

1¼" - 4" Sweep/Segmental Rigid Hydraulic Benders

Bends 1¼" to 4" rigid steel or rigid aluminum conduit sweep/segmental.

- Choice of hand or electric pumps.
- Durable metal job box included.
- Ability to be powered by manual or electric pumps.

tip:

For a quick reference guide, order GB® part #E507 at no charge.



Part #	Description	Weight
B306S	1¼" - 4" Sweep	216 lbs
B306SPH80	1¼" - 4" Sweep w/ PH80 Hand Pump	243 lbs
B306SPE22J	1¼" - 4" Sweep w/ PE22J Electric Pump	230 lbs

Centerline Radius Chart:

Nominal Size	Smallest Radius	Bending Shoe	Nominal Size	Smallest Radius	Bending Shoe
1¼"	7¼"	BZ12397	3"	13"	BZ12383
1½"	8¼"	BZ12380	3½"	17½"	BZ12384
2"	9½"	BZ12381	4"	20"	BZ12385
2½"	10½"	BZ12382			

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FOR MORE INFO ON
Electric Pumps

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FOR MORE INFO ON
Manual Pumps

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FOR MORE INFO ON
Cylinders

Components Included with B306S Models:

Part #	Conduit	Description	Weight	I.D. #	Part #	Conduit	Description	Weight	I.D. #
BZ12379	1¼"	Sweep Bending Shoe	2 lbs	1	CS2510*	-	25 ton Action Cylinder	31 lbs	8
BZ12380	1½"	Sweep Bending Shoe	2 lbs	2	BZ13401	-	(2) Pivot Shoes	4 lbs	9
BZ12381	2"	Sweep Bending Shoe	3 lbs	3	BZ12376	-	(2) Pivot Pins	4 lbs	10
BZ12382	2½"	Sweep Bending Shoe	4 lbs	4	BZ12372	-	Bender Frame	54 lbs	11
BZ12383	3"	Sweep Bending Shoe	5 lbs	5	BZ12377	-	Shoe Lock Pin	.25 lb	12
BZ12384	3½"	Sweep Bending Shoe	9 lbs	6	HC913	-	6' Hose	3 lbs	13
BZ12385	4"	Sweep Bending Shoe	12 lbs	7	CM7	-	Metal Case	98 lbs	14

*Must order A29 Smooth Saddle, see p. 52