

XTFC and XTFR Combination Motor Controllers (CMC), UL 508 Type FFrame B MMP + Two
Frame B Contactors**Factory-Assembled Type F Combination Motor Controller—Frame B MMP + Frame B Contactor—
Maximum UL Ratings** ①FLA Adjustment
Range/Overload
Release— I_r
(Amps)

FLA Adjustment Range/Overload Release— I_r (Amps)	Short-Circuit Release— I_m (Amps)	Three-Phase				Assembled Manual Motor Controller ②	
		200V	240V	480V	600V	Non-Reversing Catalog Number	Reversing Catalog Number
0.16–0.25	3.5	③	③	1/2	1/2	XTFCP25BB_	XTFRP25BB_
0.25–0.4	5.6	③	③	1/2	1/2	XTFCP40BB_	XTFRP40BB_
0.4–0.63	8.82	③	③	1/2	1/2	XTFCP63BB_	XTFRP63BB_
0.63–1	14	③	③	1/2	1/2	XTFC001BB_	XTFR001BB_
1–1.6	22.4	③	③	3/4	1	XTFC1P6BB_	XTFR1P6BB_
1.6–2.5	35	1/2	1/2	1	1-1/2	XTFC2P5BB_	XTFR2P5BB_
2.5–4	56	1	1	2	3	XTFC004BB_	XTFR004BB_
4–6.3	88.2	1-1/2	1-1/2	3	5	XTFC6P3BB_	XTFR6P3BB_
6.3–10	140	3	3	7-1/2	10	XTFC010BB_	XTFR010BB_
8–12	168	3	3	7-1/2	—	XTFC012BB_	XTFR012BB_
10–16	224	3	5	10	—	XTFC016BB_	—

**Factory-Assembled Type F Combination Motor Controller—Frame B MMP + Frame B Contactor—
Maximum IEC Ratings** ①FLA Adjustment
Range/Overload
Release— I_r
(Amps)


FLA Adjustment Range/Overload Release— I_r (Amps)	Short-Circuit Release— I_m (Amps)	Three-Phase				Assembled Manual Motor Controller ②	
		220– 240V	380– 415V	500V	660– 690V	Non-Reversing Catalog Number	Reversing Catalog Number
0.1–0.16	2.2	—	—	—	0.06	XTFCP16BB_	XTFRP16BB_
0.16–0.25	3.5	—	0.06	0.06	0.12	XTFCP25BB_	XTFRP25BB_
0.25–0.4	5.6	0.06	0.09	0.12	0.18	XTFCP40BB_	XTFRP40BB_
0.4–0.63	8.82	0.09	0.18	0.25	0.25	XTFCP63BB_	XTFRP63BB_
0.63–1	14	0.12	0.25	0.37	0.55	XTFC001BB_	XTFR001BB_
1–1.6	22.4	0.25	0.55	0.75	1.1	XTFC1P6BB_	XTFR1P6BB_
1.6–2.5	35	0.37	0.75	1.1	1.5	XTFC2P5BB_	XTFR2P5BB_
2.5–4	56	0.75	1.5	2.2	3	XTFC004BB_	XTFR004BB_
4–6.3	88.2	1.1	2.2	3	4	XTFC6P3BB_	XTFR6P3BB_
6.3–10	140	2.2	4	4	7.5	XTFC010BB_	XTFR010BB_
8–12	168	3	5.5	5.5	11	XTFC012BB_	XTFR012BB_
10–16	224	4	7.5	9	12.5	XTFC016BB_	—

Notes

- ① Select combination motor controllers by full load amperes. Maximum motor ratings (kW, hp) are for reference only.
 ② Underscore (_) indicates magnetic coil suffix required. See **Page V5-T1-204**.
 ③ In this range, calculate motor rating according to rated current. Specified values to NEC 430.6(A)(1).


**Factory-Assembled Type F Combination Motor Controller—Frame B MMP + Frame C Contactor—
Maximum UL Ratings** ^①

FLA Adjustment
Range/Overload
Release— I_r
(Amps)

	Short-Circuit Release— I_m (Amps)	Three-Phase				Assembled Manual Motor Controller ^②	
		200V	240V	480V	600V	Non-Reversing Catalog Number	Reversing Catalog Number
10–16	224	3	5	10	—	XTFC016BC_	XTFR016BC_
16–20	280	5	5	—	—	XTFC020BC_	XTFR020BC_
20–25	350	5	7-1/2	15	—	XTFC025BC_	XTFR025BC_
25–32	448	7-1/2	10	20	—	XTFC032BC_	XTFR032BC_

**Factory-Assembled Type F Combination Motor Controller—Frame B MMP + Frame C Contactor—
Maximum IEC Ratings** ^①

FLA Adjustment
Range/Overload
Release— I_r
(Amps)


	Short-Circuit Release— I_m (Amps)	Three-Phase				Assembled Manual Motor Controller ^②	
		220– 240V	380– 415V	500V	660– 690V	Non-Reversing Catalog Number	Reversing Catalog Number
10–16	224	4	7.5	9	12.5	XTFC016BC_	XTFR016BC_
16–20	280	5.5	9	12.5	15	XTFC020BC_	XTFR020BC_
20–25	350	5.5	11	15	22	XTFC025BC_	XTFR025BC_
25–32	448	7.5	15	22	30	XTFC032BC_	XTFR032BC_

Notes

- ① Select combination motor controllers by full load amperes. Maximum motor ratings (kW, hp) are for reference only.
② Underscore (_) indicates magnetic coil suffix required. See **Page V5-T1-204**.


Factory-Assembled Type F Combination Motor Controller—Frame D MMP + Frame C Contactor—Maximum UL Ratings ^①

FLA Adjustment
Range/Overload
Release— I_r
(Amps)

	Short-Circuit Release— I_m (Amps)	Three-Phase				Assembled Manual Motor Controller ^②	
		200V	240V	480V	600V	Non-Reversing Catalog Number	Reversing Catalog Number
10–16	224	3	5	10	10	XTFC016DC_	XTFR016DC_
16–25	350	5	7-1/2	15	20	XTFC025DC_	XTFR025DC_
25–32	448	7-1/2	10	25	30	XTFC032DC_	XTFR032DC_


Factory-Assembled Type F Combination Motor Controller—Frame D MMP + Frame C Contactor—Maximum IEC Ratings ^①

FLA Adjustment
Range/Overload
Release— I_r
(Amps)

	Short-Circuit Release— I_m (Amps)	Three-Phase				Assembled Manual Motor Controller ^②	
		220– 240V	380– 415V	500V	660– 690V	Non-Reversing Catalog Number	Reversing Catalog Number
10–16	224	4	7.5	9	12.5	XTFC016DC_	XTFR016DC_
16–25	350	5.5	12.5	12.5	22	XTFC025DC_	XTFR025DC_
25–32	448	7.5	15	17.5	22	XTFC032DC_	XTFR032DC_

Factory-Assembled Type F Combination Motor Controller—Frame D MMP + Frame D Contactor—Maximum UL Ratings ^①

FLA Adjustment
Range/Overload
Release— I_r
(Amps)

	Short-Circuit Release— I_m (Amps)	Three-Phase				Assembled Manual Motor Controller ^②	
		200V	240V	480V	600V	Non-Reversing Catalog Number	Reversing Catalog Number
32–40	560	10	15	30	30	XTFC040DD_	XTFR040DD_
40–50	700	10	15	30	—	XTFC050DD_	XTFR050DD_
50–58	812	15	15	40	—	XTFC058DD_	XTFR058DD_
55–65	882	15	15	40	—	XTFC063DD_	XTFR063DD_

Notes

- ^① Select combination motor controllers by full load amperes. Maximum motor ratings (kW, hp) are for reference only.
^② Underscore (_) indicates magnetic coil suffix required. See **Page V5-T1-204**.

Factory-Assembled Type F Combination Motor Controller—Frame D MMP + Frame D Contactor—Maximum IEC Ratings ^①

FLA Adjustment Range/Overload Release— I_r (Amps)



	Short-Circuit Release— I_m (Amps)	Three-Phase				Assembled Manual Motor Controller ^②	
		220–240V	380–415V	500V	660–690V	Non-Reversing Catalog Number	Reversing Catalog Number
32–40	560	11	20	22	30	XTFC040DD_	XTFR040DD_
40–50	700	14	25	30	45	XTFC050DD_	XTFR050DD_
50–58	812	17	30	37	55	XTFC058DD_	XTFR058DD_
55–65	882	18.5	34	37	55	XTFC063DD_	XTFR063DD_

AC and DC Coil Suffixes

Coil Voltage	Suffix Code
Frame B Contactors	
110V 50 Hz, 120V 60 Hz	A
220V 50 Hz, 240V 60 Hz	B
230V 50 Hz	F
24V 50/60 Hz	T
24 Vdc	TD ^③
415V 50 Hz, 480V 60 Hz	C
550V 50 Hz, 600V 60 Hz	D
208V 60 Hz	E
190V 50 Hz, 220V 60 Hz	G
240V 50 Hz, 277V 60 Hz	H

Coil Voltage	Suffix Code
380V 50 Hz, 440V 60 Hz	L
400V 50 Hz	N
380V 60 Hz	P
12V 50/60 Hz	R
42V 50 Hz, 48V 60 Hz	W
48V 50 Hz	Y
120 Vdc	AD ^③
220 Vdc	BD ^③
12 Vdc	RD ^③
48 Vdc	WD ^③

Coil Voltage	Suffix Code
Frame C and D Contactors	
110V 50 Hz, 120V 60 Hz	A
220V 50 Hz, 240V 60 Hz	B
230V 50 Hz	F
24V 50/60 Hz	T
24–27 Vdc	TD ^③
415V 50 Hz, 480V 60 Hz	C
550V 50 Hz, 600V 60 Hz	D
208V 60 Hz	E
190V 50 Hz, 220V 60 Hz	G
240V 50 Hz, 277V 60 Hz	H

Coil Voltage	Suffix Code
380V 50 Hz, 440V 60 Hz	L
400V 50 Hz	N
380V 60 Hz	P
12V 50/60 Hz	R
42V 50 Hz, 48V 60 Hz	W
48V 50 Hz	Y
110–130 Vdc	AD ^③
200–240 Vdc	BD ^③
12–14 Vdc	RD ^③
48–60 Vdc	WD ^③

Notes

The assembled manual motor controller (MMC) consists of an XTPR manual motor protector (MMP) and an XTCE contactor. For Frame B MMP + Frame B contactor assemblies, the XTSC and XTSR can be mounted directly on DIN rail without an adapter. The contactors are supported mechanically with a mechanical connection element (included in XTPAXTPCB, XTPAXRPCR). For 16A and above, the assembly is mounted via a DIN rail adapter plate (XTPAXTPCPC, XTPAXTPCPD) and the electrical connection is made with electrical contact modules (XTPAXECMC, XTPAXECMD), both included in XTPAXTPCC and XTPAXTPCD.

Service Factor (SF)—Setting I_r of current scale in dependence of load factor:

$$SF = 1.15 \rightarrow I_r = 1 \times I_{n \text{ mot}}$$

$$SF = 1 \rightarrow I_r = 0.9 \times I_{n \text{ mot}}$$

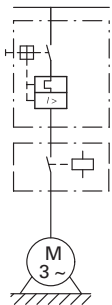
Single-phasing sensitivity to IEC/EN 60947-4-1, VDE 0660 Part 102.

^① Select combination motor controllers by full load amperes. Maximum motor ratings (kW, hp) are for reference only.

^② Underscore (_) indicates magnetic coil suffix required. See AC and DC coil suffixes above.

^③ With DC operation: Integrated diode-resistor combination, coil rating 2.6W.

XTFC Manual Motor Controller



XTFR Manual Motor Controller

