

**Safety Data Sheet**  
acc. to OSHA HCS

Printing date 04/19/2017

Reviewed on 04/19/2017

**1 Identification**

**- Product identifier**

- **Trade name:** Vibra-TITE® Gasket Maker
- **Synonyms:** 993 RTV Silicone Gasket Maker - Black
- **Part number:** VT993

**- Details of the supplier of the safety data sheet**

- **Manufacturer/Supplier:**  
ND Industries, Inc  
1000 North Crooks Road  
Clawson, MI 48017  
USA  
Telephone: +1-248-288-0000  
Email: info@ndindustries.com  
Website: www.ndindustries.com

- **Information department:** Product safety department

- **Emergency telephone number:**

United States: 1-800-424-9300  
International: +1-703-527-3887

**\* 2 Hazard(s) identification**

**- Classification of the substance or mixture**



GHS08 Health hazard

STOT RE 2 H373 May cause damage to organs through prolonged or repeated exposure.



GHS07

Skin Sens. 1 H317 May cause an allergic skin reaction.

**- Label elements**

- **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).

- **Hazard pictograms**



GHS07 GHS08

- **Signal word** Warning

- **Hazard-determining components of labeling:**

Oximino Silane

- **Hazard statements**

H317 May cause an allergic skin reaction.  
H373 May cause damage to organs through prolonged or repeated exposure.

- **Precautionary statements**

- P260 Do not breathe dust/fume/gas/mist/vapors/spray.
- P261 Avoid breathing dust/fume/gas/mist/vapors/spray
- P272 Contaminated work clothing must not be allowed out of the workplace.
- P280 Wear protective gloves.
- P302+P352 IF ON SKIN: Wash with plenty of water.
- P314 Get medical advice/attention if you feel unwell.
- P321 Specific treatment (see on this label).
- P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
- P363 Wash contaminated clothing before reuse.
- P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

**- Classification system:**

- **NFPA ratings (scale 0 - 4)**



Health = 2  
Fire = 1  
Reactivity = 0

# Safety Data Sheet

acc. to OSHA HCS

Printing date 04/19/2017

Reviewed on 04/19/2017

Trade name: Vibra-TITE® Gasket Maker

(Contd. of page 1)

**- HMIS-ratings (scale 0 - 4)**

|            |   |                |
|------------|---|----------------|
| HEALTH     | 2 | Health = 2     |
| FIRE       | 1 | Fire = 1       |
| REACTIVITY | 0 | Reactivity = 0 |

**- Other hazards****- Results of PBT and vPvB assessment**

- **PBT:** Not applicable.
- **vPvB:** Not applicable.

### 3 Composition/information on ingredients

**- Chemical characterization: Mixtures**

- **Description:** Mixture of the substances listed below with nonhazardous additions.

**- Dangerous components:**

|            |   |                                     |         |
|------------|---|-------------------------------------|---------|
| 34036-80-1 | Oximino Silane                                  | STOT RE 2, H373; Skin Sens. 1, H317 | 10-19%  |
| 22984-54-9 | butan-2-one O,O',O''-(methylsilylydyne)trioxime | Acute Tox. 3, H311                  | 5-9%    |
| 1333-86-4  | Carbon black                                    | Self-heat. 2, H252; Carc. 2, H351   | ≤ 1.00% |

### 4 First-aid measures

**- Description of first aid measures****- General information:**

Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.

**- After inhalation:**

Supply fresh air and to be sure call for a doctor.  
In case of unconsciousness place patient stably in side position for transportation.  
Supply fresh air; consult doctor in case of complaints.

- **After skin contact:** Immediately wash with water and soap and rinse thoroughly.

- **After eye contact:** Rinse opened eye for several minutes under running water.

- **After swallowing:** If symptoms persist consult doctor.

**- Information for doctor:**

- **Most important symptoms and effects, both acute and delayed** No further relevant information available.

- **Indication of any immediate medical attention and special treatment needed**

No further relevant information available.

### 5 Fire-fighting measures

**- Extinguishing media****- Suitable extinguishing agents:**

CO<sub>2</sub>, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.

- **Special hazards arising from the substance or mixture** No further relevant information available.

**- Advice for firefighters****- Protective equipment:**

Wear self-contained respiratory protective device.  
Wear fully protective suit.

### 6 Accidental release measures

**- Personal precautions, protective equipment and emergency procedures**

Ensure adequate ventilation

Wear protective clothing.

- **Environmental precautions:** Do not allow to enter sewers/ surface or ground water.

**- Methods and material for containment and cleaning up:**

Dispose contaminated material as waste according to item 13.

Ensure adequate ventilation.

Dispose of the collected material according to regulations.

**- Reference to other sections**

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

**- Protective Action Criteria for Chemicals****- PAC-1:**

|            |                                  |                       |
|------------|----------------------------------|-----------------------|
| 70131-67-8 | Dimethyl Siloxane                | 190 mg/m <sup>3</sup> |
| 7631-86-9  | Silicon dioxide, Untreated fumed | 18 mg/m <sup>3</sup>  |
| 1333-86-4  | Carbon black                     | 9 mg/m <sup>3</sup>   |

(Contd. on page 3)

# Safety Data Sheet

acc. to OSHA HCS

Printing date 04/19/2017

Reviewed on 04/19/2017

Trade name: Vibra-TITE® Gasket Maker

(Contd. of page 2)

|                 |                                  |                          |
|-----------------|----------------------------------|--------------------------|
| 919-30-2        | Aminosilane                      | 1.9 mg/m <sup>3</sup>    |
| <b>- PAC-2:</b> |                                  |                          |
| 70131-67-8      | Dimethyl Siloxane                | 2,100 mg/m <sup>3</sup>  |
| 7631-86-9       | Silicon dioxide, Untreated fumed | 740 mg/m <sup>3</sup>    |
| 1333-86-4       | Carbon black                     | 99 mg/m <sup>3</sup>     |
| 919-30-2        | Aminosilane                      | 21 mg/m <sup>3</sup>     |
| <b>- PAC-3:</b> |                                  |                          |
| 70131-67-8      | Dimethyl Siloxane                | 13,000 mg/m <sup>3</sup> |
| 7631-86-9       | Silicon dioxide, Untreated fumed | 4,500 mg/m <sup>3</sup>  |
| 1333-86-4       | Carbon black                     | 590 mg/m <sup>3</sup>    |
| 919-30-2        | Aminosilane                      | 350 mg/m <sup>3</sup>    |

## 7 Handling and storage

### - Handling:

#### - Precautions for safe handling

Ensure good ventilation/exhaustion at the workplace.  
Prevent formation of aerosols.

- **Information about protection against explosions and fires:** No special measures required.

### - Conditions for safe storage, including any incompatibilities

#### - Storage:

- **Requirements to be met by storerooms and receptacles:** No special requirements.

- **Information about storage in one common storage facility:** Not required.

- **Further information about storage conditions:** None.

- **Specific end use(s)** No further relevant information available.

## 8 Exposure controls/personal protection

- **Additional information about design of technical systems:** No further data; see item 7.

### - Control parameters

#### - Components with limit values that require monitoring at the workplace:

The following constituent is the only constituent of the product which has a PEL, TLV or other recommended exposure limit.  
At this time, the other constituents have no known exposure limits.

#### 1333-86-4 Carbon black

|     |  |
|-----|--|
| PEL | Long-term value: 3.5 mg/m <sup>3</sup>   |
| REL | Long-term value: 3.5* mg/m <sup>3</sup><br>*0.1 in presence of PAHs; See Pocket Guide Apps.A+C |
| TLV | Long-term value: 3* mg/m <sup>3</sup><br>*inhalable fraction                                   |

- **Additional information:** The lists that were valid during the creation were used as basis.

### - Exposure controls

#### - Personal protective equipment:

##### - General protective and hygienic measures:

Keep away from foodstuffs, beverages and feed.  
Immediately remove all soiled and contaminated clothing.  
Wash hands before breaks and at the end of work.

##### - Breathing equipment:

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.

##### - Protection of hands:



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

##### - Material of gloves

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

Nitrile rubber, NBR

##### - Penetration time of glove material

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

(Contd. on page 4)

# Safety Data Sheet

acc. to OSHA HCS

Printing date 04/19/2017

Reviewed on 04/19/2017

Trade name: Vibra-TITE® Gasket Maker

(Contd. of page 3)

- **Eye protection:** Goggles recommended during refilling.
- **Body protection:** Protective work clothing

## 9 Physical and chemical properties

|  |   |
|--|---|
| <b>- Information on basic physical and chemical properties</b> |   |
| <b>- General Information</b>                                   |   |
| <b>- Appearance:</b>   |   |
| - <b>Form:</b>   | Pasty   |
| - <b>Color:</b>  | Black   |
| - <b>Odor:</b>   | Light   |
| - <b>Odor threshold:</b>                                       | Not determined.                               |
| - <b>pH-value:</b>   | Not determined.                               |
| <b>- Change in condition</b>                                   |   |
| - <b>Melting point/Melting range:</b>                          | Undetermined.                                 |
| - <b>Boiling point/Boiling range:</b>                          | Undetermined.                                 |
| - <b>Flash point:</b>  | >95 °C (>203 °F)                              |
| - <b>Flammability (solid, gaseous):</b>                        | Not applicable.                               |
| - <b>Ignition temperature:</b>                                 | >370 °C (>698 °F)                             |
| - <b>Decomposition temperature:</b>                            | Not determined.                               |
| - <b>Auto igniting:</b>  | Product is not selfigniting.                  |
| - <b>Danger of explosion:</b>                                  | Product does not present an explosion hazard. |
| <b>- Explosion limits:</b>                                     |   |
| - <b>Lower:</b>  | Not determined.                               |
| - <b>Upper:</b>  | Not determined.                               |
| - <b>Vapor pressure:</b>                                       | Not determined.                               |
| - <b>Density at 20 °C (68 °F):</b>                             | 1.04 g/cm <sup>3</sup> (8.679 lbs/gal)        |
| - <b>Relative density</b>                                      | Not determined.                               |
| - <b>Vapor density</b>   | Not determined.                               |
| - <b>Evaporation rate</b>                                      | Not determined.                               |
| <b>- Solubility in / Miscibility with</b>                      |   |
| - <b>Water:</b>  | Not miscible or difficult to mix.             |
| - <b>Partition coefficient (n-octanol/water):</b>              | Not determined.                               |
| <b>- Viscosity:</b>  |   |
| - <b>Dynamic:</b>  | Not determined.                               |
| - <b>Kinematic:</b>  | Not determined.                               |
| <b>- Solvent content:</b>                                      |   |
| - <b>Organic solvents:</b>                                     | 0.0 %   |
| - <b>VOC content:</b>  | 0.0 g/l / 0.00 lb/gal                         |
| - <b>Solids content:</b>                                       | 99.5 %  |
| - <b>Other information</b>                                     | No further relevant information available.    |

## 10 Stability and reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability**
  - **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid** No further relevant information available.
- **Incompatible materials:** No further relevant information available.
- **Hazardous decomposition products:** No dangerous decomposition products known.

## 11 Toxicological information

- **Information on toxicological effects**
  - **Acute toxicity:**

|   |      |                  |
|---|------|------------------|
| <b>- LD/LC50 values that are relevant for classification:</b> |      |                  |
| Oral  | LD50 | 5000 mg/kg (rat) |

(Contd. on page 5)

# Safety Data Sheet

acc. to OSHA HCS

Printing date 04/19/2017

Reviewed on 04/19/2017

Trade name: Vibra-TITE® Gasket Maker

(Contd. of page 4)

|   |      |                   |
|---|------|-------------------|
| <b>22984-54-9 butan-2-one O,O',O''-(methylsilylydyne)trioxime</b> |      |                   |
| Dermal  | LD50 | 300 mg/kg (ATE)   |
| <b>1333-86-4 Carbon black</b>                                     |      |                   |
| Oral  | LD50 | 10000 mg/kg (rat) |

**- Primary irritant effect:**- **on the skin:** No irritant effect.- **on the eye:** No irritating effect.- **Sensitization:** Sensitization possible through skin contact.**- Additional toxicological information:**

The product shows the following dangers according to internally approved calculation methods for preparations:  
Irritant

**- Carcinogenic categories****- IARC (International Agency for Research on Cancer)**

|           |                                  |    |
|-----------|----------------------------------|----|
| 7631-86-9 | Silicon dioxide, Untreated fumed | 3  |
| 1333-86-4 | Carbon black                     | 2B |

**- NTP (National Toxicology Program)**

None of the ingredients is listed.

**- OSHA-Ca (Occupational Safety & Health Administration)**

None of the ingredients is listed.

## 12 Ecological information

**- Toxicity**- **Aquatic toxicity:** No further relevant information available.- **Persistence and degradability** No further relevant information available.**- Behavior in environmental systems:**- **Bioaccumulative potential** No further relevant information available.- **Mobility in soil** No further relevant information available.**- Additional ecological information:****- General notes:**

Water hazard class 1 (Self-assessment): slightly hazardous for water

Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

**- Results of PBT and vPvB assessment**- **PBT:** Not applicable.- **vPvB:** Not applicable.- **Other adverse effects** No further relevant information available.

## 13 Disposal considerations

**- Waste treatment methods**- **Recommendation:** Must not be disposed of together with household garbage. Do not allow product to reach sewage system.**- Uncleaned packagings:**- **Recommendation:** Disposal must be made according to official regulations.

## 14 Transport information

|                                       |                 |
|---------------------------------------|-----------------|
| <b>- UN-Number</b>                    |                 |
| - DOT, ADN, IMDG, IATA                | not regulated   |
| <b>- UN proper shipping name</b>      |                 |
| - DOT, ADN, IMDG, IATA                | not regulated   |
| <b>- Transport hazard class(es)</b>   |                 |
| - DOT, ADN, IMDG, IATA                |                 |
| - Class                               | not regulated   |
| <b>- Packing group</b>                |                 |
| - DOT, IMDG, IATA                     | not regulated   |
| <b>- Environmental hazards:</b>       |                 |
| - Marine pollutant:                   | No              |
| <b>- Special precautions for user</b> | Not applicable. |

(Contd. on page 6)

# Safety Data Sheet

acc. to OSHA HCS

Printing date 04/19/2017

Reviewed on 04/19/2017

Trade name: Vibra-TITE® Gasket Maker

(Contd. of page 5)

|  |                 |
|--|-----------------|
| - <b>Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code</b> | Not applicable. |
| - <b>UN "Model Regulation":</b>  | not regulated   |

## 15 Regulatory information

- **Safety, health and environmental regulations/legislation specific for the substance or mixture**
- **Sara**

|  |
|--|
| - <b>Section 355 (extremely hazardous substances):</b> |
| None of the ingredients is listed.                     |

|  |
|--|
| - <b>Section 313 (Specific toxic chemical listings):</b> |
| None of the ingredients is listed.                       |

|   |
|---|
| - <b>TSCA (Toxic Substances Control Act):</b> |
| All ingredients are listed.                   |

- **Proposition 65**

|   |
|---|
| - <b>Chemicals known to cause cancer:</b> |
| 1333-86-4 Carbon black                    |

|  |
|--|
| - <b>Chemicals known to cause reproductive toxicity for females:</b> |
| None of the ingredients is listed.                                   |

|  |
|--|
| - <b>Chemicals known to cause reproductive toxicity for males:</b> |
| None of the ingredients is listed.                                 |

|   |
|---|
| - <b>Chemicals known to cause developmental toxicity:</b> |
| None of the ingredients is listed.                        |

- **Carcinogenic categories**

|  |
|--|
| - <b>EPA (Environmental Protection Agency)</b> |
| None of the ingredients is listed.             |

|   |    |
|---|----|
| - <b>TLV (Threshold Limit Value established by ACGIH)</b> |    |
| 1333-86-4 Carbon black                                    | A4 |

|   |
|---|
| - <b>NIOSH-Ca (National Institute for Occupational Safety and Health)</b> |
| 1333-86-4 Carbon black  |

- **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

## 16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- **Department issuing SDS:** ND Industries, Inc. - Safety, Health and Environmental Affaires

- **Contact:** Safety, Health and Environmental Affaires

- **Date of preparation / last revision** 04/19/2017 / 14

- **Abbreviations and acronyms:**

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)  
 IMDG: International Maritime Code for Dangerous Goods  
 DOT: US Department of Transportation  
 IATA: International Air Transport Association  
 ACGIH: American Conference of Governmental Industrial Hygienists  
 EINECS: European Inventory of Existing Commercial Chemical Substances  
 ELINCS: European List of Notified Chemical Substances  
 CAS: Chemical Abstracts Service (division of the American Chemical Society)  
 NFPA: National Fire Protection Association (USA)  
 HMIS: Hazardous Materials Identification System (USA)  
 VOC: Volatile Organic Compounds (USA, EU)  
 LC50: Lethal concentration, 50 percent  
 LD50: Lethal dose, 50 percent  
 PBT: Persistent, Bioaccumulative and Toxic  
 vPvB: very Persistent and very Bioaccumulative  
 NIOSH: National Institute for Occupational Safety  
 OSHA: Occupational Safety & Health  
 TLV: Threshold Limit Value  
 PEL: Permissible Exposure Limit  
 REL: Recommended Exposure Limit  
 Self-heat. 2: Self-heating substances and mixtures – Category 2  
 Acute Tox. 3: Acute toxicity – Category 3  
 Skin Sens. 1: Skin sensitisation – Category 1  
 Carc. 2: Carcinogenicity – Category 2  
 STOT RE 2: Specific target organ toxicity (repeated exposure) – Category 2

- \* **Data compared to the previous version altered.**

(Contd. on page 7)

**Safety Data Sheet**  
acc. to OSHA HCS

Printing date 04/19/2017

Reviewed on 04/19/2017

**Trade name:** Vibra-TITE® Gasket Maker

(Contd. of page 6)

**- Disclaimer**

The information set forth is based on information that ND Industries, Incorporated believes to be accurate. No warranty, expressed or implied, is intended. The information is provided solely for your information and consideration and ND Industries Inc. assumes no legal responsibility for use or reliance thereon. In the event of a discrepancy between the information on the non-English document and its English counterpart, the English version shall supersede.

®ND and ND Industries, Inc. are registered trademarks of ND Industries Incorporated,

®Vibra-TITE is a registered trademark of ND Industries, Inc.