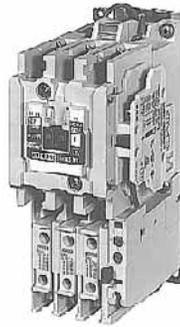


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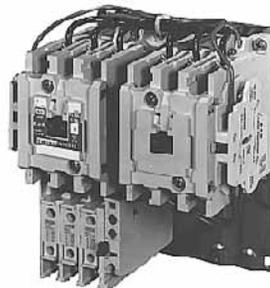


*NEMA Size 1 — Cat. No. AN16DN0AB*

**Product Description**

**Non-reversing**

Three-phase, full voltage magnetic starters are most commonly used to switch AC motor loads. Starters consist of a magnetically actuated switch (contactor) and an overload relay assembled together.



*NEMA Size 1 — Cat. No. AN56DN0AB*

**Reversing**

Three-phase, full voltage magnetic starters are used primarily for reversing of 3-phase squirrel cage motors. They consist of two contactors and a single overload relay assembled together. The contactors are mechanically and electrically interlocked to prevent line shorts and energization of both contactors simultaneously.

**Features**

- Bimetallic Ambient Compensated Overload relays — available in three basic sizes covering applications up to 900 hp — reducing number of different contactor/overload relay combinations that have to be stocked.
- These overload relays feature:
- Selectable Manual or Automatic Reset operation.

- Interchangeable heater packs adjustable  $\pm 24\%$  to match motor FLA and calibrated for 1.0 and 1.15 service factors. Heater packs for smaller overload relay will mount in larger overload relay — useful in derating applications such as jogging.
  - Load lugs built into relay base.
  - Single-phase protection, Class 20 or Class 10 trip time.
  - Overload trip indication.
  - Electrically isolated NO-NC contacts (pull RESET button to test).
  - The C396 is a self-powered, robust electronic overload designed for integrate use with Freedom NEMA contactors.
    - Tiered feature set to provide coverage specific to your application.
    - Broad 5:1 FLA range for maximum flexibility.
    - Coverage from 0.05 – 1500 Amps to meet all your needs.
  - Long life twin break, silver cadmium oxide contacts — provide excellent conductivity and superior resistance to welding and arc erosion. Generously sized for low resistance and cool operation.
  - Designed to 3,000,000 electrical operations at maximum hp ratings up through 25 hp at 600V.
  - Steel mounting plate standard on all open type starters.
  - Wired for separate or common control.
- Non-reversing**
- Holding circuit contact(s) supplied as standard:
    - Sizes 00 – 3 have a NO auxiliary contact block mounted on right-hand side (on Size 00, contact occupies 4th power pole position — no increase in width).
    - Sizes 4 – 5 have a NO contact block mounted on left side.
    - Sizes 6 – 7 have a 2NO/2NC contact block on top left.
    - Size 8 has a NO/NC contact block on top left back and a NO on top right back.
- Reversing**
- Each contactor (Size 00 – 8) supplied with one NO-NC side mounted contact block as standard. NC contacts are wired as electrical interlocks.

Starters — 3-Phase Non-reversing and Reversing, Full Voltage

Technical Data

Table 33-98. Wire (75°C) Sizes — AWG or kcmil — NEMA Sizes 00 – 2 — Open and Enclosed

NEMA Size	Wire Size <sup>②</sup> Cu Only
<b>Power Terminals — Line</b>	
00	12 – 16 AWG stranded, 12 – 14 AWG solid
0	8 – 16 AWG stranded, 10 – 14 AWG solid
1	8 – 14 AWG stranded or solid
2	3 – 14 AWG (upper) and/or 6 – 14 AWG (lower) stranded or solid <sup>①</sup>

Power Terminals — Load — Cu Only (stranded or solid)	
00 – 0	14 – 6 AWG stranded or solid
1 – 2	14 – 2 AWG stranded or solid

Control Terminals — Cu Only	
12 – 16 AWG stranded, 12 – 14 AWG solid	

- ① Two compartment box lug.
- ② Minimum per NEC. Maximum wire size: Sizes 00 and 0 to 8 AWG and Sizes 1 – 2 to 2 AWG.

Table 33-99. Wire (75°C) Sizes — AWG or kcmil — NEMA Sizes 3 – 8 — Open and Enclosed

NEMA Size	Wire Size <sup>③</sup>
<b>Power Terminals — Line and Load</b>	
3	1/0 – 14 AWG Cu/Al
4	Open — 3/0 – 8 AWG Cu; Enclosed — 250 kcmil — 6 AWG Cu/Al
5	750 kcmil — 2 AWG; or (2) 250 kcmil — 3/0 AWG Cu/Al
6	(2) 750 kcmil — 3/0 AWG Cu/Al
7	(3) 750 kcmil — 3/0 AWG Cu/Al
8	(4) 750 kcmil — 1/0 AWG Cu/Al

Control Terminals — Cu Only	
12 – 16 AWG stranded, 12 – 14 AWG solid	

- ③ Minimum per NEC. Maximum wire size: Sizes 00 and 0 to 8 AWG and Sizes 1 – 2 to 2 AWG.

Table 33-100. Plugging and Jogging Service Horsepower Ratings <sup>④</sup>

NEMA Size	200V	230V	460V	575V
00	—	1/2	1/2	1/2
0	1-1/2	1-1/2	2	2
1	3	3	5	5
2	7-1/2	10	15	15
3	15	20	30	30
4	25	30	60	60
5	60	75	150	150
6	125	150	300	300

- ④ Maximum horsepower where operation is interrupted more than 5 times per minute, or more than 10 times in a 10 minute period. NEMA Standard ICS2-1993 table 2-4-3.

Kits and Accessories

- Auxiliary Contacts, contactor mounted — **Pages 33-96 – 33-97.**
- Transient Suppressor, for magnet coil — **Pages 33-94.**
- Timers — Solid-State and Pneumatic, mount on contactor — **Page 33-93.**

Renewal Parts Publication Numbers

- See **Page 33-101.**

Wiring Diagrams

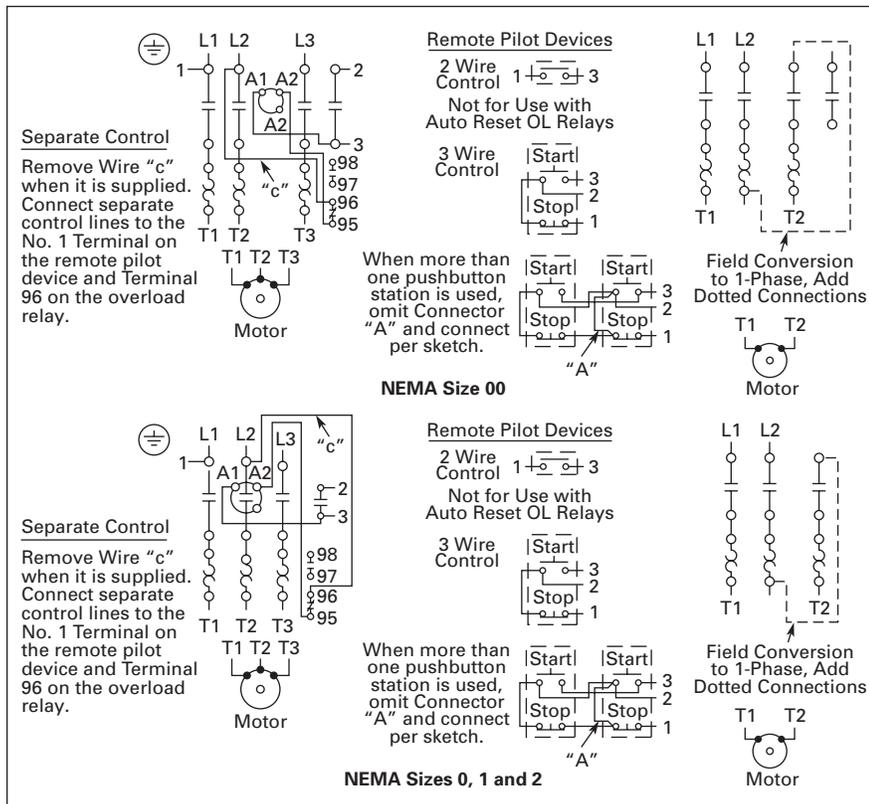


Figure 33-24. Typical Wiring Diagrams — Three-Phase and Single-Phase Applications