

LIOUID FILLED GAUGES

Models 1555, 1558, 1559 1-1/2", 2" and 2-1/2" Low Cost Utility Gauges, SST Case with Brass Internals

DESCRIPTION

U.S. Gauge Models 1555, 1558 and 1559 liquid filled utility gauges are designed for a wide range of rugged service applications on pumps, compressors, hydraulic systems, machine tools, and petrochemical processing equipment. Liquid fill fluid dampens the gauge pointer movement and improves readability, making these instruments ideal for high shock and vibration applications

Models 1555, 1558 and 1559 liquid filled gauges are available in psi and bar, kPa, and kg/cm 2 metric ranges. Rated accuracy is $\pm 3-2-3\%$ of span (Grade B).

Gauges feature a corrosion resistant 300 series stainless steel case and ring, and durable polycarbonate window. A phosphor bronze Bourdon tube, brass movement, and socket connections are standard. The lower mount (LM) Model 1555 comes in 2" and 2-1/2" versions with a 1/4-18 NPT connection. The model 1559 is a center back mount (CBM) gauge that comes in a 1-1/2" design with a 1/8-27 NPT connection or the 2" and 2-1/2" designs with a 1/4-18 NPT connection. The Model 1558 is a 2-1/2" center back mount (CBM) gauge with a front flange for panel mounting.

Glycerin is the standard fill fluid, with silicone and mineral oil available upon request. These gauges are also available dry, and can be filled at a local distributor or at your facility.

SPECIFICATIONS

SIZES: 1-1/2", 2", 2-1/2"

RANGES: Dual scale psi/bar (100 x kPa) **ACCURACY:** ±3-2-3% of span (Grade B) **BOURDON TUBE:** Phosphor bronze

WINDOW: Polycarbonate **MOVEMENT:** Brass

DIAL: Aluminum, white background with blue and black

markings

POINTER: Aluminum, black finish

CASE AND RING: 300 series stainless steel

CONNECTION: 1-1/2" - 1/8-27 CBM, NPT; 2" and 2-1/2" - 1/4-18

NPT LM, CBM and CBM with front flange

SEALS: BUNA-N

Low Pressure Vent Plug

A vent plug with pop-up pin is used for all low pressure gauges, from 30" Hg to 30 psi. For gauges in pressure ranges of 60 psi and above a standard one piece black BUNA-N plug is used.







On-line order fax: +1 215-323-9450 or e-mail: usg.sales@ametek.com Sales/Technical Support: +1 215-293-4100 | 205 Keith Valley Road | Horsham PA 19044 U.S.A.

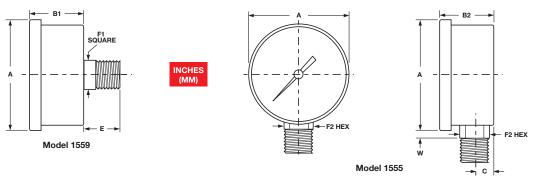
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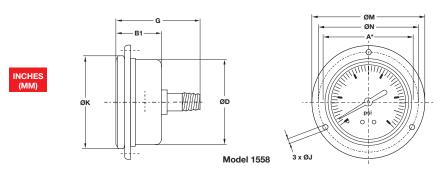


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| Dimensions | | | | | | | | | | |
|------------|--------------|------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|-------------|
| Dial Sizes | Unit | Connection | Α | B1 | B2 | C | E | F1 | F2 | W |
| 1-1/2" | inches mm | СВМ | 1.72 43.7 | 1.02 25.9 | | - | 0.75 19.1 | 0.55 14.0 | _ _ | - - |
| 2" | inches mm | LM CBM | 2.25 57.2 | 1.09 27.7 | 1.10 27.9 | 0.39 9.9 | 0.74 18.8 | 0.55 14.0 | 0.55 14.0 | 0.35 8.9 |
| 2-1/2" | inches mm | LM CBM | 2.67 67.8 | 1.34 34.0 | 1.30 33.0 | 0.41 10.4 | 1.12 28.5 | 0.55 14.0 | 0.55 14.0 | 0.35 8.9 |



| Dimensions | | | | | | | | | | | |
|------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|--|--|
| Dial Sizes | Unit | A | B1 | D | G | J | K | N | М | | |
| 2-1/2" | inches mm | 2.67 67.8 | 1.34 34.0 | 2.39 60.7 | 2.31 58.7 | 0.125 3.2 | 2.67 67.8 | 2.93 74.4 | 3.34 84.8 | | |



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LIQUID FILLED GAUGES

Models 1555, 1558, 1559 1-1/2", 2" and 2-1/2" Low Cost Utility Gauges, SST Case with Brass Internals

| Series P-1550 [†] | 1-1/2" Stem Mounting | | Stem nting | 2-1/2 Mou | 2-1/2" Front Flange Panel | |
|-------------------------------|---|---|---|---|---|---|
| | 1/8-27 NPT Center Back Mount Connection | 1/4-27 NPT Lower Mount Connection | 1/4-18 NPT Center Back Mount Connection | 1/4-18 NPT Lower Mount Connection | 1/4-18 NPT Center Back Mount Connection | 1/4-18 NPT Center Back Mount Connection |
| Bourdon Tube | Phosphor Bronze | Phosphor Bronze | Phosphor Bronze | Phosphor Bronze | Phosphor Bronze | Phosphor Bronze |
| Connection | Brass | Brass | Brass | Brass | Brass | Brass |
| Model Number | 1559 | 1555 | 1559 | 1555 | 1559 | 1558 |
| Ranges* | Spec No. | Spec No. | Spec No. | Spec No. | Spec No. | Spec No. |
| 0-30" Hg VAC | - | - | - | 171722A | 171733A | 172317A |
| 30"-0-15 psi | _ | - | _ | 171723A | 171734A | 172318A |
| 30"-0-30 psi | - | - | _ | 171724A | 171735A | 172319A |
| 30"-0-60 psi | _ | - | _ | 171725A | 171736A | 172320A |
| 30"-0-100 psi | - | - | - | 171726A | 171737A | 172321A |
| 30"-0-150 psi | - | - | - | 171727A | 171738A | 172322A |
| 0-15 psi | _ | - | _ | 171728A | 171739A | 172323A |
| 0-30 psi | 166664 | 165282 | 165289 | 165296 | 165303 | 172324A |
| 0-60 psi | 166665 | 165283 | 165290 | 165297 | 165304 | 172325A |
| 0-100 psi | 166666 | 165284 | 165291 | 165298 | 165305 | 172326A |
| 0-160 psi | 166667 | 165285 | 165292 | 165299 | 165306 | 172327A |
| 0-200 psi | - | - | _ | 171729A | 171740A | 172328A |
| 0-300 psi | 166668 | 165286 | 165293 | 165300 | 165307 | 172329A |
| 0-400 psi | - | - | - | 171730A | 171741A | 172330A |
| 0-600 psi | _ | 165287 | 165294 | 165301 | 165308 | 172331A |
| 0-1000 psi | 166669 | 165288 | 165295 | 165302 | 165309 | 172332A |
| 0-1500 psi | - | - | - | 171731A | 171742A | 172333A |
| 0-2000 psi | - | - | - | 165377 | 165380 | 172334A |
| 0-3000 psi | - | - | - | 165378 | 165381 | 172335A |
| 0-5000 psi | _ | _ | _ | 171732A | 171743A | 172336A |

[†] Stainless steel case and crimped ring





^{*} All dials have 3 scale dial face (psi / bar / x100 = kPa); other scales and ranges are available, please contact Customer Service at +1 215-293-4100

OPTIONS AVAILABLE ON SPECIAL REQUEST (Consult factory for pricing)

^{1.} Center back mount with U-clamp (fixed on case)

^{2.} U-clamp kit available for 2-1/2" 1559 (169861A)