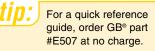
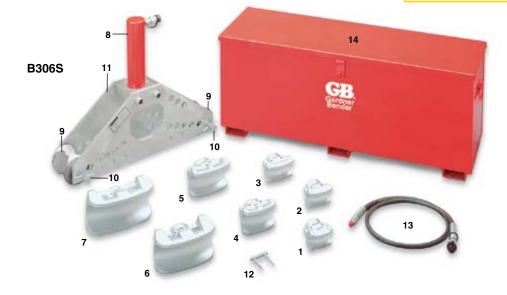


1¼" - 4" Sweep/Segmental Rigid Hydraulic Benders

Bends 11/4" to 4" rigid steel or rigid aluminum conduit sweep/segmental.

- Choice of hand or electric pumps.
- Durable metal job box included.
- Ability to be powered by manual or electric pumps.





Part #	Description	Weight
B306S	1¼" - 4" Sweep	216 lbs
B306SPH80	1 ¹ /4" - 4" Sweep w/ PH80 Hand Pump	243 lbs
B306SPE22J	1 ¹ / ₄ " - 4" Sweep w/ PE22J Electric Pump	230 lbs

Nominal

Size

3"

3½"

4"

SEE PG FOR MORE INFO ON Manual Pumps FOR MORE INFO ON Cylinders

Components Included with B306S Models:

Bending

BZ12397

BZ12380

BZ12381

BZ12382

Shoe

Part #	Conduit	Description	Weight	I.D. #	Part #	Conduit	Description	Weight	I.D. #
BZ12379	1 ¹ ⁄4"	Sweep Bending Shoe	2 lbs	1	CS2510*	-	25 ton Action Cylinder	31 lbs	8
BZ12380	1 ½"	Sweep Bending Shoe	2 lbs	2	BZ13401	-	(2) Pivot Shoes	4 lbs	9
BZ12381	2"	Sweep Bending Shoe	3 lbs	3	BZ12376	-	(2) Pivot Pins	4 lbs	10
BZ12382	2¹/ 2"	Sweep Bending Shoe	4 lbs	4	BZ12372	-	Bender Frame	54 lbs	11
BZ12383	3"	Sweep Bending Shoe	5 lbs	5	BZ12377	-	Shoe Lock Pin	.25 lb	12
BZ12384	3 ½"	Sweep Bending Shoe	9 lbs	6	HC913	-	6' Hose	3 lbs	13
BZ12385	4"	Sweep Bending Shoe	12 lbs	7	CM7	-	Metal Case	98 lbs	14

Bending

BZ12383

BZ12384

BZ12385

Shoe

Smallest

Radius

13"

17½"

20"

*Must order A29 Smooth Saddle, see p. 52

Centerline Radius Chart:

Smallest

Radius

71/4"

8¼4"

9½"

10¹/2"

Nominal

Size

1½"

1½"

2"

21/2"

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