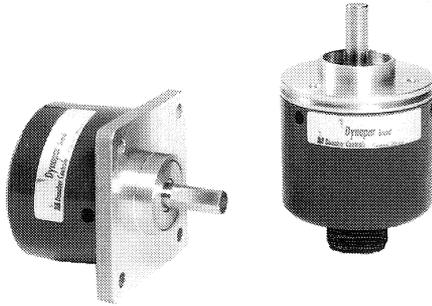


Dynapar brand Encoder Series H25



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Manufactured by:

Danaher Controls
 1675 Delany Road
 Gurnee, IL 60031-1282
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Technical Bulletin

The Dynapar brand Series H25 is a rugged, reliable and economical encoder for industrial motion applications. Models with resolutions of 1024 or less are available with an unbreakable metal code disk that meets the demands of the most severe shock and vibration generating processes; and a long life 80 pound (352 N.) bearing that keeps tough loads from disrupting internal alignment, avoiding failure due to the disk "crashes" so typical in competitive encoders. Protection against installation problems such as wiring errors prevents the encoder from damage, while immunity to electrical noise keeps the encoder signals intact. A NEMA4 / IP66 sealing option protects against damage from contamination.

Packaged in an industry standard 2.5" enclosure, the Series H25 offers a variety of mechanical options: servo or face mounting, and 1/4" or 3/8" shafts. Electrical options include: resolutions from 1 to 2540 pulses/revolution; bidirectional operation with optional index; single ended open collector or push-pull outputs, or differential line drivers; and a connector or cable exit terminations.

The Series H25 utilizes the latest technology optical emitters and sensors, surface mount assembly and precisely fabricated metal components to deliver a high reliability and performance in a compact and economical package.

Mechanical / Environmental Features

- Unbreakable, metal code disk and long life 80# bearing available
- Extended temperature range available
- Industry Standard, Size 25 Form Factor
- NEMA4 / IP66 washdown rating option

Electrical Features

- Noise Immune to ESD, RFI and electrical transients
- High current outputs
- Over-Voltage protection
- Reverse Voltage protection
- Output Short-Circuit Protection

SPECIFICATIONS

Electrical

Code: Incremental

Pulses per Revolution: HR_25: 1 to 1024;
 HA_25: 1 to 2540; consult factory for other available PRRs

Output Signal: Two channel quadrature with optional zero reference

Phasing Sense: A leads B for CCW or CW rotation as viewed from the shaft end of the encoder - see ordering information

Quadrature Phasing: 90° ± 22.5°

Symmetry: 180° ± 18°

Zero Reference: 180° ± 18° (Gated with B)
Input: Differential Line Driver and Push-Pull:
 5 to 26 VDC at 80mA max. plus load;
 Open Collector: 5 to 26VDC at 135mA max. plus load

Outputs: Open Collector: 40mA sink at 0.5 VDC max.; Push-Pull and Differential Line Driver: 40mA sink/source

Frequency Response: 100kHz Data, Index
Electrical Protection: Over-voltage, reverse voltage and short-circuit protected

Noise Immunity: Tested to IEC801 level 3 for Electro Static Discharge, Radio Frequency Interference and Electrical Fast Transients

Connector: 7 pin, style MS3102E-16S-1P
 10 pin, style MS3102E-18-1P

Cable: PVC jacket, 105 °C rated, overall foil shield; 3 twisted pairs 26 AWG plus 2 twisted pairs 24 AWG

Mating Connector:
 7 pin, style MS3106A-16S-1S
 (Dynapar No. MCN-N5);
 10 pin, style MS3106A-18-1S
 (Dynapar No. MCN-N6)

Mechanical

Shaft Loading: HR_25: 80 pounds; HA_25: 40 pounds axial and 35 pounds radial at 0.25" from face

Starting Torque: (max. at 25 °C) w/o shaft seal: 1.0 oz-in; w/ shaft seal: 2.5 oz-in

Shaft Runout: 0.001" max. TIR

Moment of Inertia: 3.0 x 10⁻⁴ oz-in-sec²

Shaft Speed: HR_25: 10,000 RPM max.;
 HA_25: 5,000 RPM max.

Environmental

Operating Temperature: Standard: 0° to +70 °C; Extended: -40 to +85 °C

Storage Temperature Range: -40° to +90°C

Shock: 50 G's for 11 milliseconds duration

Vibration: 5 to 2000 Hz @ 20 G's

Humidity: to 98% without condensation

Enclosure Rating:

Series H_525: NEMA12 / IP54
 Series H_625: NEMA4 / IP66

Electrical Connections

Table 1 - Differential			
Pin	Function (If Used)	Wire Color Code	Cable* Accessory Color Code
A	Signal A	BRN	BRN
B	Signal B	ORN	ORN
C	Signal Z	YEL	YEL
D	Power Source	RED	RED
E	No Connection	---	---
F	Common	BLK	BLK
G	Case	GRN	GRN
H	Signal A	BRN/WH	BRN/WH
I	Signal B	ORN/WH	ORN/WH
J	Signal Z	YEL/WH	YEL/WH

*Cable Accessory: P/N 14006350010

Table 2 - Single Ended			
Pin	Function (If Used)	Wire Color Code	Cable* Accessory Color Code
A	Signal A	BRN	RED
B	Signal B	ORN	BLUE
C	Signal Z	YEL	YEL
D	Power Source	RED	WHT
E	No Connection	---	GRN
F	Common	BLK	BLK
G	Case	GRN	SHIELD

*Cable Accessory: P/N 14004310010

Note: Wire color codes are referenced here for models that are specified with pre-wired cable. Connector/cables are described in the Encoder Accessories section of this catalog and color-coding information is provided here for reference.

Table 3 - Differential			
Pin	Function (If Used)	Wire Color Code	Cable Accessory Color Code
A	Signal A	BRN	
B	Signal B	ORN	
C	Signal A	BRN/WHT	
D	Power Source	RED	
E	Signal B	ORN/WHT	
F	Common	BLK	
G		GRN	

*Cable A. : P/N 108596

ARE YOU AWARE THAT WE NOW SELL DYNAPAR BRAND COUPLINGS?



Our CPL Series of flexible shaft couplings ensures long encoder life by restricting transfer of mechanical, thermal, and electrical stress.

A full range of models is available. Each is designed to match specific encoders and is supplied with input-shaft size adaptors.

Contact your local Danaher Controls Sales Office or our Customer Service Department 800.873.8731 for more information.

IMPORTANT ENCODER INSTALLATION INFORMATION

Mounting the Encoder: The encoder should be mounted such that its shaft is in close as possible alignment with the axis of the driving machine or motor shaft. The two shafts should then be joined using a suitable, instrument grade, flexible shaft coupling.

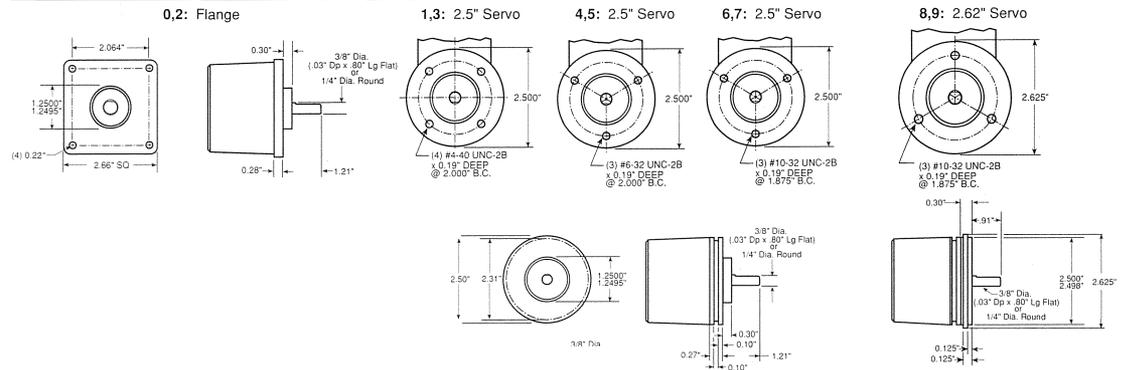
CAUTION: Rigidly coupling the encoder shaft to the driving shaft will cause failure of the encoder's or driving shaft's bearings.

Important Wiring Instructions: Use of shielded cable is recommended for all encoder installations. The shield should be connected to signal-ground at the receiving device only. **Connecting the shield at both ends can cause grounding problems that degrade system performance.** If possible, run the encoder cable through a dedicated conduit (not shared with other wiring). Use of conduit will protect the cable from physical damage and provide a degree of electrical isolation. Do not run the cable in close proximity to other conductors that carry current to heavy loads such as motors, motor starters, contactors, solenoids, etc. This practice can induce electrical transients in the encoder cable, potentially interfering with reliable data transmission.

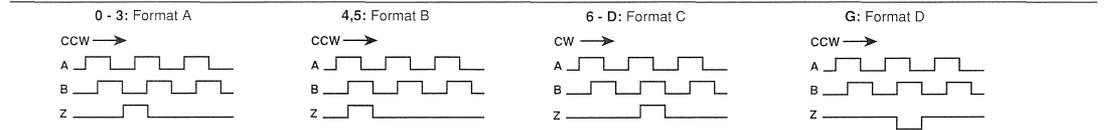
Refer to Electrical Connections table for wiring information. To avoid possible damage, do not connect or disconnect the encoder connector or wiring while power is applied to the system.

CAUTION: Unused encoder signal wires must be individually insulated and under no circumstances be in contact with ground, voltage sources, or other signal lines.

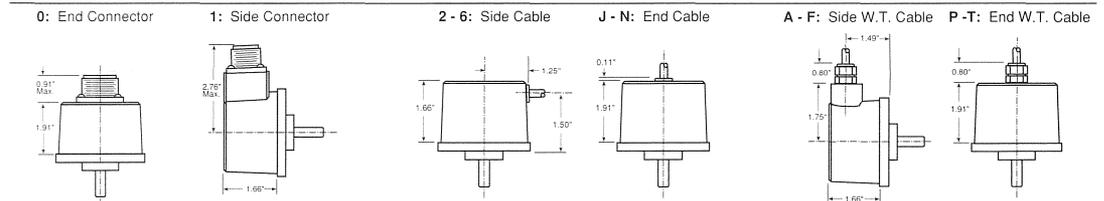
Code 3: Mechanical



Code 4: Output



Code 6: Termination



Code 1: Model	Code 2: Pulses/Rev	Code 3: Mechanical	Code 4: Output	Code 5: Electrical	Code 6: Termination
H□□25	□□□□	□	□	□	□

Ordering Information

Code 1: Model	Code 2: Pulses/Rev	Code 3: Mechanical	Code 4: Output	Code 5: Electrical	Code 6: Termination	
HR525	Size 25 Enclosed, Shielded Bearings, Metal Disk 0001 0300 0005 0344 0010 0360 0012 0400 0050 0500 0060 0512	0 Flange Mount, 3/8" Shaft 1 2.50" Servo Mount/4 Hole, 2.00" BC Face Mount, 3/8" Shaft 2 Flange Mount, 1/4" Shaft 3 2.50" Servo Mount/4 Hole 2.00" BC Face Mount, 1/4" Shaft	0 Single Ended, no Index, Format A, Table 2 1 Single Ended, with Index, Format A, Table 2 2 Differential, no Index, Format A, Table 1 3 Differential, with Index, Format A, Table 1 4 Single Ended, with Index, Format B, Table 2 5 Differential, with Index, Format B, Table 1 6 Differential, no Index, Format C, Table 3	0 5-26VDC in; 5-26V 7406 Open Collector with 2.2kΩ Pullup out 1 5-26VDC in; 5-26V 7406 Open Collector out 2 5-26VDC in; 5 V 7404 TTL Totem Pole out 3 5-26VDC in; 5 V Line Driver out 4 5-26VDC in; 5-26 V Line Driver out	0 End Mount Connector 1 Side Mount Connector 2 18" Cable, Side 3 3' Cable, Side 4 6' Cable, Side 5 10' Cable, Side 6 15' Cable, Side J 18" Cable, End K 3' Cable, End L 6' Cable, End M 10' Cable, End N 15' Cable, End	
HR625	Size 25 Enclosed, with Shaft Seal, Metal Disk 0100 0600 0120 0625 0150 0635 0180 0720 0200 0800 0240 0900	4 2.50" Servo Mount/3 Hole, 2.00" BC Face Mount, 3/8" Shaft 5 2.50" Servo Mount/3 Hole, 2.00" BC Face Mount, 1/4" Shaft 6 2.50" Servo Mount/3 Hole, 1.88" BC Face Mount, 3/8" Shaft	7 2.50" Servo Mount/3 Hole, 1.88" BC Face Mount, 1/4" Shaft 8 2.62" Servo Mount/3 Hole, 1.88" BC Face Mount, 3/8" Shaft 9 2.62" Servo Mount/3 Hole, 1.88" BC Face Mount, 1/4" Shaft	A Single Ended, with Index, Format C, Table 2 B Differential, with Index Format C, Table 1 C Single Ended, no Index, Format C, Table 2 D Differential, no Index, Format C, Table 1 G Single Ended, with Index, Format D, Table 2	A Same as '0' with extend. temp range B Same as '1' with extend. temp range C Same as '2' with extend. temp range D Same as '3' with extend. temp range E Same as '4' with extend. temp range	Available when Code 1 is HA_625 A 18" Watertight, Side B 3' Watertight, Side C 6' Watertight, Side D 10' Watertight, Side F 15' Watertight, Side P 18" Watertight, End Q 3' Watertight, End R 6' Watertight, End S 10' Watertight, End T 15' "ht, End
HA525	Size 25 Enclosed, Shielded Bearings, Glass Disk 0250 1000 0256 1024	7 2.50" Servo Mount/3 Hole, 1.88" BC Face Mount, 1/4" Shaft 8 2.62" Servo Mount/3 Hole, 1.88" BC Face Mount, 3/8" Shaft 9 2.62" Servo Mount/3 Hole, 1.88" BC Face Mount, 1/4" Shaft				
HA625	Size 25 Enclosed, with Shaft Seal, Glass Disk 1200 1968 1250 2000 1270 2048 1500 2400 1600 2500 1800 2540					

For Resolutions above 40, see Series 525/625