# KBMA

# **Hybrid Drive**<sup>™</sup>

# A Digital AC Drive with Analog Interface

Rugged Aluminum NEMA 1 / IP 50 Enclosure

#### **Primary Features**

Horsepower 1/8 to 1 HP, Jumper Selectable 10 Input 115/230 VAC, 50/60 Hz 30 Output 230 VAC 200% Starting Torque Front Panel Power On/Off Switch Class "A" (CE) RFI Filter\*

#### **Benefits**

#### **Saves Time**

Easy to Install and Simple to Operate Does not require programming or commissioning Up and running in less than 10 minutes.

#### **Motors Last Longer**

**Proprietary CL Software** 

Provides overload protection, prevents motor burnout and eliminates nuisance tripping. UL approved as electronic overload protector for motors.

#### **Energy Saving**

Uses only the power the application requires
Replacing constant speed with variable speed will
significantly reduce energy costs.

#### **Economical to Use**

Eliminates secondary enclosure

No holes to drill, no switches to install. No need to derate drive for high starting torque applications.

**Combines Soft Start with Variable Speed** 

Adjustable Soft Start.

#### **Customization for OEM's**

When an off the shelf drive does not meet your needs, we will work with you to provide a custom drive solution, Ready to Use, "Out-of-the-Box."

Customization includes: Pre-calibrating or programming of a stock control, adding a custom label or branding, custom software, PLC functions or designing a new control.

**GFCI software**, with factory programming, allows the equipment to operate with Ground Fault Circuit Interruption circuit breakers or outlets.

\*KBMA-24DF.















#### **Additional Features**

#### **Sensorless Flux Vector Control**

Flux Vector Compensation with Static Auto-Tune provides excellent speed regulation with high torque loads throughout the entire speed range. Auto energy saving at light loads. Smooth motor torque.

#### **Electronic Inrush Current Limit (EICL™) Protection**

Eliminates harmful inrush AC line current during power up.

#### **Run/Fault Relay**

Can be used to turn equipment on or off, to signal a warning if the drive is put into "Stop" mode, or to signal if a fault has occurred.

#### **On/Off AC Line Switch**

Disconnects the AC line.

#### Ride-Through

Provides smooth recovery to the previous set speed during a momentary power loss.

#### **Holding Torque at Zero Speed**

Resists motor shaft rotation when the drive is in "Stop" mode.

#### **Regeneration Protection**

Eliminates tripping due to high bus voltage caused by rapid deceleration of high inertial loads.

#### **Undervoltage and Overvoltage Protection**

Shuts down the drive if the AC line input voltage goes above or below the operating range.

#### **Short Circuit Protection**

Shuts down the drive if a short circuit occurs at the motor (phase-to-phase).

#### **Trimpot Adjustments**

Min. Speed, Max. Speed, Accel, Decel, Current Limit, Slip Comp.

#### **Jumper Selections**

AC Line Input Voltage, Horsepower, Auto/Manual Start, 50Hz/60Hz Motor Frequency, 1X/2X Motor RPM, Run/Fault Output Relay.

## **Drive Options**

#### **Forward-Stop-Reverse Switch**

Provides motor reversing and stop functions.

#### Visit kbelectronics.com to learn about Build-A-Drive™ , KB's New AC Inverter Program.





### **Applications**

- Actuators Air Cleaners Amusement Rides
- Ball Pitching Machines Blowers Boat Lifts
- Bowling Alley Lane Cleaners CNC Conveyors
- Door and Gate Openers Drilling Duct Cleaners
- Dumbwaiters Elevators and Hoists
- Exercise Equipment Fabric Processing Fans
- Feeders Film Processing Floor Cleaning
- Food Processing Garment Cutting
- Grinding and Polishing Hoppers Horse Walkers
- HVAC Indexers Irrigation Laminating
- Lift Station Pumps
   Machine Tools
- Medical Milling Mixers Oven Conveyors
- · Packaging · Paint Blenders, Shakers, and Sprayers
- Paper Handling Portable Equipment Used with GFCIs
- Pottery Wheels Printing
- Pumps Range Hoods Sandblasting Saws
- Sewing Stretch Wrap Textile Treadmills
- Therapeutic Vibrators Washing Machines
- Wave Soldering Web Processing Wheelchair Lifts
- Whole House Vacuums and Attic Fans
- Wire Feeders Wood and Metal Lathes and Cutters
- Winders and Unwinders

# **Ratings**

#### 115/230 VAC 1-Phase Input • 230 VAC 3-Phase Output

		Ratings		Net Weight	
Model No.	Part No.	HP, (kW)	Amps	Lbs.	kg
KBMA-24D	9533	1, (0.75)	3.6	2.42	1.09
KBMA-24DF*	9534	1, (0.75)	3.6	2.48	1.12

<sup>\*&</sup>quot;F" Suffix for Built-In Class "A" (CE) RFI (EMI) AC Line Filter.

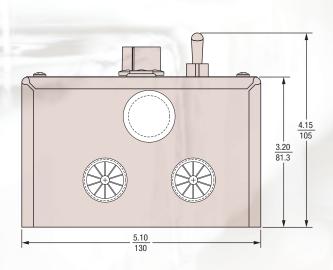
# **Specifications**

Maximum Load (% of Current Overload for 2 Minutes)	150	
Carrier, Switching Frequency (kHz)	16,8	
Output Frequency Resolution (Hz)	0.06	
Minimum Output Frequency to Motor (Hz)	0.3	
Acceleration Time (Seconds)	0.3 – 20	
Deceleration Time (Seconds)	0.3 – 20	
Speed Range (Ratio)	60:1	
Speed Regulation (30:1 Speed Range, 0 – Full Load) (% Base Speed)	2.5	
Stalled Motor Trip Time (Seconds)	6	
Braking	DC Injection*	
Operating Temperature Range (°C / °F)	0 - 40 / 32 - 104	
Storage Temperature (°C / °F)	-25 - +85 / -13 - +185	

<sup>\*</sup>Requires factory programming

# Dimensions - (Inches/mm)





## **General Connection Diagram**

