#### **Temperature Controls**



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#### **TC Series**

#### **Product Description**

Temperature controllers for a wide range of applications including heat treating, baking, packaging, furnace control, and chillers.

#### **Features and Benefits**

- Universal temperature inputs allow user to select from PT100 or J, K, T, E, B, R, S, N, L thermocouples without modification to the
- Advanced fuzzy modified PID technology minimizes overshoot/undershoot and allows quick and accurate responses
- Fast sampling rate of up to five times per second ensures accuracy in fast processes
- Standard IP65 front panel (TC48) provides protection in wash-down and other challenging environments

#### **Standards and Certifications**

- UL recognized
- · CSA certified
- CE marked
- RoHS compliant







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## Counters, Panel Meters, Tachometers and Timers

## Temperature Controls

#### **Product Selection**

#### TC24411100



#### TC484120001



TC964110100



#### **TC Series**

Description	Normally Stocked Item	Catalog Number
Temperature control, 24 x 48 mm, two relay out, 90–250 Vac	Yes	TC24411100
Temperature control, 24 x 48 mm, SSR driver/relay out, 90–250 Vac		TC24412100
Temperature control, 48 x 48 mm, one relay out, relay alarm, 90–250 Vac	Yes	TC484110101
Temperature control, 48 x 48 mm, SSR driver out, 90–250 Vac	Yes	TC484120001
Temperature control, 48 x 48 mm, SSR driver out, relay alarm, 90–250 Vac	Yes	TC484120101
Temperature control, 48 x 48 mm, analog out, relay alarm, 90–250 Vac	Yes	TC484130101
Temperature control, 96 x 48 mm, one relay out, relay alarm, 90–250 Vac	Yes	TC964110100
Temperature control, 24 x 48 mm, two relay out, 11–26 Vac/Vdc	_	TC24511100
Temperature control, 48 x 48 mm, one relay out, relay alarm, 11–26 Vac/Vdc	_	TC485110101
Process control, 24 x 48 mm, analog/relay out, 90–250 Vac	_	PC24463100
Temperature control, 48 x 48 mm, analog out, relay alarm, 90–250 Vac	_	TC24413100

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### **Technical Data and Specifications**

#### **General Specifications**

Description	Specification		
Power			
Power	90-250 Vac, 47-63 Hz, 10 VA (TC24), 12 VA (TC48/TC96), 5W maximum (TCxx4)		
	11–26 Vac/Vdc, 10 VA (TC24), 12 VA (TC48/TC96), 5W maximum (TCxx5)		
Input			
Resolution	18 bits		
Sampling rate	5 times/second		
Temperature effect	±1.5μV/°C for all inputs except mV input		
	$\pm 3.0 \mu V/^{\circ}C$ for mV input		
Sensor lead resistance effect			
T/C	0.2µV/ohm		
Three-wire RTD	2.6°C/ohm of resistance difference of 2 leads		
Two-wire RTD	2.6°C/ohm of resistance sum of 2 leads		
Burn-out current	200nA		
Common mode rejection ratio (CMRR)	120dB		
Normal mode rejection ratio (NMRR)	55dB		
Sensor break detection	Sensor open for TC, RTD and mV inputs, sensor short for RTD input, below 1 mA for 4–20 mA, below 0.25V for 1–5V input		
Sensor break response time	Within 4 seconds for TC, RTD, and mV inputs; 0.1 second for 4–20 mA and 1–5V inputs		
Output			
Relay rating	2A/240 Vac; 200,000 life cycles for resistive load		
Pulsed voltage	Source voltage 5V, current limiting resistance of 66 ohms		
Linear output			
Resolution	15 bits		
Output regulation	0.02% for full load change		
Output setting time	0.1 sec. (stable to 99.9%)		
Isolation breakdown voltage	1000 Vac		
Temperature effect	±0.01% of SPAN/°C		
Alarm			
Alarm relay	Form C rating; 2A/240 Vac; 200,000 life cycles for resistive load		
Alarm functions	Dwell timer, deviation high/low alarm, deviation band high/low alarm, PV high/low alarm		
Alarm mode	Normal, latching, hold, latching/hold		
Dwell timer	0.1 to 4553.6 minutes		
Environmental and Physical			
Operating temperature	14 to 122°F (-10 to 50°C)		
Storage temperature	-40 to 140°F (-40 to 60°C)		
Humidity	0-90% RH (non-condensing)		
Altitude	2000m max.		
Pollution	Degree 2		
Insulation resistance	20 mohm min. (at 500 Vdc)		
Dielectric strength	2000 Vac, 50/60 Hz for 1 minute		
Vibration resistance	10–55 Hz, 10 m/s <sup>2</sup> for 1 minute		
Moldings	Flame resistant polycarbonate		
Dimensions	TC96 = 1.88 in (48 mm) (W) x 3.77 in (96 mm) (H) x 3.15 in (80 mm) (D)		
	TC48 = 1.88 in (48 mm) (W) x 1.88 in (48 mm) (H) x 4.56 in (116 mm) (D)		
	TC24 = 1.96 in (50 mm) (W) x 1.04 in (26.5 mm) (H) x 4.35 (110.5 mm) (D)		

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# Counters, Panel Meters, Tachometers and Timers

## Special Control Functions

#### **Input Characteristics**

Туре	Range	Accuracy at 25°C	Input Impedance
J	-120°C to 1000°C (-184°F to 1832°F)	±2°C	2.2 mohms
K	-200°C to 1370°C (-328°F to 2498°F)	±2°C	2.2 mohms
Т	-250°C to 400°C (-418°F to 752°F)	±2°C	2.2 mohms
E	-100°C to 900°C (-148°F to 1652°F)	±2°C	2.2 mohms
В	0°C to 1800°C (32°F to 3272°F)	±2°C (-200°C to 1800°C)	2.2 mohms
R	0°C to 1767.8°C (32°F to 3214°F)	±2°C	2.2 mohms
S	0°C to 1767.8°C (32°F to 3214°F)	±2°C	2.2 mohms
N	-250°C to 1300°C (-418°F to 2372°F)	±2°C	2.2 mohms
L	-200°C to 900°C (-328°F to 1652°F)	±2°C	2.2 mohms
PT100 (DIN)	-210°C to 700°C (-346°F to 1292°F)	±0.4°C	1.3 kohms
PT100 (JIS)	-200°C to 600°C (-328°F to 1112°F)	±0.4°C	1.3 kohms
mV	−8 mV to 70 mV	±0.05%	2.2 mohms
mA	−3 mA to 27 mA	±0.05%	70.5 ohms
V	-1.3V to 11.5V	±0.05%	650 kohms