

9007C

Limit switches

Catalogue
April

04



9007C Limit switches Heavy Duty Industrial

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Limit switches

9007C Heavy Duty Industrial
Conforming to NEMA 6P and UL 508

Applications	Material handling - mechanical conveying, automotive, machine tool, packaging	
Design	Standard body type 9007C●●●●●	Standard body Reed contacts



Enclosure	Metal, diecast, zinc alloy				
Features	Plug-in body				
Factory modifications	Forms : see pages 18 to 22				
Variable composition switches	Head + body + lever				
Conforming to standards Product	NEMA 6P, EN 60947-1, EN 60947-5-1, IEC 60947, UL 508, C22-2-14-95, C€ conformity documentation				
Product certifications	UL, CSA, C€				
Body dimensions (w x h x d) in mm (inches) with rotary head	39 x 102 x 45 (1.54 x 4.02 x 1.77)				
Head	Linear movement (plunger) Rotary movement (lever) Multi-directional movement (wobble stick, cat whisker)				
Contact blocks	Snap action contacts	1 N.O. + 1 N.C. 2 N.O. + 2 N.C. 2 N.O. + 2 N.C. neutral position 2 N.O. + 2 N.C. two stage Reed contacts 1 N.O. or 1 N.C.			
	Direct opening (positive opening)	9007C●●●● Y1561 → Plunger and lever heads only			
Rated insulation voltage	600 V				
Insulation voltage (Ui) - top half of body	600 V Except: 9007CO62, 9007CO66, 9007CO68 (Ui = 250V) and 9007C84, 9007C86 (Ui = 125V)				
Thermal current (Ithe) - top half of body	10 A Excepted : 9007CO84, 9007CO86 (2.5 A)				
Degree of protection	IP 67 conforming to IEC 60529, NEMA 6P, NEMA 13, NEMA 4, 2, 6, 12				
Connection	Cable entry or connector Depending on model : 1/2"-14 NPT, M20 x 1.5 ISO cable gland, 5 pin mini connector.				
Type reference	9007C54●●●	9007C62●●●	9007C68●●●	9007C66●●●	9007C84●●● 9007C86●●●
Page(s)	6 to 13				

Material handling - mechanical conveying, automotive, machine tool, packaging	Hazardous application locations : gases (explosion), dust environment.
Compact body type 9007C52●●	Hazardous location body type 9007CR●●●●



Metal, diecast, zinc alloy				
Plug-in body		Non plug-in body		
Forms : see pages 18 to 22				
Head + body + lever				
NEMA 6P, EN 60947-1, EN 60947-5-1, IEC 60947, UL 508, C22-2-14-95, CE conformity documentation UL, CSA, CE		NEMA 6P, 7 and 9, EN 60947-1, EN 60947-5-1, IEC 60947, UL 508, C22-2-14-95, CE conformity documentation		
39 x 80 x 45 (1.54 x 3.15 x 1.77)		69 x 156 x 53 (2.72 x 6.14 x 2.10)		
Linear movement (plunger) Rotary movement (lever) Multi-directional movement (wobble stick, cat whisker)				
1 N.O. + 1 N.C.		1 N.O. + 1 N.C.	2 N.O. + 2 N.C.	2 N.O. + 2 N.C. neutral position
9007C●●●● Y1561 →		9007CR●●●● Y1561 →		
600 V		600 V Except: 9007CR63, 9007CR65, 9007CR67 (Ui = 250 V)		
10 A		10 A		
IP 67 conforming to IEC 60529 NEMA 6P, NEMA 13, NEMA 4, NEMA 2, 6, 12		NEMA 7, 9, 6P, 13, 4, 2		
Cable entry or connector Depending on model : 1/2"-14 NPT, M20 X 1.5 ISO cable gland, 5 pin mini connector		Cable entry or connector Depending on model : 1/2"-14 NPT, M20 X 1,5 ISO cable gland, 3/4 14 NPT available		
9007C52●●	9007CR53●●	9007CR61●●	9007CR65●●	9007CR67●●
14 to 17		40 to 47		

Limit switches

9007C Heavy Duty Industrial
Standard and Compact plug-in body metal
Conforming to NEMA 6P and UL 508

Environment characteristics

Conforming to standards	Products	NEMA 6P, EN 60947-1, EN 60947-5-1, IEC 60947, UL 508, C22-2-14-95, CE conformity documentation
Product certifications		UL, CSA, CE
Protective treatment		Epoxy powder coat (additional protection available)
Ambient air temperature	Operation	- 20...+ 185 °F (- 28.9...+ 85 °C), wider range available
	Storage	- 20...+ 185 °F (- 28.9...+ 85 °C), wider range available
Vibration resistance	Conforming to IEC 60068-2-6	25 gn (10...150 Hz, 11 ms) (Reed switch good for 18.5g only)
Shock resistance	Conforming to IEC 60068-2-27	60 gn (9 ms) 40 gn (9 ms) for reed switch
Electric shock protection	Conforming to IEC 61140	Class 0
Degree of protection	Conforming to IEC 60529	IP 67
Cable entry or connector	Depending on model	1/2-14 NPT, M20 X 1.5, ISO cable gland, 5 pin mini connector, 4 pin micro connector
Materials	Bodies, heads, levers	Bodies and heads in Zamak (zinc alloy), levers and rods in zinc, steel, stainless steel, delrin.

Contact block characteristics

Rated operational characteristics hard contacts -AC Voltage (top half of body)	9007CO52 (compact single)	NEMA A600 (Ue = 600 V, Ie = 1.2 A); Ithe = 10 A
	9007CO54 (single pole)	NEMA A600 (Ue = 600 V, Ie = 1.2 A); Ithe = 10 A
	9007CO62 (two pole)	NEMA A600 (Ue = 600 V, Ie = 1.2 A); Ithe = 10 A
	9007CO66 (two pole two stage)	NEMA A600 (Ue = 600 V, Ie = 1.2 A); Ithe = 10 A
	9007CO68 (two pole neutral)	NEMA A600 (Ue = 600 V, Ie = 1.2 A); Ithe = 10 A
Reed switches, complete body	9007C84 (1 N.O.)	NEMA C600 (Ue = 600 V, Ie = 0.3 A); Ithe = 2.5 A
	9007C86 (1 N.C.)	NEMA C600 (Ue = 600 V, Ie = 0.3 A); Ithe = 2.5 A
Rated operational characteristics hard contacts -DC Voltage (top half of body)	9007CO52 (compact single)	NEMA Q600 (Ue = 600 V, Ie = 0.1 A); Ithe = 2.5 A
	9007CO54 (single pole)	NEMA Q600 (Ue = 600 V, Ie = 0.1 A); Ithe = 2.5 A
	9007CO62 (two pole)	NEMA R300 (Ue = 250 V, Ie = 0.11 A); Ithe = 1.0 A
	9007CO66 (two pole two stage)	NEMA R300 (Ue = 250 V, Ie = 0.11 A); Ithe = 1.0 A
	9007CO68 (two pole neutral)	NEMA R300 (Ue = 250 V, Ie = 0.11 A); Ithe = 1.0 A
Reed switches, complete body	9007C84 (1 N.O.)	NEMA Q150 (Ue = 125 V, Ie = 0.55 A); Ithe = 2.5 A
	9007C86 (1 N.C.)	NEMA Q150 (Ue = 125 V, Ie = 0.55 A); Ithe = 2.5 A
Rated insulation voltage		600 V
Rated Impulse Withstand Voltage		2,500 VAC for 1 minute for CE, 2,200 VAC for 1 minute for UL, & 2,640 VAC for 1 sec. for CSA
Positive Opening	Special Y1561	Special Y1561 (one pole slow break only) ↻
Short Circuit Protection		10 A. Bussman Class CC KTK-R-10 fuse Non time delay
Terminal wire sizes (Cabling/Screw Clamp)		1 or 2, 12-22AWG (2.05 mm ² - 0.644 mm ²) wires maximum
Maximum Actuation Speed		15.2 mpm / 27.4 mpm (50 fpm / 90 fpm) with 45 degree cam angle, levers only
Electrical Durability		1 million operating cycles

Types of contact elements

Example : 9007C54 single pole limit switch form Z
same polarity

IEC 60947-5-1			NEMA			JIS		
Form	Symbol	Description	Form	Symbol	Description	Form	Symbol	Description
A		Single break	A		-	3		-
X								Double break
B		Single break	B		-	2		-
Y								Double break
C		-	C		-	1		Single break
Za		Same polarity	Z		"Same polarity" only			Double break
Zb		Electrically separate						

Limit switches

9007C Heavy Duty Industrial
Standard plug-in body metal
Conforming to NEMA 6P and UL 508

Type of head Standard plug-in body type	Side Plunger (fixing by the body)			

Type of operator	Side roller plunger spring return vertical roller (1)	Side push rod plunger spring return	Side push rod plunger adjustable (2) spring return	Side push rod plunger maintained contact
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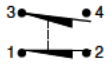
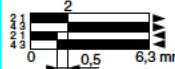
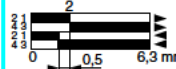
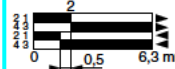
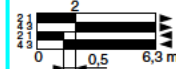
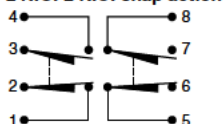
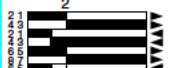
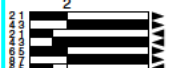


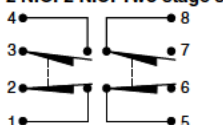
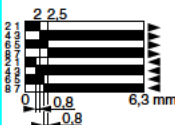
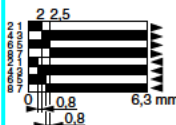
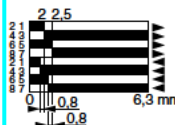
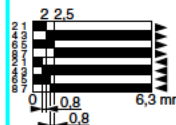



References				
1 N.O. 1 N.C. snap action 	9007C54F 	9007C54G 	9007C54GD 	9007C54H
2 N.O. 2 N.C. snap action 	9007C62F 	9007C62G 	9007C62GD 	9007C62H
2 N.O. 2 N.C. Two stage snap action 	9007C66F 	9007C66G 	9007C66GD 	
Weight kg (lb)	0.568 (1.25)	0.568 (1.25)	0.568 (1.25)	0.568 (1.25)
Contact operation				

Characteristics (nominal operating data)				
Switch actuation	On end			
Type of actuation				
Pre-travel	2 mm (0.08")		3.6 mm (0.14")	
Pre-travel two Stage	First stage	2 mm (0.08")		
	First stage to second stage	0.5 mm (0.02")		
Total travel	6.3 mm (0.25")			
Differential	0.8 mm (0.03")			
Reverse overtravel	-			
Mechanical durability in millions of operating cycles	10			
Minimum force or torque	1 pole & 2 pole	4 lb (17.8 N)		7 lb (31.1 N)
Terminal wire sizes (Cabling/Screw Clamp)	1 or 2, 12-22AWG (2.05 mm ² - 0.644 mm ²) wires maximum			
Repeatability (linear travel of cam)	0.03 mm (0.001")		-	
Cable entry	1/2-14 NPT standard, optional M20 x 1.5 mm for ISO cable gland			

(1) Can be converted to horizontal roller type in the field. To order horizontal roller version add the letter H at the end of the equivalent vertical roller version type.
(2) To lock the nut in the desired position, crimp the slot near the bottom of the nut.

Limit switches

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Standard plug-in body metal
Conforming to NEMA 6P and UL 508








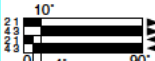
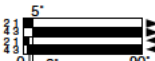
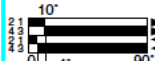
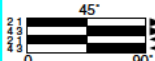
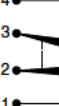
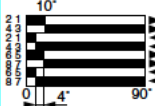

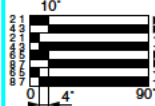
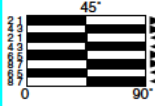
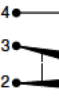
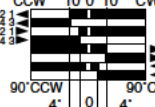
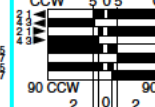
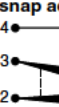
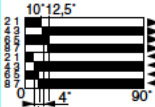
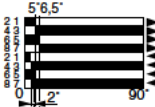
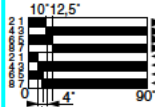


Type of head Standard plug-in body type		Top Plunger (fixing by the body)			
					
Type of operator		Top roller plunger spring return	Top push rod plunger spring return	Top push rod plunger adjustable (1) spring return	Palm operated (2)
References					
1 N.O. 1 N.C. snap action 		9007C54D 	9007C54E 	9007C54ED 	9007C54R (2) 
2 N.O. 2 N.C. snap action 		9007C62D 	9007C62E 	9007C62ED 	9007C62R (2) 
2 N.O. 2 N.C. Two stage snap action 		9007C66D 	9007C66E 	9007C66ED 	9007C66R (2) 
Weight kg (lb)		0.568 (1.25)	0.568 (1.25)	0.568 (1.25)	0.568 (1.25)
Contact operation		 contact closed  contact open			
Characteristics (nominal operating data)					
Switch actuation		On end			
Type of actuation					
Pre-travel		2 mm (0.08")			
Pre-travel two Stage		First stage 2 mm (0.08") First stage to second stage 0.3 mm (0.01")			
Total travel		6.3 mm (0.25")			
Differential		0.5 mm (0.02")			
Reverse overtravel		-			
Mechanical durability in millions of operating cycles		10			
Minimum force or torque		1 pole & 2 pole		3 lb (13.3 N) 7 lb (31.1 N)	
Terminal wire sizes (Cabling/Screw Clamp)		1 or 2, 12-22AWG (2.05 mm ² - 0.644 mm ²) wires maximum			
Repeatability (linear travel of cam)		0.03 mm (0.001")			
Cable entry		1/2-14 NPT standard, optional M20 x 1.5 mm for ISO cable gland			

(1) To lock the nut in the desired position, crimp the slot near the bottom of the nut.

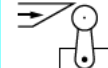
(2) Does not include mushroom button. Must be ordered separately see page 31.

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Standard plug-in body metal
Conforming to NEMA 6P and UL 508

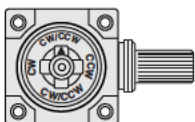
Type of head	Rotary (lever arm type) (1)						
Standard plug-in body type							
Type of operator	Standard pre-travel spring return	Low differential spring return	Neutral position Standard pre-travel spring return		Low differential spring return	Light operating torque spring return	Maintained contact
Type of direction	CW & CCW (2)	CW & CCW (2)	CW & CCW	CW & CCW	CW & CCW (2)	CW (trip) CCW (reset)	
References							
1 N.O. 1 N.C. snap action 	9007C54B2 	9007C54A2 			9007C54N2 	9007C54C 	
2 N.O. 2 N.C. snap action 	9007C62B2 	9007C62A2 			9007C62N2 	9007C62C 	
2 N.O. 2 N.C. snap action Neutral position 			9007C68T10 	9007C68T5 			
2 N.O. 2 N.C. Two stage snap action 	9007C66B2 	9007C66A2 			9007C66N2 		
Weight kg (lb)	0.568 (1.25)	0.568 (1.25)	0.568 (1.25)	0.568 (1.25)	0.568 (1.25)	0.568 (1.25)	0.568 (1.25)
Contact operation	 contact closed		 contact open				

Characteristics (nominal operating data)

Switch actuation	By 30° cam					
Type of actuation						
Pre-travel	10°	5°	10°	5°	10°	45°
Pre-travel two Stage						
- First stage	10°	5°	-	-	10°	-
- First stage to second stage	2.5°	1.5°	-	-	2.5°	-
Total travel	90°					90°
Differential	4°	2°	4°	2°	4°	-
Reverse overtravel	90°					-
Mechanical durability in millions of operating cycles	10					
Operating torque/force 1 pole & 2 pole	4 lb-in (0.45 N.m)				25 oz-in (0.18 N.m)	3 lb-in (0.34 N.m)
Terminal wire sizes (Cabling/Screw Clamp)	1 or 2, 12-22AWG (2.05 mm ² - 0.644 mm ²) wires maximum					
Repeatability (linear travel of cam)	0.05 mm (± 0.002")	0.03 mm (± 0.001")	0.05 mm (± 0.002")	0.05 mm (± 0.002")	0.05 mm (± 0.002")	0.05 mm (± 0.002")
Cable entry	1/2-14 NPT standard, optional M20 x 1.5 mm for ISO cable gland					

(1) Lever arm type must be ordered separately from pages 32 to 37.

(2) These devices are factory set to operate the contacts in both the CW and CCW directions. Mode of operation is field convertible to CW only or CCW only. To order factory converted devices - for CCW only operation, change the "2" at the end of the type number to "1" (Example : C54B2 becomes C54B1) - for CW only operation, delete the "2" at the end of the type number (Example C54B2 becomes C54B).

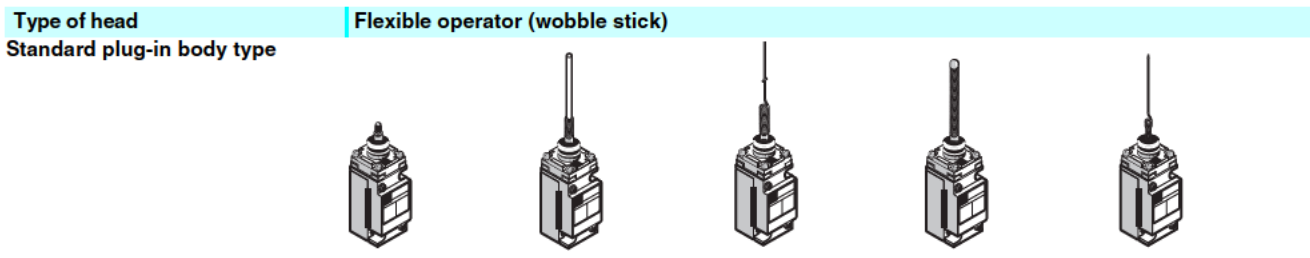


Mode change of lever arm is easily convertible to clockwise, or both. Simply point the arrow to the letters representing the desired direction - CW, CCW, or CW/CCW.


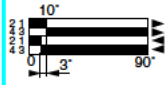
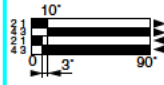
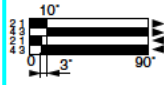
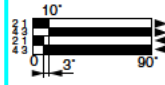
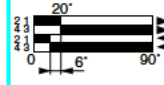

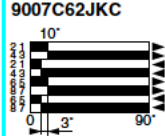
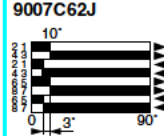
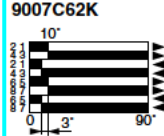
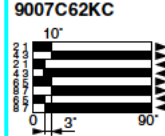
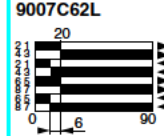
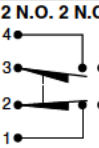
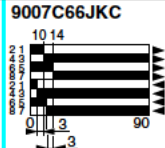
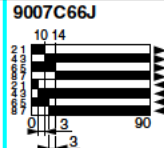
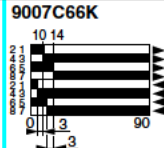
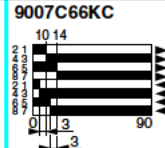
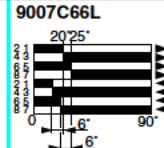
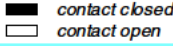
Dimensions :
pages 24 to 27

Limit switches


9007C Heavy Duty Industrial
Standard plug-in body metal
Conforming to NEMA 6P and UL 508



Type of operator	Universal (1)	Wobble stick DELRIN extension (1)	Wobble stick wire extension (1)	Wobble stick coil spring extension (1)	Cat whisker
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References					
1 N.O. 1 N.C. snap action 	9007C54JKC 	9007C54J 	9007C54K 	9007C54KC 	9007C54L 
2 N.O. 2 N.C. snap action 	9007C62JKC 	9007C62J 	9007C62K 	9007C62KC 	9007C62L 
2 N.O. 2 N.C. Two stage snap action 	9007C66JKC 	9007C66J 	9007C66K 	9007C66KC 	9007C66L 
Weight kg (lb)	0.568 (1.25)	0.568 (1.25)	0.568 (1.25)	0.568 (1.25)	0.568 (1.25)
Contact operation					

Characteristics (nominal operating data)

Switch actuation	Object from any direction				
Type of actuation					
Pre-travel	10° (any direction)				20°
Pre-travel two Stage	10° (any direction)				20°
- First stage	10° (any direction)				20°
- First stage to second stage	4°				5°
Total travel	90°				
Differential	3				6°
Reverse overtravel	-				
Mechanical durability in millions of operating cycles	10				
Operating torque/force 1 pole & 2 pole	3 lb-in (0.34 N.m)				7 oz-in (0.05 N.m)
Terminal wire sizes (Cabling/Screw Clamp)	1 or 2, 12-22AWG (2.05 mm ² - 0.644 mm ²) wires maximum				
Repeatability (linear travel of cam)	-				
Cable entry	1/2-14 NPT standard, optional M20 x 1.5 mm for ISO cable gland				

(1) Wobble stick extensions are available separately for the universal head or as replacements for complete devices (see page 31)

Limit switches

9007C Heavy Duty Industrial
Standard plug-in body metal, Reed contacts
Conforming to NEMA 6P and UL 508

Type of head **Side Plunger (fixing by the body)**
Standard plug-in body type



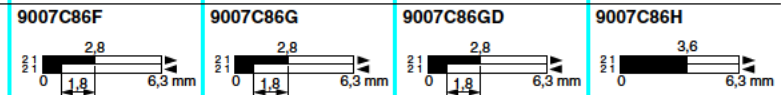
Type of operator	Side roller plunger spring return vertical roller (1)	Side push rod plunger spring return	Side push rod plunger adjustable (2) spring return	Side push rod plunger maintained contact
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References

1 N.O. Reed contacts snap action



1 N.C. Reed contacts snap action



Weight kg (lb)

0.568 (1.25)	0.568 (1.25)	0.568 (1.25)	0.568 (1.25)
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Contact operation

contact closed
 contact open






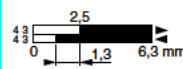
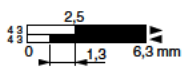
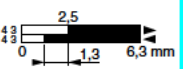
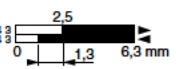
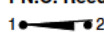
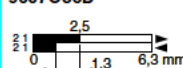
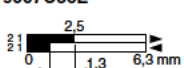
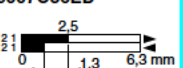
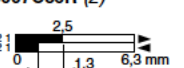



Characteristics (nominal operating data)

Switch actuation	On end		
Type of actuation			
Pre-travel	2.8 mm (0.110")		3.6 mm (0.14")
Total travel	6.3 mm (0.25")		
Differential	1.8 mm (0.07")		–
Reverse overtravel	–		
Mechanical durability in millions of operating cycles	10		
Minimum force or torque 1 pole & 2 pole	4 lb (17.8 N)		7 lb (31.1 N)
Terminal wire sizes (Cabling/Screw Clamp)	1 or 2, 12-22AWG (2.05 mm ² - 0.644 mm ²) wires maximum		
Repeatability (linear travel of cam)	0.076 mm (± 0.003")		–
Cable entry	1/2-14 NPT standard, optional M20 x 1.5 mm for ISO cable gland		

(1) Can be converted to horizontal roller type in the field. To order horizontal roller version add the letter **H** at the end of the equivalent vertical roller version type.
(2) To lock the nut in the desired position, crimp the slot near the bottom of the nut.

Limit switches

9007C Heavy Duty Industrial
Standard plug-in body metal, Reed contacts
Conforming to NEMA 6P and UL 508

Type of head	Top Plunger (fixing by the body)			
Standard plug-in body type				
Type of operator	Top roller plunger spring return	Top push rod plunger spring return	Top push rod plunger adjustable (1) spring return	Palm operated (2)
References				
1 N.O. Reed contacts snap action 	9007C84D 	9007C84E 	9007C84ED 	9007C84R (2) 
1 N.C. Reed contacts snap action 	9007C86D 	9007C86E 	9007C86ED 	9007C86R (2) 
Weight kg (lb)	0.568 (1.25)	0.568 (1.25)	0.568 (1.25)	0.568 (1.25)
Contact operation	 contact closed  contact open			
Characteristics (nominal operating data)				
Switch actuation	On end			
Type of actuation				
Pre-travel	2.5 mm (0.100")			
Total travel	6.3 mm (0.25")			
Differential	1.3 mm (0.05")			
Reverse overtravel	-			
Mechanical durability in millions of operating cycles	10			
Minimum force or torque 1 pole & 2 pole	4 lb (17.8 N)			
Terminal wire sizes (Cabling/Screw Clamp)	1 or 2, 12-22AWG (2.05 mm ² - 0.644 mm ²) wires maximum			
Repeatability (linear travel of cam)	0.076 mm (± 0.003")			
Cable entry	1/2-14 NPT standard, optional M20 x 1.5 mm for ISO cable gland			

(1) To lock the nut in the desired position, crimp the slot near the bottom of the nut.

(2) Does not include mushroom button. Must be ordered separately from page 31.

Limit switches


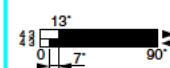
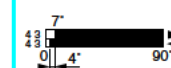
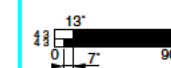

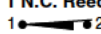
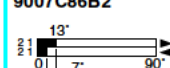
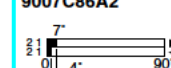
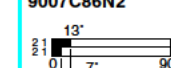
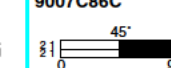
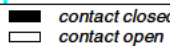
9007C Heavy Duty Industrial
Standard plug-in body metal, Reed contacts
Conforming to NEMA 6P and UL 508

Type of head Standard plug-in body type	Rotary (lever arm type) (1)			
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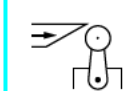


Type of operator	Standard pre-travel spring return	Low differential spring return	Light operating torque spring return	Maintained contact
Type of direction	CW & CCW (2)	CW & CCW (2)	CW & CCW (2)	CW (trip) CCW (reset)

References

1 N.O. Reed contacts snap action 	9007C84B2 	9007C84A2 	9007C84N2 	9007C84C 
1 N.C. Reed contacts snap action 	9007C86B2 	9007C86A2 	9007C86N2 	9007C86C 
Weight kg (lb)	0.568 (1.25)	0.568 (1.25)	0.568 (1.25)	0.568 (1.25)
Contact operation	 ■ contact closed □ contact open			

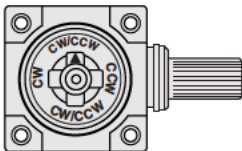
Characteristics (nominal operating data)

Switch actuation	By 30° cam			
Type of actuation				
Pre-travel	13°	7°	13°	45°
Total travel	90°			
Differential	7°	4°	7°	—
Reverse overtravel	90°	90°	90°	—
Mechanical durability in millions of operating cycles	10			
Operating torque force 1 pole & 2 pole	4 lb-in (17.8 N.m)		25 oz-in (0.18 N.m)	3 lb-in (0.34 N.m)
Terminal wire sizes (Cabling/Screw Clamp)	1 or 2, 12-22AWG (2.05 mm ² - 0.644 mm ²) wires maximum			
Repeatability (linear travel of cam)	0.15 mm (± 0.006")	0.076 mm (± 0.003")	0.15 mm (± 0.006")	0.15 mm (± 0.006")
Cable entry	1/2-14 NPT standard, optional M20 x 1.5 mm for ISO cable gland			

(1) Lever arm type must be ordered separately from pages 32 to 37.






(2) These devices are factory set to operate the contacts in both the CW and CCW directions. Mode of operation is field convertible to CW only or CCW only. To order factory converted devices - for CCW only operation, change the "2" at the end of the type number to "1" (Example : C54B2 becomes C54B1) - for CW only operation, delete the "2" at the end of the type number (Example C54B2 becomes C54B).

Mode change of lever arm is easily convertible to clockwise, or both. Simply point the arrow to the letters representing the desired direction - CW, CCW, or CW/CCW.


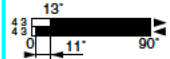
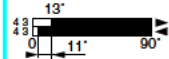
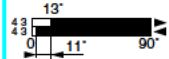
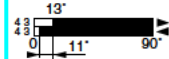
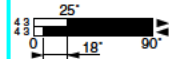

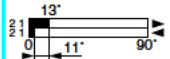
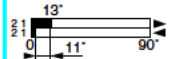
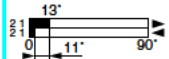
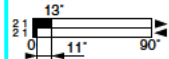
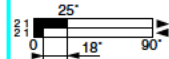
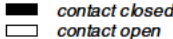



Limit switches

9007C Heavy Duty Industrial
Standard plug-in body metal, Reed contacts
Conforming to NEMA 6P and UL 508

Type of head Standard plug-in body type	Flexible operator (wobble stick)				
					

Type of operator	Universal (1)	Wobble stick DELRIN extension (1)	Wobble stick wire extension (1)	Wobble stick coil spring extension (1)	Cat whisker
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References					
1 N.O. Reed contacts snap action 	9007C84JKC 	9007C84J 	9007C84K 	9007C84KC 	9007C84L 
1 N.C. Reed contacts snap action 	9007C86JKC 	9007C86J 	9007C86K 	9007C86KC 	9007C86L 
Weight kg (lb)	0.568 (1.25)	0.568 (1.25)	0.568 (1.25)	0.568 (1.25)	0.568 (1.25)
Contact operation					

Characteristics (nominal operating data)	
Switch actuation	By any moving object in any direction
Type of actuation	
Pre-travel	13° (any direction) 25°
Total travel	90°
Differential	11° 18°
Reverse overtravel	–
Mechanical durability in millions of operating cycles	10
Operating torque/force 1 pole & 2 pole	3 lb-in (0.34 N.m) 7 oz-in (0.05 N.m)
Terminal wire sizes (Cabling/Screw Clamp)	1 or 2, 12-22AWG (2.05 mm ² - 0.644 mm ²) wires maximum
Repeatability (linear travel of cam)	–
Cable entry	1/2-14 NPT standard, optional M20 x 1.5 mm for ISO cable gland

(1) Wobble stick extensions are available separately for the universal head or as replacements for complete devices (see page 31)
Acceptable wire sizes : 12-22 AWG Recommended,
Terminal clamp torque : 7 lb-in (0.80 N.m).

Limit switches

9007C Heavy Duty Industrial
Compact plug-in body metal
Conforming to NEMA 6P and UL 508

Type of head Compact plug-in body type	Side Plunger (fixing by the body)
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Type of operator	Side roller plunger spring return vertical roller (1)	Side push rod plunger spring return	Side push rod plunger adjustable (2) spring return	Side push rod plunger maintained contact
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References

1 N.O. 1 N.C. snap action	9007C52F	9007C52G	9007C52GD	9007C52H

Weight kg (lb)	0.456 (1.01)	0.445 (0.98)	0.422 (0.93)	0.568 (1.25)
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Contact operation	
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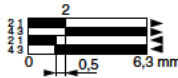
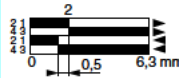
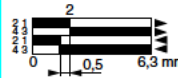
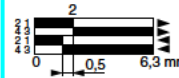
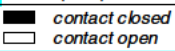

Characteristics (nominal operating data)

Switch actuation	On end		
Type of actuation			
Pre-travel	2 mm (0.08")		3.6 mm (0.14")
Pre-travel two Stage	First stage	2 mm (0.08")	—
	First stage to second stage	0.5 mm (0.02")	—
Total travel	6.3 mm (0.25")		6.3 mm (0.25")
Differential	0.8 mm (0.03")		—
Reverse overtravel	—		—
Mechanical durability in millions of operating cycles	10		
Minimum force or torque	1 pole & 2 pole	4 lb (17.8 N)	7 lb (31.1 N)
Terminal wire sizes (Cabling/Screw Clamp)	1 or 2, 12-22AWG (2.05 mm ² - 0.644 mm ²) wires maximum		
Repeatability (linear travel of cam)	0.03 mm (0.001")		—
Cable entry	1/2-14 NPT standard, optional M20 x 1.5 mm for ISO cable gland		

(1) Can be converted to horizontal roller type in the field. To order horizontal roller version add the letter H at the end of the equivalent vertical roller version type.
(2) To lock the nut in the desired position, crimp the slot near the bottom of the nut.

Limit switches

9007C Heavy Duty Industrial
Compact plug-in body metal
Conforming to NEMA 6P and UL 508

Type of head Compact plug-in body type		Top Plunger (fixing by the body)			
					
Type of operator		Top roller plunger spring return	Top push rod plunger spring return	Top push rod plunger adjustable (1) spring return	Palm operated (2)
References					
1 N.O. 1 N.C. snap action		9007C52D	9007C52E	9007C52ED	9007C52R (2)
					
Weight kg (lb)		0.169 (0.43)	0.169 (0.43)	0.422 (0,93)	0.568 (1.25)
Contact operation					
Characteristics (nominal operating data)					
Switch actuation		On end			
Type of actuation					
Pre-travel		2 mm (0.08")			
Pre-travel two Stage	First stage	2 mm (0.08")			
	First stage to second stage	0.03 mm (0.01")			
Total travel		6.3 mm (0.25")			
Differential		0.5 mm (0.02")			
Reverse overtravel					
Mechanical durability in millions of operating cycles		10			
Minimum force or torque 1 pole & 2 pole		3 lb (13.3 N)			
Terminal wire sizes (Cabling/Screw Clamp)		1 or 2, 12-22AWG (2.05 mm ² - 0.644 mm ²) wires maximum			
Repeatability (linear travel of cam)		0.03 mm (0.001")			
Cable entry		1/2-14 NPT standard, optional M20 x 1.5 mm for ISO cable gland			

(1) To lock the nut in the desired position, crimp the slot near the bottom of the nut.

(2) Does not include mushroom button. Must be ordered separately see page 31.

Limit switches

9007C Heavy Duty Industrial
Compact plug-in body metal
Conforming to NEMA 6P and UL 508

Type of head Compact plug-in body type	Rotary (lever arm type) (1)
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Type of operator	Standard pre-travel spring return	Low differential spring return	Light operating torque spring return	Maintained contact
Type of direction	CW & CCW (2)	CW & CCW (2)	CW & CCW (2)	CW (trip) CCW (reset)

References

1 N.O. 1 N.C. snap action



	9007C52B2	9007C52A2	9007C52N2	9007C52C
Weight kg (lb)	0.481 (1.06)	0.481 (1.06)	0.481 (1.06)	0.481 (1.06)

Contact operation contact closed
 contact open

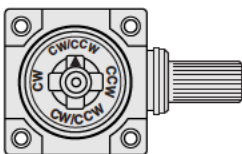
Characteristics (nominal operating data)

Switch actuation	By 30° cam			
Type of actuation				
Pre-travel	10°	5°	10°	45°
Pre-travel two Stage				
- First stage	10°	5°	10°	-
- First stage to second stage	2,5°	1,5°	2,5°	-
Total travel	90°	90°	90°	90°
Differential	4°	2°	4°	-
Reverse overtravel	90°	90°	90°	-
Mechanical durability in millions of operating cycles	10			
Operating torque/force 1 pole & 2 pole	4 lb-in (0.45 N.m)		25 oz-in (0.18 N.m)	3 lb-in (0.34 N.m)
Terminal wire sizes (Cabling/Screw Clamp)	1 or 2, 12-22AWG (2.05 mm ² - 0.644 mm ²) wires maximum			
Repeatability (linear travel of cam)	0.05 mm (± 0.002")	0.03 mm (± 0.001")	0.05 mm (± 0.002")	0.05 mm (± 0.002")
Cable entry	1/2-14 NPT standard, optional M20 x 1.5 mm for ISO cable gland			

(1) Lever arm type must be ordered separately from pages 32 to 37.






(2) These devices are factory set to operate the contacts in **both** the CW and CCW directions. **Mode of operation** is field convertible to CW only or CCW only.
To order factory converted devices - for CCW only operation, change the "2" at the end of the type number to "1" (Example : C52B2 becomes C52B1) - for CW only operation, delete the "2" at the end of the type number (Example C52B2 becomes C52B).

Mode change of lever arm is easily convertible to clockwise, or both. Simply point the arrow to the letters representing the desired direction - CW, CCW, or CW/CCW.




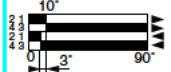
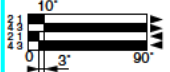
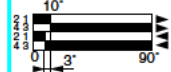
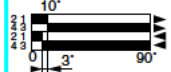
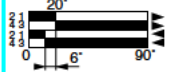
Limit switches

9007C Heavy Duty Industrial
Compact plug-in body metal
Conforming to NEMA 6P and UL 508

Type of head Compact plug-in body type	Flexible operator (wobble stick)				
					

Type of operator	Universal (1)	Wobble stick DELRIN extension (1)	Wobble stick wire extension (1)	Wobble stick coil spring extension (1)	Cat whisker
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
References

1 N.O. 1 N.C. 	9007C52JKC 	9007C52J 	9007C52K 	9007C52KC 	9007C52L 
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Weight kg (lb)	0.468 (1.03)	0.568 (1.25)	0.540 (1.19)	0.568 (1.25)	0.468 (1.03)
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Contact operation	
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Characteristics (nominal operating data)

Switch actuation	By any moving	
Type of actuation		
Pre-travel	10° (any direction)	20°
Pre-travel two Stage		
- First stage	10° (any direction)	20°
- First stage to second stage	4°	5°
Total travel	90°	
Differential	3°	6°
Reverse overtravel	-	
Mechanical durability in millions of operating cycles	10	
Operating torque/force 1 pole & 2 pole	3 lb-in (0.34 N.m)	7 oz-in (0.05 N.m)
Terminal wire sizes (Cabling/Screw Clamp)	1 or 2, 12-22AWG (2.05 mm ² - 0.644 mm ²) wires maximum	
Repeatability (linear travel of cam)	-	
Cable entry	1/2-14 NPT standard, optional M20 x 1.5 mm for ISO cable gland	

(1) Wobble stick extensions are available separately for the universal head or as replacements for complete devices (see page 31).

Limit switches

9007C Heavy Duty Industrial Plug-in body metal Factory modifications (Forms)



S9

Rotary head shown
with S9 option

Special features and modifications

Special features do not apply to 9007CR unless noted. Not field installable, except where noted.

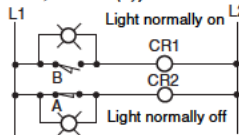
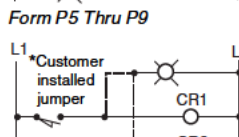
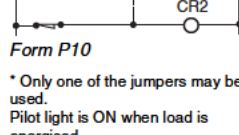
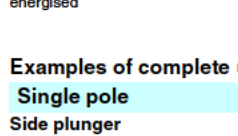
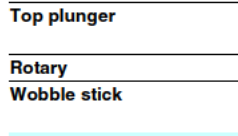
Shaft equipped with hub for mounting larger diameter lever used with 9007T/FT limit switches

Any rotary lever arm 9007C, CF or CR switch can be furnished with an optional shaft and hub combination which will accept the lever arms normally used with 9007T and FT limit switches. To order, add S9 as suffix to the device number. For example, to order a 9007C54B2 with this modification, order as a 9007C54B2S9. For details about switches and lever arms that can be furnished with this modification, see the appropriate Product Catalog Square D Digest.

Description	Suffix to be added to the device reference	Weight kg (lb)
Optional hub for 9007T/FT levers (not shown in this catalog)	S9	0.018 (0.04)

Hub only: can be field installed on rotary shaft, see accessories page 23

Addition of LED pilot light (1)

Description	Suffix to be added to the device reference	Weight kg (lb)
LED Pilot light, 24 to 120 V AC or DC on plug-in type switch (9007C52, C54, C62, C66, C68 or (2))	P5 (2)	0.57 (1.25)
	P6 (2)	0.57 (1.25)
	P7	0.57 (1.25)
	P8 (3)	0.57 (1.25)
	P9 (3)	0.57 (1.25)
	P10 (4)	0.57 (1.25)

Form P5 Thru P9

Form P10

* Only one of the jumpers may be used.
Pilot light is ON when load is energised

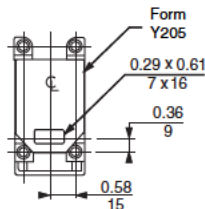
(1) Bleeder circuit must be added to ensure PLC compatibility.
(2) 9007C84 and C86 are available with P5 or P6 pilot lights only.
(3) 9007C62, C66 or C68 only.
(4) 9007C54 only. Not available with prewired receptacles.

Examples of complete units with pilot lights in standard plug-in body type

Single pole		
Side plunger	9007 C54FP6	0.57 (1.25)
Top plunger	9007 C54DP6	0.57 (1.25)
	9007 C54EP6	0.57 (1.25)
Rotary	9007 C54B2P6	0.57 (1.25)
Wobble stick	9007 C54LP6	0.57 (1.25)
	9007 C54JP6	0.57 (1.25)
Two poles		
Side plunger	9007 C62FP6	0.57 (1.25)
Top plunger	9007 C62DP6	0.57 (1.25)
	9007 C62EP6	0.57 (1.25)
Rotary	9007 C62B2P6	0.57 (1.25)
Wobble stick	9007 C62LP6	0.57 (1.25)
	9007 C62JP6	0.57 (1.25)

Limit switches

9007C Heavy Duty Industrial Plug-in body metal Factory modifications (Forms)



Y2051

Special features and modifications (continued)

Special features do not apply to 9007CR unless noted. Not field installable, except where noted.

Manifold mounting

Description	Suffix to be added to the device reference	Weight kg (lb)
Manifold mounting available on standard and compact types. Replaces existing type B installations if new hole is drilled to match knockout. Supersedes type C with form Y205. Receptacle is furnished with a wiring hole and a gasket in the base.	Y2051	0.57 (1.25)
Special chemical resistant coating (includes fluorocarbon [VITON] seals - Y140, and stainless steel head and body screws) (1)	L3	0.57 (1.25)
Low temperature – lever types only: limit switch will operate in an ambient temperature range of - 40 °F to 185 °F (standard limit switch ambient temperature range is - 20 °F to 185 °F). Minimum temperature is based on the absence of freezing moisture or water.	Y128	0.57 (1.25)
Fluorocarbon (VITON) gaskets and seals (1)		
Substitution of fluorocarbon (VITON) gaskets and seals on:		
Lever arm type, standard box (shaft seals on lever arm types are fluorocarbon (VITON) as standard)	Y140	0.57 (1.25)
Lever arm type, compact box (shaft seals on lever arm types are fluorocarbon (VITON) as standard)	Y140	0.57 (1.25)
Plunger type, standard box	Y140	0.57 (1.25)
Plunger type, compact box	Y140	0.57 (1.25)
Substitution of fluorocarbon (VITON) boot only on plunger type switches	Y1401	0.57 (1.25)

(1) Fluorocarbon (VITON) has been shown to resist sunlight aging problems.

Mini and micro connectors, ISO M20 (Form M11)

To order 9007C with ISO M 20 thread add the suffix M11 to the device number.

Examples of complete unit references with ISO M20 thread in standard plug-in body type

Type of head	Reference	Weight kg (lb)
Single pole		
Side plunger	9007 C54FM11	0.57 (1.25)
Top plunger	9007 C54DM11	0.57 (1.25)
	9007 C54EM11	0.57 (1.25)
Rotary	9007 C54B2M11	0.57 (1.25)
Wobble stick	9007 C54LM11	0.57 (1.25)
	9007 C54JM11	0.57 (1.25)
Two poles		
Side plunger	9007 C62FM11	0.57 (1.25)
Top plunger	9007 C62DM11	0.57 (1.25)
	9007 C62EM11	0.57 (1.25)
Rotary	9007 C62B2M11	0.57 (1.25)
Wobble stick	9007 C62LM11	0.57 (1.25)
	9007 C62JM11	0.57 (1.25)

Limit switches

9007C Heavy Duty Industrial
 Plug-in body metal
 Factory modifications (Forms)



Y190●

Standard body shown
 with Y190● option

Special features and modifications (continued)

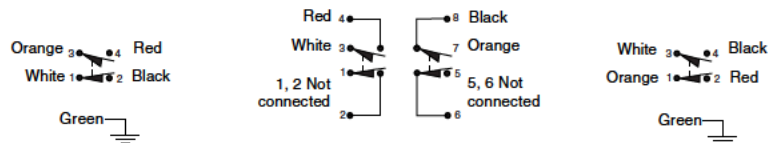
Special features do not apply to 9007CR unless noted. Not field installable, except where noted.

Pre-wired receptacle (1) (2)

Description	For use	Suffix to be added to the device reference	Weight kg (lb)
Plug-in limit switch furnished with pre-wired mini 5 pin Brad Harrison male connector			
Single pole	For use with Brad Harrison female portable plug No.41306, 41307 or 41308 (or equal).	Y1901	0.60 (1.33)
	Same as Y1901 but with different wire color coding	Y1905	0.60 (1.33)
Tamper proof screws in complete switch only			
Single pole	Same as Y1901 but with tamper proof screws on head and body	Y1903	0.60 (1.33)
	Similar to Y1905 except for double pole device	Y19013	0.60 (1.33)

(1) Plug and cable assemblies: see accessories page 23

(2) Not available with P10 or for Hazardous location switches



Form Y1901, Y1903

Form Y19013

Form Y1905

Examples of complete unit references with mini or micro connectors in standard plug-in body type

Type of head	Reference	Weight kg (lb)
Single pole, 5 pin mini connector (7/8"-16 UN-2A thread)		
Side plunger	9007 C54FY1901	0.57 (1.25)
Top plunger	9007 C54DY1901	0.57 (1.25)
	9007 C54EY1901	0.57 (1.25)
Rotary	9007 C54B2Y1901	0.57 (1.25)
Wobble stick	9007 C54LY1901	0.57 (1.25)
	9007 C54JY1901	0.57 (1.25)
Two poles, 9 pin mini connector (1-2/8"-16 UN-2A thread)		
Side plunger	9007 C62FY19016	0.57 (1.25)
Top plunger	9007 C62DY19016	0.57 (1.25)
	9007 C62EY19016	0.57 (1.25)
Rotary	9007 C62B2Y19016	0.57 (1.25)
Wobble stick	9007 C62LY19016	0.57 (1.25)
	9007 C62JY19016	0.57 (1.25)
Single pole, 5 pin micro single key (M12 x 1 thread)		
Side plunger	9007 C62FY1912	0.57 (1.25)
Top plunger	9007 C54DY1912	0.57 (1.25)
	9007 C54EY1912	0.57 (1.25)
Rotary	9007 C54B2Y1912	0.57 (1.25)
Wobble stick	9007 C54LY1912	0.57 (1.25)
	9007 C54JY1912	0.57 (1.25)
Single pole, 5 pin micro connector two keys (1/2"-20 UNF-2A thread)		
Side plunger	9007 C54FY19019	0.57 (1.25)
Top plunger	9007 C54DY19019	0.57 (1.25)
	9007 C54EY19019	0.57 (1.25)
Rotary	9007 C54B2Y19019	0.57 (1.25)
Wobble stick	9007 C54LY19019	0.57 (1.25)
	9007 C54JY19019	0.57 (1.25)

Limit switches

9007C Heavy Duty Industrial Plug-in body metal Factory modifications (Forms)



Y18●●

Terminal base shown
with Y18●● option

Special features and modifications (continued)

Special features do not apply to 9007CR unless noted. Not field installable, except where noted.

Potted limit (position) switch or plug-in receptacle only (1)

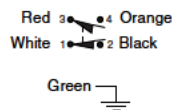
Description (2)	Suffix to be added to the device reference	Weight kg (lb)
With individual wires		
Single pole With five #16 wires five feet long	Y1841	0.59 (1.30)
Two pole With nine #16 wires five feet long	Y1842	0.60 (1.32)
With STOWA cord		
Single pole With five conductor #16 STOWA cord eight feet long	Y1851	1.30 (2.88)
Single pole Same as Y1851 but with different wire color coding	Y1855	1.30 (2.88)
Two pole With nine conductor #16 STOWA cord eight feet long	Y1852	1.31 (2.90)
Two pole Same as Y1852 but with different wire color coding	Y1856	1.31 (2.90)

Tamper proof Screws - Complete Switch Only

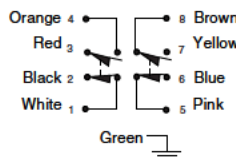
With individual wires		
Same as Y1841but with tamper proof screws on head and body	Y1843	0.59 (1.30)
Same as Y1842 but with tamper proof screws on head and body	Y1844	0.60 (1.32)
With STOWA cord		
Same as Y1851 but with tamper proof screws on head and body	Y1853	1.30 (2.88)
Same as Y1852 but with tamper proof screws on head and body	Y1854	1.30 (2.88)
Same as Y1855 but with tamper proof screws on head and body	Y1857	1.31 (2.90)
Same as Y1856 but with tamper proof screws on head and body	Y1858	1.31 (2.90)

(1) Not for 9007CR Hazardous location devices

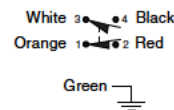
(2) Wire entry completely sealed with epoxy resin.



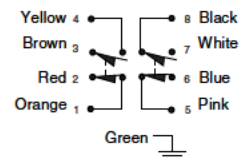
Forms Y1851 and Y1853



Forms Y1852 and Y1854



Forms Y1855 and Y1857



Forms Y1856 and Y1858

Dust boot (Protection against abrasive dusts, dirt, grit and sand)

Description	Suffix to be added to the device reference	Weight kg (lb)
Lever type limit switch furnished with a boot around the shaft	Y33	0.01 (0.01)

Dust boot only: see accessories page 23

Limit switches

9007C Heavy Duty Industrial Plug-in body metal Factory modifications (Forms)

Special features and modifications (continued)

Special features do not apply to 9007CR unless noted. Not field installable, except where noted.

Optional shafts

Description	Suffix to be added to the device reference	Weight kg (lb)
Optional shaft (7.8 mm (0.306") diameter): To accommodate lever arms from the obsolete Denison C limit switches. Available on all 9007C, CF, or CR limit switches	Y247	0.57 (1.25)
Optional shaft (7.1 mm (0.28") diameter): Available on all 9007C, CF, or CR limit switches	Y249	0.57 (1.25)

Switch with adapter plate

Description	Suffix to be added to the device reference	Weight kg (lb)
Switch with adapter plate permitting substitution of any 9007C switch with standard body for any type T switch with style B base plate	Y147	–

Direct acting contacts / Positive opening contacts ☹ Y1561

One pole, normally closed, slow make-slow break, direct acting contact mechanism substituted for standard snap switch on 9007C52, C54 and CR53 devices.

This mechanism was designed for use in emergency overtravel applications. The movable contact of this basic switch unit is acted upon directly by the actuating mechanism of the limit switch and is not dependent upon the force exerted by a snap switch blade or spring to open the circuit. Because these contacts are slow make-slow break, they are best suited for applications where they are not actuated during normal operation, but only if abnormal overtravel is encountered.

Electrical contact ratings

AC - NEMA A600 maximum current - 35 % power factor						DC maximum current			
Make			Break		Continuous carrying	Make or break			Continuous carrying
Volts	Amps	VA	Amps	VA	Amps	Volts	Amps	VA	Amps
120	60	7200	6	720	10	125	1.1/0.55 (1)	138/69 (1)	5/2.5 (1)
240	30	7200	3	720	10	–	–	–	–
480	15	7200	1.5	720	10	250	0.27	67.5	2.5
600	12	7200	1.2	720	10	600	0.10	60	2.5

(1) 9007C52 compact unit ratings at 125 VDC - same ratings as 9007C54 and 9007CR53 at other voltages.

Description	Suffix to be added to the device reference	Weight kg (lb)
Direct acting contact/positive opening contact block (slow break single pole only)	Y1561	0.566 (1.25)

Limit switches

9007C Heavy Duty Industrial

Plug-in body metal

Accessories

Accessories

Hub only

Description	Reference	Weight kg (lb)
Hub can be field installed on any 9007C lever type switch increases shaft diameter from 0.375" (9.53 mm) to 0.749" (19 mm)	9007S9	0.02 (0.04)

Dust boot only

Description	Reference	Weight kg (lb)
Dust boot can be field installed on any 9007C and CR lever type switch	9007BT3	0.01 (0.01)

Conduit seal insert (field instable)

Description	Reference	Weight kg (lb)
Conduit seal fits in conduit entrance and excludes liquids		
5 hole seal	31032-488-01	0.01 (0.02)
9 hole seal	31032-815-01	0.01 (0.02)

Plug and cable assemblies

Description	Reference	Weight kg (lb)
5 pin mini connecting cables to fit switches with form Y190●●		
Plug and 3' (0.91 m) cable	BH20-5-3	—
Plug and 6' (5.49 m) cable	BH20-5-6	—
Plug and 12' (10.97 m) cable	BH20-5-12	—

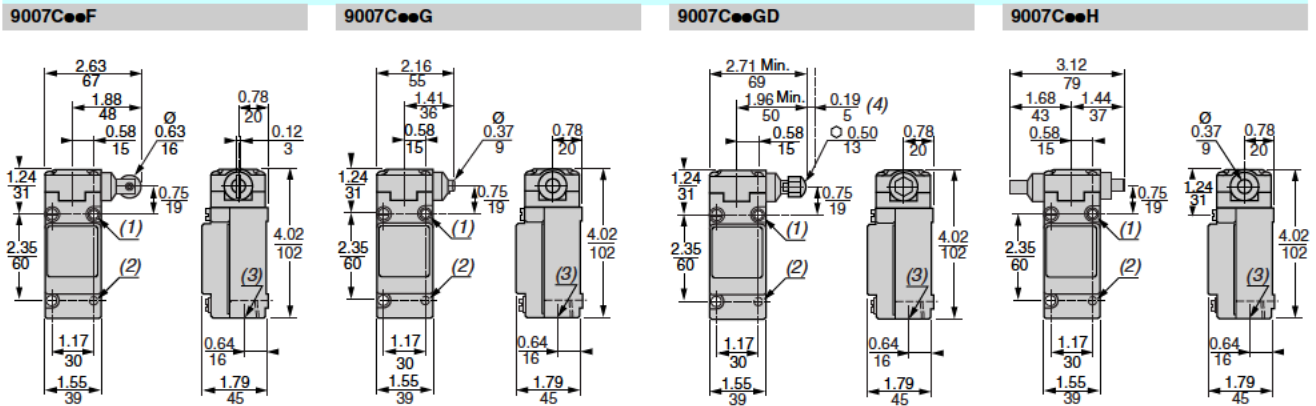
Adapter - Field installable

Description	Reference	Weight kg (lb)
Adapter plate kit only		
Plate plus mounting screws for substitution of any 9007C switch with standard box for any 9007T switch with style B base plate	9007BT1	0.23 (0.50)
Adapter plate		
to allow direct substitution of any 9007C plunger switches for 9007B plug-in plunger switches - use only if there is a problem in lining up cam tracks		
Standard body type	9007CT10 (1)	0.13 (0.28)
Compact body type	9007CT13 (2)	0.01 (0.20)
Adapter plate kit		
permitting direct substitution of any 9007C lever arm switch with standard box for any 9007AW lever arm switch	9007CT11	0.23 (0.50)
20 mm conduit connection adapter		
male 0.5" (12.7 mm) NPT on one end, female 0.787" (20 mm) on other end	9007CT12	0.01 (0.20)
(1) Dimensions: 0.22" (5.6 mm) x 2.94" (75 mm) x 1.54" (39 mm)		
(2) Dimensions: 0.22" (5.6 mm) x 2.07" (53 mm) x 1.54" (39 mm)		

Limit switches

9007C Heavy Duty Industrial
Standard plug-in body metal
Conforming to NEMA 6P and UL 508

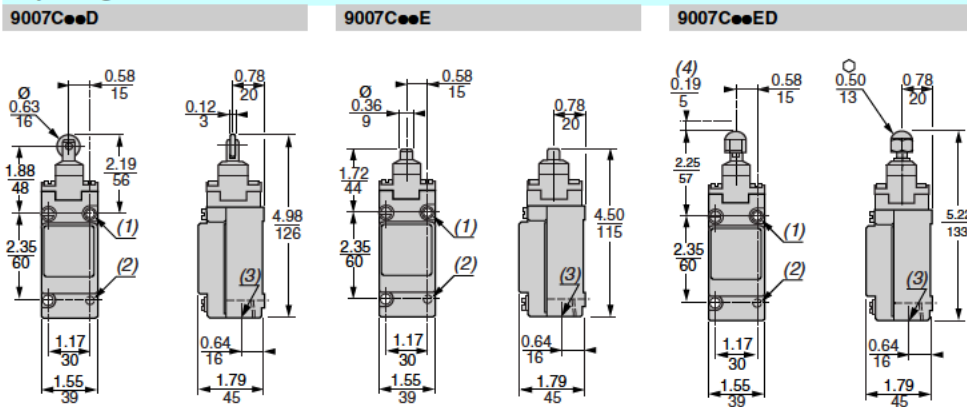
Side Plunger



Dual dimensions : $\frac{\text{inches}}{\text{mm}}$

- (1) 2 x 0.20/5 x 0.22/6 HLS.
- (2) 2 x 10-24 Tapped HLS Back Mtg 0.29/7 DP.
- (3) 1/2 14 NPT.
- (4) Adjustable.

Top Plunger



Dual dimensions : $\frac{\text{inches}}{\text{mm}}$

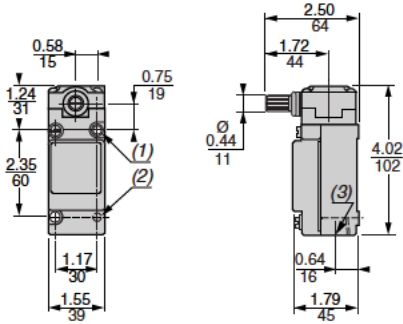
- (1) 2 x 0.20/5 x 0.22/6 HLS.
- (2) 2 x 10-24 Tapped HLS Back Mtg 0.29/7 DP.
- (3) 1/2 14 NPT.
- (4) Adjustable.

Limit switches

9007C Heavy Duty Industrial
Standard plug-in body metal
Conforming to NEMA 6P and UL 508

Rotary

9007C A, B, C, N, T5, T10



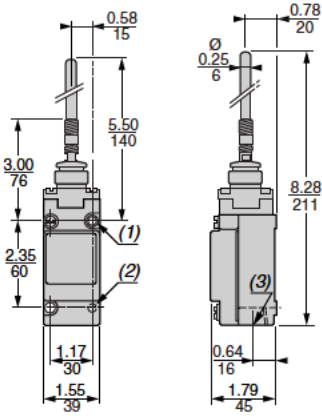
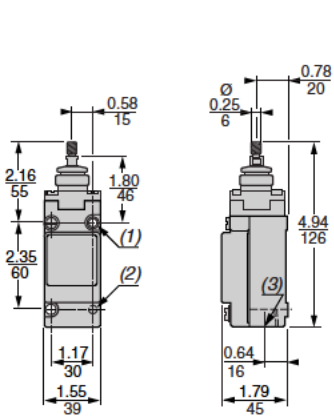
Dual dimensions : $\frac{\text{inches}}{\text{mm}}$

- (1) 2 x 0.20/5 x 0.22/6 HLS.
- (2) 2 x 10-24 Tapped HLS Back Mtg 0.29/7 DP.
- (3) 1/2 14 NPT.

Wobble stick

9007C JKC

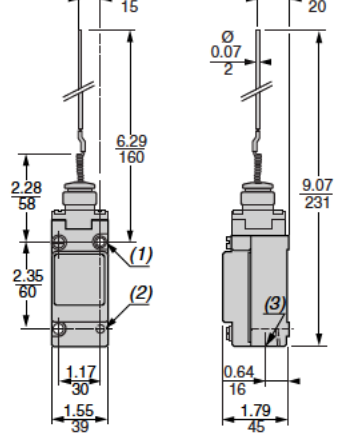
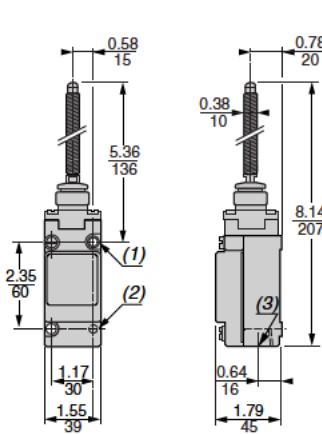
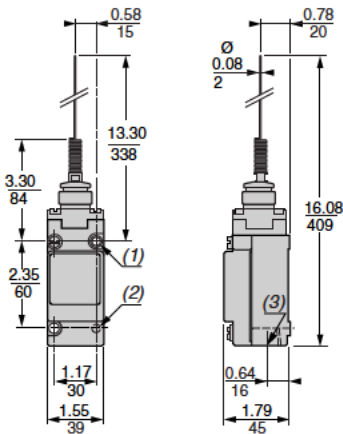
9007C J



9007C K

9007C KC

9007C L



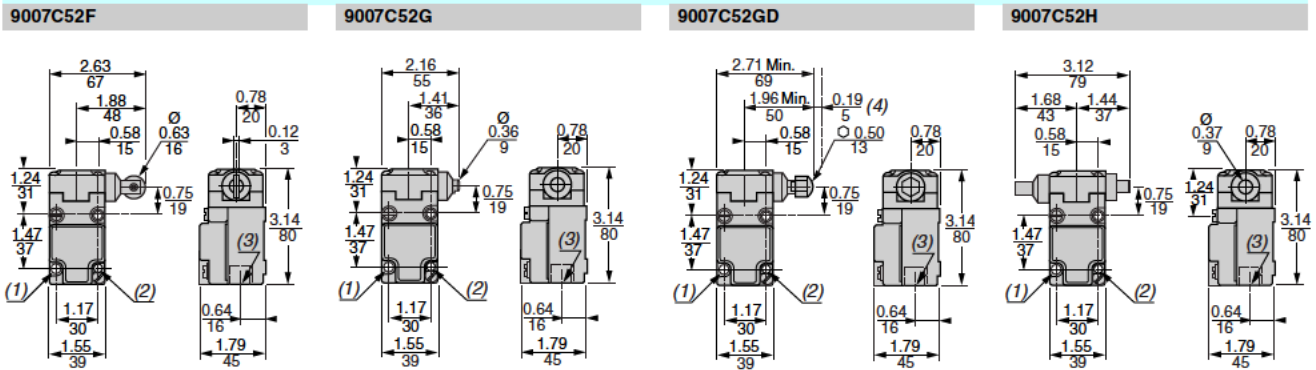
Dual dimensions : $\frac{\text{inches}}{\text{mm}}$

- (1) 2 x 0.20/5 x 0.22/6 HLS.
- (2) 2 x 10-24 Tapped HLS Back Mtg 0.29/7 DP.
- (3) 1/2 14 NPT.

Limit switches

9007C Heavy Duty Industrial
Compact plug-in body metal
Conforming to NEMA 6P and UL 508

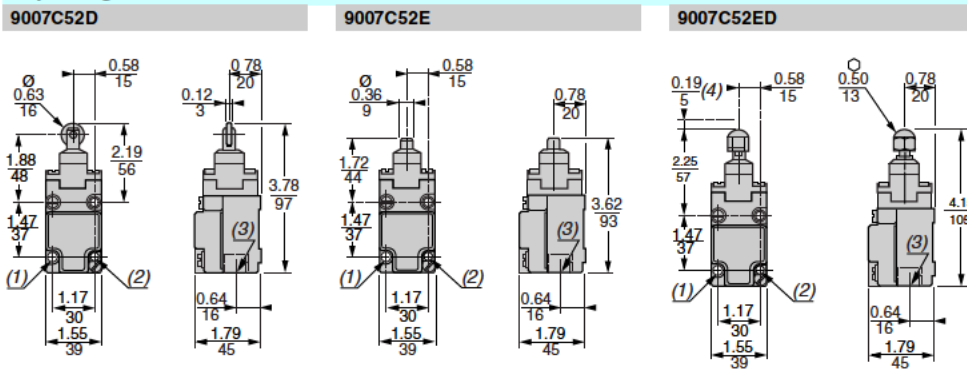
Side Plunger



Dual dimensions : $\frac{\text{inches}}{\text{mm}}$

- (1) 2 x 0.20/5 HLS.
- (2) 2 x 10-24 Tapped HLS Back Mtg 0.20/5 DP.
- (3) 1/2 14 NPT.
- (4) Adjustable.

Top Plunger



Dual dimensions : $\frac{\text{inches}}{\text{mm}}$

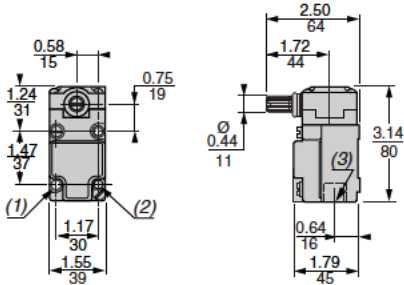
- (1) 2 x 0.20/5 HLS.
- (2) 2 x 10-24 Tapped HLS Back Mtg 0.20/5 DP.
- (3) 1/2 14 NPT.
- (4) Adjustable.

Limit switches

9007C Heavy Duty Industrial
Compact plug-in body metal
Conforming to NEMA 6P and UL 508

Rotary

9007C52●● A, B, C, N, T5, T10



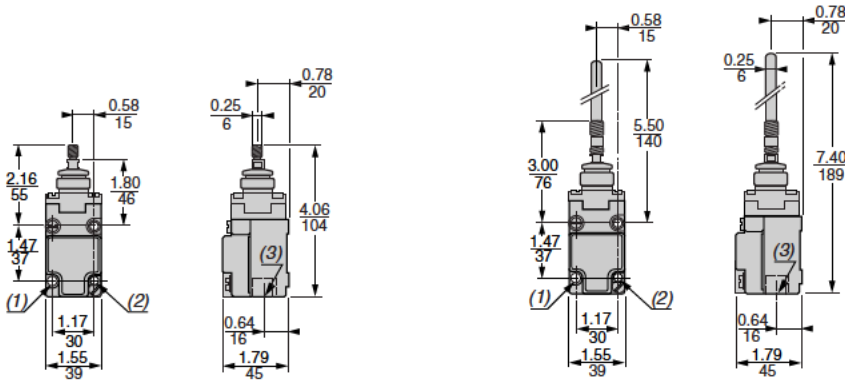
Dual dimensions : $\frac{\text{inches}}{\text{mm}}$

- (1) 2 x 0.20/5 x 0.22/6 HLS.
- (2) 2 x 10-24 Tapped HLS Back Mtg 0.29/7 DP.
- (3) 1/2 14 NPT.

Wobble stick

9007C52JKC

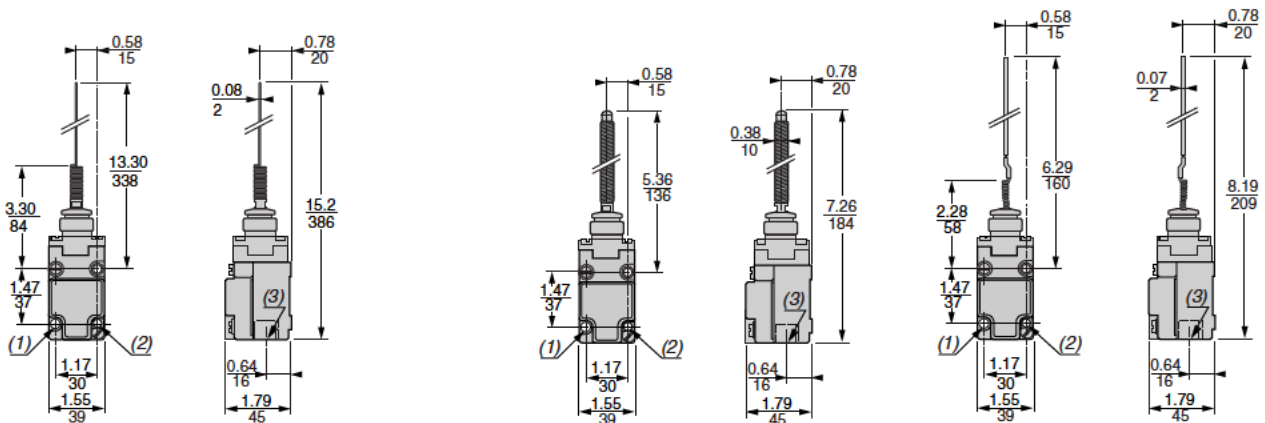
9007C52J



9007C52K

9007C52KC

9007C52L



Dual dimensions : $\frac{\text{inches}}{\text{mm}}$

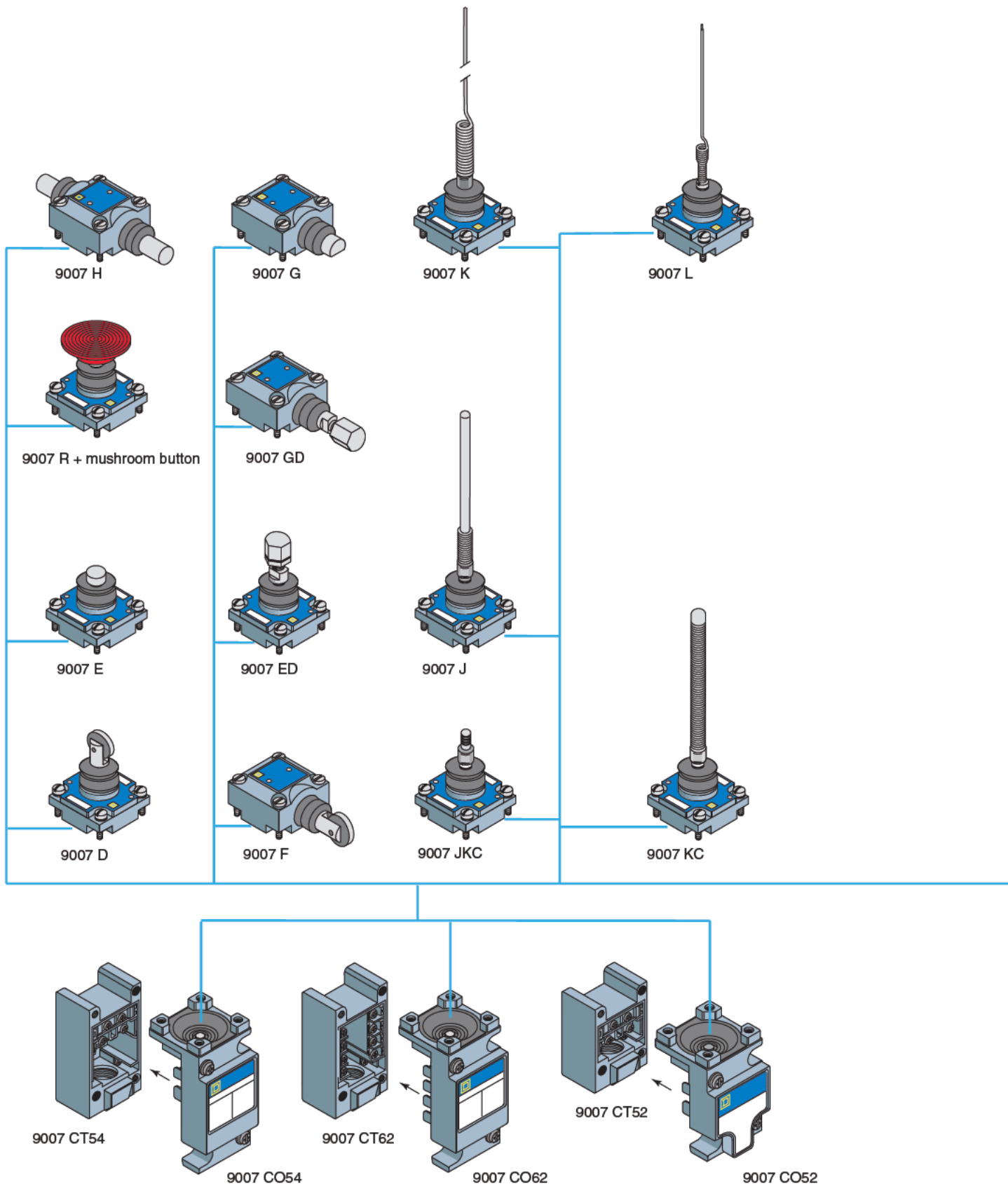
- (1) 2 x 0.20/5 x 0.22/6 HLS.
- (2) 2 x 10-24 Tapped HLS Back Mtg 0.29/7 DP.
- (3) 1/2 14 NPT.

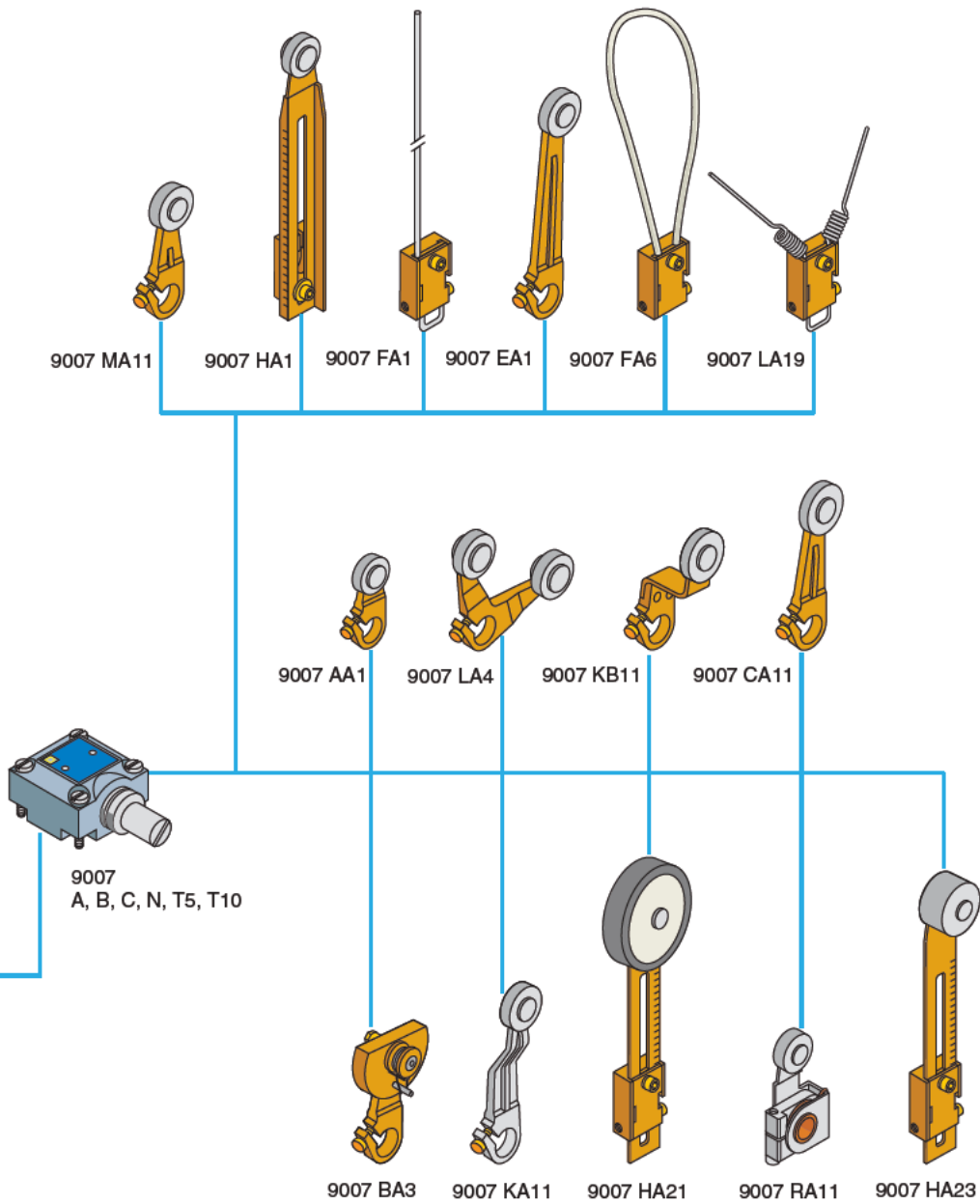
Limit switches

9007C Heavy Duty Industrial

Plug-in body metal

Adaptable sub-assemblies



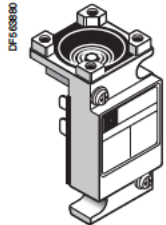


Limit switches

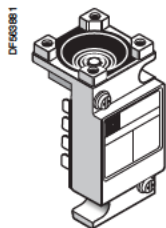
9007C Heavy Duty Industrial

Plug-in body metal

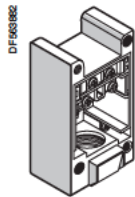
Adaptable sub-assemblies



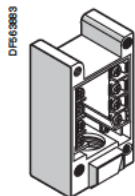
9007CO54



9007CO62



9007CT54



9007CT62

Body with contacts for plunger or rotary heads

Plug-in Unit (Top) with contacts

Type	Type of contact	Scheme	Reference	Weight kg (lb)
For standard plug-in body type	Single pole		9007CO54	0.19 (0.42)
	Two pole		9007CO62	0.20 (0.44)
	Two stage		9007CO66	0.23 (0.50)
	Neutral position		9007CO68	0.20 (0.45)
For compact plug-in body type	Single pole		9007CO52	0.18 (0.40)

Plug-in Receptacle (Base) with screw terminals (1)

Type	Type of contact	Scheme	Reference	Weight kg (lb)
For standard plug-in body type	Single pole		9007CT54	0.22 (0.48)
	Two pole		9007CT62	0.22 (0.48)
	Neutral position		9007CT62	0.22 (0.48)
	Two stage		9007CT62	0.22 (0.48)
For compact plug-in body type	Reed switches, either N/O or N/C (2)		9007CT54	0.22 (0.48)
	Single pole		9007CT52	0.15 (0.34)

(1) Acceptable wire sizes : 12-22 AWG (2.05 mm²-0.644mm²). Recommended terminal clamp torque: 7 lb-in (0.80 N.m).

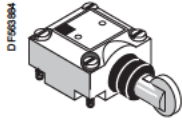
(2) Reed switches: plug-in switches less heads are not available as separate units. Order complete plug-in unit with a head. Example: 9007C084B2.

Limit switches

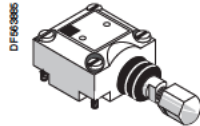
9007C Heavy Duty Industrial

Plug-in body metal

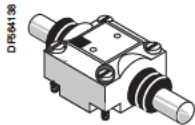
Adaptable sub-assemblies



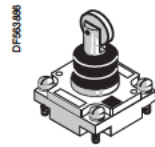
9007F



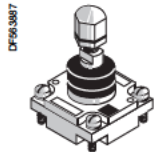
9007GD



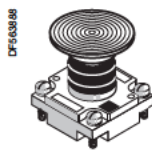
9007H



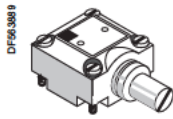
9007D



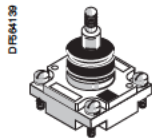
9007ED



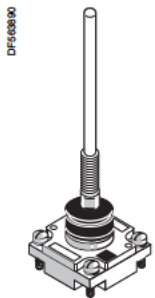
9007R + mushroom button



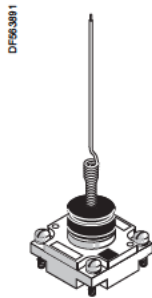
9007C



9007JKC



9007J



9007L

Heads for linear, rotary and multi-directional movements

Side plunger heads

Type of operator	Reference	Weight kg (lb)
Side roller plunger spring return vertical roller	9007F	0.16 (0.36)
Side push rod plunger spring return	9007G	0.15 (0.34)
Side push rod plunger adjustable spring return	9007GD	0.16 (0.36)
Side push rod plunger maintained contact	9007H	0.16 (0.36)

Top plunger heads

Type of operator	Reference	Weight kg (lb)
Top roller plunger spring return	9007D	0.12 (0.26)
Top push rod plunger spring return	9007E	0.11 (0.24)
Top push rod plunger adjustable spring return	9007ED	0.12 (0.27)
Palm operated turret head without mushroom button	9007R	0.13 (0.28)

Mushroom button see Accessories (below)

Rotary heads (without lever arm type)

Type of operator	Type of direction	Reference	Weight kg (lb)
Standard pre-travel spring return	CW & CCW	9007B	0.19 (0.41)
Low differential spring return	CW & CCW	9007A	0.19 (0.41)
Neutral position Standard pre-travel spring return	CW & CCW	9007T10	0.16 (0.36)
Neutral position Low differential spring return	CW & CCW	9007T5	0.16 (0.36)
Extra light operating torque spring return	CW & CCW	9007N	0.18 (0.40)
Maintained contact	CW (trip) CCW (reset)	9007C	0.19 (0.41)

Multi-directional head

Type of operator	Reference	Weight kg (lb)
Universal (1)	9007JKC	0.19 (0.41)
Wobble stick DELRIN extension (1)	9007J	0.20 (0.43)
Wobble stick wire extension (1)	9007K	0.26 (0.57)
Wobble stick coil spring extension (1)	9007KC	0.22 (0.48)
Cat whisker	9007L	0.17 (0.37)

Accessories

Description	Diameter Inches (mm)	Color	Reference	Weight kg (lb)
Mushroom button for palm operated turret head	1.38 (35)	Black	2358C6G3	0.03 (0.06)
		Red	2358C6G2	0.03 (0.06)
		Green	2358C6G6	0.03 (0.06)
		Yellow	2358C6G8	0.03 (0.06)
	2.25 (57.2)	Black	-	-
		Red	2358C22G3	0.05 (0.10)
		Green	2358C22G6	0.05 (0.10)
		Yellow	2358C22G8	0.05 (0.10)

Description (1)	Type of extension	Reference	Weight kg (lb)
Wobble stick extensions for the universal head or as replacements for complete devices	DELRIN extension	9007WJ	0.01 (0.03)
	Wire extension	9007WK	0.01 (0.02)
	Coil Spring extension	9007WKC	0.02 (0.04)

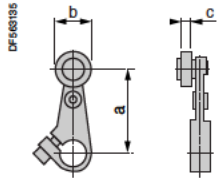
(1) Acceptable wire sizes : 12-22 AWG (2.05 mm²-0.644mm²). Recommended terminal clamp torque: 7 lb-in (0.80 N.m).

Limit switches

9007C Heavy Duty Industrial

Plug-in body metal

Lever arms for rotary heads



a : Length of lever Arm
b : Roller diameter
c : Roller width



9007AA1



9007MA11



9007EA1



9007CA11

Cast zinc lever arms with standard roller

Lever arms with steel roller

Arm	Steel roller	Reference	Weight
Length (a) Inches (mm)	Diameter (b) Inches (mm)	Width (c) Inches (mm)	kg (lb)
0.88 (22)	0.63 (16)	0.25 (6.3)	9007AA1 0.02 (0.05)
		0.63 (16)	9007AA2 0.03 (0.07)
1.38 (35)	0.75 (19)	0.25 (6.3)	9007BA11 0.03 (0.07)
		0.63 (16)	9007BA12 0.05 (0.10)
		0.63 (16)	9007BA1 0.03 (0.07)
1.5 (38)	0.75 (19)	0.63 (16)	9007BA2 0.04 (0.08)
		0.25 (6.3)	9007MA11 0.03 (0.07)
		0.63 (16)	9007MA12 0.05 (0.11)
2 (51)	0.75 (19)	0.25 (6.3)	9007MA1 0.03 (0.06)
		0.63 (16)	9007MA2 0.05 (0.10)
		0.63 (16)	9007CA11 0.04 (0.08)
2.5 (63.5)	0.75 (19)	0.63 (16)	9007CA12 0.05 (0.12)
		0.25 (6.3)	9007CA1 0.04 (0.08)
		0.63 (16)	9007CA2 0.05 (0.10)
3 (76)	0.75 (19)	0.25 (6.3)	9007DA11 0.05 (0.10)
		0.63 (16)	9007DA12 0.06 (0.13)
		0.63 (16)	9007DA1 0.04 (0.08)
	0.63 (16)	0.63 (16)	9007DA2 0.05 (0.11)
		0.25 (6.3)	9007EA11 0.05 (0.10)
		0.63 (16)	9007EA12 0.06 (0.14)
	0.63 (16)	9007EA1 0.04 (0.09)	
	0.63 (16)	9007EA2 0.06 (0.14)	

Lever arms with nylon roller

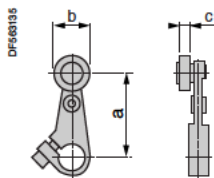
Arm	Nylon roller	Reference	Weight
Length (a) Inches (mm)	Diameter (b) Inches (mm)	Width (c) Inches (mm)	kg (lb)
0.88 (22)	0.63 (16)	0.25 (6.3)	9007AA8 0.02 (0.05)
		0.63 (16)	9007AA17 0.03 (0.07)
1.38 (35)	0.75 (19)	0.25 (6.3)	9007BA18 0.03 (0.07)
		0.63 (16)	9007BA8 0.05 (0.10)
		0.63 (16)	9007BA17 0.05 (0.11)
1.5 (38)	1 (25.4)	0.25 (6.3)	9007BA4 0.03 (0.06)
		0.63 (16)	9007BA13 0.05 (0.10)
		0.63 (16)	9007BA18 0.03 (0.06)
2 (51)	0.75 (19)	0.63 (16)	9007MA18 0.03 (0.06)
		0.63 (16)	9007MA8 0.05 (0.10)
		0.63 (16)	9007MA17 0.05 (0.10)
2.5 (63.5)	1 (25.4)	0.25 (6.3)	9007MA4 0.05 (0.10)
		0.63 (16)	9007MA13 0.05 (0.12)
		0.63 (16)	9007MA18 0.05 (0.10)
3 (76)	0.75 (19)	0.63 (16)	9007CA18 0.05 (0.10)
		0.63 (16)	9007CA8 0.03 (0.06)
		0.63 (16)	9007CA17 0.03 (0.07)
	1 (25.4)	0.25 (6.3)	9007CA4 0.05 (0.12)
		0.63 (16)	9007CA13 0.06 (0.14)
		0.63 (16)	9007CA18 0.03 (0.07)
2.5 (63.5)	0.63 (16)	0.25 (6.3)	9007DA18 0.03 (0.07)
		0.63 (16)	9007DA8 0.06 (0.13)
		0.63 (16)	9007DA17 0.06 (0.13)
3 (76)	1 (25.4)	0.25 (6.3)	9007DA4 0.06 (0.14)
		0.63 (16)	9007DA13 0.07 (0.15)
		0.63 (16)	9007EA18 0.04 (0.08)
	0.63 (16)	0.25 (6.3)	9007EA8 0.06 (0.14)
		0.63 (16)	9007EA17 0.07 (0.16)
		0.25 (6.3)	9007EA4 0.07 (0.15)
	0.63 (16)	9007EA13 0.08 (0.17)	

Limit switches

9007C Heavy Duty Industrial

Plug-in body metal

Lever arms for rotary heads



a : Length of lever Arm
b : Roller diameter
c : Roller width

Cast zinc lever arms with standard roller (continued)

Lever arms with ball bearing roller

Arm	Ball bearing roller		Reference	Weight
Length (a) Inches (mm)	Diameter (b) Inches (mm)	Width (c) Inches (mm)		kg (lb)
0.88 (22)	0.69 (17.5)	0.25 (6.3)	9007AA9	0.04 (0.09)
1.38 (35)	0.69 (17.5)	0.25 (6.3)	9007BA9	0.04 (0.09)
1.5 (38)	0.69 (17.5)	0.25 (6.3)	9007MA9	0.04 (0.09)
2 (51)	0.69 (17.5)	0.25 (6.3)	9007CA9	0.04 (0.09)
2.5 (63.5)	0.69 (17.5)	0.25 (6.3)	9007DA9	0.04 (0.09)
3 (76)	0.69 (17.5)	0.25 (6.3)	9007EA9	0.04 (0.09)

Lever arms with roller on opposite side to standard

Lever arm	Roller on opposite side		Reference	Weight
Length (a) Inches (mm)	Diameter (b) Inches (mm)	Width (c) Inches (mm)		kg (lb)
0.88 (22)	0.63 (16)	0.25 (6.3)	9007AA5	0.04 (0.09)
	0.63 (16)	0.63 (16)	9007AA6	0.04 (0.09)
1.38 (35)	0.75 (19)	0.25 (6.3)	9007BA15	0.04 (0.09)
	0.63 (16)	0.25 (6.3)	9007BA5	0.04 (0.09)
1.5 (38)	0.63 (16)	0.63 (16)	9007BA6	0.04 (0.09)
	0.75 (19)	0.25 (6.3)	9007MA15	0.04 (0.09)
2 (51)	0.63 (16)	0.25 (6.3)	9007MA5	0.04 (0.09)
	0.63 (16)	0.63 (16)	9007MA6	0.04 (0.09)
2.5 (63.5)	0.75 (19)	0.25 (6.3)	9007CA15	0.04 (0.09)
	0.63 (16)	0.25 (6.3)	9007CA5	0.04 (0.09)
3 (76)	0.63 (16)	0.63 (16)	9007CA6	0.04 (0.09)
	0.75 (19)	0.25 (6.3)	9007DA15	0.04 (0.09)
	0.63 (16)	0.25 (6.3)	9007DA5	0.04 (0.09)
	0.63 (16)	0.63 (16)	9007DA6	0.04 (0.09)
	0.75 (19)	0.25 (6.3)	9007EA15	0.04 (0.09)
	0.63 (16)	0.25 (6.3)	9007EA5	0.04 (0.09)
	0.63 (16)	0.63 (16)	9007EA6	0.04 (0.09)

Lever arms with roller countersunk roller pin

Arm	Roller (countersunk roller pin)		Reference	Weight
Length (a) Inches (mm)	Diameter (b) Inches (mm)	Width (c) Inches (mm)		kg (lb)
1.5 (38)	0.75 (19)	0.25 (6.3)	9007MA31	0.03 (0.07)
2 (51)	0.75 (19)	0.25 (6.3)	9007CA31	0.04 (0.08)
2.5 (63.5)	0.75 (19)	0.25 (6.3)	9007DA31	0.04 (0.09)

Lever arms with cable operated with eyebolt (I.D.) instead of roller

Arm	Cable	Reference	Weight
Length Inches (mm)	Length Inches (mm)		kg (lb)
1.5 (38)	0.38 (9.6)	9007MA22	0.05 (0.10)

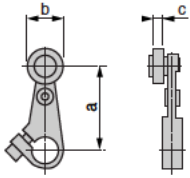
Limit switches

9007C Heavy Duty Industrial

Plug-in body metal

Lever arms for rotary heads

DF663135



a : Length of lever Arm
b : Roller diameter
c : Roller width

Flat steel lever arms with standard roller

Arm	Roller		Reference	Weight
Length(a) Inches (mm)	Diameter (b) Inches (mm)	Width (c) Inches (mm)		kg (lb)
Lever arms with steel roller				
0.88 (22)	0.63 (16)	0.25 (6.3)	9007AA1S	0.01 (0.03)
	0.63 (16)	0.63 (16)	9007AA2S	0.01 (0.03)
1.38 (35)	0.63 (16)	0.25 (6.3)	9007BA1S	0.01 (0.03)
	0.63 (16)	0.63 (16)	9007BA2S	0.01 (0.03)
2 (51)	0.63 (16)	0.25 (6.3)	9007CA1S	0.03 (0.07)
	0.63 (16)	0.63 (16)	9007CA2S	0.04 (0.08)
2.5 (63.5)	0.63 (16)	0.25 (6.3)	9007DA1S	0.04 (0.08)
	0.63 (16)	0.63 (16)	9007DA2S	0.04 (0.08)
3 (76)	0.63 (16)	0.25 (6.3)	9007EA1S	0.04 (0.08)
	0.63 (16)	0.63 (16)	9007EA2S	0.04 (0.08)

Lever arms with nylon roller

1.38 (35)	1 (25.4)	0.25 (6.3)	9007BA4S	0.01 (0.03)
1.5 (38)	0.75 (19)	0.25 (6.3)	9007MA18S	0.01 (0.03)
2 (51)	1 (25.4)	0.25 (6.3)	9007CA4S	0.03 (0.07)
2.5 (63.5)	1 (25.4)	0.25 (6.3)	9007DA4S	0.04 (0.08)
3 (76)	1 (25.4)	0.25 (6.3)	9007EA4S	0.04 (0.08)

Lever arms without roller

0.88 (22)	-	-	9007AA0S	
1.38 (35)	-	-	9007BA0S	0.01 (0.02)
2 (51)	-	-	9007CA0S	0.03 (0.06)
2.5 (63.5)	-	-	9007DA0S	0.03 (0.07)
3 (76)	-	-	9007EA0S	0.03 (0.07)

90° Forked cast zinc lever arms

Arm	Roller position	Roller		Reference	Weight
Length(a) Inches (mm)		Diameter (b) Inches (mm)	Width (c) Inches (mm)		kg (lb)
Lever arms with steel roller					
1.5 (38)	Rollers on same side	0.75 (19)	0.25 (6.3)	9007LA4	0.05 (0.12)
		0.63 (16)	0.25 (6.3)	9007LA1	0.07 (0.15)
	R.H. Roller on opposite side	0.75 (19)	0.25 (6.3)	9007LA5	0.05 (0.12)
		0.63 (16)	0.25 (6.3)	9007LA2	0.07 (0.15)
	L.H. Roller on opposite side	0.75 (19)	0.25 (6.3)	9007LA6	0.05 (0.12)
		0.63 (16)	0.25 (6.3)	9007LA3	0.07 (0.15)

Lever arms with nylon rollers

1.5 (38)	Rollers on same side	0.75 (19)	0.25 (6.3)	9007LA16	0.04 (0.09)
			1 (25.4)	9007LA10	0.06 (0.14)
	R.H. Roller on opposite side	0.75 (19)	0.25 (6.3)	9007LA17	0.04 (0.09)
			1 (25.4)	9007LA11	0.06 (0.14)
	L.H. Roller on opposite side	0.75 (19)	0.25 (6.3)	9007LA18	0.04 (0.09)
			1 (25.4)	9007LA12	0.06 (0.14)

Lever arms with ball bearing rollers

1.5 (38)	Rollers on same side	0.69 (17.5)	0.25 (6.3)	9007LA7	0.11 (0.25)
	R.H. Roller on opposite side	0.69 (17.5)	0.25 (6.3)	9007LA8	0.11 (0.25)
	L.H. Roller on opposite side	0.69 (17.5)	0.25 (6.3)	9007LA9	0.11 (0.25)

DF637182



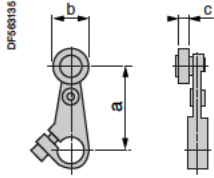
9007LA4

Limit switches

9007C Heavy Duty Industrial

Plug-in body metal

Lever arms for rotary heads



a : Length of lever Arm
b : Roller diameter
c : Roller width



9007RA11



9007BA3



9007KA11



9007KB11

One-way lever arm

Arm	Steel roller		Reference	Weight
Length (a) Inches (mm)	Diameter (b) Inches (mm)	Width (c) Inches (mm)		kg (lb)
Lever arm with standard roller				
1.5 (38)	0.75 (19)	0.25 (6.3)	9007RA11	0.05 (0.12)
Lever arm with nylon roller				
1.5 (38)	0.75 (19)	0.25 (6.3)	9007RA18	0.05 (0.12)
Lever arm with ball bearing roller				
1.5 (38)	0.69 (17.5)	0.25 (6.3)	9007RA9	0.05 (0.12)
Lever arm with rod type				
5 (127)	-	-	9007FA2	0.05 (0.12)

One-way cast zinc roller lever arm

Arm	Roller		Reference	Weight
Length(a) Inches (mm)	Diameter(b) Inches (mm)	Width(c) Inches (mm)		kg (lb)
Cast arm with steel roller				
1.38 (35)	1.25 (32)	0.25 (6.3)	9007BA3	0.07 (0.15)
1.5 (38)	1.25 (32)	0.25 (6.3)	9007MA3	0.10 (0.23)
2 (51)	1.25 (32)	0.25 (6.3)	9007CA3	0.12 (0.27)
2.5 (63.5)	1.25 (32)	0.25 (6.3)	9007DA3	0.12 (0.27)
3 (76)	1.25 (32)	0.25 (6.3)	9007EA3	0.13 (0.29)
Flat steel arm with steel roller				
1.38 (35)	1.25 (32)	0.25 (6.3)	9007BA3S	0.07 (0.15)
2 (51)	1.25 (32)	0.25 (6.3)	9007CA3S	0.10 (0.23)
2.5 (63.5)	1.25 (32)	0.25 (6.3)	9007DA3S	0.12 (0.27)
3 (76)	1.25 (32)	0.25 (6.3)	9007EA3S	0.13 (0.29)

Offset type cast zinc lever arm

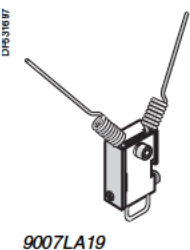
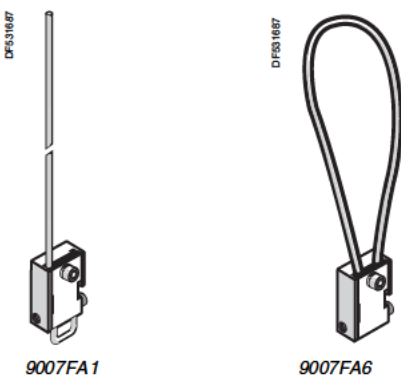
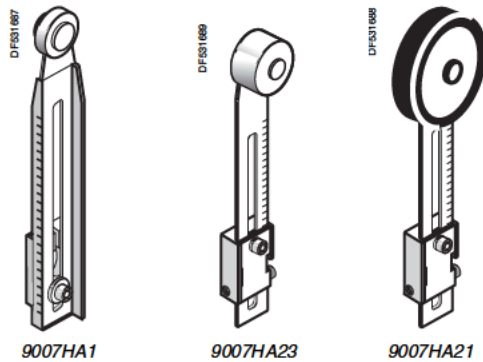
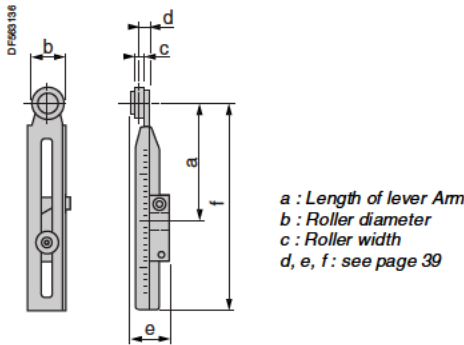
Offset lever arm		Roller		Reference	Weight
Length Inches (mm)	Offset	Diameter Inches (mm)	Width Inches (mm)		kg (lb)
Offset cast zinc arm with steel roller					
2 (51)	0.44 (11)	0.63 (16)	0.25 (6.3)	9007KA1	0.04 (0.08)
		0.63 (16)	0.63 (16)	9007KA2	0.04 (0.08)
		0.75 (19)	0.25 (6.3)	9007KA11	0.04 (0.09)
		0.75 (19)	0.63 (16)	9007KA12	0.05 (0.12)
1.5 (38)	0.88 (22)	0.75 (19)	0.25 (6.3)	9007KB11	0.04 (0.10)
		0.75 (19)	0.25 (6.3)	9007KB15	0.04 (0.10)
Offset cast zinc arm with ball bearing roller					
2 (51)	0.44 (11)	0.69 (17.5)	0.25 (6.3)	9007KA9	0.04 (0.10)
Offset cast zinc arm with nylon roller					
2 (51)	0.44 (11)	0.75 (19)	0.25 (6.3)	9007KA18	0.04 (0.10)
		0.75 (19)	1 (25.4)	9007KA21	0.04 (0.10)

Limit switches

9007C Heavy Duty Industrial

Plug-in body metal

Lever arms for rotary heads



Adjustable length lever arm

Lever arm	Roller	Reference	Weight
Dimensions length(a) Inches (mm)	Diameter (b) Width (c) Inches (mm) Inches (mm)		kg (lb)

Adjustable length arm with steel roller

Non bendable, adjustable from 0.88 (22) to 4 (101)	0.63 (16)	0.25 (6.3)	9007HA1	0.05 (0.12)
	0.63 (16)	0.63 (16)	9007HA2	0.07 (0.14)
Bendable, adjustable from 0.88 (22) to 4 (101)	0.63 (16)	0.25 (6.3)	9007HA5	0.06 (0.14)
	0.63 (16)	0.63 (16)	9007HA6	0.04 (0.18)

Adjustable length arm with nylon roller

Non bendable, adjustable from 0.88 (22) to 4 (101)	0.63 (16)	0.25 (6.3)	9007HA4	0.05 (0.12)
	1 (25.4)	0.63 (16)	9007HA22	0.06 (0.13)
Bendable, adjustable from 0.88 (22) to 4 (101)	0.63 (16)	0.25 (6.3)	9007HA8	0.06 (0.14)
	1.0 (16)	0.63 (16)	9007HA23	0.07 (0.16)
	2 (51)	0.25 (6.3)	9007HA26	0.08 (0.17)

Adjustable length arm with ball bearing roller

Non bendable, adjustable from 0.88 (22) to 4 (101)	0.69 (17.5)	0.25 (6.3)	9007HA24	0.06 (0.13)
Bendable, adjustable from 0.88 (22) to 4 (101)	0.69 (17.5)	0.25 (6.3)	9007HA25	0.07 (0.16)

Adjustable length arm with ball DELRIN® roller

Bendable, adjustable from 0.88 (22) to 4 (101)	1.63 (41)	0.25 (6.3)	9007HA20	0.07 (0.16)
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Adjustable length arm with rubber tire roller

Bendable, adjustable from 0.88 (22) to 4 (101)	2.13 (54)	0.5 (12.7)	9007HA21	0.10 (0.22)
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Adjustable length arm without roller

Non bendable, adjustable from 0.88 (22) to 4 (101)	–	–	9007HA0	0.15 (0.33)
Bendable, adjustable from 0.88 (22) to 4 (101)	–	–	9007HA9	0.11 (0.25)

Rod type lever arm

Description	Length Inches (mm)	Reference	Weight kg (lb)
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Rod

Stainless steel rod	10 (254)	9007FA1	0.07 (0.15)
Spring rod, steel	12 (304)	9007FA3	0.07 (0.15)
Spring rod, DELRIN®	12 (304)	9007FA5	0.07 (0.15)
Looped DELRIN® rod arm	–	9007FA6	0.05 (0.11)

90° forked rod

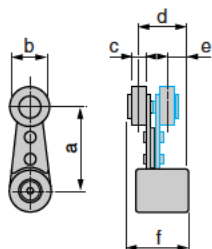
Spring rods, steel	2.5 (63.5)	9007LA19	0.06 (0.13)
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Limit switches

9007C Heavy Duty Industrial

Plug-in body metal

Lever arms for rotary heads



a : Length of lever Arm
 b : Roller diameter
 c : Roller width
 d, e : see page 39

360° angular adjustable lever arm

Length (a) Inches (mm)	Roller (1) position	Roller		Reference	Weight kg (lb)
		Diameter (b) Inches (mm)	Width (c) Inches (mm)		
Lever arms with steel roller					
0.88 (22)	Roller outside	0.63 (16)	0.25 (6.3)	9007AA1M	0.09 (0.20)
	Roller inside	0.63 (16)	0.25 (6.3)	9007AA5M	0.09 (0.20)
	Roller outside	0.75 (19)	0.25 (6.3)	9007AA11M	0.09 (0.20)
1.38 (35)	Roller outside	0.63 (16)	0.25 (6.3)	9007BA1M	0.09 (0.22)
	Roller inside	0.63 (16)	0.25 (6.3)	9007BA5M	0.10 (0.22)
	Roller outside	0.75 (19)	0.25 (6.3)	9007BA11M	0.10 (0.22)
1.5 (38)	Roller outside	0.63 (16)	0.25 (6.3)	9007MA1M	0.11 (0.24)
	Roller inside	0.63 (16)	0.25 (6.3)	9007MA5M	0.11 (0.24)
	Roller outside	0.75 (19)	0.25 (6.3)	9007MA11M	0.11 (0.24)
2 (51)	Roller outside	0.63 (16)	0.25 (6.3)	9007CA1M	0.11 (0.24)
	Roller inside	0.63 (16)	0.25 (6.3)	9007CA5M	0.11 (0.24)
	Roller outside	0.75 (19)	0.25 (6.3)	9007CA11M	0.11 (0.25)
2.5 (63.5)	Roller outside	0.63 (16)	0.25 (6.3)	9007DA1M	0.11 (0.25)
	Roller inside	0.63 (16)	0.25 (6.3)	9007DA5M	0.12 (0.27)
	Roller outside	0.75 (19)	0.25 (6.3)	9007DA11M	0.12 (0.27)
3 (76)	Roller outside	0.63 (16)	0.25 (6.3)	9007EA1M	0.12 (0.27)
	Roller inside	0.63 (16)	0.25 (6.3)	9007EA5M	0.12 (0.27)
	Roller outside	0.75 (19)	0.25 (6.3)	9007EA11M	0.13 (0.29)

Lever arms with nylon roller

0.88 (22)	Roller outside	0.63 (16)	0.25 (6.3)	9007AA8M	0.09 (0.20)
		0.75 (19)	0.25 (6.3)	9007AA18M	0.09 (0.20)
1.38 (35)	Roller outside	0.63 (16)	0.25 (6.3)	9007BA8M	0.11 (0.25)
		0.75 (19)	0.25 (6.3)	9007BA18M	0.11 (0.25)
1.5 (38)	Roller outside	0.63 (16)	0.25 (6.3)	9007MA8M	0.10 (0.23)
		0.75 (19)	0.25 (6.3)	9007MA18M	0.11 (0.25)
2 (51)	Roller outside	0.63 (16)	0.25 (6.3)	9007CA8M	0.12 (0.27)
		0.75 (19)	0.25 (6.3)	9007CA18M	0.12 (0.27)
2.5 (63.5)	Roller outside	0.63 (16)	0.25 (6.3)	9007DA8M	0.12 (0.27)
		0.75 (19)	0.25 (6.3)	9007DA18M	0.12 (0.27)
3 (76)	Roller outside	0.63 (16)	0.25 (6.3)	9007EA8M	0.12 (0.26)
		0.75 (19)	0.25 (6.3)	9007EA18M	0.12 (0.27)

Lever arms with ball bearing roller

0.88 (22)	Roller outside	0.69 (17.5)	0.25 (6.3)	9007AA9M	0.10 (0.23)
1.38 (35)	Roller outside	0.69 (17.5)	0.25 (6.3)	9007BA9M	0.11 (0.24)
1.5 (38)	Roller outside	0.69 (17.5)	0.25 (6.3)	9007MA9M	0.19 (0.26)
2 (51)	Roller outside	0.69 (17.5)	0.25 (6.3)	9007CA9M	0.19 (0.26)
2.5 (63.5)	Roller outside	0.69 (17.5)	0.25 (6.3)	9007DA9M	0.12 (0.27)
3 (76)	Roller outside	0.69 (17.5)	0.25 (6.3)	9007EA9M	0.13 (0.28)

(1) Roller can be changed in the field from roller outside to roller inside position or vice versa.

Limit switches

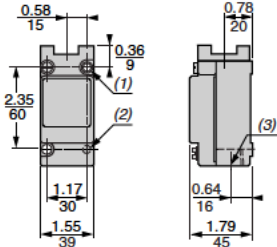
9007C Heavy Duty Industrial

Plug-in body metal

Bodies and heads

Body

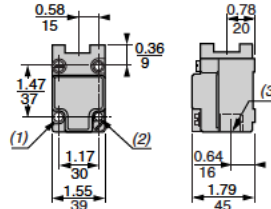
Standard



Dual dimensions : $\frac{\text{inches}}{\text{mm}}$

- (1) 2 x 0.20/5 x 0.22/6 HLS.
- (2) 2 x 10-24 Tapped HLS Back Mtg 0.29/7 DP.
- (3) 1/2 14 NPT.

Compact

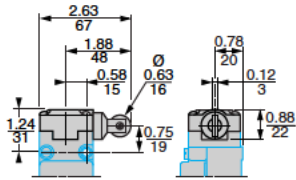


Dual dimensions : $\frac{\text{inches}}{\text{mm}}$

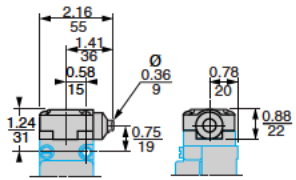
- (1) 2 x 0.20/5 HLS.
- (2) 2 x 10-24 Tapped HLS Back Mtg 0.20/5 DP.
- (3) 1/2 14 NPT.

Side plunger heads

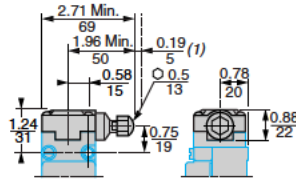
9007F



9007G

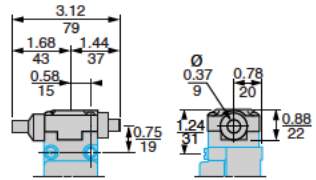


9007GD



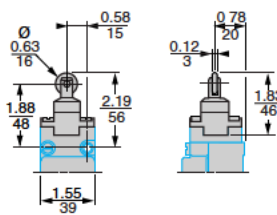
(1) Adjustable

9007H

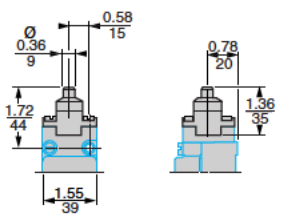


Top plunger heads

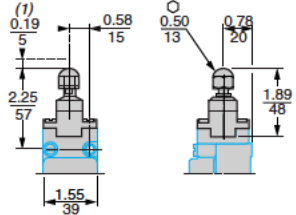
9007D



9007E



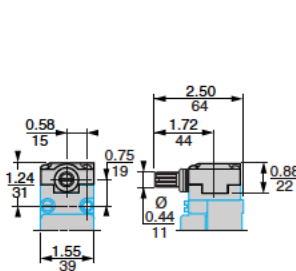
9007ED



(1) Adjustable

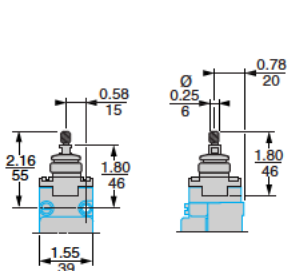
Rotary heads

9007C

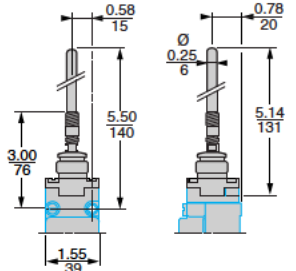


Multi-directional heads

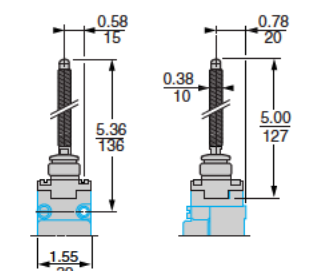
9007JKC



9007J

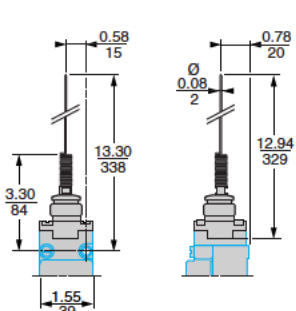


9007KC

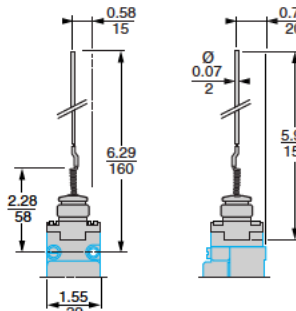


Multi-directional heads (continued)

9007K



9007L



Limit switches

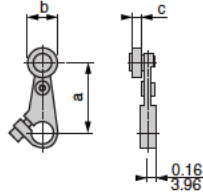
9007C Heavy Duty Industrial

Plug-in body metal

Lever arms for rotary heads

Lever arms

9007AA^{●●●}, BA^{●●}, CA^{●●}, DA^{●●}, EA^{●●}, FA^{●●}, KA^{●●}, LA^{●●}, MA^{●●}, RA^{●●}

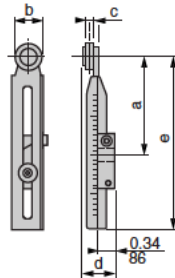


a : Length of lever Arm
b : Roller diameter
c : Roller width

a, b, c : pages 32 to 35

Adjustable length lever arms

9007HA[●] and 9007HA^{●●●}

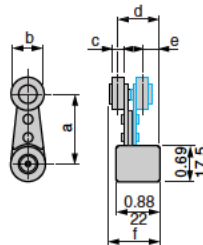


a : Length of lever Arm
b : Roller diameter
c : Roller width
d = 0.38/10
e = 4.38/111

a, b, c : page 36

360° angular adjustable lever arms

9007AA^{●●●M}, 9007BA^{●●M}, 9007CA^{●●M}, 9007DA^{●●M}, 9007EA^{●●M}, 9007MA^{●●M}



a : Length of lever Arm
b : Roller diameter
c : Roller width
d = 0.84/21
e = 0.38/10
f = 1.05/27

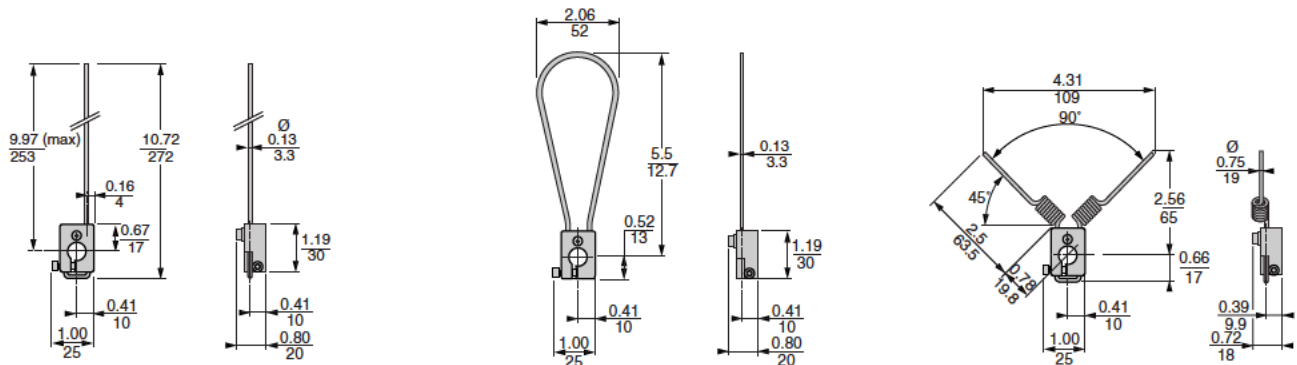
a, b, c : page 37

Rod type lever arms

9007FA1

9007FA6

9007LA19

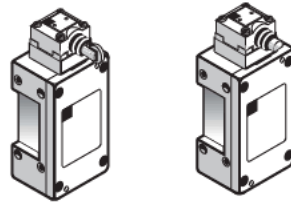


Limit switches

9007C Heavy Duty Industrial
 Hazardous location non plug-in body metal
 Conforming to NEMA 6P, 7, 9 and UL 508

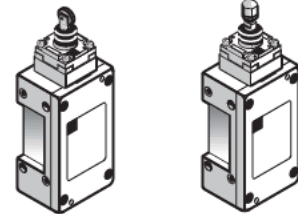
■ Hazardous non plug-in body type (1)

□ With head for linear movement
 side plunger



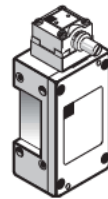
Page 42

top plunger



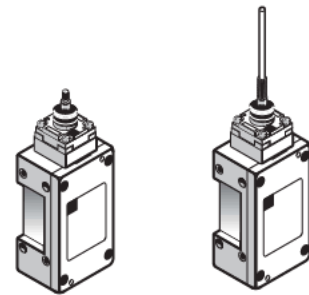
Page 43

□ With head for rotary movement
 (lever)



Page 44

With head for multi-directional movement



Page 45

(1) Factory modifications: see pages 18 to 22.

■ Application information - Hazardous locations

Classification of hazardous locations

Hazardous locations are those areas that may have flammable gases or combustible dusts present in quantities sufficient to produce an explosive or ignitable mixture. These gases, dusts, may always be present or may only be present in abnormal situations. The National Electrical Code (NEC) describes these areas in Articles 500 through 503 and divides them into three types of categories: Class, Group, Division.

■ **Classes**

The “Classes” (I, II, III) differentiate between the type of hazardous materials: I is for gases, II is for dusts, and III is for fibers.

■ **Groups**

The “Groups” (A, B, C, D, E, F, and G) further subdivide each class according to the relative explosive force of the materials. Group A atmosphere is acetylene which has a higher explosive force than Group B (which may contain hydrogen, for example); and Group B has a higher explosive force than Group D, etc.

■ **Divisions**

The “Divisions” (1 and 2) refer to the presence of these hazardous gases and dusts. Division 1 areas can have these gases or dusts present at all times under normal operating conditions in an ignitable concentration. Division 2 areas only have ignitable concentrations of dusts or gases present during abnormal conditions, such as machine failures or container breakage.

The table below gives a summary of the classifications described above.

Summary of classification chart

Class	Division	Group
I. Gas	1. Hazard May Exist May Exist In Atmosphere Under Normal Operating Conditions	A. Acetylene B. Manufactured Gases Containing Hydrogen C. Petrochemicals (e.g. ethylene) D. Petrochemicals (e.g. alcohol)
	2. Potential Hazard A. May be present in atmosphere only under abnormal circumstances.	A. Acetylene B. Manufactured Gases Containing Hydrogen C. Petrochemicals (e.g. ethylene) D. Petrochemicals (e.g. alcohol)
II. Dust	1. Hazard May Exist May Exist In Atmosphere Under Normal Operating Conditions	E. Conductive and Combustible Dust (Resistivity $\leq 10^5$ ohms/cm) F. Carbonaceous Dusts (Resistivity $> 10^2$ ohm/cm but < 108 ohm/cm) G. Non-Conductive Combustible Dust (Resistivity ≥ 105 ohms/cm)
	2. Potential Hazard A. May be present in atmosphere only under abnormal circumstances.	G. Non-Conductive Combustible Dust (Resistivity ≥ 105 ohms/cm)
III. Fibers	1. Production Areas	Easily Ignitable Fibers
	2. Handling and Storage Areas	Easily Ignitable Fibers

Limit switches

9007C Heavy Duty Industrial
 Hazardous location non plug-in body metal
 Conforming to NEMA 6P, 7, 9 and UL 508

Environment characteristics

Conforming to standards	Products	NEMA 6P, 7 and 9 EN 60947-1, EN 60947-5-1, IEC 60947, UL 508, C22-2-14-95, CE conformity documentation
	Machine assemblies	IEC 60204-1
Product certifications		UL, CSA, CE
Protective treatment		Epoxy powder coat
Ambient air temperature (Lever/rotary head)	Operation	- 20...+ 185 °F (-28.9 °C...-85 °F), wider range available
	Storage	- 20...+ 185 °F (-28.9 °C...-85 °F), wider range available
Vibration resistance	Conforming to IEC 60068-2-6	25 gn (10...150 Hz, 11 ms) (C86F switch good for 18.5g only)
Shock resistance	Conforming to IEC 60068-2-27	60 gn (9 ms)
		40 gn (9 ms) for reed switch
Electric shock protection	Conforming to IEC 61140	Class 0
Degree of protection	Conforming to IEC 60529	IP 67
Cable entry or connector	Depending on model	1/2-14 NPT, M20 X 1.5, ISO cable gland, 5 pin mini connector, 4 pin micro connector
Materials	Bodies, heads, levers	Bodies in aluminum, heads in Zamak (zinc alloy), levers and rods in zinc, steel, stainless steel, delrin.

Contact block characteristics

Rated operational characteristics hard contacts -AC Voltage	9007CR53 (single pole)	NEMA A600 (Ue = 600 V, Ie = 1.2 A); Ithe = 10 A
	9007CR61 (two pole)	NEMA A600 (Ue = 600 V, Ie = 1.2 A); Ithe = 10 A
	9007CR65 (two pole two stage)	NEMA A600 (Ue = 600 V, Ie = 1.2 A); Ithe = 10 A
	9007CR67 (two pole neutral)	NEMA A600 (Ue = 600 V, Ie = 1.2 A); Ithe = 10 A
Rated operational characteristics hard contacts -DC Voltage	9007CR53 (single pole)	NEMA Q600 (Ue = 600 V, Ie = 0.1 A); Ithe = 2.5 A
	9007CR61 (two pole)	NEMA R300 (Ue = 250 V, Ie = 0.11 A); Ithe = 1.0 A
	9007CR65 (two pole two stage)	NEMA R300 (Ue = 250 V, Ie = 0.11 A); Ithe = 1.0 A
	9007CR67 (two pole neutral)	NEMA R300 (Ue = 250 V, Ie = 0.11 A); Ithe = 1.0 A
Rated insulation voltage		600 V
Rated Impulse Withstand Voltage		2,500 VAC for 1 minute for CE, 2,200 VAC for 1 minute for UL, & 2,640 VAC for 1 sec. for CSA
Positive Opening	Special Y1561	Special Y1561 (one pole slow break only) ⇄
Short Circuit Protection		10 A. Bussman Class CC KTK-R-10 fuse Non time delay
Terminal wire sizes (Cabling/Screw Clamp)		1 or 2, 12-22AWG (2.05 mm ² - 0.644 mm ²) wires maximum
Maximum Actuation Speed		50fpm / 90fpm (15.2 m/min / 27.4 m/min) with 45 degree cam angle, levers only
Electrical Durability		1 million operating cycles

Types of contact elements

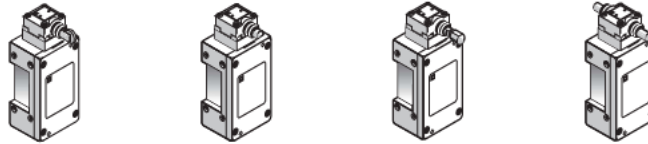
IEC 60947-5-1			NEMA			JIS		
Form	Symbol	Description	Form	Symbol	Description	Form	Symbol	Description
A		Single break	A		-	3		-
X								Double break
B		Single break	B		-	2		-
Y								Double break
C		-	C		-	1		Single break
Za		Same polarity	Z		"Same polarity" only			Double break
Zb		Electrically separate					-	-

Limit switches

9007C Heavy Duty Industrial
Hazardous location non plug-in body metal
Conforming to NEMA 6P, 7, 9 and UL 508

Type of head
Hazardous location non plug-in body type

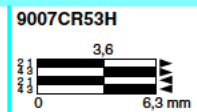
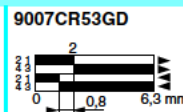
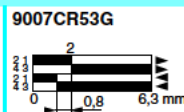
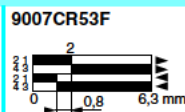
Side Plunger (fixing by the body)



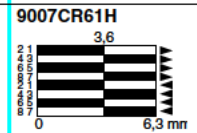
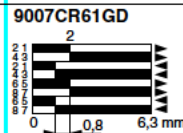
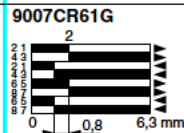
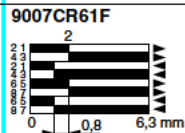
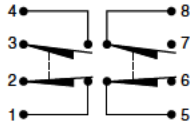
Type of operator	Side roller plunger spring return vertical roller (1)	Side push rod plunger spring return	Side push rod plunger adjustable (2) spring return	Side push rod plunger maintained contact
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References

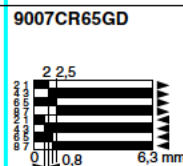
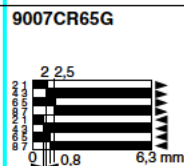
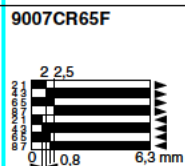
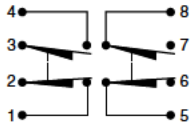
1 N.O. 1 N.C. snap action



2 N.O. 2 N.C. snap action



2 N.O. 2 N.C. Two stage snap action



Weight kg (lb)

1.020 (2.25)

1.020 (2.25)

1.020 (2.25)

1.020 (2.25)

Contact operation

■ contact closed
□ contact open

Characteristics (nominal operating data)

Switch actuation

On end

Type of actuation



Pre-travel

2 mm (0.08")

3.6 mm (0.14")

Pre-travel two Stage

First stage

2 mm (0.08")

First stage to second stage

0.5 mm (0.02")

Total travel

6.3 mm (0.25")

Differential

0.8 mm (0.03")

Reverse overtravel

-

Mechanical durability
in millions of operating cycles

10

Minimum force or torque 1 pole & 2 pole

4 lb (17.8 N)

7 lb (31.1 N)

Terminal wire sizes

(Cabling/Screw Clamp)

1 or 2, 12-22AWG (2.05 mm² - 0.644 mm²) wires maximum

Repeatability (linear travel of cam)

0.03 mm (0.001")

-

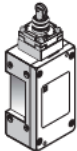
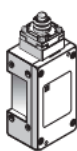
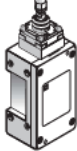
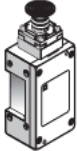
Cable entry

1/2-14 NPT standard, optional M20 x 1.5 mm for ISO cable gland


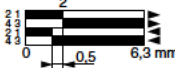
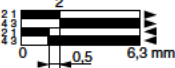
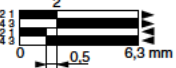
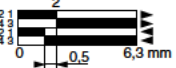
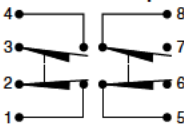
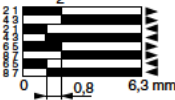


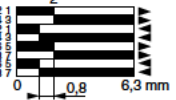
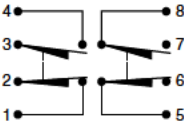
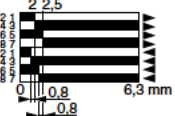
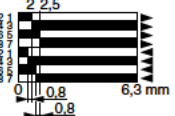
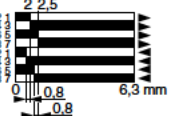
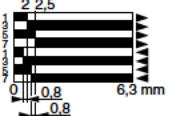
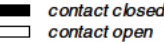
(1) Can be converted to horizontal roller type in the field. To order horizontal roller version add the letter H at the end of the equivalent vertical roller version type.
(2) To lock the nut in the desired position, crimp the slot near the bottom of the nut.


Limit switches

9007C Heavy Duty Industrial
Hazardous location non plug-in body metal
Conforming to NEMA 6P, 7, 9 and UL 508

Type of head Hazardous location non plug-in body type	Top Plunger (fixing by the body)			
				

Type of operator	Top roller plunger spring return	Top push rod plunger spring return	Top push rod plunger adjustable (1) spring return	Palm operated (2)
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References				
1 N.O. 1 N.C. snap action 	9007CR53D 	9007CR53E 	9007CR53ED 	9007CR53R (2) 
2 N.O. 2 N.C. snap action 	9007CR61D 	9007CR61E 	9007CR61ED 	9007CR61R (2) 
2 N.O. 2 N.C. Two stage snap action 	9007CR65D 	9007CR65E 	9007CR65ED 	9007CR65R (2) 
Weight kg (lb)	1.020 (2.25)	1.020 (2.25)	1.020 (2.25)	1.020 (2.25)
Contact operation				

Characteristics (nominal operating data)	
Switch actuation	On end
Type of actuation	
Pre-travel	2 mm (0.08")
Pre-travel two Stage	First stage: 2 mm (0.08") First stage to second stage: 0.3 mm (0.01")
Total travel	6.3 mm (0.25")
Differential	0.5 mm (0.02")
Reverse overtravel	—
Mechanical durability in millions of operating cycles	10
Minimum force or torque	1 pole & 2 pole: 3 lb (13.3 N) / 7 lb (31.1 N)
Terminal wire sizes (Cabling/Screw Clamp)	1 or 2, 12-22AWG (2.05 mm ² - 0.644 mm ²) wires maximum
Repeatability (linear travel of cam)	0.03 mm (0.001")
Cable entry	1/2-14 NPT standard, optional M20 x 1.5 mm for ISO cable gland

(1) To lock the nut in the desired position, crimp the slot near the bottom of the nut.
(2) Does not include mushroom button. Must be ordered separately see page 31.

Limit switches

9007C Heavy Duty Industrial
Hazardous location non plug-in body metal
Conforming to NEMA 6P, 7, 9 and UL 508

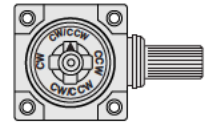
Type of head	Rotary (lever arm type) (1)					
Hazardous location non plug-in body type						

Type of operator	Standard pre-travel spring return	Low differential spring return	Neutral position		Light operating torque spring return	Maintained contact
Type of direction	CW & CCW (2)	CW & CCW (2)	Standard pre-travel spring return	Low differential spring return	CW & CCW (2)	CW (trip) CCW (reset)

References						
1 N.O. 1 N.C. snap action 	9007CR53B2 	9007CR53A2 			9007CR53N2 	9007CR53C
2 N.O. 2 N.C. snap action 	9007CR61B2 	9007CR61A2 			9007CR61N2 	9007CR61C
2 N.O. 2 N.C. snap action Neutral position 			9007CR67T10 	9007CR67T5 		
2 N.O. 2 N.C. Two stage snap action 	9007CR65B2 	9007CR65A2 			9007CR65N2 	
Weight kg (lb)	1.020 (2.25)	1.020 (2.25)	1.020 (2.25)	1.020 (2.25)	1.020 (2.25)	1.020 (2.25)
Contact operation	contact closed		contact open			

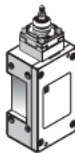
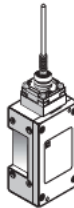
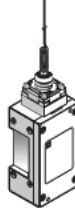

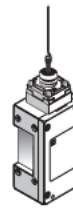
Characteristics (nominal operating data)						
Switch actuation	By 30° cam					
Type of actuation						
Pre-travel	10°	5°	10°	5°	10°	45°
Pre-travel two Stage						
- First stage	10°	5°	-	-	10°	-
- First stage to second stage	2.5°	1.5°	-	-	2.5°	-
Total travel	90°					90°
Differential	4°	2°	4°	2°	4°	-
Reverse overtravel	90°					-
Mechanical durability in millions of operating cycles	10					
Operating torque/force 1 pole & 2 pole	4 lb-in (0.45 N.m)				25 oz-in (0.18 N.m)	3 lb-in (0.34 N.m)
Terminal wire sizes (Cabling/Screw Clamp)	1 or 2, 12-22AWG (2.05 mm ² - 0.644 mm ²) wires maximum					
Repeatability (linear travel of cam)	0.05 mm (± 0.002")	0.03 mm (± 0.001")	0.05 mm (± 0.002")	0.05 mm (± 0.002")	0.05 mm (± 0.002")	0.05 mm (± 0.002")
Cable entry	1/2-14 NPT standard, optional M20 x 1.5 mm for ISO cable gland					

(1) Lever arm type must be ordered separately from page 32 to 37.
 (2) These devices are factory set to operate the contacts in both the CW and CCW directions. Mode of operation is field convertible to CW only or CCW only.
 To order factory converted devices - for CCW only operation, change the "2" at the end of the type number to "1" (Example : C54B2 becomes C54B1) - for CW only operation, delete the "2" at the end of the type number (Example C54B2 becomes C54B).
 Mode change of lever arm is easily convertible to clockwise, or both.
 Simply point the arrow to the letters representing the desired direction - CW, CCW, or CW/CCW.


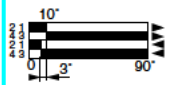
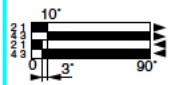
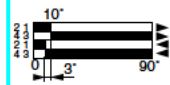
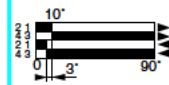
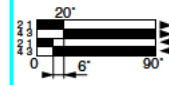
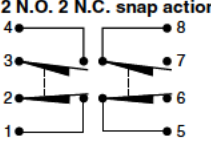
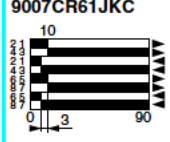
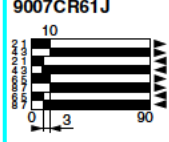
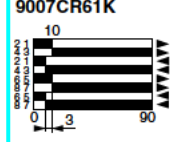
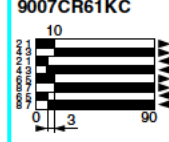
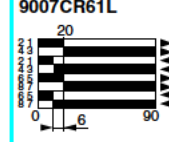
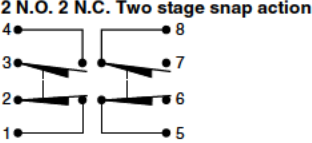
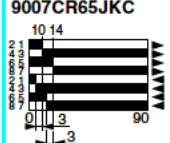
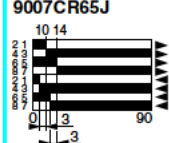
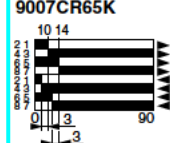
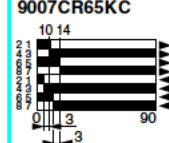
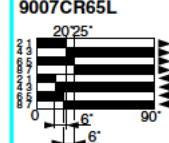
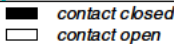



Limit switches

9007C Heavy Duty Industrial
Hazardous location non plug-in body metal
Conforming to NEMA 6P, 7, 9 and UL 508

Type of head Hazardous location non plug-in body type	Flexibe operator (wobble stick)				
					

Type of operator	Universal (1)	Wobble stick DELRIN extension (1)	Wobble stick wire extension (1)	Wobble stick coil spring extension (1)	Cat whisker
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References					
1 N.O. 1 N.C. snap action 	9007CR53JKC 	9007CR53J 	9007CR53K 	9007CR53KC 	9007CR53L 
2 N.O. 2 N.C. snap action 	9007CR61JKC 	9007CR61J 	9007CR61K 	9007CR61KC 	9007CR61L 
2 N.O. 2 N.C. Two stage snap action 	9007CR65JKC 	9007CR65J 	9007CR65K 	9007CR65KC 	9007CR65L 
Weight kg (lb)	1.020 (2.25)	1.020 (2.25)	1.020 (2.25)	1.020 (2.25)	1.020 (2.25)
Contact operation					

Characteristics (nominal operating data)	
Switch actuation	By any moving object from any direction
Type of actuation	
Pre-travel	10° (any direction) 20°
Pre-travel two Stage	
- First stage	10° (any direction) 20°
- First stage to second stage	4° 5°
Total travel	90°
Differential	3 6°
Reverse overtravel	-
Mechanical durability in millions of operating cycles	10
Operating torque/force 1 pole & 2 pole	3 lb-in (0.34 N.m) 7 oz-in (0.05 N.m)
Terminal wire sizes (Cabling/Screw Clamp)	1 or 2, 12-22AWG (2.05 mm ² - 0.644 mm ²) wires maximum
Repeatability (linear travel of cam)	-
Cable entry	1/2-14 NPT standard, optional M20 x 1.5 mm for ISO cable gland

(1) Wobble stick extensions are available separately for the universal head or as replacements for complete devices (see page 31)

Limit switches

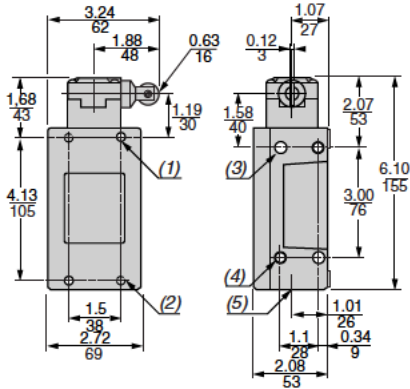
9007C Heavy Duty Industrial

Hazardous location non plug-in body metal

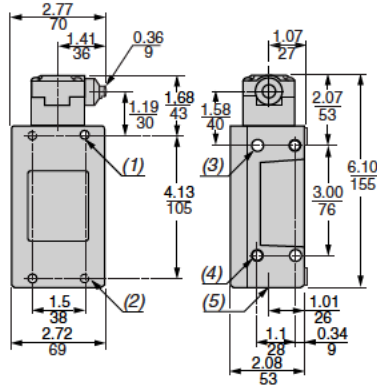
Conforming to NEMA 6P, 7, 9 and UL 508

Side Plunger

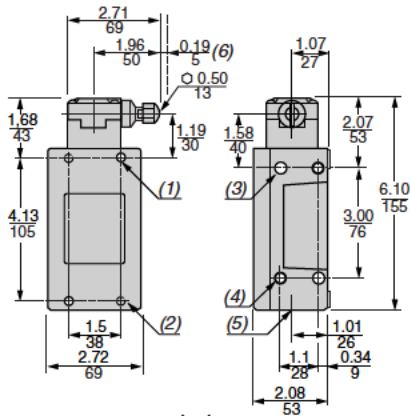
9007C●●F



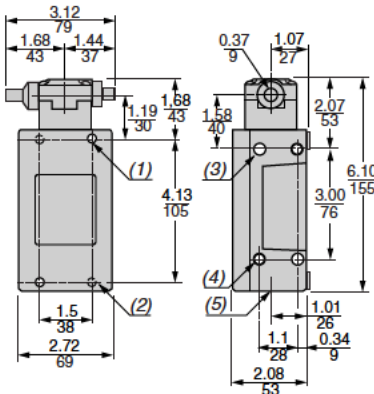
9007C●●G



9007C●●GD



9007C●●H

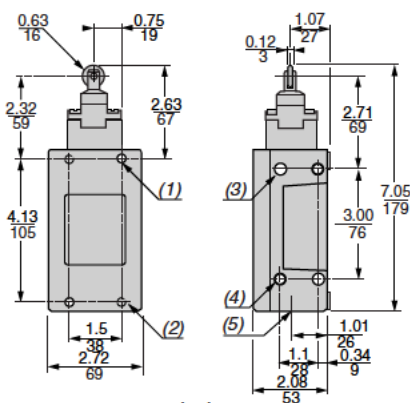


Dual dimensions : $\frac{\text{inches}}{\text{mm}}$

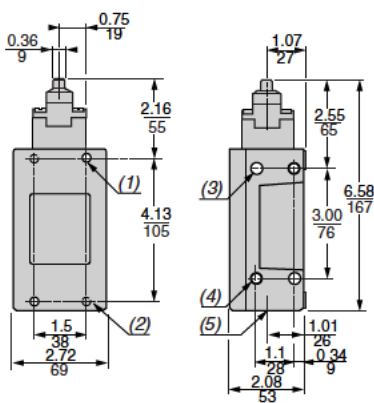
- (1) 2 x 0.277, front Mtg holes.
- (2) 2 x 0.63/16 1/4-20 DP UNC-2B back mounting holes.
- (3) 2 x 0.267 dia. holes.
- (4) 2 1/4-20 UNC-2B, both sides 0.32/8 DP.
- (5) 1/2 or 3/4 NPT.
- (6) Adjustable.

Top Plunger

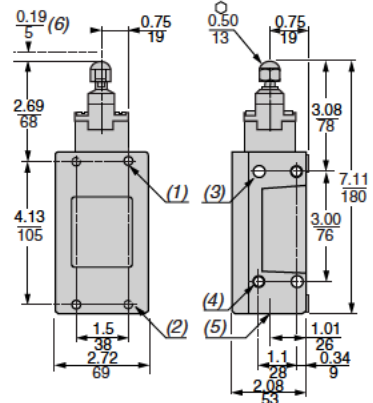
9007C●●D



9007C●●E



9007C●●ED



Dual dimensions : $\frac{\text{inches}}{\text{mm}}$

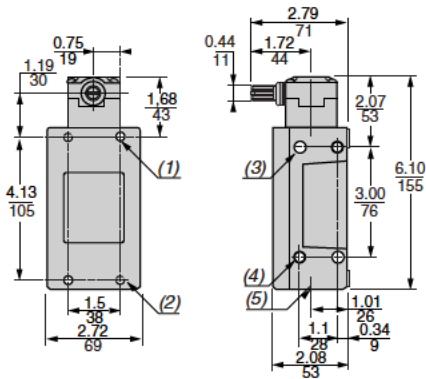
- (1) 2 x 0.277, front Mtg holes.
- (2) 2 x 0.63/16 1/4-20 DP UNC-2B back mounting holes.
- (3) 2 x 0.267 dia. holes, back Mtg. holes.
- (4) 2 1/4-20 UNC-2B, both sides 0.32/8 DP.
- (5) 1/2 or 3/4 NPT.
- (6) Adjustable.

Limit switches

9007C Heavy Duty Industrial
 Hazardous location non plug-in body metal
 Conforming to NEMA 6P, 7, 9 and UL 508

Rotary

9007C●●●●

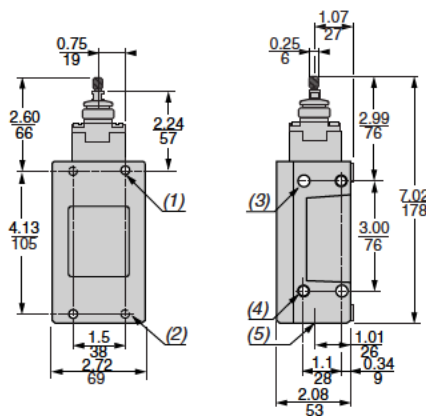


Dual dimensions : $\frac{\text{inches}}{\text{mm}}$

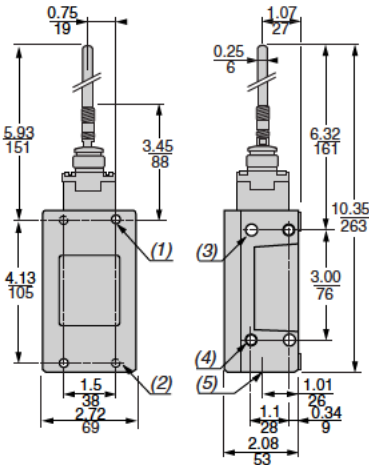
- (1) 2 x 0.27/7, front Mtg holes.
- (2) 2 x 0.63/16 1/4-20 DP UNC-2B back mounting holes.
- (3) 2 x 0.26/7 dia. holes, back Mtg. holes.
- (4) 2 1/4-20 UNC-2B, both sides 0.32/8 DP.
- (5) 1/2 or 1/4 NPT.

Wobble stick

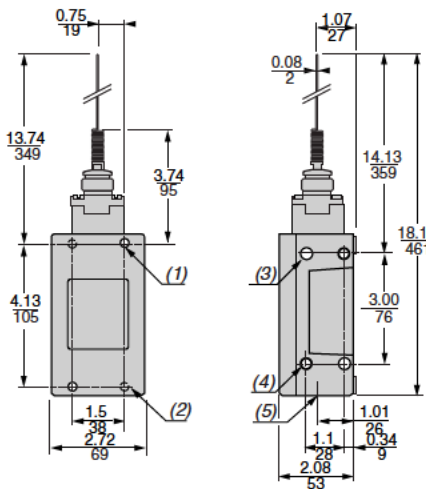
9007C●●JKC



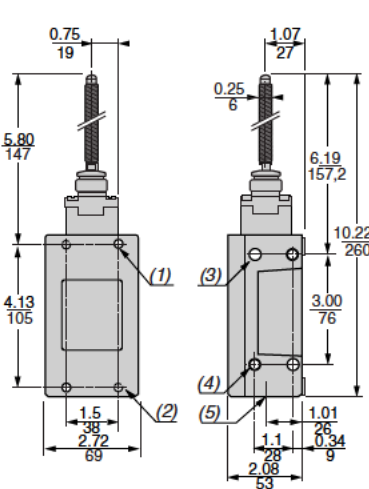
9007C●●J



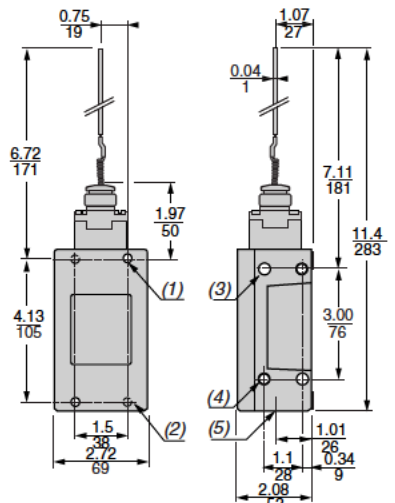
9007C●●K



9007C●●KC



9007C●●L



Dual dimensions : $\frac{\text{inches}}{\text{mm}}$

- (1) 2 x 0.27/7, front Mtg holes.
- (2) 2 x 0.63/16 1/4-20 DP UNC-2B back mounting holes.
- (3) 2 x 0.26/7 dia. holes, back Mtg. holes.
- (4) 2 1/4-20 UNC-2B, both sides 0.32/8 DP.
- (5) 1/2 or 1/4 NPT.

Limit switches

9007C limit switches

Basic technical concepts

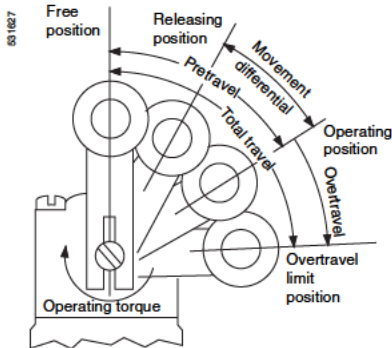


Figure 1: Rotary lever type

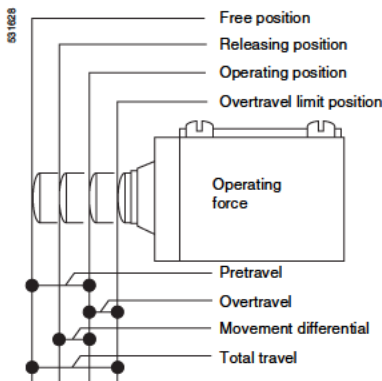


Figure 2: Linear (or Plunger) type

Glossary

CCW - Counterclockwise only (for lever types).

CW - Clockwise only (for lever types).

Differential - The movement differential or differential is the distance or angle from the operating position to the releasing position.

Free or normal position - Free or normal position is the initial position of the actuator when there is no external force (other than gravity) applied on the actuator.

Neutral position - Lever operated switch with a minimum of two contacts. One contact changes state only when lever moves CW. The second contact changes state only when the lever moves CCW. (The center position is the free position.)

Operating position - Operating position is the position of the actuator at which the contacts change state.

Overtravel - Overtravel is the distance or angle through which the actuator moves when traveling from the operating position to the overtravel limit position.

Pre-travel - Pre-travel is the distance or angle through which the actuator moves from the free position to the position at which the contacts change state, the operating position.

Release position - Release position is that position of the actuator at which the contacts change state from the operated contact position to the normal contact position.

Release torque - Release torque is the value to which the torque on the actuator must be reduced to allow the contacts to change state from the operated position to the normal contact position.

Actuator-lever - An actuator is the mechanism of the switch or enclosure which, when moved as intended, will operate the contacts.

Maintained contact limit switch - A maintained contact limit switch is a switch which remains in a given condition until actuated to another condition, which is also maintained until further actuation.

Momentary contact limit switch - A momentary contact limit switch is a switch which returns from the operated condition to its free or normal circuit condition when the actuating force is removed.

N.C. - Normally closed contact, when the switch mechanism is at its free or normal position.

N.O. - Normally open contact, when the switch mechanism is at its free or normal position.

Operating torque - Operating torque (force) is the minimum torque (force) value which must be applied to the actuator to cause the contacts to change state.

Overtravel limit position - Overtravel limit position is that position of the actuator beyond which further overtravel would cause damage to the switch or actuator.

Repeatability - Repeatability is the ability to consistently maintain the original operating characteristics. Measured by the difference between the operating position of a new switch and of the same after 1 million operations.

Total travel - Total travel is the sum of the pre-travel and overtravel.

Travel - Movement of the actuator from its free or normal position when force is applied. (See pre-travel and over travel.)

Limit switches

9007C limit switches

Technical Information

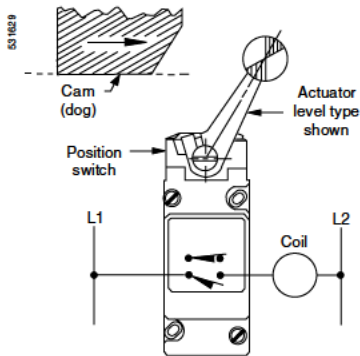


Figure 3 - Limit switch

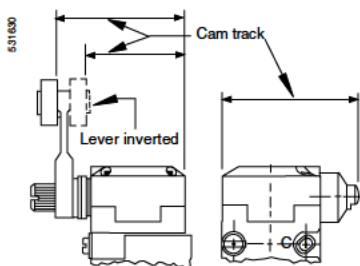


Figure 4 - Cam track dimension

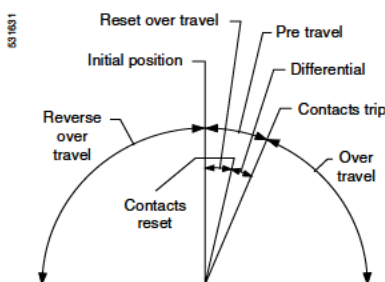


Figure 5 - Contact travel

Glossary (continued)

Definition of limit switch terms

There are many terms common to position switches that are not used with other control devices. Before proceeding further, definitions of the commonly used terms should be understood as these terms will be used throughout this document.

Limit switch - A device that converts a mechanical motion into an electrical control signal.

Actuator - The mechanism of a limit switch that operates the contacts, i.e., lever arm, plunger, wobble stick.

Cam - A machine part or component that applies force to the switch actuator causing it to move as intended. Also known as "dog".

Cam track dimension - The distance from the switch mounting surface to some point on the roller or actuator.

Differential - The distance that the limit switch actuator moves, from the trip point to the reset point of the contacts.

Direct-acting/positive opening contacts - Normally closed contacts that are moved directly by the operating shaft. They are slow make-slow break contacts and have a shorter life than snap action contacts due to longer arcing times. In general, these should only be used where movement of actuator must break welded contacts, as in a crane safety limit switch. (Snap action positive opening contacts are available in the Telemecanique XCKJ limit switch.)

Maintained contacts - Contacts that remain in the tripped position until the return travel of the cam moves the switch actuator back and resets the contacts.

Neutral (free or normal) position limit switch - A lever arm type switch with two sets of contacts. One set operates when the shaft is rotated clockwise; the other operates when the shaft is rotated counterclockwise.

Operating force - The force required to move limit switch actuator to cause the contacts to change state.

Overtravel - The distance that the position switch actuator may move beyond the trip point, (see figure 5) without damage to the switch.

Pole - The number of moveable contacts in a switching mechanism. A single pole device may be 1 N.O., 1 N.C. or 1 N.O. and 1 N.C. with a single set of moveable contacts is used to bridge those stationary contacts. A double or two pole switch has two moveable contacts.

Positive break contacts - Normally closed contacts with a special mechanism to insure opening. Can be snap acting positive break or direct acting slow make, slow break type. The slow break direct acting type is not recommended for high cycle applications due to shorter life.

Pre-travel - The distance that the limit switch actuator must move to trip the contacts.

Reed contacts - A mechanism consists of a set of contacts hermetically sealed in a glass envelope and actuated by a magnet attached to the operator. This sealed construction keeps contaminants out of the contact area, making the reed switch ideal for low voltage, low current circuits such as programmable controllers.

Reset point - The position of the actuator at which the contacts return to the normal position.

Snap action contacts - Contacts that move rapidly to open or closed position and are relatively independent of cam speed. Because of shorter arcing times, snap acting contacts have longer contact life than slow make and break contacts and should be used where fast moving cams are encountered or where good repeat accuracy is required.

Spring return - Contacts that return to their original position when the actuating force is removed.

Limit switches

9007C limit switches

Technical Information

Definition

Slow break contacts - The speed of transfer of the moveable contacts is dependent on the speed of the operator. The amount of travel of the moveable contacts is also dependent on the amount of travel by the operator. Slow make and break contacts have the same trip and reset points, and do not have the differential travel common to snap switches.

Snap action contacts - The speed of transfer of the moveable contacts is not dependent on the speed of the operator. The amount of travel of the moveable contacts is also not dependent on the amount of travel by the operator. The movement of the moveable contacts are determined by a preset travel, after this point is reached, the contacts will trip. Snap action contacts have different trip and reset points, the difference is identified as "differential".

Flexible operators - Flexible resilient or elastic operators, i.e., wobble sticks, do not ensure direct opening/positive opening action.

Isolated contacts - Single-pole double-throw (SPDT) contacts with four terminals which have two isolated contact bars mechanically linked. No polarity restrictions apply. Different (isolated) power supplies can also be applied.

Same polarity - Single-pole double throw (SPDT) contacts with four terminals that require the supply to be applied with the same polarity (i.e., L1 or +) on the same side of the contact bar. Two different supplies are not allowed in this configuration. (The loads should always be on the same side of the contact bar.)

Direct opening contact (also known as positive opening contacts) - A normally closed contact element coupled with the switch actuator via a non-resilient (non elastic) member so that full contact opening is obtained when the actuator is moved through the direct opening travel by applying a direct opening force. The contact element will shear open in the event of sticking contacts or broken springs. Proper fusing of the control circuit is required. Direct opening contacts meet IEC 60947-5-1 requirements.

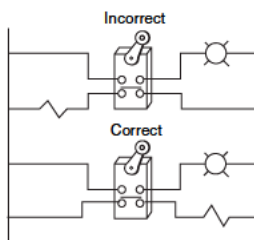
Direct opening travel (also known as positive opening travel) - Minimum travel from the actuator free position to the position where the direct opening operation is completed. Usually longer than the normal pre-travel.

Reed contacts - Contact mechanism consists of a set of contacts hermetically sealed in a glass envelope and actuated by a magnet attached to the operator. This sealed construction keeps reed contaminants out of the contact area, making the reed switch the ideal switch for low voltage, low current circuits such as programmable controllers.

Note: Because reed switches are operated by a magnet, they should not be installed in areas where strong magnetic fields may be present. The devices should always be checked for proper operation after installation.

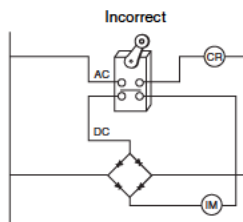
Polarity

Opposite polarities should not be connected to the contacts of one limit switch unless the limit switch is specifically designed for such service (isolated contacts - no polarity). See page 51.



Power sources

Power from different sources should not be connected to the contacts of one limit switch unless the switch is specifically designed for such service (isolated contacts - no polarity).



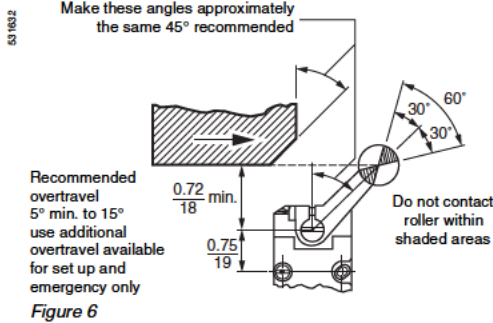
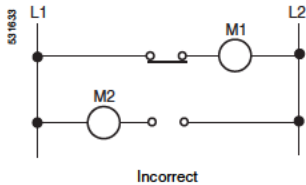


Figure 6



Incorrect

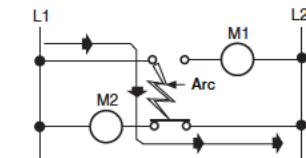
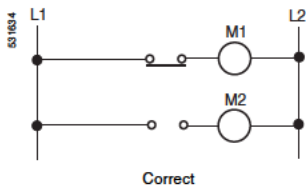


Figure 7 - Contacts connected to opposite polarities. Line to line short (bold line) can occur through arc drawn when contacts operate



Correct

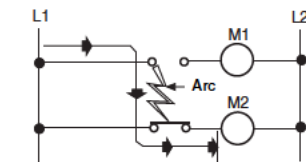


Figure 8 - Contacts connected to same polarity. Line to line short cannot occur when contacts operate

Overriding Cams

The cam trailing edge on overriding cams must also be considered for maximum switch life (see figure 6). Lever arm snap back causes shock loads which reduce switch life. Also, with reversing cams the trailing edge becomes a leading edge on the return stroke. The overtravel of the limit switch should not be exceeded, but 5° minimum to 15° travel past the trip point is recommended. Additional travel should only be used for set up and emergencies. Cam design procedures for limit switches with other than lever arm actuators vary from switch type to switch type and are discussed along with other limit switch application design suggestions in additional literature "Proper Application of Limit Switches" (SM444).

Contacts

- Make sure electrical load is within limit switch contact ratings.
- The single pole, double throw contacts of a snap switch used in a limit switch should not be used on opposite polarities. When load M1 is connected between the contact and line L2 and load M2 is connected between the other contact and line L1 (figure 7), a line-to-line short (bold line) can occur through the arc which may be drawn as the contacts operate. When contacts are connected to the same polarity (figure 8), this line-to-line short cannot occur. The same result can occur if different power sources are connected to the single pole, double throw contacts of a snap switch.
- When applying limit switches having reed contacts, it is suggested that some form of transient protection be used. This will protect the small contacts from damaging surges and will increase contact life.

Coolant

- When possible, avoid mounting limit switches where they will be constantly exposed to coolant, chips, etc. Although designed for such applications, switches obviously will last longer when not exposed to these contaminants.
- Make sure cover screws are tightened to assure a good oiltight seal.
- When possible, avoid use of fire resistant coolants of the phosphate ester type. Equipment exposed to these coolants requires special seals and gaskets. Viton, a material resistant to these types of coolants, is the standard shaft seal material on Type C lever arm types. If required, all gaskets, as well as boots on plunger types, can be furnished in Viton.

Installation of conduit

Limit switch leakage is very often traced to the conduit system. Coolant or condensation in the conduit line can enter the switch through the conduit entry. Oil tightness is dependent upon the condition of the conduit connection and seal. Recommendations for installing conduit to position switches are as follows:

- To insure an oiltight seal, use thread sealant and a conduit seal or a sealing bushing around the conduit fitting. If this is not done, the fitting probably will leak.
- Limit switches should be installed with the conduit end down whenever possible.
- If condensation or moisture is present inside the conduit, a Square D conduit seal can be inserted in the conduit entry. The conduit fitting can then be connected in the normal manner. Thread sealant and a sealing bushing must still be used.
- Often a junction box fills with coolant and/or condensation which backs up into the position limit through the conduit. A simple solution is to drill a hole in the bottom of the junction box to allow the liquid to drain out.
- If conduit leakage is severe, pre-wired and potted position limit (Forms Y184● and Y185●) should be used. The switches are pre-wired with either individual wires or multiconductor STOWA cord and the receptacle is sealed with a potting material.
- The Square D limit switch is available with a pre-wired male plug receptacle. The connector provides an effective oiltight seal when used with the appropriate female connector cord.

Terminal Identification

European (IEC) contact terminals marking

Single pole	Double pole	
	1 st pole	2 nd pole
11-12	11-12	21-22
13-14	13-14	23-24
11-12	11-12	21-22
13-14	13-14	23-24

Each terminal is marked with 2 digits: First digit indicates the pole (circuit). The second digit indicates the type of contact:

_1 - _2 is N.C., _3 - _4 is N.O.

i.e.: 11-12, 21-22 are N.C. 13-14, 23-24 are N.O.

Example of European Terminal Markings:

For switch elements without isolated contacts:

11-12 Is the N.C. contact of pole No. 1, 13-14 Is the N.O. contact of pole No. 2

For switch elements with isolated contacts:

13-14 Is the N.O. contact of pole No. 1, 21-22 Is the N.C. contact of pole No. 2

Example of US Terminal Markings

Single pole	Double pole	
	1 st pole	2 nd pole
1-2	1-2	5-6
3-4	3-4	7-8
1-2	1-2	5-6
3-4	3-4	7-8

Each contact terminal is marked with one digit, i.e., 1-2, 3-4, 5-6,7-8.

Example of US Terminal Markings:

For most snap switch elements (isolated contacts not usually on US manufactured switches):

1-2 is the N.C. contact of pole No. 1,

3-4 is the N.O. contact of pole No. 1

5-6 is the N.C. contact of pole No. 2,

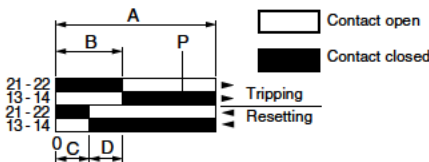
7-8 is the N.O. contact of pole No. 2



Make-before-break (overlapping) SPDT: the normally open contact closes before the normally closed contact opens.

Break-before-make (offset) SPDT: the normally closed contact opens before the normally open contact closes.

Simultaneous make and break - SPDT: the normally closed contact opens at the same time as the normally open contact closes.



A = Maximum travel of the operator in mm or degrees.

B = Tripping travel of the contact.

C = Resetting travel of contact.

D = B - C = Differential travel.

P = Point from which positive opening is assured.

Note: The arrows indicate direction of actuation clockwise (CW) and return for simplicity reasons. For counterclockwise (CCW) only direction of actuation is reversed.

Wiring diagrams

Form A SPST-NO 	Form B SPST-NC 	Form C SPDT 	Form AA DPST-NO 	Form BB DPST-NC
Form CC DPDT 	Form X SPST-NO-DB 	Form Y SPST-NC-DB 	Form Zb SPDT isolated contacts 	Form Z DPDT-DB
Form XX DPST-NO-DB 	Form YY DPST-NC-DB 	Form ZZ DPDT-DB 		

Limit switches

9007C limit switches

Cam design

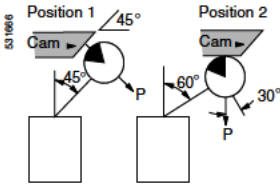


Fig "1a" cam design for speeds up to 50 fpm

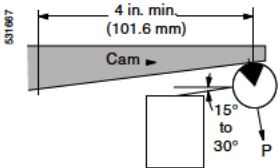


Fig "1b" cam design for speeds between 50 fpm and 200 fpm (15.2 mpm and 60.9 mpm).

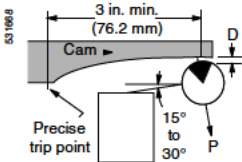


Fig "1c" cam design for speeds between 200 fpm and 400 fpm (60.9 mpm and 121.9 mpm).

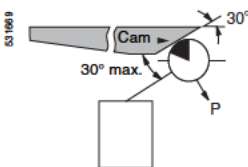


Figure 2

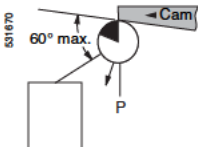


Figure 3

Application information

Excessive impact from improperly designed actuating systems is without question the leading cause of premature failure of the electromechanical limit switch. At slow speed, impact is rarely troublesome, but as speed increases, impact applied to the switch becomes a critical problem. In today's higher speed machines, therefore, it is important to give proper consideration to correctly designed actuating systems.

These recommendations are designed to assist you in obtaining greater life from your limit switches. The black sector in the roller indicates the recommended design limits of the angle of pressure shown in the illustrations as "P". Three main design and installation considerations are:

- The pressure applied by the actuating mechanism to switch operating lever should approximate direction of lever rotation with a variation not to exceed 30°.
- Since the angle of pressure changes drastically with rotation of the lever, the cam must be designed for proper pressure angles at all positions of the lever travel.
- The switch operating levers should be positioned as nearly parallel with the leading edges of the cams as possible.

Considering these three factors, cam in Fig "1a" is satisfactory for speeds up to 50 fpm (15.2 mpm), cam in Fig "1b" is suitable for speeds up to 200 fpm (60.9 mpm) (nonuniform acceleration of switch lever), cam in Fig "1c" is satisfactory for speeds up to 400 fpm (121.9 mpm) (uniform or other controlled acceleration).

Designing proper pressure angles

For overriding cams for electromechanical limit switches

Don't underestimate the importance of adjusting cams and operating levers in electromechanical limit switches to provide for the proper pressure angles in every travel position. Without the means to control the angle of pressure or the limit of override, the operating lever may spring back with damaging results. **Usual results of lever flyback are double pulsing of the contacts, as well as additional stresses placed on the mechanical system of the limit switch.** The excessive impacts absorbed from inadequately designed actuating devices will eventually lead to abnormal wear and premature failure of the electromechanical limit switch.

With a closer look at the actuating angles of the cam surface, it is possible for every designer or engineer to obtain the maximum operating life from every electromechanical limit switch installed. The following recommendations are intended to provide a workable knowledge of proper lever and cam angles - and how they are applied to secure optimum conditions:

- Actuating cam on machinery or slide should provide a trailing edge so that upon overriding the operating lever will not snap back.
- During the approach phase, the pressure angle of the cam should not vary from the lever angle more than 30°.
- On the override phase, the angle of the trailing edge of the cam to the lever should be no more than 60°.

If these guidelines are followed, the switch operating levers will always be approximately parallel with the leading edges of the actuating surfaces or cams.

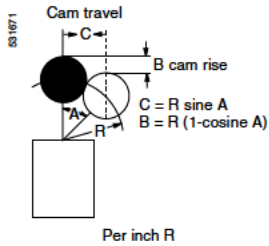
Figure 2 shows leading edge of cam about to depress and actuate the electromechanical limit switch. The black sector of the roller indicates the recommended design limits of the angle of pressure shown in drawings as "P".

Figure 3 shows operating lever roller following the trailing edge of the cam on the override cycle. Unless a one-way lever is used, the cam will operate the switch on the return cycle.

Limit switches

9007C limit switches

Linear/angular lever travel



Application information (continued)

The table below can be of assistance to both the designer of machine tools and conveyors as well as the plant engineer or maintenance personnel responsible for keeping this equipment in a satisfactory operating condition.

The design engineer will find the table useful in making trouble-free cam layouts. For example, if the recommended operating travel for a switch is between 15° and 30°, use the table to figure cam rise and travel. This aids in determining what type of cam to design, its dimensions, etc.

The plant engineer on the other hand can use the table to ascertain where to position levers on replacement switches or revamped circuitry to operate existing cams. The engineer can also use the table to position the lever in proper relationship to the cam, and to find out whether switches and cams are installed properly to obtain maximum switch life.

All dimensions in the table are for 1" (25.4mm) levers. If you use longer levers, multiply the figures by the increased lever length. For example, for a 2" (51mm) lever, use the multiplier 2.

All limit switches have a recommended operating travel and for best performance should be installed within these limits. (1)

A	B	C	A	B	C
1°	0.0002 (0.005mm)	0.017 (0.43mm)	46°	0.305 (7.7mm)	0.719 (18.2mm)
2°	0.0006 (0.015mm)	0.035 (0.89mm)	47°	0.318 (8.1mm)	0.731 (18.6mm)
3°	0.0014 (0.035mm)	0.052 (1.3mm)	48°	0.331 (8.4mm)	0.743 (18.9mm)
4°	0.002 (0.05mm)	0.070 (1.8mm)	49°	0.344 (8.7mm)	0.755 (19.2mm)
5°	0.004 (0.101mm)	0.087 (2.2mm)	50°	0.357 (9.0mm)	0.766 (19.4mm)
6°	0.005 (0.127mm)	0.105 (2.6mm)	51°	0.371 (9.4mm)	0.777 (19.7mm)
7°	0.007 (0.178mm)	0.122 (3.1mm)	52°	0.384 (9.7mm)	0.788 (20.0mm)
8°	0.010 (0.254mm)	0.139 (3.5mm)	53°	0.398 (10.1mm)	0.799 (20.3mm)
9°	0.012 (0.304mm)	0.156 (4.0mm)	54°	0.412 (10.4mm)	0.809 (20.5mm)
10°	0.015 (0.381mm)	0.174 (4.4mm)	55°	0.426 (11.0mm)	0.819 (20.8mm)
11°	0.018 (0.457mm)	0.191 (4.8mm)	56°	0.441 (11.2mm)	0.829 (21.0mm)
12°	0.022 (0.559mm)	0.208 (5.3mm)	57°	0.455 (11.5mm)	0.839 (21.3mm)
13°	0.026 (0.660mm)	0.225 (5.7mm)	58°	0.485 (12.3mm)	0.857 (21.7mm)
14°	0.030 (0.762mm)	0.242 (6.1mm)	59°	0.485 (12.3mm)	0.857 (21.7mm)
15°	0.034 (0.863mm)	0.259 (6.6mm)	60°	0.500 (12.7mm)	0.866 (22mm)
16°	0.039 (0.990mm)	0.276 (7.2mm)	61°	0.515 (13.1mm)	0.875 (22.2mm)
17°	0.044 (1.12mm)	0.292 (7.4mm)	62°	0.531 (13.5mm)	0.883 (22.4mm)
18°	0.049 (1.24mm)	0.309 (7.8mm)	63°	0.546 (14.0mm)	0.891 (22.6mm)
19°	0.054 (1.37mm)	0.326 (8.3mm)	64°	0.562 (14.3mm)	0.899 (22.8mm)
20°	0.060 (1.52mm)	0.342 (8.7mm)	65°	0.577 (14.6mm)	0.906 (23.0mm)
21°	0.066 (1.67mm)	0.358 (9.1mm)	66°	0.593 15.0(mm)	0.914 (23.2mm)
22°	0.073 (1.85mm)	0.375 (9.5mm)	67°	0.609 15.5(mm)	0.921 (23.4mm)
23°	0.079 (2.00mm)	0.391 (9.9mm)	68°	0.625 (16.0mm)	0.927 (23.5mm)
24°	0.086 (2.2mm)	0.407 (10.3mm)	69°	0.642 (16.3mm)	0.934 (23.7mm)
25°	0.094 (2.38mm)	0.423 (10.7mm)	70°	0.658 (16.7mm)	0.940 (23.9mm)
26°	0.101 (2.56mm)	0.438 (11.1mm)	71°	0.674 (17.1mm)	0.946 (24.0mm)
27°	0.109 (2.77mm)	0.454 (11.5mm)	72°	0.691 (17.5mm)	0.951 (24.1mm)
28°	0.117 (2.9mm)	0.469 (12mm)	73°	0.708 (18.0mm)	0.956 (24.3mm)
29°	0.125 (3.17mm)	0.485 (12.3mm)	74°	0.724 (18.4mm)	0.961 (24.4mm)
30°	0.134 (3.40mm)	0.500 (12.7mm)	75°	0.741 (19.0mm)	0.966 (24.5mm)
31°	0.143 (3.6mm)	0.515 (13.1mm)	76°	0.758 (19.2mm)	0.970 (24.6mm)
32°	0.152 (3.9mm)	0.530 (13.4mm)	77°	0.775 (20.0mm)	0.974 (24.7mm)
33°	0.161 (4.1mm)	0.545 (14.0mm)	78°	0.792 (20.1mm)	0.978 (24.8mm)
34°	0.171 (4.3mm)	0.559 (14.2mm)	79°	0.809 (20.5mm)	0.982 (24.9mm)
35°	0.181 (4.6mm)	0.574 (14.6mm)	80°	0.826 (21.0mm)	0.985 (25.0mm)
36°	0.191 (4.8mm)	0.588 (15mm)	81°	0.844 (21.4mm)	0.988 (25.1mm)
37°	0.201 (5.1mm)	0.602 (15.3mm)	82°	0.861 (21.8mm)	0.990 (25.1mm)
38°	0.212 (5.4mm)	0.616 (15.6mm)	83°	0.878 (22.3mm)	0.993 (25.2mm)
39°	0.223 (5.7mm)	0.629 (16.0mm)	84°	0.895 (22.7mm)	0.995 (25.3mm)
40°	0.234 (6.0mm)	0.643 (16.3mm)	85°	0.913 (23.2mm)	0.996 (25.3mm)
41°	0.245 (6.2mm)	0.656 (16.6mm)	86°	0.930 (23.6mm)	0.9976 (25.3mm)
42°	0.257 (6.5mm)	0.669 (17.0mm)	87°	0.948 (24.0mm)	0.9986 (25.4mm)
43°	0.269 (6.8mm)	0.682 (17.3mm)	88°	0.965 (24.5mm)	0.9994 (25.4mm)
44°	0.281 (7.1mm)	0.695 (17.6mm)	89°	0.983 (25.0mm)	0.9999 (25.4mm)
45°	0.293 (7.4mm)	0.707 (18mm)	90°	1.000 (25.4mm)	1.000 (25.4mm)

(1) Refer to document SM444RT for additional information regarding Cam speed and angles.

Lever Actuators

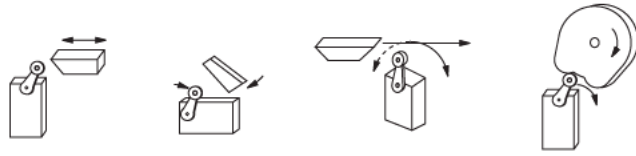
For limit switches with lever actuators, the actuating force should be applied as nearly perpendicular to the lever as practical and perpendicular to the shaft axis about which the lever rotates.

Lever Actuators

Correct



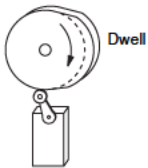
Incorrect



Dwelling Requirements

Where relatively fast motions are involved, the cams should be so designed that the limit switch will be held operated long enough to operate relays, valves, etc.

Correct

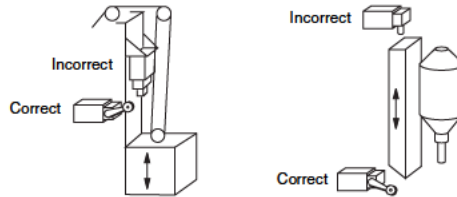


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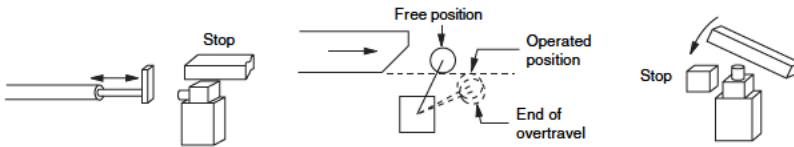


Overtravel limitations

Operating mechanisms for limit switches should be so designed that, under any operating or emergency conditions, the limit switch is not operated beyond its overtravel limit position. A limit switch should not be used as a mechanical stop.



Correct





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