# Technical Specifications - Classic Window Series

## Flush Bonded Window "HW" configuration - Hinged, 2 cover screws



**NOTES:** 

#### HW Construction

Material	Hot compression molded fiberglass reinforced polyester (thermoset)	
Gasket	Poured polyurethane seamless gasket provides watertight, dust-tight environmental seal	
Recessed Screws	No protruding surfaces	
Stainless Steel Hardware	300 Series stainless used on all hardware	
Mounting Bosses	Panel mounting capability for fixed rear panel	
Metal inserts	All bosses utilize threaded brass inserts accepting 10-32 screws	
Soft Edge Design	Rounded edges, minimal protrusions or exposed pocket areas for assembly of dust and debris	
Bonded Window	Precision routed flush bonded Super Abrasion Resistant acrylic material for maximum visibility	

### **HW** Industry Standards

UL/cUL 50	File E64358 Type 1, 3, 4X, 12	
NEMA 250	Type 1, 3, 4X, 12	
CSA Std C22.2	File LR069014 Type 1, 3, 4X, 12	
Temperature Range	(-76° F to +274°F) (-60°C to +134°C)	
Flammability Rating	UL94-5V	
Window Temperature Range	(-26°F to +170°F ) (-32°C to +76°C)	
Window Flammability Rating	UL94-HB	
Self Extinguishing	Non-halogenated, Non-flame propagating	
Chemical Resistance	Full chemical resistance charts listed in appendix	
NFPA No. 101 Flame Spread	Class A (1)	

#### **HW** Accessories

Back Panels			
Aluminum	BPAL	pg. 149 - 150	
Fiberglass	BPFG	pg. 149 - 150	
Stainless Steel	BPSS	pg. 149 - 150	
Carbon Steel	BPCS	pg. 149 - 150	
Mounting Feet			
Mounting Feet		pg. 157	
Accessories			
Drain & Breather Vents		pg. 144, 146	
Hole Plugs		pg. 145	
Assorted Hubs and Cord Grips		pg. 145, 148	
All Other Accessories		pg. 144 - 159	

#### HW Modifications

Custom Colors	pg. 12 - 13
Silk Screening	pg. 12 - 13
EMI/RFI Shielding	pg. 12 - 13
Custom Window	pg. 12 - 13
Custom Cutouts/Holes	pg. 12 - 13