

1" - 2" Combination One-shot / 2 1/2" - 4" Sweep Rigid Hydraulic Benders

Bends 1" to 2" rigid steel or aluminum conduit in one shot. Includes 2 1/2" to 4" sweep bend shoes.

- Capability of one-shoe bending for elbows.
- Ability to produce sweep bends where several bending stages are necessary.
- Durable metal job box included.
- Ability to be powered by manual or electric pumps.



Part #	Description	Weight
B308S	1" - 2" One-shot / 2 1/2" - 4" Sweep Combination	225 lbs
B308SPH80	1" - 2" One-shot / 2 1/2" - 4" Sweep Combo w/ PH80 Hand Pump	253 lbs
B308SPE22J	1" - 2" One-shot / 2 1/2" - 4" Sweep Combo w/ PE22J Elec. Pump	340 lbs

Centerline Radius Chart:

Nominal Size	Rigid Radius	Bending Shoe	Nominal Size	Smallest Radius	Bending Shoe
1"	5 13/16"	BZ12031	2 1/2"	10 1/2"	BZ12382
1 1/4"	7 1/4"	BZ12041	3"	13"	BZ12383
1 1/2"	8 3/4"	BZ12051	3 1/2"	17 1/2"	BZ12384
2"	9 1/2"	BZ12061	4"	20"	BZ12385

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 FOR MORE INFO ON
Electric Pumps

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 FOR MORE INFO ON
Manual Pumps

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 FOR MORE INFO ON
Cylinders

Components Included with B308S Models:

Part #	Conduit	Description	Weight	I.D. #	Part #	Conduit	Description	Weight	I.D. #
BZ12031	1"	Bending Shoe	2 lbs	1	CS2510	-	25-ton Single-Acting Cylinder*	31 lbs	9
BZ12041	1 1/4"	Bending Shoe	4 lbs	2	BZ13401	-	(2) Pivot Shoes	4 lbs	10
BZ12051	1 1/2"	Bending Shoe	5 lbs	3	BZ12091	-	Angle Gauge	.5 lb	11
BZ12061	2"	Bending Shoe	7 lbs	4	BZ12376	-	(2) Pivot Pins	4 lbs	12
BZ12382	2 1/2"	Sweep Bending Shoe	4 lbs	5	BZ12372	-	Bender Frame	54 lbs	13
BZ12383	3"	Sweep Bending Shoe	5 lbs	6	BZ12377	-	Shoe Lock Pin	.25 lb	14
BZ12384	3 1/2"	Sweep Bending Shoe	9 lbs	7	HC913	-	6' Hose	3 lbs	15
BZ12385	4"	Sweep Bending Shoe	12 lbs	8	CM7	-	Metal Case	98 lbs	16

*Must order A29 Smooth Saddle, see p. 52