MIDWEST SIGHT FLOW INDICATORS

Inexpensive Protection for Expensive Equipment and Systems











Model 100, 100MP ++

Model 300, 300MP ++

Model 400

Model 700 ++

Model 360F

The Series SFI Midwest Sight Flow Indicator is a Series of sight indicators which display flow or contents of pipelines. Available in window viewing style in the SFI-100 and SFI-300 Series and tube viewing style in the SFI-400 and SFI-700 Series with connection choices of female NPT, BSPP or BSPT threaded and flanged

Series SFI-100 & SFI-300 Midwest Sight Flow Indicator offers threaded process connections, viewing windows, and bodies of brass or 316 SS. The SFI-100 type has a single window with a rotating impeller, the 300 type has a double window with a rotating impeller, the SFI-350 type has a double window with no moving indicator, and the SFI-360 type has a double window with a flapper.

Series SFI-300F Midwest Sight Flow Indicator offers ANSI flange process connections, double viewing windows, and bodies of carbon steel or 316 SS. The SFI-350F type has a double window with no moving indicator and the SFI-360F type has a double window with a flapper.

Series SFI-400 Midwest Sight Flow Indicator offers threaded or ANSI flanged process connections, tube style viewing, and bodies of cast iron or 316 SS.

Series SFI-700 Midwest Sight Flow Indicator offers threaded process connections, tube style viewing, and bodies of brass or 316 SS.

FEATURES/BENEFITS

Sight Flow Indicators

- · Manufactured of quality materials and safety tested to assure long, dependable service at economical prices
- All Series SFI-100, SFI-300 and SFI-300F feature a removable window for easy service and replacement of wearing parts
- The Series SFI-400 features glass tube construction offering easy flow viewing from any angle
- Series SFI-700 offers an easy to see bright red Acetal rotating impeller that is easy to view from any angle with the glass tube construction
- Maintenance is simple for the Series SFI-700 with internal wipers which restore full 360° visibility by simply rotating the glass tube without disrupting the flow

APPLICATIONS

- · Hydraulic tanks
- Pressure vessels · Coolant tanks
- · Hydraulic lines
- Oil reservoirs

MODEL	MODEL CHART					
Model	Description					
SFI-100	Single window with impeller					
SFI-300	Double window with impeller					
SFI-350	Double window with no indicator					
SFI-360	Double window with flapper					
SFI-400	Tube type with no indicator					
SFI-700	Tube type with impeller and					
	internal wipers to clean glass tube					

++ USA: California Proposition 65 **MARNING:** Cancer and Reproductive Harm - www.P65Warnings.ca.gov

SPECIFICATIONS

SFI-100 & SFI-300 SPECIFICATIONS Service: Compatible gases and liquids. Wetted Materials: Window: Tempered glass; Body: Bronze or 316 SS; Gasket: Buna-N, fluoroelastomer or PTFE;

Indicator: ABS or 316 SS impeller (100 and 300), 304 SS or 316 SS flapper

Temperature Limit: 200°F (93°C); 120°F (48°C) on W2 option; 170°F (77°C) on I1 option.

Pressure Limit: 125 psig (8.62 bar), 150 psig (10.34 bar) on "MP" models. Connections: Threaded.

Mounting Orientation: Horizontal or vertical; 360: Horizontal only.

SFI-300F SPECIFICATIONS

Service: Compatible gases and liquids. Wetted Materials: Window: Tempered glass; Body: Carbon steel or 316 SS; Gasket: Buna-N, fluoroelastomer or PTFE; Indicator: 316 SS flapper (360). Temperature Limit: 200°F (93°C). Pressure Limit: 150 psig (10.34 bar).

Connections: Flanged. Mounting Orientation: Horizontal or vertical; 360: Horizontal only

SFI-400 SPECIFICATIONS

Service: Compatible gases and liquids. Wetted Materials: Tube: Borosilicate; Body: Cast iron or 316 SS; Gasket:

Temperature Limit: 200°F (93°C). Pressure Limit: 50 psig (3.45 bar). Connections: Threaded or flanged.

SFI-700 SPECIFICATIONS

Service: Compatible gases and liquids. Wetted Materials: Tube: Tempered borosilicate; Body: Brass or 316 SS; Gasket: Fluoroelastomer; Indicator:

Temperature Limit: 212°F (100°C). Pressure Limit: 230 psig (15.86 bar). Connections: Threaded

DIMENSI	DIMENSIONS AND WEIGHT									
Model	Body Size	Length	Depth	Height	Flange Diameter	Viewing Area Diameter	Weight Ib (kg)			
SFI-100	1/4, 3/8	3.000 (76)	1.813 (46)	2.125 (54)	-	-	1.1 (0.5)			
	1/2, 3/4	4.000 (102)	2.250 (57)	2.563 (65)	-	-	1.5 (0.7)			
	1, 1-1/4	4.375 (111)	2.563 (65)	2.625 (67)	-	-	2.7 (1.2)			
	1-1/2, 2	5.688 (144)	3.250 (83)	3.625 (83)	-	-	5.5 (2.5)			
SFI-300	1/4, 3/8	3.063 (78)	2.250 (57)	2.125 (54)	-	-	1.7 (0.8)			
	1/2, 3/4	4.063 (103)	2.750 (70)	2.563 (65)	-	-	2.6 (1.2)			
	1, 1-1/4	4.375 (111)		2.563 (65)	-	-	3.0 (1.4)			
	1-1/2, 2	5.500 (140)	3.688 (93)	4.063 (103)	-	-	7.0 (3.2)			
SFI-700	1/4, 3/8	2.750 (70)	-	1.500 (38)	-	-	0.9 (0.4)			
	1/2, 3/4	3.688 (94)	-	2.250 (57)	-	-	2.4 (1.1)			
	1, 1-1/4,	4.875 (124)	-	2.750 (70)	-	-	5.1 (2.3)			
	1-1/2			(across flats)						
SFI-400	1/2	4.500 (144)	-	-	3.500 (89)	1.500 (38)	3.8 (1.7)			
	3/4	5.125 (130)	-	-	3.875 (98)	1.750 (44)	4.8 (2.2)			
	1	5.625 (143)	-	-	4.250 (108)	2.000 (51)	6.2 (2.8)			
	1-1/4	5.750 (146)	-	-	4.625 (117)	2.000 (51)	7.6 (3.5)			
	1-1/2	5.875 (149)	-	-	5.000 (127)	2.500 (64)	8.7 (4.0)			
	2	6.125 (156)	-	-	6.000 (152)	3.000 (76)	13 (6.0)			
	3	6.250 (159)	-	-	7.500 (191)	4.000 (102)	17 (7.7)			
	4	6.250 (159)	-	-	9.00 (229)	5.000 (127)	25 (11.0)			
SFI-400F		5.000 (127)	-	-	4.250 (108)	2.000 (51)	7 (3.2)			
	1-1/4	5.125 (130)	-	-	4.625 (117)	2.000 (51)	8 (3.6)			
	1-1/2	5.250 (133)	-	-	5.000 (127)	2.500 (64)	12 (5.5)			
	2	5.370 (137)	-	-	6.000 (152)	3.000 (76)	14 (6.4)			
	3	5.750 (146)	-	-	7.500 (191)	4.000 (102)	23 (10.4)			
	4	5.750 (146)	-	-	9.000 (229)	5.000 (127)	31 (14.1)			
SFI-300F		6.375 (162)	-	-	5.000 (127)	2.313 (58)	12 (5.5)			
	2	6.500 (165)	-	-	6.000 (152)	2.313 (58)	16 (7.5)			
	3	8.875 (225)	-	-	7.500 (191)	3.000 (76)	38 (17)			
	4	10.250 (260)		-	9.000 (229)	4.000 (102)	56 (25)			
	6	12.500 (318)	-	-	11.000 (279)	6.000 (152)	120 (55)			
Dimension	Dimensions are in inches (mm)									

MIDWEST SIGHT FLOW INDICATORS Inexpensive Protection for Expensive Equipment and Systems

SFI-100 & SFI-300 - WINDOW STYLE WITH THREADED CONNECTIONS	MODEL CHART							
SFI -300 SS -2 -G2 SFI-300SS-2-G2	SFI-100 & SFI-300 - WINDOW STYLE WITH THREADED CONNECTIONS							
Designator Single window, bronze body, ABS impeller Double window, bronze body, ABS impeller Double window, bronze body, ABS impeller Double window, bronze body, and an analysis of the provided window, bronze body, and an analysis of the provided window, bronze body, and an analysis of the provided window, bronze body, and an analysis of the provided window, bronze body, and an analysis of the provided window, bronze body, and an analysis of the provided window, bronze body, and an analysis of the provided window, bronze body, and an analysis of the provided window, bronze body, and simple left on a sound window, bronze body, and simple left on an analysis of the provided window, bronze body, and sound window, and sound window, bronze body, and sound window, and sound window, and sound window, and sound window and sound window and sound window. Dottons								
Solutions Solu		SFI					Sight flow indicator	
MP	Body Style		300 350				Double window, bronze body, ABS impeller Double window, bronze body, no moving indicator Double window, bronze body, 304 SS	
3/8 3/8 inch connection size 1/2 inch connection size 3/4 3/4 inch connection size 1 inch connection size 2 inch connection size 1 inch connection size 1 inch connection size 2 inch connection size 2 inch connection size 1 inch connection size 2							150 psig maximum pressure option,	
G1 PTFE gasket G2 Fluoroelastomer gasket S2 316 SS shaft (not on 350 model) Monel shaft (not on 350 model) I1 ABS impeller with bronze bushing (not on 350, 360) I2 316 SS impeller (not on 350, 360) No impeller (100 only) F1 316 SS flapper (360 only) BSPT BSPT BSPP BSPP threads	Body Size				3/8 1/2 3/4 1 1-1/4 1-1/2		3/8 inch connection size 1/2 inch connection size 3/4 inch connection size 1 inch connection size 1-1/4 inch connection size 1-1/2 inch connection size	
Note: Maximum flow on impeller models: 5 FPS with liquids, 5000 FPM with gases.	·					G1 G2 S2 S3 I1 I2 I3 F1 BSPT BSPP	PTFE gasket Fluoroelastomer gasket 316 SS shaft (not on 350 model) Monel shaft (not on 350 model) ABS impeller with bronze bushing (not on 350, 360) 316 SS impeller (not on 350, 360) No impeller (100 only) 316 SS flapper (360 only) BSPT threads BSPP threads	
	Note: Maximum flow on impeller models: 5 FPS with liquids, 5000 FPM with gases.							

MODEL CHA	MODEL CHART						
SFI-300F - V	VIND	OW STYLI	E WITH	FLA	NGED CONNECTIONS		
Example	SFI	-360FSS	-1-1/2	-G1	SFI-360FSS-1-1/2-G1		
Model Designator	SFI				Sight flow indicator		
Body Style		350FCS 350FSS 360FCS 360FSS			Carbon steel body, no moving indicator 316 SS body, no moving 316 SS indicator Carbon steel body, 316 SS flapper 316 SS body, 316 SS flapper		
Body Size			1-1/2 2 3 4 6		1-1/2 inch raised face flange connection size 2 inch raised face flange connection size 3 inch raised face flange connection size 4 inch raised face flange connection size 6 inch raised face flange connection size		
Options				G1 G2	PTFE gasket Fluoroelastomer gasket		

MODEL CHA	MODEL CHART						
SFI-700 - TU	SFI-700 - TUBE STYLE WITH THREADED CONNECTIONS						
Example	SFI	-700SS	-1-1/2	-BSPT	SFI-700SS-1-1/2-BSPT		
Model Designator	SFI				Sight flow indicator		
Body Style		700 700SS			Brass body 316 SS body		
Body Size			1/4 3/8 1/2 3/4 1 1-1/4 1-1/2		1/4 inch female NPT connection size 3/8 inch female NPT connection size 1/2 inch female NPT connection size 3/4 inch female NPT connection size 1 inch female NPT connection size 1-1/4 inch female NPT connection size 1-1/2 inch female NPT connection size		
Options				BSPT BSPP	BSPT threads BSPP threads		

MODEL CHA	MODEL CHART						
SFI-400 - TU	SFI-400 - TUBE STYLE WITH THREADED OR FLANGED CONNECTIONS						
Example	SFI	-400SS	-1-1/2	SFI-400SS-1-1/2			
Model Designator	SFI			Sight flow indicator			
Body Style		400CI 400SS 400F		Female NPT connections, cast iron body (only for 1 through 2 inch sizes) Female NPT connections, 316 SS body Raised face flange connection, 316 SS body (only for 1 inch and up sizes)			
Body Size			1/2 3/4 1 1-1/4 1-1/2 2 3 4				
Note: Best for	Note: Best for use in vertical pipelines where there are no mechanical strains.						

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