

# 42.4

## Motor Protection and Monitoring

### Overload Relays

C440/XT Electronic Overload Relay



#### Product Description

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Eaton's new electronic overload relay (EOL) is the most compact, high-featured, economical product in its class. Designed on a global platform, the new EOL covers the entire power control spectrum including NEMA, IEC and DP contactors. The NEMA and DP versions are offered with the *C440* designation while the IEC offering has the *XT* designation. The electronic design provides reliable, accurate and value driven protection and communications capabilities in a single compact device. It is the flexible choice for any application requiring easy-to-use, reliable protection.

Eaton has a long history of innovations and product development in motor control and protection, including both traditional NEMA, as well as IEC control. It was from this experience that the C440 was developed, delivering new solutions to meet today's demands.

C440 is a self-powered electronic overload relay available up to 100A as a self contained unit. With external CTs, C440 can protect motor up to 1500 FLA. Available add-on accessories include remote reset capability and communication modules with I/O for DeviceNet, PROFIBUS, and Modbus.

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#### Features and Benefits

##### Features

- Reliable, accurate, electronic motor protection
- Easy to select, install and maintain
- Compact size
- Flexible, intelligent design
- Global product offering—available with NEMA, IEC and DP power control

##### Size/Range

- Broad FLA range (0.33–1500A)
- Selectable trip class (10A, 10, 20, 30)
- Direct mounting to NEMA, IEC and DP contactors
- Most compact electronic overload in its class

##### Motor Control

- Two B600 alarm (NO) and fault (NC) contacts
- Test/Trip button

##### Motor Protection

- Thermal overload
- Phase loss
- Selectable (ON/OFF) phase unbalance
- Selectable (ON/OFF) ground fault

##### User Interface

- Large FLA selection dial
- Trip status indicator
- Operating mode LED
- DIP switch selectable trip class, phase unbalance and ground fault
- Selectable Auto/Manual reset

##### Feature Options

- Remote reset
  - 120 Vac
  - 24 Vac
  - 24 Vdc
- Tamper-proof cover
- Communications modules
  - Modbus RTU RS-485
  - DeviceNet with I/O
  - PROFIBUS with I/O
  - Modbus RTU with I/O (Q4 2010)
  - Ethernet IP (planned)
  - Smartwire (planned)

### Benefits

#### Reliability and Improved Uptime

- C440 provides the users with peace of mind knowing that their assets are protected with the highest level of motor protection and communication capability in its class
- Extends the life of plant assets with selectable motor protection features such as trip class, phase unbalance and ground fault
- Protects against unnecessary downtime by discovering changes in your system (line/load) with remote monitoring capabilities
- Status LED provides added assurance that valuable assets are protected by indicating the overload operational status

#### Flexibility

- Available with NEMA, IEC and DP contactors
- Improves return on investment by reducing inventory carrying costs with wide FLA adjustment (5:1) and selectable trip class
- Patented design incorporates built-in ground fault protection thus eliminating the need for separate CTs and modules
- Flexible communication with optional I/O enables easy integration into plant management systems for remote monitoring and control
- Available as an open component and in enclosed control and motor control center assemblies

#### Monitoring Capabilities

- Individual phase currents RMS
- Average three-phase current RMS
- Thermal memory
- Fault indication (overload, phase loss, phase unbalance, ground fault)

#### Safety

- IP 20 rated terminal blocks
- Available in Eaton's industry leading FlashGard MCCs
- Tested to the highest industry standards such as UL, CSA, CE and IEC
- RoHS compliant

### Standards and Certifications

- UL
- CSA
- CE
- NEMA
- IEC/EN 60947 VDE 0660
- ISO 13849-1 (EN954-1)
- RoHS
- ATEX directive 94/9/EC
- Equipment Group 2, Category 2



### Electronic Overload Education

Description	Definition	Cause	Effect if not Protected	C440/XT Protection
<b>Motor Protection</b>				
Thermal overload	Overload is a condition in which current draw exceeds 115% of the full load amperage rating for an inductive motor.	<ul style="list-style-type: none"> <li>• An increase in the load or torque that is being driven by the motor.</li> <li>• A low voltage supply to the motor causes the current to go high to maintain the power needed.</li> <li>• A poor power factor causing above normal current draw.</li> </ul>	<ul style="list-style-type: none"> <li>• Increase in current draw leads to heat and insulation breakdown, which can cause system failure.</li> <li>• Increase in current can increase power consumption and waste valuable energy.</li> </ul>	<ul style="list-style-type: none"> <li>• Thermal trip behavior is defined by UL, CSA and IEC standards.</li> <li>• Trip class is settable from 10A, 10, 20, 30</li> </ul>
Ground fault	A line to ground fault.	A current leakage path to ground.	An undetected ground fault can burn through multiple insulation windings, ultimately leading to motor failure, not to mention risk to equipment or personnel	Fixed protective setting that takes the starter offline if ground fault current exceeds 50% of the FLA dial setting, i.e., if the FLA dial is set to 12A, the overload relay will trip if the ground current exceeds 6A.
Unbalanced phases (voltage and current)	Uneven voltage or current between phases in a three-phase system.	When a three-phase load is powered with a poor quality line, the voltage per phase may be unbalanced.	Unbalanced voltage causes large unbalanced currents and as a result this can lead to motor stator windings being overloaded, causing excessive heating, reduced motor efficiency and reduced insulation life.	Fixed protective setting that takes the starter offline if a phase drops below 50% of the other two phases.
Phase loss—current (single-phasing)	One of the three-phase voltages is not present.	Multiple causes, loose wire, improper wiring, grounded phase, open fuse, etc.	Single-phasing can lead to unwanted motor vibrations in addition to the results of unbalanced phases as listed above.	Fixed protective setting that takes the starter offline if a phase drops below 50% of the other two phases.