

KBDF

Digital AC Drive with CSP™* IP 20 Enclosure

Primary Features

Horsepower 1/8 to 5 HP, Programmable
115/230/460 VAC - 1ph & 3ph Input
Output 230/460 VAC - 3ph
Starting Torque 200%
Digital Display with LED Status Indicators
Class "A" (CE) RFI Filter**

Benefits

Saves Time

Easy to Install and Simple to Operate
Does not require commissioning

With CSP™ you are up and running in less than 10 minutes.

Motors Last Longer

Proprietary CL Software

*Provides overload protection, prevents motor burnout and eliminates nuisance tripping.
UL approved as electronic overload protector for motors.*

Energy Saving

Uses only the power the application requires
Replacing constant speed with variable speed will significantly reduce energy cost.

Economical to Use

No need to derate drive for high starting torque applications.

Combines Soft Start with Variable Speed

Adjustable Soft Start.

Customization for OEM's

When an off the shelf drive does not meet your needs, KB will work with you to provide a custom drive solution, Ready to Use, "Out-of-the-Box."

Customization includes: Pre-calibrating or programming of a stock control, adding a custom label or branding, custom software, PLC functions or designing a new control.

GFCI Software allows the equipment to operate with Ground Fault Circuit Interruption circuit breakers or outlets.

*CSP™ = Common Sense Programming. Parameters are organized into easy-to-understand intuitive groups.

**Order "F" suffix for built in filter. KBDF-24F.



Automation and Control

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Designed and
Assembled in USA



Additional Features

Sensorless Flux Vector Control

Flux Vector Compensation with Static Auto-Tune provides excellent speed regulation with high torque loads throughout the entire speed range. Auto energy saving at light loads. Smooth motor torque.

Local/Remote Operation

When used with process control, the Local/Remote key can be used to switch from process control to manual control if a process fault occurs.

Electronic Inrush Current Limit (EICL™) Protection

Eliminates harmful inrush AC line current during power up.

Inputs/Outputs

Seven isolated multi-function inputs with sink or source mode control logic, two analog inputs, two multi-function output relays and one analog output.

Built-in Potentiometer

Sets motor speed in lieu of keypad.

Ride-Through

Provides smooth recovery to the previous set speed during a momentary power loss.

Holding Torque at Zero Speed

Resists motor shaft rotation when the drive is in "Stop" mode.

Regeneration Protection

Eliminates tripping due to high bus voltage caused by rapid deceleration of high inertial loads.

Undervoltage and Overvoltage Protection

Shuts down the drive if the AC line input voltage goes above or below the operating range.

Short Circuit Protection

Shuts down the drive if a short circuit occurs at the motor (phase-to-phase).

Drive Options

Memory Module

The Memory Module can store up to four programs for cloning and archiving. The drive can also store up to four programs.

IODF Input/Output Multi-Function Expansion Module

Adds up to 5 points of additional I/O.

Drive-Link™ Programming Kit

Allows PC programming.

Modbus Serial Communication Module

See instruction manual for complete description.



Applications

- Actuators • Air Cleaners • Amusement Rides
- Ball Pitching Machines • Blowers • Boat Lifts
- Bowling Alley Lane Cleaners • CNC • Conveyors
- Door and Gate Openers • Drilling • Duct Cleaners
- Dumbwaiters • Elevators and Hoists
- Exercise Equipment • Fabric Processing • Fans
- Feeders • Film Processing • Floor Cleaning
- Food Processing • Garment Cutting
- Grinding and Polishing • Hoppers • Horse Walkers
- HVAC • Indexers • Irrigation • Laminating
- Lift Station Pumps • Machine Tools
- Medical • Milling • Mixers • Oven Conveyors
- Packaging • Paint Blenders, Shakers, and Sprayers
- Paper Handling • Portable Equipment Used with GFCIs
- Pottery Wheels • Printing
- Pumps • Range Hoods • Sandblasting • Saws
- Sewing • Stretch Wrap • Textile • Treadmills
- Therapeutic Vibrators • Washing Machines
- Wave Soldering • Web Processing • Wheelchair Lifts
- Whole House Vacuums and Attic Fans
- Wire Feeders • Wood and Metal Lathes and Cutters
- Winders and Unwinders

Visit kbelectronics.com

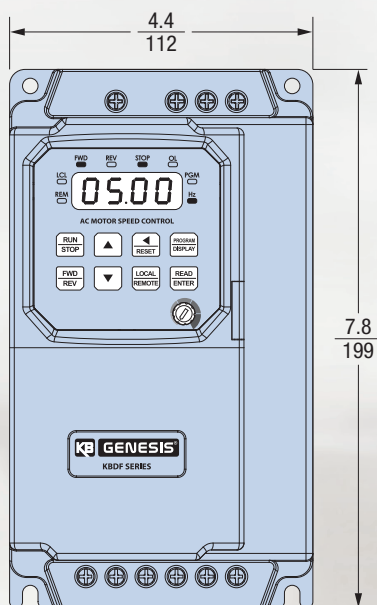
to learn about Build-A-Drive™, KB's New AC Inverter Program.



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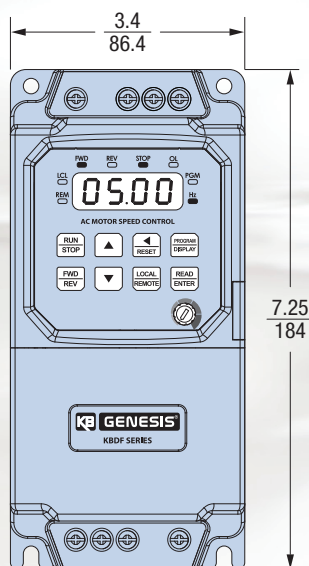
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Case "B" – (Inches/mm)



Maximum Depth: $\frac{6.1}{155}$

Case "A" – (Inches/mm)



Maximum Depth: $\frac{5.1}{130}$

Ratings

115 VAC 1-Phase Input • 230 VAC 3-Phase Output

Model No.	Part No.	Ratings		Net Weight		Case
		HP, (kW)	Amps	Lbs.	kg	
KBDF-13	9623	0.5, (0.37)	2.4	2.8	1.27	A
KBDF-14	9624	1, (0.75)	4.0	2.8	1.27	
KBDF-16	9625	1.5, (1.2)	5.5	2.8	1.27	

115/230 VAC 1-Phase Input • 230 VAC 3-Phase Output

Model No.	Part No.	Ratings		Net Weight		Case
		HP, (kW)	Amps	Lbs.	kg	
KBDF-23D	9673	0.5, (0.37)	2.4	2.8	1.27	A
KBDF-24D	9674	1, (0.75)	4.0	2.8	1.27	
KBDF-27D*	9675	2, (1.5)	6.7	2.8	1.27	

*115 VAC Rating: 1.5 HP, (1.2 kW), 5.5 Amps

230 VAC 1-Phase Input • 230 VAC 3-Phase Output

Model No.	Part No.	Ratings		Net Weight		Case
		HP, (kW)	Amps	Lbs.	kg	
KBDF-23**	9688	0.5, (0.37)	2.4	2.8	1.27	A
KBDF-24**	9689	1, (0.75)	4	2.8	1.27	
KBDF-27**	9690	2, (1.5)	6.7	2.8	1.27	
KBDF-29 (1P)	9700	3, (2.25)	9	4.2	1.93	B

230 VAC 3-Phase Input • 230 VAC 3-Phase Output

Model No.	Part No.	Ratings		Net Weight		Case
		HP, (kW)	Amps	Lbs.	kg	
KBDF-29**	9641	3, (2.25)	9	4.2	1.93	B

460 VAC 3-Phase Input • 460 VAC 3-Phase Output

Model No.	Part No.	Ratings		Net Weight		Case
		HP, (kW)	Amps	Lbs.	kg	
KBDF-42**	9642	1, (0.75)	2.0	4.2	1.93	B
KBDF-45**	9643	3, (2.25)	5.5	4.2	1.93	
KBDF-48**	9644	5, (3.75)	8.3	4.2	1.93	

**Order "F" Suffix for Built-In Class "A" (CE) RFI (EMI) AC Line Filter. Ex. KBDF-24F

Specifications

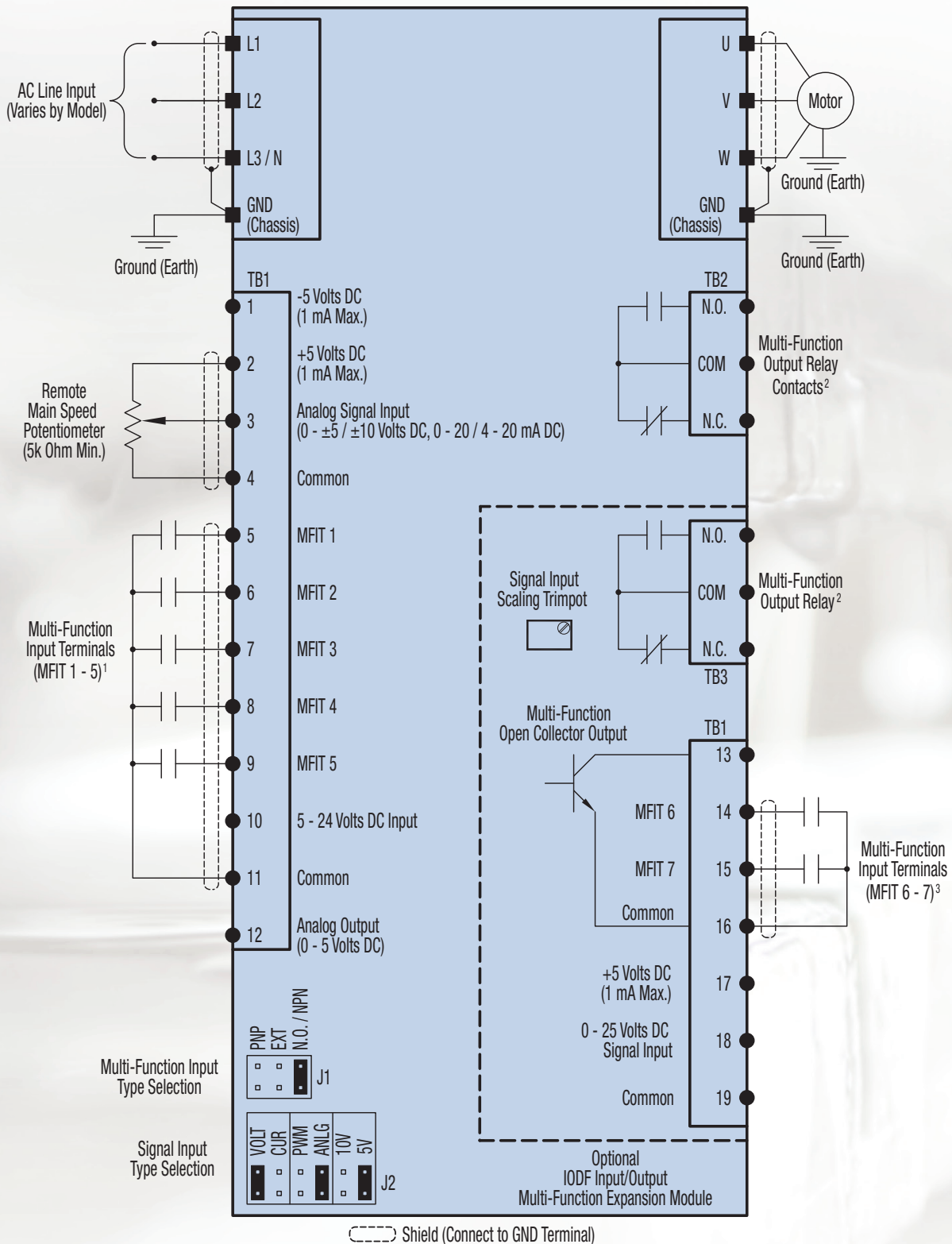
Maximum Load (% of Current Overload for 2 Minutes)	150
Switching Frequency (kHz)	8, 10, 12, 14, 16
Output Frequency Resolution (Hz)	0.06
Minimum Output Frequency to Motor (Hz)	0.3
Acceleration Time (Seconds)	0.1 – 180.0
Deceleration Time (Seconds)	0.3 – 180.0
Speed Range (Ratio)	50:1
Speed Regulation (30:1 Speed Range, 0 – Full Load) (% Base Speed)	2.5
Stalled Motor Trip Time (Seconds)	6
Braking	DC Injection
Operating Temperature Range (°C / °F)	0 – 40 / 32 – 104
Storage Temperature (°C / °F)	-25 – +85 / -13 – +185



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General Connection Diagram



Notes: 1. Multi-Function Input Terminals (MFIT 1 – 5 on TB1 of the drive) are factory set for N.O. Contacts or NPN Transistors (J1 set to the “N.O. / NPN” position), which use the internal power supply. For NPN Transistors, which use an external power supply (5 – 24 Volts DC), set Jumper J1 to the “EXT” position. For PNP Transistor circuits, which use the internal power supply or an external power supply (5 – 24 Volts DC), set Jumper J1 to the “PNP” position. 2. Multi-Function Output Relay Contact Ratings: 1 Amp at 30 Volts DC, 0.5 Amp at 125 Volts AC, and 0.25 Amp at 250 Volts AC. 3. Multi-Function Input Terminals (MFIT 6 – 7 on TB4 of the IODF) only accept N.O. Contacts or NPN Transistors (which use the internal power supply).

Represented by: