SIEMENS

Technical Instructions

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Powers[®] Controls Three-way Electro-pneumatic (EP) Valve Model 3

Description	The Series 265 Electro-Pneumatic Valve is a general purpose, electrically operated, two- position 3-way valve designed to control airflow. It can be used for interlock between an electrical system and a pneumatic control system.		
	This compact, lightweight air valve has barbed, plastic tube connections marked:		
	NC Normally closed		
	NO Normally open		
	C Common		
	Available types are Open Frame (yoke) and Junction Box (splice box).		
Features	UL and cUL recognized per UL 429		
	Valve may be mounted in any position		
	• Mounting holes located in the back of the junction box or in the yoke (open frame)		

Product Numbers

Table 1.

SIEMENS 265-1021 MODEL 3 EP VALVE 24Vac, 6 VA Air 50 PSI MAX

Product Enclosure	AC V	/oltage	Product
туре	60Hz	50Hz	Number
Junction Box	24	_	265-1021
Junction Box	120	110	265-1022
Junction Box	240	220	265-1024
Open Frame	24	—	265-1027
Open Frame	120	110	265-1028

Warning/Caution Notations

WARNING:	Â	Personal injury/loss of life may occur if you do not perform a procedure as specified.
CAUTION:	Â	Equipment damage/loss of data may occur if you do not perform a procedure as specified.

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Specifications	Material:	
opeemeditonis	Body	Polybutylene Terephthalate (PBT)
	Internal	Glass filled thermoplastic material, stainless steel, copper, Buna N
	Ambient Temperature:	0°F to 122°F (0°C to 50°C)
	Control Fluid	Air Only
	Maximum Air Pressure	50 psi (345 kPa)
	Airflow Capacity:	
	Airflow	600 SCIM (164 ml/s)
	@ Inlet Pressure	20 psig (138 kPa)
	@ Differential Pressure	1 psig (7 kPa)
	Cv Flow Factor	0.06
	Electrical Ratings:	
	Voltages	24 to 240 Vac
	Rated power consumption	6 VA
	Air Connections	Barbed fittings for 1/4-inch
		(6.4 mm) OD plastic tubing
	Shipping Weight	
	Open Frame Type	0.25 lb (0.11 kg)
	Junction Box Type	0.50 lb (0.23 kg)
	Dimensions	See Figure 2.

Application

These valves are commonly used to alternately apply pressure to, and exhaust pressure from, pneumatically controlled devices (valves, damper actuators) by an electrical input energizing or de-energizing the solenoid of the valve.

A standard method is shown in Figure 1. The input air is connected to the Normally Closed Port (NC), and the output is connected to the Common Port (C). When the solenoid is energized, the NC Port connects to the C Port permitting the thermostat to control the damper actuator. When the solenoid is de-energized, the Normally Open Port (NO) is connected to C Port exhausting air from the actuator permitting it to return to its normal position.

Other valves can be provided to meet specific OEM requirements. Contact National OEM Sales for information.



Application, Continued	NOTE:	Whe port o (See the to	n replacing an existing a configuration of the Moo Table 2.) If replacing a ubing connections on th	Series 265 Electro- del 3 is slightly diffe device from anothe e current valve befe	pneumatic valve, note rent than previous ve er manufacturer, care ore removing it.	e that the rsions. fully note
		Table 2. Port Designation/Configuration.]	
			Design	ation	Function	-
			Models 1 and 2	Model 3		
			1	NC	Normally Closed	
			2	NO	Normally Open]
			3	С	Common	
Installation General	These va mounted body, if r future se	alves a l in any necess ervicing	are designed for either v y position. The coil and sary. Make certain there g. These valves require	vall mounting or pa enclosure may be i is sufficient space no adjustment or c	nel mounting and ma rotated 360° in relatio around the valve for alibration.	y be n to the ease of
	WARNING: Be sure power is off during installation and servicing.					
	NOTE:	Mec gen dirt f caus malf	lia filtration—although the erally not sensitive to sr from air line is recomme se excessive leakage, e function. Lubrication is r	nese valves have n nall amounts of fore ended. Dirt or foreig excessive wear or, i not required.	o sliding parts and are eign material, filtration n material in the med n exceptional cases,	e ı of oil and lia may
Air Connections	All pneumatic piping connections are sized for 1/4-inch (6 mm) OD polyethylene tubing. The connections are sharp, barb-type connections.					
Electrical Connection	Electrica circuit us are mad box, and	II supp sing sta e via s I a gro	ly must conform to nam andard electrical practic plices inside the box. A unding screw is provide	eplate rating. Conr e. Wiring connection hole for the conduited at the rear of box	ect coil leads to elect ons on the junction bo it connection is provid	trical x models led in the
	Wire lea nut conn	ds pro lectors	vide a means of connect when making these co	ction on the open fra nnections (not inclu	ame models. Use sta uded).	ndard wire
Wall Mounting (Junction Box Type)	If the val included junction	ve is t). Drill box.	o be wall-mounted, hole holes for No. 8 screws.	es must be drilled fo Mounting holes are	or the mounting screw e located on the back	/s (not of the
Panel Mounting (Open Frame Type)	Panel m mounting valve to	ountin g holes the pa	g the valve is similar to s and slot in yoke with h nel using mounting scre	wall mounting the c loles in the panel of ews (not included).	levice. Line up the No drill new holes. Attac	o. 8 ch the
Coil Housing Temperature	Standard free space continuo designed	d valve ce mus usly fo d to op	es are supplied with coil st be provided for prope or long periods of time, t erate permanently unde	s designed for cont er ventilation. When the coil housing will er these conditions.	inuous duty service. I the coil is energized become hot. The coi	Normal Il is

Troubleshooting

Problem	Procedure		
Valve fails to operate	1. Check electrical supply with voltmeter.		
	Check coil with ohm meter for short or open coil.		
	3. Check pressure line for dirt.		
External leakage	Replace valve.		
Internal leakage	Standard valve design permits 40 cc/min. max. @ 50 psi.		
Noise or buzzing	Check voltage with voltmeter to be sure it corresponds with nameplate rating. Also check pressure for same.		

Dimensions



Figure 2. EP Valve Dimensions in Inches (Millimeters).

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