0850 controls when used with accessory model 0888. Allows user to switch between automatic and manual operation.
—	0895	Switch Sealing Kit upgrades NEMA-12 brushless DC and PMDC enclosed controls to IP-44 rating.
A	3981	Cable Kit for stock 34B/FV INTEGRAMotors. Length: six feet (3 cables: power, logic and encoder).
B	3982	Extension Cable for model 3910, 3911, 3921 and 3912 controls. Extends the cable between the motor and control by six feet. Both ends are equipped with circular connections for easy connection between model 3983 cable assembly or encased control and the motor. Length: six feet.
C	3983	Connection Cable Assembly for connecting model 3910, 3921 and 3911 chassis controls to stock 130 V motors. One end of the cable is equipped with a circular connector, the other end is equipped with quick disconnects for phase leads, and a molded connector for the commutation leads. Length: 6 feet.
D	3984	Analog Interface And Isolation Module for model 3910, 3911, 3921 and 3912 controls. Provides Analog interface and isolates controls from system controller input signals which may be at different potentials.
—	43300260	Speed Potentiometer Kit for use with FPM controls. Contains 10k Ohm potentiometer, hardware, wire and connector for manually regulating motor speed.
—	43300270	Fuse and Speed Potentiometer Kit for use with model 3910 control. Contains potentiometer for manually regulating motor speed and various fuses to cover the range of motors and gearmotors which can be used with the control.



D



Metric Accessories

Metric "L" Brackets**Item Model No. Description**

A	0990	Metric Kit for 24A
B	1968	Metric Kit for 33A motors, and type D and Z gearmotors
C	1970	Metric Kit for type W gearmotors
D	1969	Metric Kit for E, F and FX gearmotors (will not fit 48R-F or 48R-FX)
—	—	no "L" bracket kits are available for 34R and 34R-Z gearmotors

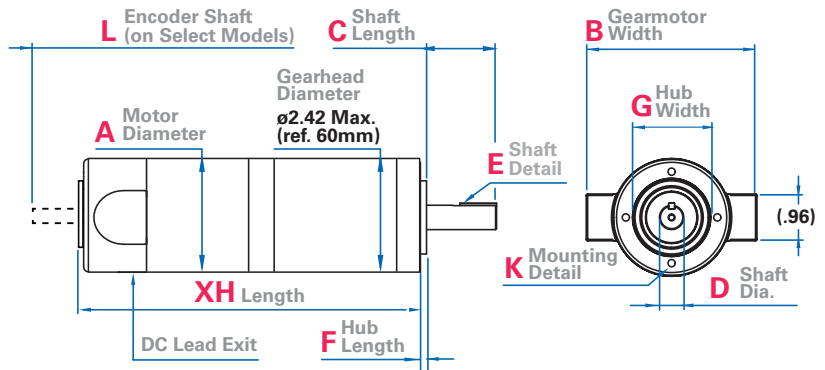
Metric Motor and Gearmotor Kits**Item Model No. Description**

E	1982	Metric die cast terminal box kit for 30R motors and gearmotors
E	1984	Metric die cast terminal kit with terminal block for 33A, 34R, 42A and 42R motors and gearmotors. For 90/130, 130V and 180VDC models only.

Reference Drawings and Dimensions

60P Planetary Gearmotor Dimensions

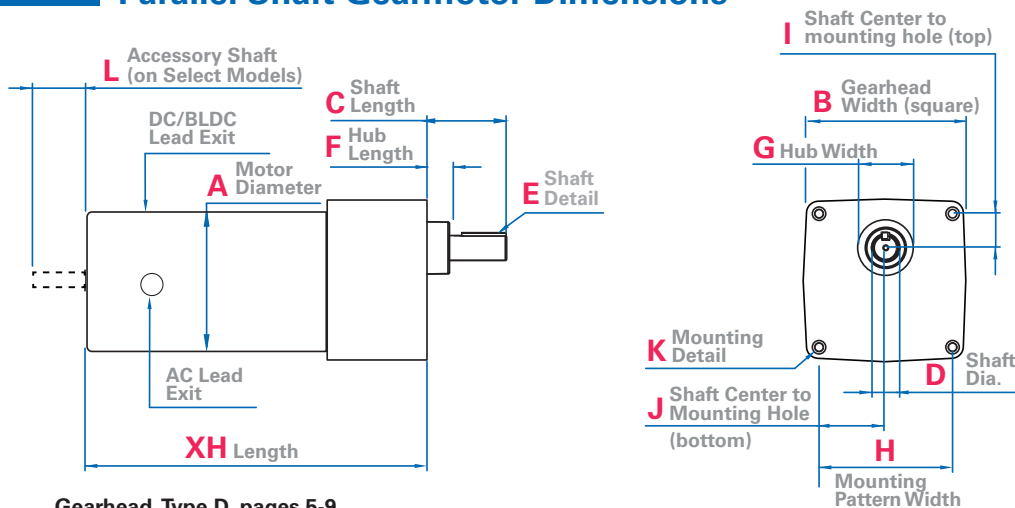
Dimensions (in inches unless otherwise noted) are for reference only. For CAD drawings and specs, visit bodine-electric.com.



Gearhead Type 60P, page 4

	Product Type	Wt. (lbs.)	XH Length Max.	A Diameter	B Width	C Shaft Length	D Shaft Diameter	E Shaft Detail	F Hub Length	G Hub Width	H Mounting Pattern Width	K Mounting Detail	L Encoder Shaft	Cord/Lead Length (in.)
24A-60P	24A4-60P1	4.5	7.083	2.42	3.57 Max.	1.56	.500 tapped end hole	Key	.125	1.5	90° on a ø2.000 BC	[4] #10-32 UNF-2B	No	24 Ref.
	24A4-60P2	5.0	7.693											
	24A4-60P3	5.5	8.303											
24A-60P Metric	24A4-60P1	2.0 kg	180 mm	61.5 mm	91 mm Max.	35 mm	14 mm h6	Key	3mm	40 mm h7	90° on a ø52 mm BC	[4] M5x0.8-6h	No	610 mm
	24A4-60P2	2.3 kg	195 mm											
	24A4-60P3	2.5 kg	211 mm											
22B-60P	22B4-60P1	5.1	7.04	2.39	2.39	1.56	.500 tapped end hole	Key	.118	1.5	90° on a ø2.000 BC	[4] #10-32 UNF-2B	Optional	24 Ref.
	22B4-60P2	5.7	7.65											
	22B4-60P3	6.2	8.26											
22B-60P Metric	22B4-60P1	2.3 kg	179 mm	60.71 mm	60.71 mm Max.	35 mm	14 mm h6	Key	3mm	40 mm h7	90° on a ø52 mm BC	[4] M5x0.8-6h	Optional	610 mm
	22B4-60P2	2.6 kg	194 mm											
	22B4-60P3	2.8 kg	210 mm											

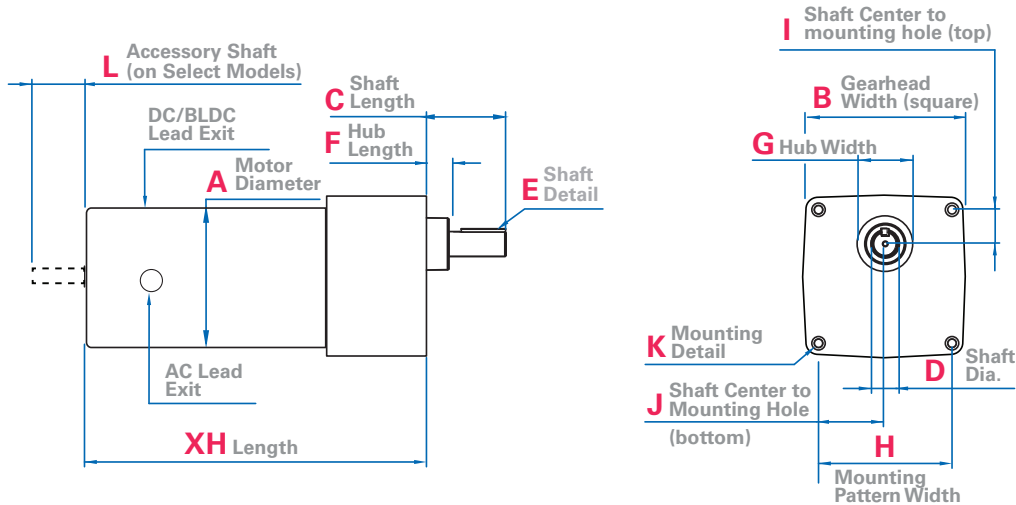
D Parallel Shaft Gearmotor Dimensions



Gearhead Type D, pages 5-9

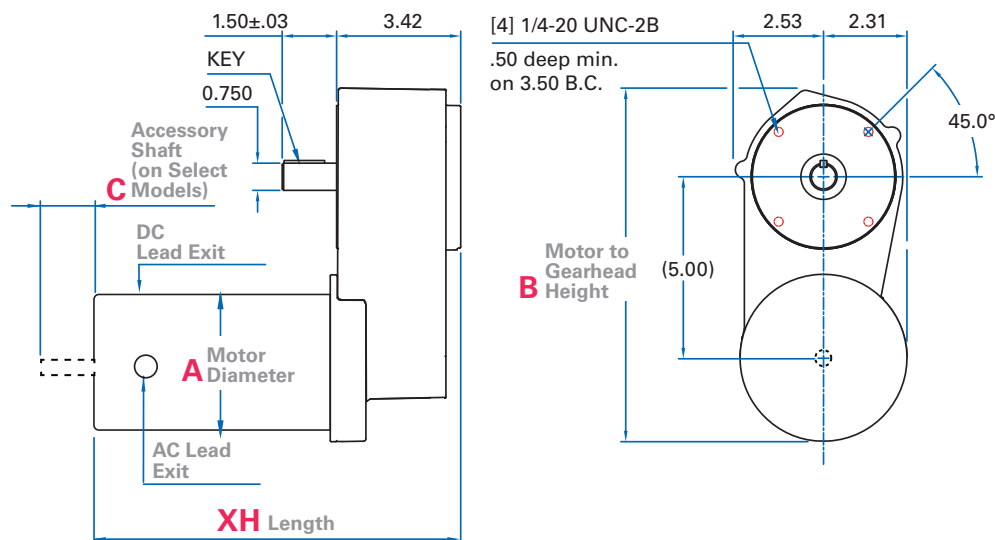
	Product Type	Wt. (lbs.)	XH Length	A Diameter (Height)	B Width	C Shaft Length	D Shaft Diameter	E Shaft Detail	F Hub Length	G Hub Width	H Mounting Pattern Width	I Shaft Center to Mounting Hole (top)	J Shaft Center to Mounting Hole (bottom)	K Mounting Detail	L Acc'y Shaft	Cord/Lead Length (in.)
Type D Gearmotor																
24A-D	24A2-D	4.0	5.887	2.42	3.42	1.56	.500	Flat	.554	1.125	2.652	.582	1.326	[4]10-32 UNF-2B x .38 deep on a 3.75 B.C.	Yes	24
	24A4-D	4.5	6.637												Yes	24
22B-D	22B2-D	3.75	5.522	2.378											Yes	12 or 24
22B-D INTEGRA	22B2-D	5.4	6.631	2.93											No	None

Only the first four characters of the product type are relevant to dimensions.



Gearhead Type Z, WX, FX pages 6-10

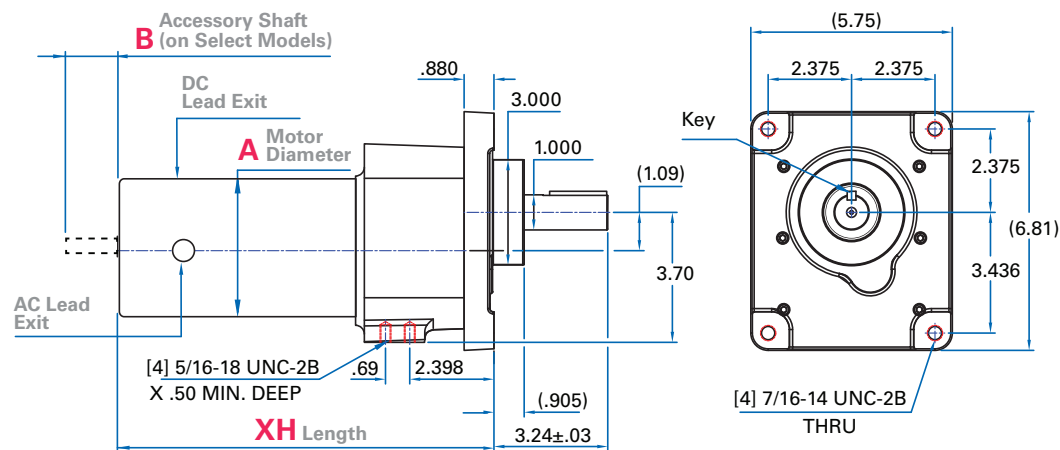
	Product Type	Wt. (lbs.)	XH Length	A Diameter (Height)	B Width	C Shaft Length	D Shaft Diameter	E Shaft Detail	F Hub Length	G Hub Width	H Mounting Pattern Width	I Shaft Center to Mounting Hole (top)	J Shaft Center to Mounting Hole (bottom)	K Mounting Detail	L Acc'y Shaft	Cord/Lead Length (in.)											
Type Z Gearmotor																											
34R-Z	34R4-Z4/3	9.3	8.328	4.02	3.40	1.56	.500	Flat/Key	.29	1.125	2.652	.582	1.326	[4]10-32 UNF-2B x .38 deep on a 3.75 B.C.	No	12											
	34R6-Z4/3		8.345																								
	34R4-Z2		7.428																								
	34R6-Z2		7.445																								
24A-Z	24A4-Z2	5.0	6.890	2.42											3.39	3.40	1.56	.500	Flat/Key	.29	1.125	2.652	.582	1.326	[4]10-32 UNF-2B x .38 deep on a 3.75 B.C.	Yes	24
	24A4-Z3/Z4		7.790																								
33A-Z	33A3-Z2	5.8	6.895	3.39											3.40	1.56	.500	Flat/Key	.29	1.125	2.652	.582	1.326	[4]10-32 UNF-2B x .46 deep on a 3.75 B.C.	Yes	12 or 24	
	33A3-Z3	5.8	7.795																								
	33A5-Z2	6.8	7.960																								
	33A5-Z3	6.8	8.860																								
22B-Z	22B3-Z2	5.25	6.326	2.378										3.42	1.56	.500	Flat/Key	.29	1.125	2.652	.582	1.326	[4]10-32 UNF-2B x .46 deep on a 3.75 B.C.	Yes	12 or 24		
	22B2-Z4	4.75	6.746																					No			
	22B3-Z4	5.25	7.226																					Yes			
22B-Z INTEGRA	22B3-Z2	5.3	7.435	2.93										3.42	1.56	.500	Flat/Key	.29	1.125	2.652	.582	1.326	[4]10-32 UNF-2B x .46 deep on a 3.75 B.C.	No	None		
	22B3-Z3	5.3	8.335																								
	22B2-Z4	4.8	7.885																								
Type WX Gearmotor																											
34R-WX	34R4-WX	10.0	7.956	4.02	4.06	2.0	.625	Key	.56	1.31	3.375	.863	1.688	[4]1/4 -28 UNF-2B x .50 deep on a 4.78 B.C.	No	12											
	34R6-WX	12.0	8.956	4.02																							
33A-WX	33A5-WX	9.7	8.665	3.385													Yes	24									
34B-WX	34B3-WX	4.8	6.473	4.02													Yes	12 or 24									
Type E/F & FX Gearmotor																											
34R-FX	34R4-FX	11.0	8.112	4.02	4.64	2.0	.750	Key	.37	1.536	3.625	.913	1.813	[4]1/4 -28 UNF-2B x .50 deep on a 5.13 B.C.	No	12											
42R-FX	42R5-FX	14.5	9.128	4.73																							
	42R6-FX	16.5	9.565	4.73																							
48R-FX	48R6-FX	26.0	10.487	5.90													No	24									
42A-FX	42A5-FX	14.9	9.323	4.26													Yes	24									
	34B3-E	11.0	6.629	4.02													No	12 or 24									
34B-E/F	34B4-E/F	12.0	7.129	4.02													Yes										
	34B6-F	14.0	8.129	4.02													Yes										



Gearhead Type HG, page 11

	Product Type	Weight (lbs.)	XH Length	A Diameter	B Height	C Acc'y Shaft	Lead/Cord Length (in.)
42R-HG	42R6-HG	9.5	9.855	4.73	9.85	No	12
33A-HG	33A7-HG	10.5	10.547	3.39	9.80	Yes	24

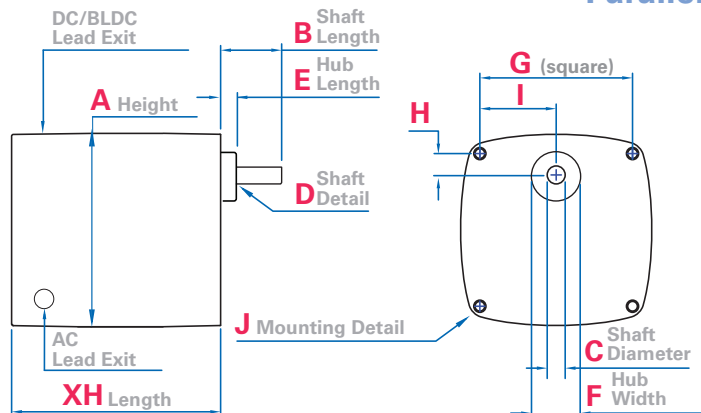
Only the first four characters of the product type are relevant to dimensions



Gearhead Type CG, page 11-12

	Product Type	Weight (lbs.)	XH Length	A Diameter	B Acc'y Shaft	Lead/Cord Length (in.)
48R-CG	48R6-CG	34	12.849	5.917	No	12
42A-CG	42A7-CG	29	12.07	4.262	Yes	24

Only the first four characters of the product type are relevant to dimensions



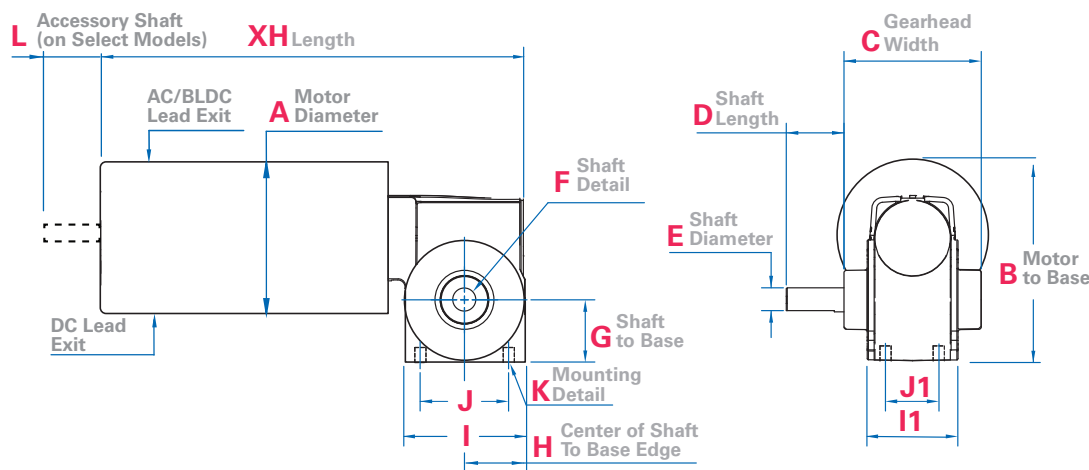
Gearhead Type 30R-D, K-2A/T, pages 5, 12

	Product Type	Wt. (lbs.)	XH Length (square)	A Height (square)	B Shaft Length	C Shaft Diameter	D Shaft Detail	E Hub Length	F Hub Width	G Mounting Pattern Width	H Shaft Center to Mounting Hole	I Shaft Center to Mounting Hole	J Mounting Detail	Lead/ Cord Length (in.)
Type K-2 Gearmotor														
K-2T	22	2.2	2.539	2.38	1.00	.250	Flat	.255	.52	1.900	.356	.950	[2]8-32 UNC-2A	12
	23	2.4	2.664											
	24	2.7	3.023											
K-2A	23	2.3	2.507	2.38	1.00	.250	Flat	.255	.52	1.900	.356	.950	[2]8-32 UNC-2A	12
	24	2.6	2.866											
Type 30R-D Gearmotor														
30R-D	30R1	5.8	5.242	3.45	1.56	.500	Flat	.554	1.125	2.652	.582	1.326	[4]10-32 UNF-2B x .38 deep Max.	12
	30R2	6.3	5.492											
	30R4	7.5	6.000											

Right Angle Gearmotor Dimensions

3N | 3F

Dimensions (in inches) are for reference only. For CAD drawings and specs, visit bodine-electric.com.

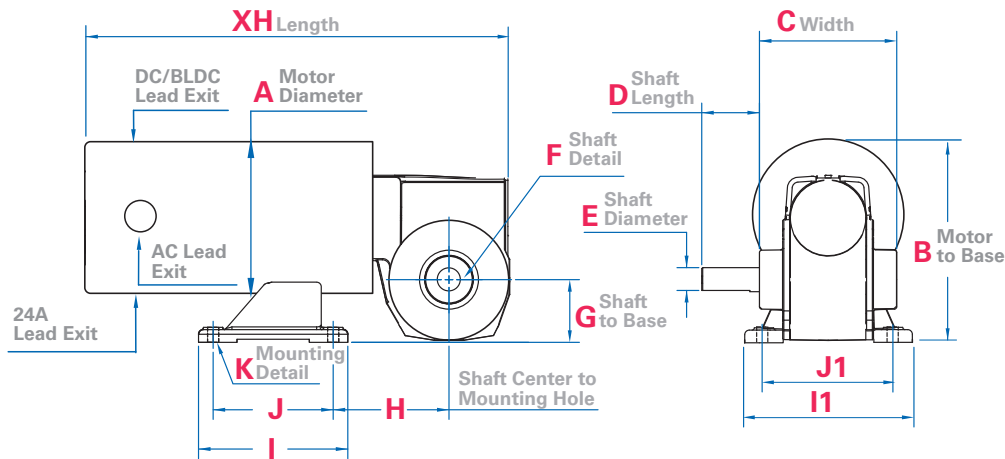


Gearhead Type 3N/3F, pages 13-14 (Mounts from Gearhead)

	Weight (lbs.)	XH Length	A Dia-meter	B Motor to Base	C Gearhead Width	D Shaft Length	E Shaft Diameter	F Shaft Detail	G Shaft to Base	H Center of Shaft to Base	I Base Length	I1 Base Width	J Mounting Hole Length	J1 Mounting Hole Width	K Mounting Detail	L Acc'y Shaft	Cord/Lead Length (in.)
30R4-3N	7.5	7.192	3.34	4.30	2.871	1.00	.500	Flat	1.28	1.28	2.56	2.111	2.00	1.188	[4]1/4 -20 UNF-2B x .50 deep	No	12
34R4-3F	9.3	8.61	4.02	4.37												No	12
24A4-3F	5.3	7.422	2.42	3.57												Yes	24
22B4-3N	5.4	7.677	2.378	3.80												No	12 or 24
22B4-3N INTEGRA	5.4	8.79	2.93	3.82												No	None

Only the first four characters of the product type are relevant to dimensions

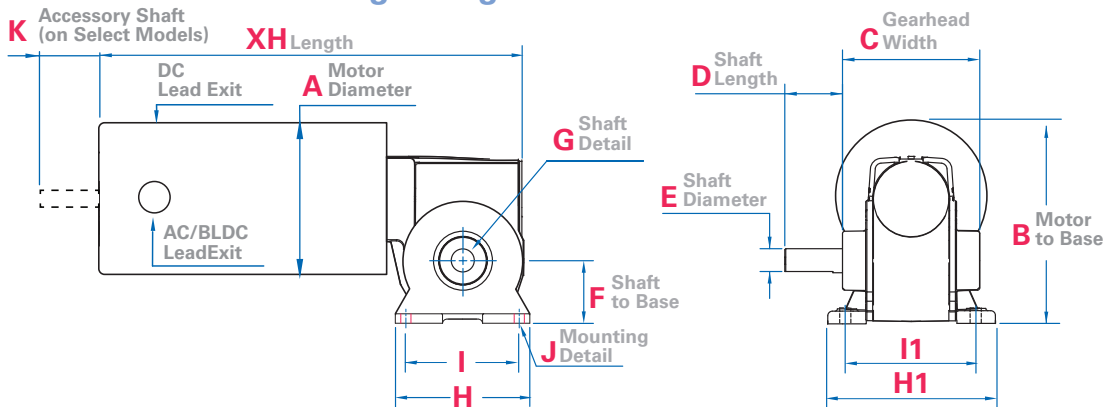
Right Angle Gearmotor Dimensions



Gearhead Type 3F, 5R/5L, pages 14-16 (Mounts from Motor)

	Weight (lbs.)	XH Length	A Dia- meter	B Motor to Base	C Width	D Shaft Length	E Shaft Diameter	F Shaft Detail	G Shaft to Base	H Shaft Center To Mounting Hole	I Base Length	I1 Base Width	J Mounting Hole Length	J1 Mounting Hole Width	K Mounting Detail	Cord/ Lead Length (in.)
Type 3F Gearmotor																
24A4-3F	5.3	7.422	2.42	3.57	2.871	1.00	.500	Flat	1.28	3.14	2.50	3.62	1.25	2.94	[4] ø.28	24
Type 5R Gearmotor																
34R4-5R	11.5	9.206	4.02	5.24	3.568	1.50	.625	Key/ Flat	1.63	3.01	3.88	4.38	3.12	3.38	[4] ø.29	12
33A3-5R	9.0	8.651	3.39	4.92												24
Type 5L Gearmotor																
42R4-5L	13.5	9.54	4.73	5.57	3.568	1.50	.625	Key/ Flat	1.56	2.856	4.38	5.02	3.62	4.00	[4] ø.30	12
42A4-5L	14.1	9.635	4.26	5.54												24

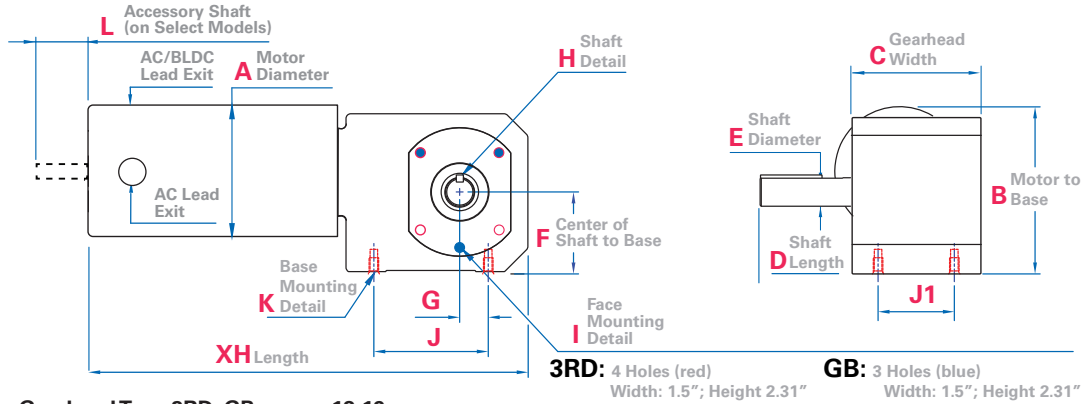
Right Angle Gearmotor Dimensions



Gearmotor Type 5N, 5F, 5H, pages 15, 17, 18 (Mounts from Gearhead with Feet)

	Product Type	Wt. (lbs.)	XH Length	A Dia- meter	B Motor to Base	C Gearhead Width	D Shaft Length	E Shaft Diameter	F Shaft to Base	G Shaft Detail	H Base Length	H1 Base Width	I Mounting Hole Length	I1 Mounting Hole Width	J Mounting Detail	K Acc'y Shaft	Cord/ Lead Length (in.)
Type 5N Gearmotor																	
42R-5N	42R5-5N	15.5	10.103	4.73	5.64	3.568	1.50	.625	1.67	Key/Flat	3.56	3.81	3.00	3.25	[4]ø .271/.266 Holes	No	12
	42R6-5N	17.5	10.540													Yes	24
42A-5N	42A5-5N	14.3	10.198	4.62	5.40											No	12 or 24
34B-5N	34B3-5N	9.0	7.723	4.02	5.26											Yes	
	34B4-5N	10.0	8.223													Yes	
	34B6-5N	12.0	9.233													No	
Type 5F Gearmotor																	
34R-5F	34R6-5F	12.0	10.206	4.02	5.28	3.568	1.50	.625	1.67	Key/Flat	3.56	3.81	3.00	3.25	[4] ø.271/.266 Holes	No	12
33A-5F	33A5B-5F	9.9	9.711	3.39	4.96											No	24
	33A5F-5F	9.9	9.701													Yes	
Type 5H Gearmotor																	
48R-5H	48R6-5H	40.0	12.928	5.90	8.07	4.723	2.38	.750	3.000	Key	5.62	6.263	3.875	5.373	[4]ø.41/.44 Holes	No	12
42A-5H	42A7-5H	24.4	12.947	4.26	7.25											Yes	24

Only the first four characters of the product type are relevant to dimensions

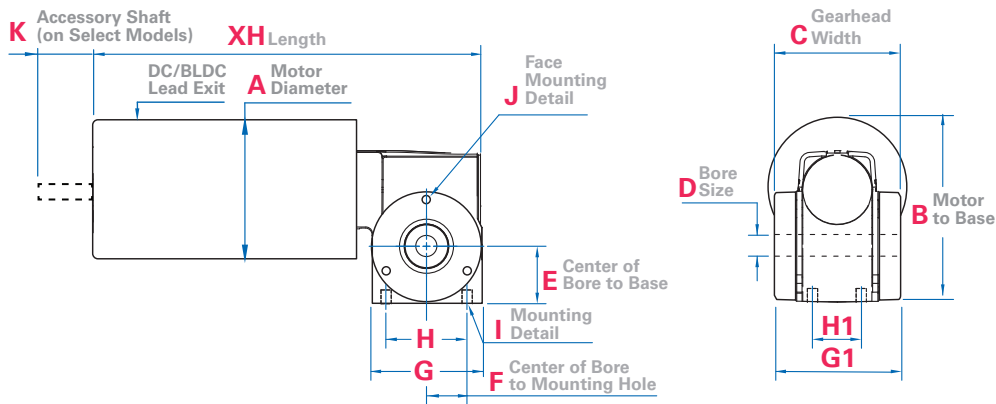


Gearhead Type 3RD, GB, pages 18-19

	Product Type	Wt. (lbs.)	XH Length	A Dia-meter	B Motor to Base	C Gear-head Width	D Shaft Length	E Shaft Diameter	F Shaft to Base	G Shaft to Mounting Hole Center	H Shaft Detail	I Face Mounting Detail	J Mounting Hole Length	J1 Mounting Hole Width	K Base Mounting Detail	L Acc'y Shaft	Cord/ Lead Length (in.)
Type 3RD Gearmotor																	
30R-3RD	30R2	9.0	8.140	3.36	4.812	3.60	1.50	.500	1.562	.625	Flat	[4]10-32 UNF-2B x .31 Deep Min.	2.000	2.50	[4]1/4 -20 UNF-2B .31 deep	No	12
	30R4	10.5	8.640														24
24A-3RD	24A2	9.0	8.07	2.42	4.147												12 or 24
	24A4	10.5	8.82														
22B-3RD	22B2	6.5	8.085	2.378	4.377												
	22B4	6.5	9.045														
Type GB Gearmotor																	
42R-GB	42R5	17.5	11.458	4.73	5.06	3.335	2.38	.750	2.150	.75	Key	[3]5/16 -18 UNF-2B x .50 Deep Max. on 2.913 B.C.	3.00	2.00	[4]1/4 -20 UNF-2B .40 Deep Min.	No	12
	42R6	19.5	11.893				2.38	.750							[4]1/4 -20 UNF-2B .40 Deep Min.	Yes	12
33A-GB	33A5	13.6	11.067	3.39	4.38		2.362	.748							[4] M6 X 1-6H .45 Deep Max.	No	24
	33A7	14.9	12.268				[4]1/4 -20 UNF-2B .45 Deep Min.	Yes							24		
42A-GB	42A5	18.0	11.554	4.26	4.82		2.38	.750									

Hollow Shaft Gearmotor Dimensions

Dimensions (in inches) are for reference only. For CAD drawings and specs, visit bodine-electric.com.

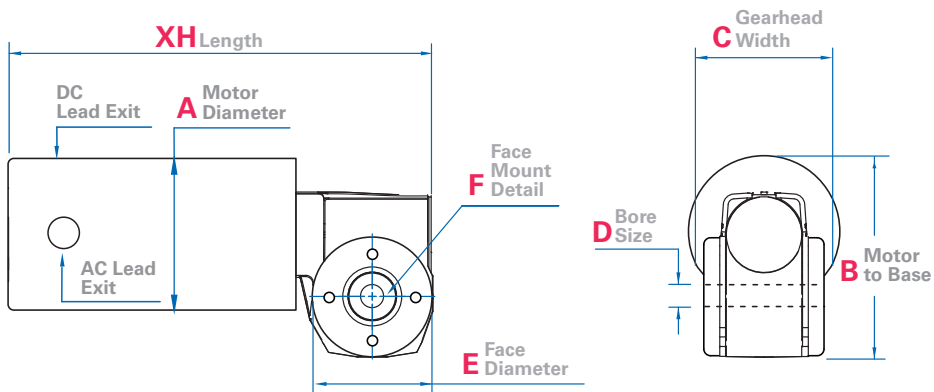


Gearhead Type 3F/H, pages 13-14 (Mounts from Gearhead)

	Weight (lbs.)	XH Length	A Dia-meter	B Motor to Base	C Gearhead Width	D Bore Size	E Bore to Base	F Bore to Mtg. Hole	G Base Length	G1 Base Width	H Mounting Hole Length	H1 Mounting Hole Width	I Mounting Detail	J Face Mount Detail	K Acc'y Shaft	Cord/Lead Length (in.)
24A4-3F/H	5.3	7.422	2.42	3.57	3.085	.502	1.280	1.000	2.56	3.085	2.00	1.188	[4] 1/4 -20 UNF-2B .35 Min. Deep on 2.125 B.C.	[3] 10-32 UNF-2B .35 Min. Deep on 2.125 B.C.	Yes	24
22B4-3F/H	5.4	7.677	2.378	3.80											No	12 or 24
22B4-3F/H INTEGRA	5.4	8.79	2.93	3.823											No	None

Only the first four characters of the product type are relevant to dimensions

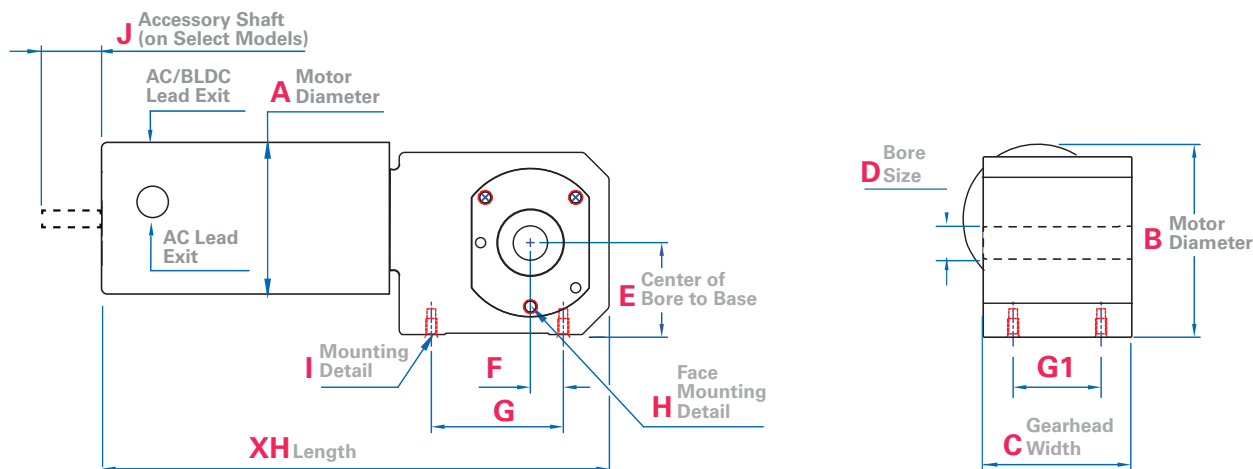
5L/H Hollow Shaft Gearmotor Dimensions



Gearhead Type 5L/H, pages 15-16 (Face Mount)

	Product Type	Weight (lbs.)	XH Length	A Diameter	B Motor to Base	C Gearhead Width	D Bore Size	E Face Diameter	F Face Mount Detail	Lead/Cord Length (in.)
33A-5L/H	33A5		9.711	3.39	5.04	2.740	.627	3.50	[4] 1/4-20 UNF-2B x .44 Min. Deep on 2.375 B.C.	24
42R-5L/H	42R6		10.540	4.73	5.71					None

GB/H Right Angle Gearmotor Dimensions

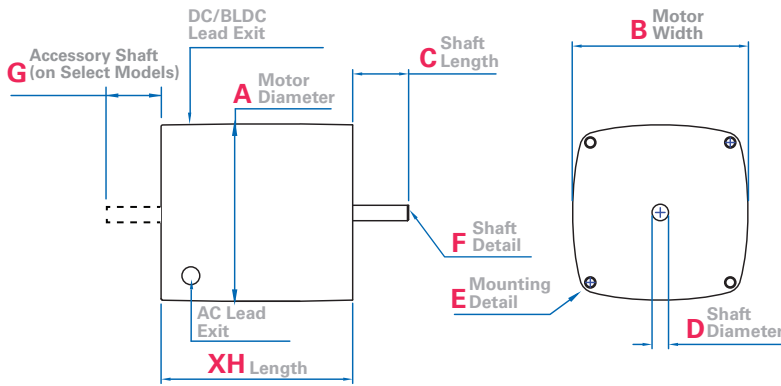


Type GB/H, page 19 (Face Mount)

	Product Type	Wt. (lbs.)	XH Length	A Dia-meter	B Motor to Base	C Gearhead Width	D Bore Size	E Bore to Base	F Center of Shaft to Mounting Hole	G Mounting Hole Length	G1 Mounting Hole Width	H Face Mounting Detail	I Mounting Detail	J Acc'y Shaft	Lead/Cord Length (in.)
42R-GB/H	42R5	17.5	11.456	4.73	5.06	3.335	.752	2.150	.75	3.00	2.00	[3] 5/16-18 UNF-2B x .44 Max. Deep on 2.913 B.C.	[4] 1/4-20 UNF-2B x .40 Min. Deep	No	12
	42R6	19.5	11.893											No	24
33A-GB/H	33A5	13.6	11.067	3.39	4.38									No	24
42A-GB/H	42A5	19.5	11.554	4.26	4.82									Yes	24

Only the first four characters of the product type are relevant to dimensions

Dimensions (in inches) are for reference only. For CAD drawings and specs, visit bodine-electric.com.

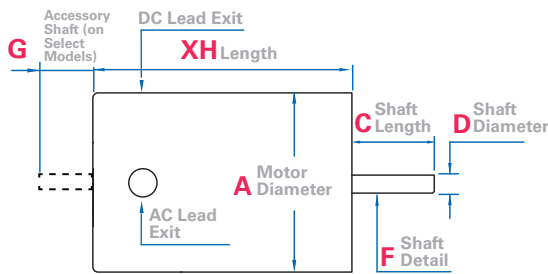


Motor Type K-2, 30R, 22B, pages 21-22, 25

	Product Type	Weight (lbs.)	XH Length	A Diameter Square	B Width	C Shaft Length	D Shaft Diameter	E Mounting Detail	F Shaft Detail	G Acc'y Shaft	Lead/Cord Length (in.)
K-2	K2-23	1.6	1.827	2.38	2.38	.62	.188	[4] 8-32 UNC-2B x .18 Deep Max. on 2.687 B.C.	Flat	No	12
	K2-24	1.9	2.20								
	K2-26	2.2	2.50								
K-2 Torque Motor	Model 0621	2.2	2.484								
30R	30R2	4.75	3.665	3.34	3.34	1.06	.313	[4]10-32 UNF-2B x .32 deep Max. on 3.75 B.C.	Flat	Yes	12
	30R4	6.2	4.200								
30R Torque Motor	Model 5625	4.75	3.665								
22B	22B2	2.5	3.610	2.378	2.378	.94	.375	[4] 8-32 UNC-2B x .35 Deep Max. on 2.625 B.C.	Flat	Yes	12 or 24
	22B4	3.5	4.570							No	None
22B INTEGRA	22B2	2.5	4.719	2.93	2.93						
	22B4	3.5	5.679								

Motor Dimensions

34R | 42R | 33A | 42A | 34B



42R, 33A, 34B

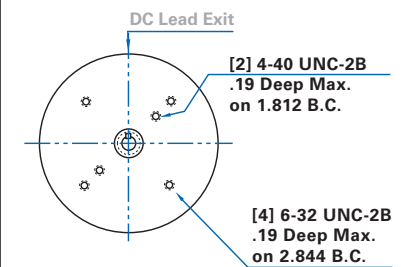
Mounting Detail

34R, 42A

Mounting Detail

33A, 42A Motors/Gearmotors

Mounting Holes for Accessory Ready Models

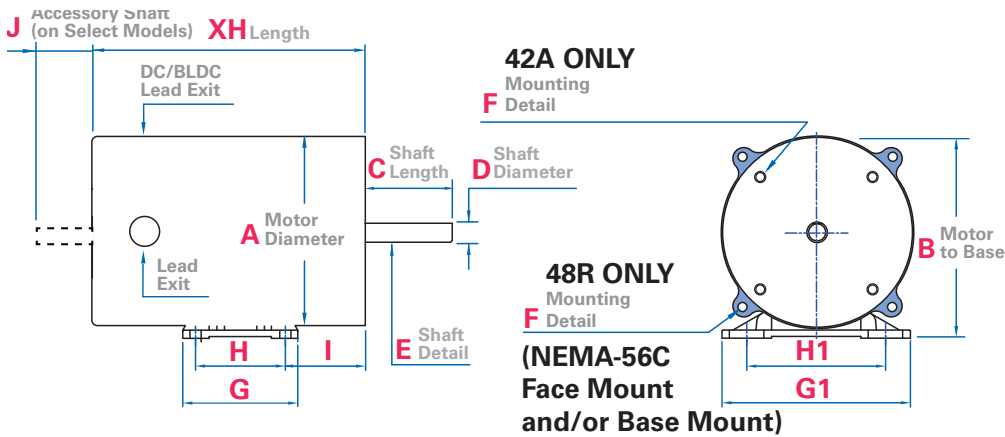


Motor Type 34R, 42R, 33A, 42A, 34B, pages 21-25 (Face Mount)

	Product Type	Weight (lbs.)	XH Length	A Diameter	B Width (PMDC)	C Shaft Length	D Shaft Diameter	E Mounting Detail	F Shaft Detail	G Acc'y Shaft	Lead/Cord Length (in.)
34R	34R4	7.0	5.69	4.02	—	1.25	.375	[4] 1/4-20 UNC-2B x .31 Min. Deep on 2.75 B.C.	Flat	No	12
	34R6	9.0	6.69								
42R	42R3	7.75	5.616	4.73	—	1.38	.375	[4] 1/4-20 UNC-2B x .31 Min. Deep on 3.75 B.C.	Flat	No	12
	42R5	11.0	6.679			1.125					
	42R6	13.0	7.116								
33A	33A3	5.1	5.140	3.39	3.75	1.48	.375	[4] 10-32 UNF-2B x .25 Min. Deep on 2.75 B.C.	Flat	Yes	24
	33A5	6.28	6.200	3.39	3.75	1.48	.500				
	33A7	7.45	7.401								
42A NEMA 42C	42A5	11.3	6.656	4.26	4.25	1.62	.500	[4] 1/4-20 UNC-2B x .31 Min. Deep on 3.75 B.C.	Flat	Yes	24
	42A7	14.5	7.781			1.31			Flat/Key		
42A NEMA 42CZ	42A5	11.3	6.656								
34B	34B3	6.0	4.043	4.02	—	1.625	.500	[4] 1/4-20 UNC-2B x .31 Min. Deep on 2.75 B.C.	Flat	Yes	12 or 24
	34B4	7.0	4.543								
	34B6	9.0	5.543								

Only the first four characters of the product type are relevant to dimensions

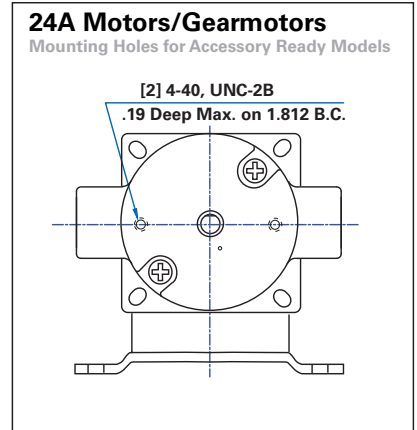
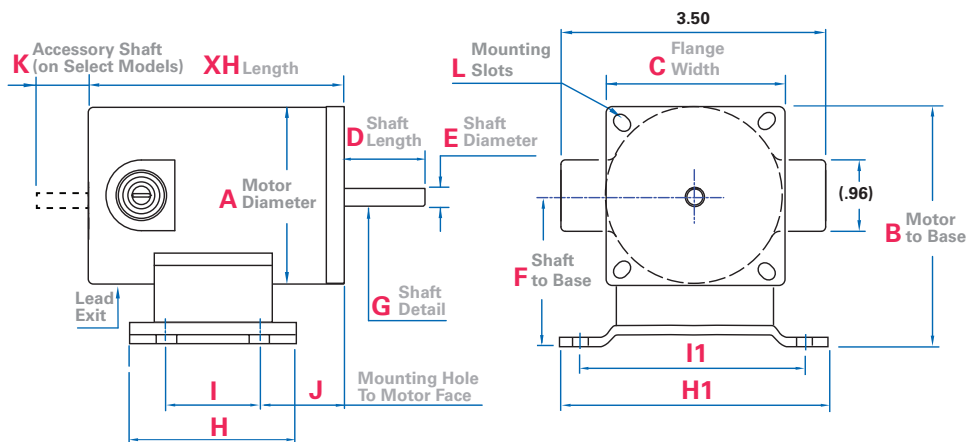
42R | 48R Motor Dimensions



Motor Type 42R, 48R, 42A, pages 21, 23-24 (Base Mount)

	Product Type	Weight (lbs.)	XH Length	A Diameter	B Motor to Base	C Shaft Length	D Shaft Diameter	E Shaft Detail	Face Mount Detail	G Base Length	G1 Base Width	H Mtg. Hole Length	H1 Mtg. Hole Width	I Base Mtg. to Face	J Acc'y Shaft	Lead/Cord Length (in.)
42R	42R3	7.8	5.616	4.73	4.999	1.38	.375	Flat	Base mount 42R motors have no face mounting holes	2.88	4.75	2.25	3.50	1.572	None	12
	42R5	11	6.679													
	42R6	13	7.116													
42R Torque Motor	Model 2628	12.5	6.201	4.62	4.93	1.31	.375	Flat	[4] 1/4-20 UNC-2B x .31 Max. Deep on 3.75 B.C.	2.88	4.75	2.25	3.50	1.569	1.56	12
48R	48R5	17.0	7.329	5.90	5.85	2.06	.625	Key	[4] 3/8-16 UNC-2B x .50 Max. Deep on 5.875 B.C.	3.50	5.75	2.75	4.25	1.446	None	12
	48R6	20.0	7.797													
48R Torque Motor	Model 0632	20.5	6.676	5.73	5.85	2.06	.625	Key	[4] 3/8-16 UNC-2B x .50 Max. Deep on 5.875 B.C.	3.50	5.75	2.75	4.25	1.446	2.00	12
42A	42A5	11.3	6.656	4.26	4.77	1.62	.500	Flat	[4] 1/4-20 UNC-2B x .31 Max. Deep on 3.75 B.C.	2.88	4.75	2.25	3.50	1.471	1.28	24
	42A7	14.5	7.781													

24A Motor Dimensions



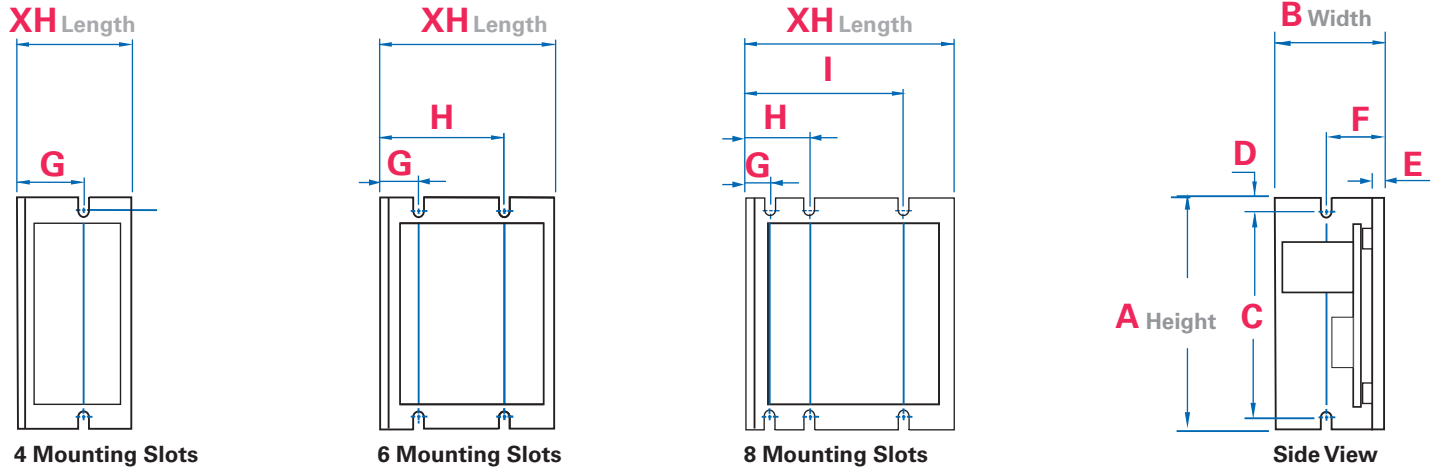
Motor Type 24A, page 24 (Base/Flange Mount)

	Product Type	Wt. (lbs.)	XH Length	A Diameter	B Motor to Base	C Flange Width	D Shaft Length	E Shaft Diameter	F Shaft to Base	G Shaft Detail	H Base Length	H1 Base Width	I Base Mounting Hole Length	I1 Base Mounting Hole Width	J Mounting Hole to Motor Face	K Acc'y Shaft	L Mounting Slots	Lead/Cord Length (in.)
24A	24A0	2.0	3.240	2.42	3.185	2.41	.94	0.312	1.98	Flat	2.25	3.62	1.25	3.00	.625	Yes	0.181W x 0.257L on 2.764 B.C.	24
	24A2	2.5	3.870												1.62			
	24A4	3.0	4.620												1.81			

Only the first four characters of the product type are relevant to dimensions

Chassis Control Dimensions

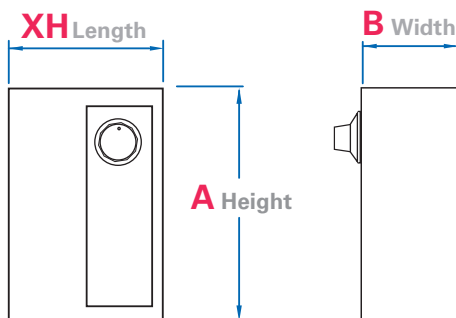
Dimensions (in inches) are for reference only. For CAD drawings and specs, visit bodine-electric.com.



Chassis Models

	Model Number	Description	XH Length	A Height	B Width	C Slot Height	D Slot Center to Edge	E Heat Sink Thickness	F Side Slot to Edge	G Slot 1 to Edge	H Slot 2 to Edge	I Slot 3 to Edge
AC Inverter	2982, 2983, 2984	8 mounting slots	3.87	4.30	2.66	3.80	.25	—	.950	.485	1.235	2.985
	2987	6 mounting slots-no side slots	4.30	4.67	4.96	—	—					
(DC) WPM	see website	6 mounting slots	3.64	4.30	1.75	3.80	.25	.90	.95	.50	3.00	—
(DC) UPM	see website		3.64	4.30	1.50	3.80	.25	.90	.95	.50	3.00	—
(DC) FPM	0810		4.75	6.00	1.25	5.50	.25	—	.94	1.13	3.63	—
(DC) FPM	0830, 0850		5.00	9.25	2.14	8.25	.38	—	—	1.31	3.81	—
(BLDC) ABL	3911, 3921	6 mounting slots	5.50	8.00	2.63	7.50	.25	.188	.117	1.25	42.5	—
(BLDC) ABL	3904, 3905, 3907	4 mounting slots	3.90	8.00	2.25	7.50	.25	.188	1.283	2.25	—	—
Low Voltage	3908, 3909	6 mounting slots	3.25	5.25	1.30	5.05	.10	.125	.65	.75	2.75	—

Enclosed Control Dimensions



Enclosed Models

	Model Number	Description	XH Length	A Height	B Width
NEMA 4X/1P-65	2999	AC Inverter	5.51	9.53	5.97
NEMA 1/1P-40	2998	AC Inverter	4.95	7.00	4.15
NEMA 1	2996	AC Inverter	7.116	4.96	5.672
NEMA 1	0790, 0791, 0794	DC	7.12	3.92	3.74
NEMA 12	see website	DC/BLDC	6.16	8.44	3.94

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