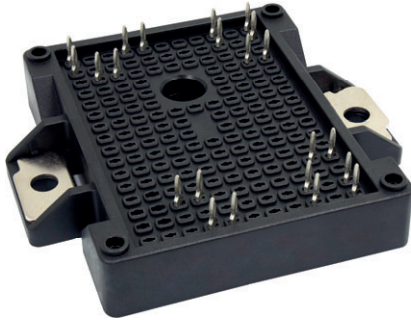


## EMIPAK-2B PressFit Power Module Double Interleaved Boost Converter, 15 A



**EMIPAK-2B**  
(package example)

**FEATURES**

- Trench IGBT technology
- HEXFRED clamping diode technology
- Rectifier bypass diode
- PressFit pins technology
- Exposed Al<sub>2</sub>O<sub>3</sub> substrate with low thermal resistance
- Integrated thermistor
- 10 μs short circuit capability
- Square RBSOA
- Low internal inductances
- Low switching loss
- PressFit pins locking technology. Patent # US.263.820 B2
- UL approved file E78996
- Material categorization: for definitions of compliance please see [www.vishay.com/doc?99912](http://www.vishay.com/doc?99912)



**RoHS**  
COMPLIANT

**PRODUCT SUMMARY**

RECTIFIER BYPASS DIODE	
$V_{RRM}$	1200 V
$V_{FM}$ typical at $I_F = 20$ A	1.04 V
$I_F$ at $T_C = 80$ °C	62 A
PFC IGBT	
$V_{CES}$	1200 V
$V_{CE(ON)}$ typical at $I_C = 15$ A	2.61 V
$I_C$ at $T_C = 80$ °C	15 A
Speed (max.)	20 kHz
Speed	8 kHz to 30 kHz
Package	EMIPAK-2B
Circuit	Double interleaved boost converter

**DESCRIPTION**

VS-ETL015Y120H is an integrated solution for a double interleaved boost converter. The EMIPAK-2B package is easy to use thanks to the PressFit pins and the exposed substrate provides improved thermal performance. The optimized layout also helps to minimize stray parameters, allowing for better EMI performance.

**ABSOLUTE MAXIMUM RATINGS**

PARAMETER	SYMBOL	TEST CONDITIONS	MAX.	UNITS
Operating junction temperature	$T_J$		150	°C
Storage temperature range	$T_{Stg}$		-40 to +150	
RMS isolation voltage	$V_{ISOL}$	$T_J = 25$ °C, all terminals shorted, $f = 50$ Hz, $t = 1$ s	3500	V
DbpA - DbpB BYPASS DIODE				
Repetitive peak reverse voltage	$V_{RRM}$		1200	V
Continuous output current	$I_F$	$T_C = 25$ °C	94	A
		$T_C = 80$ °C	62	
		$T_{SINK} = 80$ °C	39	
Surge current (non- repetitive)	$I_{FSM}$	Rated $V_{RRM}$ applied	250	
Power dissipation	$P_D$	$T_C = 25$ °C	167	W
		$T_C = 80$ °C	93	

**PATENT(S):** [www.vishay.com/patents](http://www.vishay.com/patents)

This Vishay product is protected by one or more United States and International patents.



<b>ABSOLUTE MAXIMUM RATINGS</b>				
PARAMETER	SYMBOL	TEST CONDITIONS	MAX.	UNITS
<b>Ta1 - Ta2 - Tb1 - Tb2 PFC IGBT</b>				
Collector to emitter voltage	$V_{CES}$		1200	V
Gate to emitter voltage	$V_{GES}$		20	
Pulsed collector current	$I_{CM}$		40	A
Clamped inductive load current	$I_{LM}^{(1)}$		40	
Continuous collector current	$I_C$	$T_C = 25\text{ }^\circ\text{C}$	22	A
		$T_C = 80\text{ }^\circ\text{C}$	15	
		$T_{SINK} = 80\text{ }^\circ\text{C}$	11	
Power dissipation	$P_D$	$T_C = 25\text{ }^\circ\text{C}$	89	W
		$T_C = 80\text{ }^\circ\text{C}$	50	
<b>Da1 - Da2 - Db1 - Db2 CLAMPING DIODE</b>				
Repetitive peak reverse voltage	$V_{RRM}$		1200	V
Single pulse forward current	$I_{FSM}$	10 ms sine or 6 ms rectangular pulse, $T_J = 25\text{ }^\circ\text{C}$	95	A
Diode continuous forward current	$I_F$	$T_C = 25\text{ }^\circ\text{C}$	22	
		$T_C = 80\text{ }^\circ\text{C}$	14	
		$T_{SINK} = 80\text{ }^\circ\text{C}$	10	
Power dissipation	$P_D$	$T_C = 25\text{ }^\circ\text{C}$	80	W
		$T_C = 80\text{ }^\circ\text{C}$	45	
<b>DTa1 - DTa2 - DTb1 - DTb2 AP DIODE</b>				
Single pulse forward current	$I_{FSM}$	10 ms sine or 6 ms rectangular pulse, $T_J = 25\text{ }^\circ\text{C}$	95	A
Diode continuous forward current	$I_F$	$T_C = 25\text{ }^\circ\text{C}$	22	
		$T_C = 80\text{ }^\circ\text{C}$	14	
		$T_{SINK} = 80\text{ }^\circ\text{C}$	10	
Power dissipation	$P_D$	$T_C = 25\text{ }^\circ\text{C}$	80	W
		$T_C = 80\text{ }^\circ\text{C}$	45	

**Notes**

- Absolute Maximum Ratings indicate sustained limits beyond which damage to the device may occur.
- (1)  $V_{CC} = 600\text{ V}$ ,  $V_{GE} = 15\text{ V}$ ,  $L = 500\text{ }\mu\text{H}$ ,  $R_g = 4.7\text{ }\Omega$ ,  $T_J = 150\text{ }^\circ\text{C}$

<b>ELECTRICAL SPECIFICATIONS (<math>T_J = 25\text{ }^\circ\text{C}</math> unless otherwise noted)</b>						
PARAMETER	SYMBOL	TEST CONDITIONS	MIN.	TYP.	MAX.	UNITS
<b>DbpA - DbpB BYPASS DIODE</b>						
Reverse leakage current	$I_{RRM}$	$V_{RRM} = 1200\text{ V}$	-	-	0.14	mA
		$V_{RRM} = 1200\text{ V}$ , $T_J = 150\text{ }^\circ\text{C}$	-	-	3.0	
Forward voltage drop	$V_{FM}$	$I_F = 20\text{ A}$	-	1.04	1.23	V
		$I_F = 20\text{ A}$ , $T_J = 150\text{ }^\circ\text{C}$	-	0.95	-	
Forward slope resistance	$r_t$	$T_J = 150\text{ }^\circ\text{C}$	-	-	6.6	$\text{m}\Omega$
Conduction threshold voltage	$V_T$		-	-	0.73	V
<b>Ta1 - Ta2 - Tb1 - Tb2 PFC IGBT</b>						
Collector to emitter breakdown voltage	$BV_{CES}$	$V_{GE} = 0\text{ V}$ , $I_C = 250\text{ }\mu\text{A}$	1200	-	-	V
Collector to emitter voltage	$V_{CE(ON)}$	$V_{GE} = 15\text{ V}$ , $I_C = 15\text{ A}$	-	2.61	3.03	
		$V_{GE} = 15\text{ V}$ , $I_C = 15\text{ A}$ , $T_J = 125\text{ }^\circ\text{C}$	-	3.05	-	
Gate threshold voltage	$V_{GE(th)}$	$V_{CE} = V_{GE}$ , $I_C = 400\text{ }\mu\text{A}$	4.5	5.8	8.1	
Temperature coefficient of threshold voltage	$\Delta V_{GE(th)}/\Delta T_J$	$V_{CE} = V_{GE}$ , $I_C = 1.0\text{ mA}$ ( $25\text{ }^\circ\text{C}$ to $125\text{ }^\circ\text{C}$ )	-	-14	-	$\text{mV}/^\circ\text{C}$
Forward transconductance	$g_{fe}$	$V_{CE} = 20\text{ V}$ , $I_C = 15\text{ A}$	-	8	-	S
Transfer characteristics	$V_{GE}$	$V_{CE} = 20\text{ V}$ , $I_C = 15\text{ A}$	-	10	-	V
Zero gate voltage collector current	$I_{CES}$	$V_{GE} = 0\text{ V}$ , $V_{CE} = 1200\text{ V}$	-	0.0003	0.075	mA
		$V_{GE} = 0\text{ V}$ , $V_{CE} = 1200\text{ V}$ , $T_J = 125\text{ }^\circ\text{C}$	-	0.24	-	
Gate to emitter leakage current	$I_{GES}$	$V_{GE} = \pm 20\text{ V}$ , $V_{CE} = 0\text{ V}$	-	-	$\pm 200$	nA



<b>ELECTRICAL SPECIFICATIONS</b> ( $T_J = 25\text{ }^\circ\text{C}$ unless otherwise noted)						
<b>Da1 - Da2 - Db1 - Db2 CLAMPING DIODE</b>						
PARAMETER	SYMBOL	TEST CONDITIONS	MIN.	TYP.	MAX.	UNITS
Cathode to anode blocking voltage	$V_{BR}$	$I_R = 100\ \mu\text{A}$	1200	-	-	V
Forward voltage drop	$V_{FM}$	$I_F = 10\ \text{A}$	-	2.09	2.77	
		$I_F = 10\ \text{A}, T_J = 125\text{ }^\circ\text{C}$	-	2.16	-	
Reverse leakage current	$I_{RM}$	$V_R = 1200\ \text{V}$	-	0.0004	0.075	mA
		$V_R = 1200\ \text{V}, T_J = 125\text{ }^\circ\text{C}$	-	0.25	-	
<b>DTa1 - DTa2 - DTb1 - DTb2 AP DIODE</b>						
Forward voltage drop	$V_{FM}$	$I_F = 20\ \text{A}$	-	2.59	3.25	V
		$I_F = 20\ \text{A}, T_J = 125\text{ }^\circ\text{C}$	-	2.86	-	

<b>SWITCHING CHARACTERISTICS</b> ( $T_J = 25\text{ }^\circ\text{C}$ unless otherwise noted)						
PARAMETER	SYMBOL	TEST CONDITIONS	MIN.	TYP.	MAX.	UNITS
<b>PFC IGBT (WITH FREEWHEELING CLAMPING DIODE)</b>						
Total gate charge (turn-on)	$Q_g$	$I_C = 9\ \text{A}$	-	45	-	nC
Gate to emitter charge (turn-on)	$Q_{ge}$	$V_{CC} = 600\ \text{V}$	-	8.7	-	
Gate to collector charge (turn-on)	$Q_{gc}$	$V_{GE} = 15\ \text{V}$	-	20	-	
Turn-on switching loss	$E_{ON}$	$I_C = 15\ \text{A}$ $V_{CC} = 600\ \text{V}$ $V_{GE} = 15\ \text{V}$ $R_g = 4.7\ \Omega$ $L = 500\ \mu\text{H}^{(1)}$	-	0.95	-	mJ
Turn-off switching loss	$E_{OFF}$		-	0.47	-	
Total switching loss	$E_{TOT}$		-	1.42	-	
Turn-on delay time	$t_{d(on)}$		-	23	-	ns
Rise time	$t_r$		-	22	-	
Turn-off delay time	$t_{d(off)}$	-	58	-		
Fall time	$t_f$	-	178	-		
Turn-on switching loss	$E_{ON}$	$I_C = 15\ \text{A}$ $V_{CC} = 600\ \text{V}$ $V_{GE} = 15\ \text{V}$ $R_g = 4.7\ \Omega$ $L = 500\ \mu\text{H}$ $T_J = 125\text{ }^\circ\text{C}^{(1)}$	-	1.18	-	mJ
Turn-off switching loss	$E_{OFF}$		-	0.72	-	
Total switching loss	$E_{TOT}$		-	1.89	-	
Turn-on delay time	$t_{d(on)}$		-	24	-	ns
Rise time	$t_r$		-	23	-	
Turn-off delay time	$t_{d(off)}$	-	60	-		
Fall time	$t_f$	-	219	-		
Input capacitance	$C_{ies}$	$V_{GE} = 0\ \text{V}$	-	1070	-	pF
Output capacitance	$C_{oes}$	$V_{CC} = 30\ \text{V}$	-	63	-	
Reverse transfer capacitance	$C_{res}$	$f = 1\ \text{MHz}$	-	26	-	
Reverse bias safe operating area	RBSOA	$T_J = 150\text{ }^\circ\text{C}, I_C = 40\ \text{A}, V_{CC} = 600\ \text{V}, V_P = 1200\ \text{V}, R_g = 4.7\ \Omega, V_{GE} = 15\ \text{V to } 0\ \text{V}$	Fullsquare			
Short circuit safe operating area	SCSOA	$R_g = 22\ \Omega, V_{CC} = 900\ \text{V}, V_P = 1200\ \text{V}, V_{GE} = 15\ \text{V to } 0$	-	-	10	$\mu\text{s}$
<b>Da1 - Da2 - Db1 - Db2 CLAMPING DIODE</b>						
Diode reverse recovery time	$t_{rr}$	$V_R = 400\ \text{V}$	-	103	-	ns
Diode peak reverse current	$I_{rr}$	$I_F = 10\ \text{A}$	-	14	-	A
Diode recovery charge	$Q_{rr}$	$di/dt = 500\ \text{A}/\mu\text{s}$	-	711	-	nC
Diode reverse recovery time	$t_{rr}$	$V_R = 400\ \text{V}$	-	126	-	ns
Diode peak reverse current	$I_{rr}$	$I_F = 10\ \text{A}$	-	17	-	A
Diode recovery charge	$Q_{rr}$	$di/dt = 500\ \text{A}/\mu\text{s}, T_J = 125\text{ }^\circ\text{C}$	-	1047	-	nC



<b>SWITCHING CHARACTERISTICS</b> ( $T_J = 25\text{ }^\circ\text{C}$ unless otherwise noted)						
PARAMETER	SYMBOL	TEST CONDITIONS	MIN.	TYP.	MAX.	UNITS
<b>DTa1 - DTa2 - DTb1 - DTb2 AP DIODE</b>						
Diode reverse recovery time	$t_{rr}$	$V_R = 400\text{ V}$ $I_F = 20\text{ A}$ $di/dt = 500\text{ A}/\mu\text{s}$	-	127	-	ns
Diode peak reverse current	$I_{rr}$		-	16	-	A
Diode recovery charge	$Q_{rr}$		-	1020	-	nC
Diode reverse recovery time	$t_{rr}$	$V_R = 400\text{ V}$ $I_F = 20\text{ A}$ $di/dt = 500\text{ A}/\mu\text{s}, T_J = 125\text{ }^\circ\text{C}$	-	153	-	ns
Diode peak reverse current	$I_{rr}$		-	19	-	A
Diode recovery charge	$Q_{rr}$		-	1464	-	nC

**Note**

(1) Energy losses include "tail" and diode reverse recovery.

<b>INTERNAL NTC - THERMISTOR SPECIFICATIONS</b>				
PARAMETER	SYMBOL	TEST CONDITIONS	VALUE	UNITS
Resistance	$R_{25}$	$T_C = 25\text{ }^\circ\text{C}$	5000	$\Omega$
	$R_{100}$	$T_C = 100\text{ }^\circ\text{C}$	$493 \pm 5\%$	
B-value	$B_{25/50}$	$R_2 = R_{25} \exp. [B_{25/50} (1/T_2 - 1/(298.15\text{ K}))]$	$3375 \pm 5\%$	K
Maximum operating temperature			220	$^\circ\text{C}$
Dissipation constant			2	mW/ $^\circ\text{C}$
Thermal time constant			8	s

<b>THERMAL AND MECHANICAL SPECIFICATIONS</b>					
PARAMETER	SYMBOL	MIN.	TYP.	MAX.	UNITS
DbpA - DbpB Bypass diode - Junction to case thermal resistance (per diode)	$R_{thJC}$	-	-	0.75	$^\circ\text{C}/\text{W}$
Ta1 - Ta2 - Tb1 - Tb2 PFC IGBT - Junction to case thermal resistance (per switch)		-	-	1.4	
Da1 - Da2 - Db1 - Db2 Clamping diode - Junction to case thermal resistance (per diode)		-	-	1.56	
DTa1 - DTa2 - DTb1 - DTb2 AP diode - Junction to case thermal resistance (per diode)		-	-	1.56	
DbpA - DbpB Bypass diode - Case to sink thermal resistance (per diode)	$R_{thCS}^{(1)}$	-	0.63	-	
Ta1 - Ta2 - Tb1 - Tb2 PFC IGBT - Case to sink thermal resistance (per switch)		-	0.96	-	
Da1 - Da2 - Db1 - Db2 Clamping diode - Case to sink thermal resistance (per diode)		-	1.1	-	
DTa1 - DTa2 - DTb1 - DTb2 AP diode - Case to sink thermal resistance (per diode)		-	1.1	-	
Case to sink thermal resistance per module		-	0.1	-	
Mounting torque (M4)		2	-	3	
Weight		-	45	-	g

**Note**

(1) Mounting surface flat, smooth, and greased

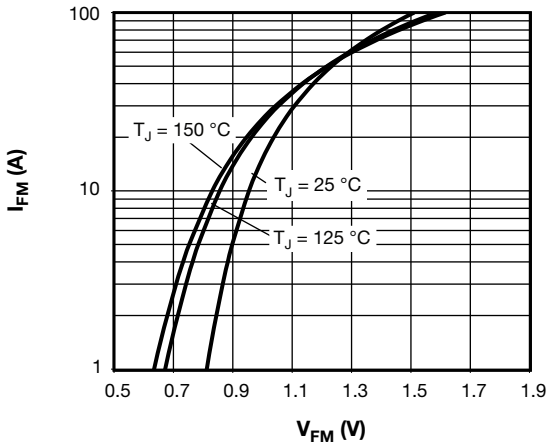


Fig. 1 - Typical DbpA -DbpB Bypass Diode Forward Characteristics

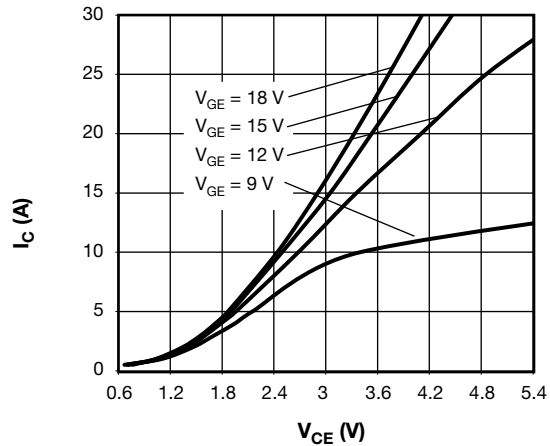


Fig. 4 - Typical Ta1 - Ta2 - Tb1 - Tb2 PFC IGBT Output Characteristics,  $T_J = 125\text{ }^\circ\text{C}$

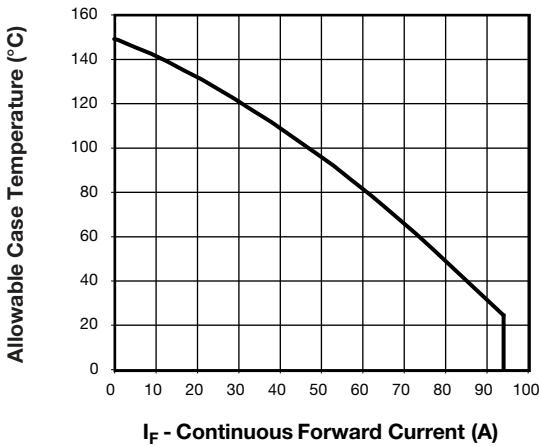


Fig. 2 - Maximum DbpA -DbpB Bypass Diode Forward Current vs. Case Temperature

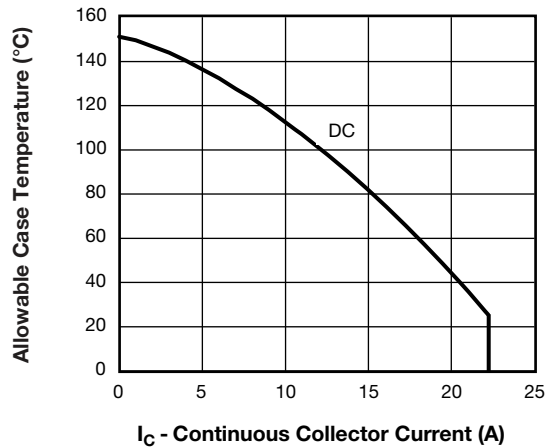


Fig. 5 - Maximum Ta1 - Ta2 - Tb1 - Tb2 PFC IGBT Continuous Collector Current vs. Case Temperature

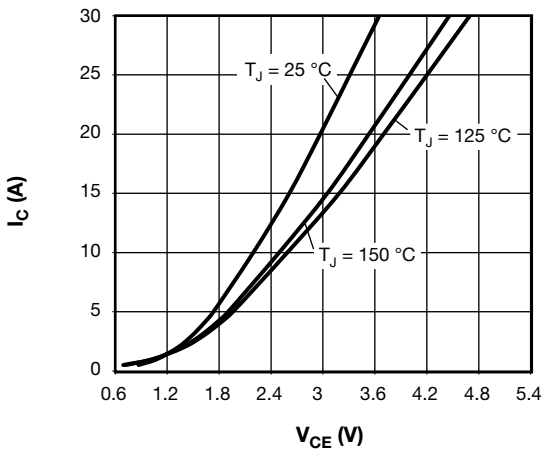


Fig. 3 - Typical Ta1 - Ta2 - Tb1 - Tb2 PFC IGBT Output Characteristics,  $V_{GE} = 15\text{ V}$

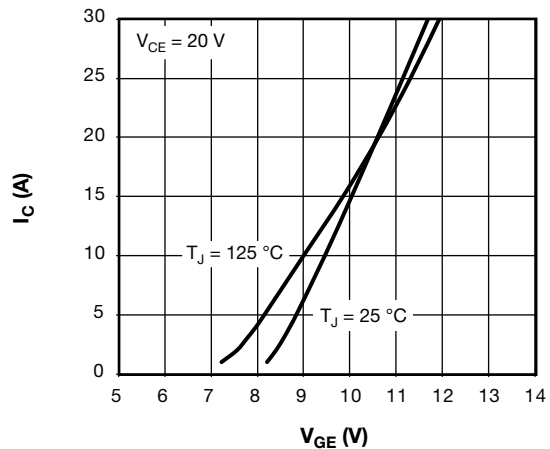


Fig. 6 - Typical Ta1 - Ta2 - Tb1 - Tb2 PFC IGBT Transfer Characteristics

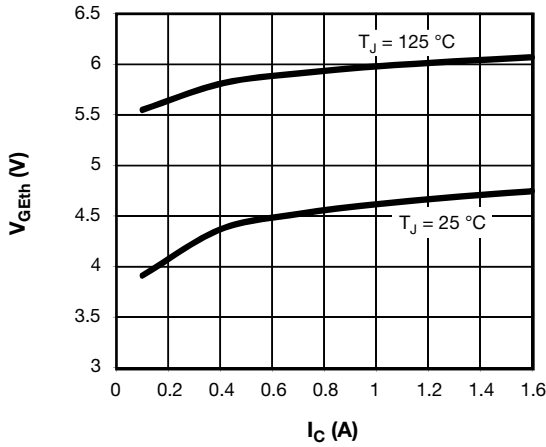


Fig. 7 - Typical Q1 - Q4 Trench IGBT Energy Loss vs.  $I_C$  (with D5 - D6 Clamping Diode)  
 $T_J = 125\text{ }^\circ\text{C}$ ,  $V_{CC} = 300\text{ V}$ ,  $R_g = 4.7\ \Omega$ ,  $V_{GE} = 15\text{ V}$ ,  $L = 500\ \mu\text{H}$

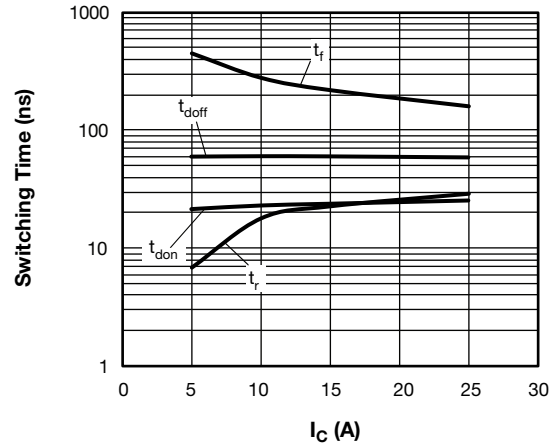


Fig. 10 - Typical PFC IGBT Switching Time vs.  $I_C$  (with Freewheeling Clamping Diode)  
 $T_J = 125\text{ }^\circ\text{C}$ ,  $V_{CC} = 600\text{ V}$ ,  $R_g = 4.7\ \Omega$ ,  $V_{GE} = 15\text{ V}$ ,  $L = 500\ \mu\text{H}$

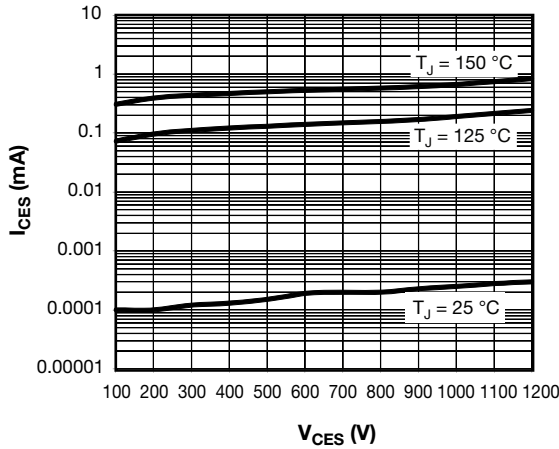


Fig. 8 - Typical Ta1 - Ta2 - Tb1 - Tb2 PFC IGBT Zero Gate Voltage Collector Current

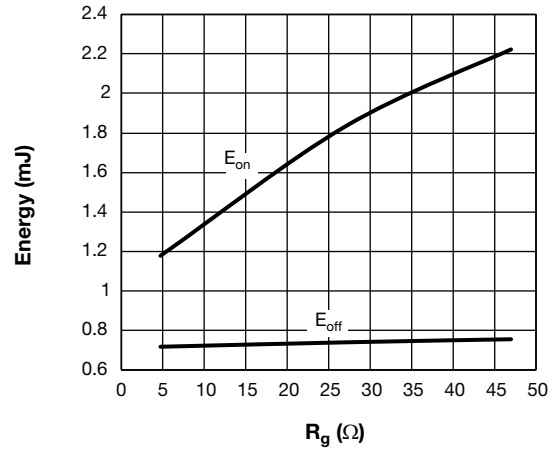


Fig. 11 - Typical PFC IGBT Energy Loss vs.  $R_g$  (with Freewheeling Clamping Diode)  
 $T_J = 125\text{ }^\circ\text{C}$ ,  $V_{CC} = 600\text{ V}$ ,  $I_C = 15\text{ A}$ ,  $V_{GE} = 15\text{ V}$ ,  $L = 500\ \mu\text{H}$

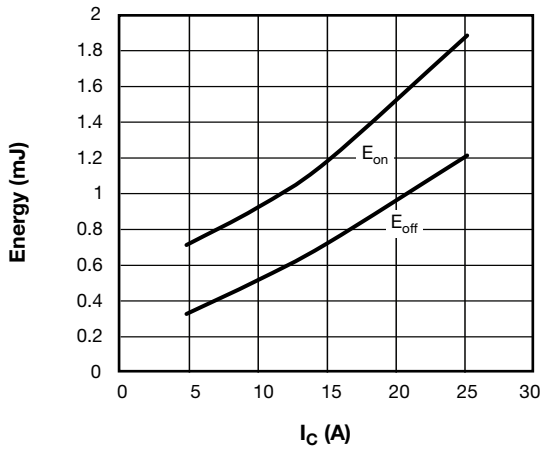


Fig. 9 - Typical PFC IGBT Energy Loss vs.  $I_C$  (with Freewheeling Clamping Diode)  
 $T_J = 125\text{ }^\circ\text{C}$ ,  $V_{CC} = 600\text{ V}$ ,  $R_g = 4.7\ \Omega$ ,  $V_{GE} = 15\text{ V}$ ,  $L = 500\ \mu\text{H}$

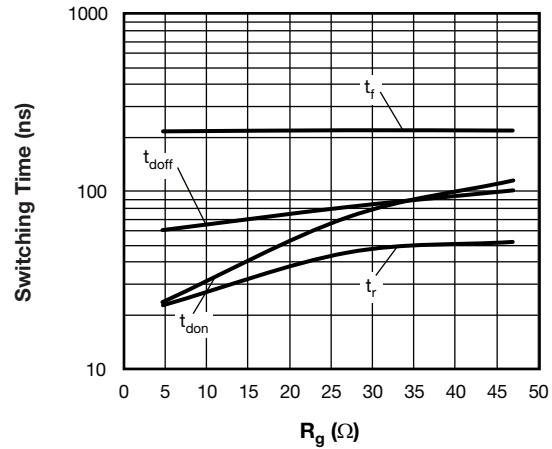


Fig. 12 - Typical PFC IGBT Switching Time vs.  $R_g$  (with Freewheeling Clamping Diode)  
 $T_J = 125\text{ }^\circ\text{C}$ ,  $V_{CC} = 600\text{ V}$ ,  $I_C = 15\text{ A}$ ,  $V_{GE} = 15\text{ V}$ ,  $L = 500\ \mu\text{H}$

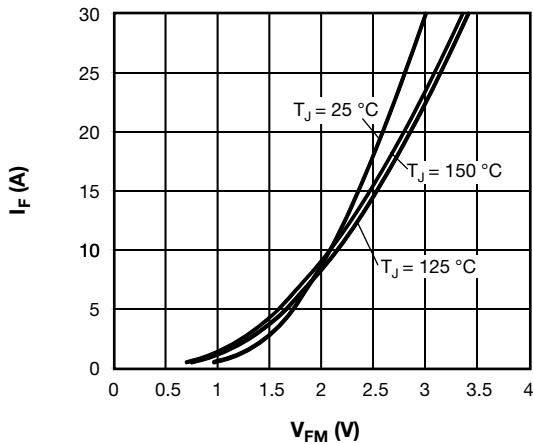


Fig. 13 - Typical Da1 - Da2 - Db1 - Db2 Clamping Diode Forward Characteristics

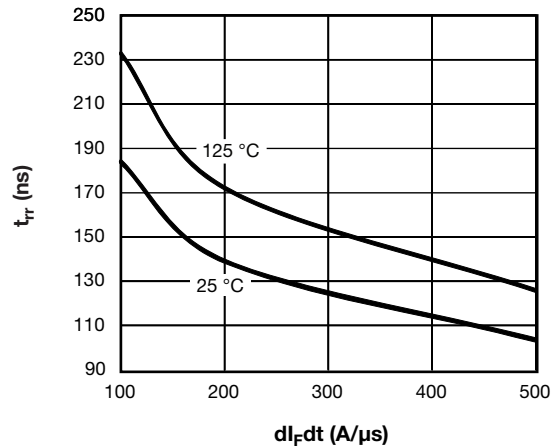


Fig. 16 - Typical Da1 - Da2 - Db1 - Db2 Clamping Diode Reverse Recovery Time vs.  $dI_F/dt$ ,  $V_{rr} = 400\text{ V}$ ,  $I_F = 10\text{ A}$

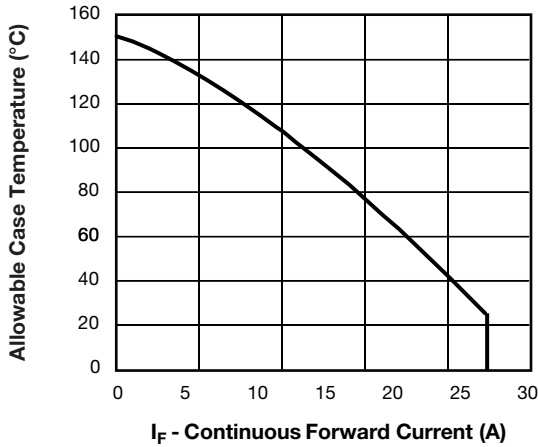


Fig. 14 - Maximum Da1 - Da2 - Db1 - Db2 Clamping Diode Forward Current vs. Case Temperature

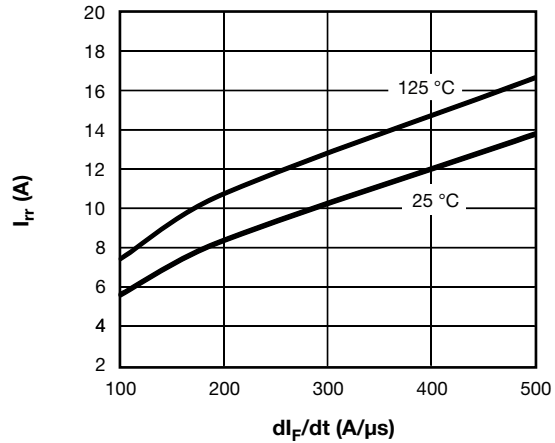


Fig. 17 - Typical Da1 - Da2 - Db1 - Db2 Clamping Diode Reverse Recovery Current vs.  $dI_F/dt$ ,  $V_{rr} = 400\text{ V}$ ,  $I_F = 10\text{ A}$

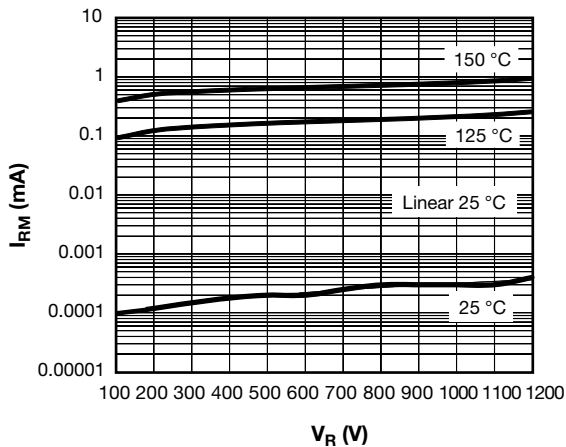


Fig. 15 - Typical Da1 - Da2 - Db1 - Db2 Clamping Diode Reverse Leakage Current

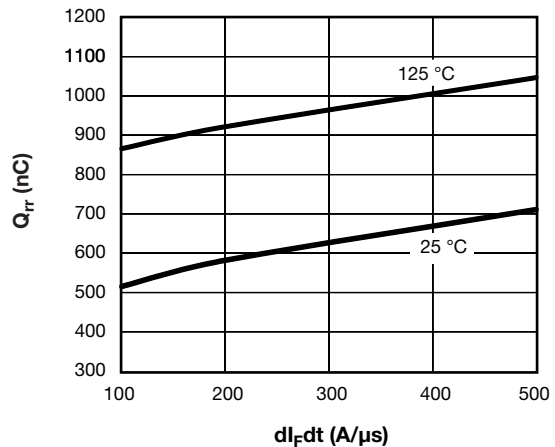


Fig. 18 - Typical Da1 - Da2 - Db1 - Db2 Clamping Diode Reverse Recovery Charge vs.  $dI_F/dt$ ,  $V_{rr} = 400\text{ V}$ ,  $I_F = 10\text{ A}$

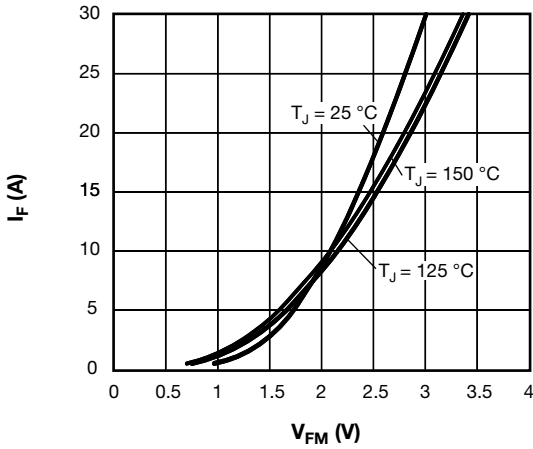


Fig. 19 - Typical DTa1 - DTa2 - DTb1 - DTb2 Antiparallel Diode Forward Characteristics

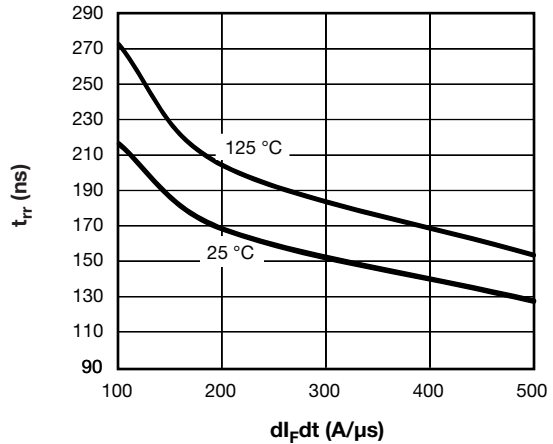


Fig. 21 - Typical DTa1 - DTa2 - DTb1 - DTb2 Antiparallel Diode Reverse Recovery Time vs.  $dI_F/dt$   
 $V_{rr} = 400\text{ V}$ ,  $I_F = 20\text{ A}$

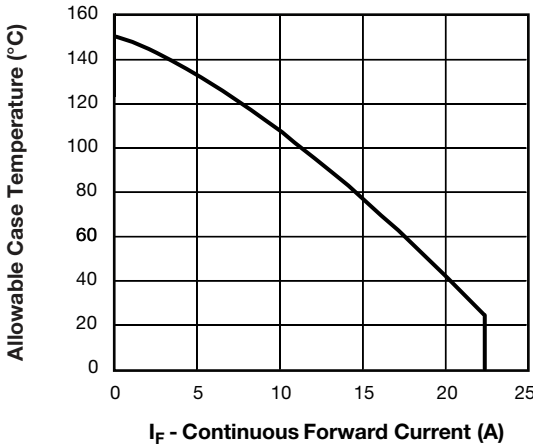


Fig. 20 - Maximum DTa1 - DTa2 - DTb1 - DTb2 Antiparallel Diode Forward Current vs. Case Temperature

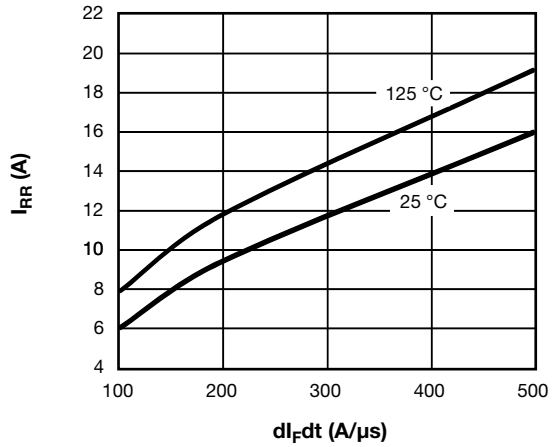


Fig. 22 - Typical DTa1 - DTa2 - DTb1 - DTb2 Antiparallel Diode Reverse Recovery Current vs.  $dI_F/dt$   
 $V_{rr} = 400\text{ V}$ ,  $I_F = 10\text{ A}$

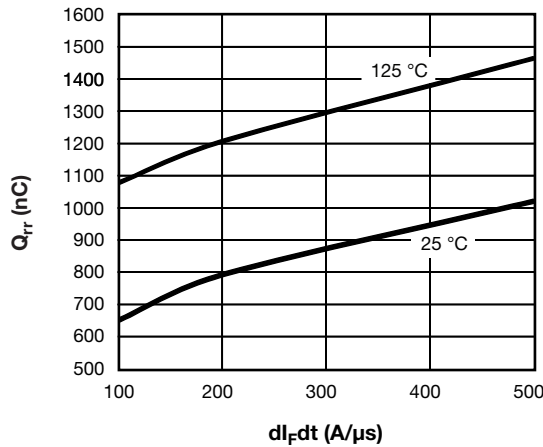


Fig. 23 - Typical DTa1 - DTa2 - DTb1 - DTb2 Antiparallel Diode Reverse Recovery Charge vs.  $dI_F/dt$   
 $V_{rr} = 400\text{ V}$ ,  $I_F = 20\text{ A}$



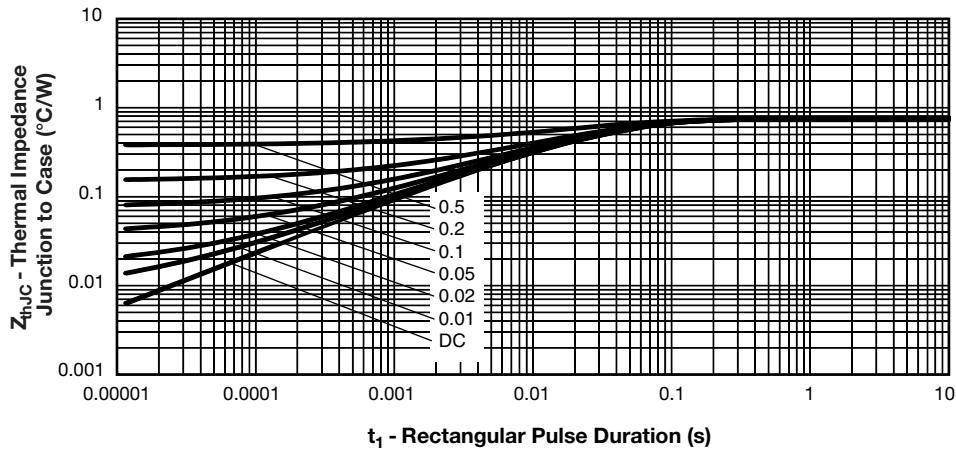


Fig. 24 - Maximum Thermal Impedance  $Z_{thJC}$  Characteristics (DbPa - DbpB Bypass Diode)

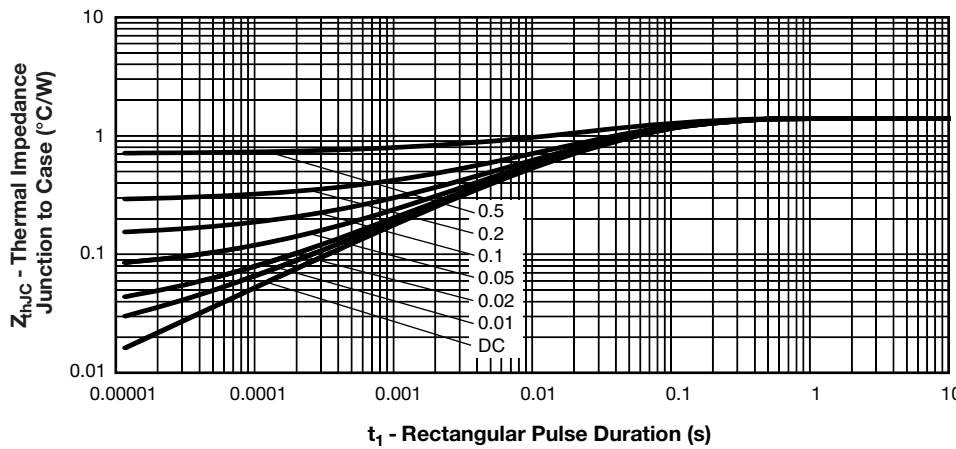


Fig. 25 - Maximum Thermal Impedance  $Z_{thJC}$  Characteristics (Ta1 - Ta2 - Tb1 - Tb2 PFC IGBT)

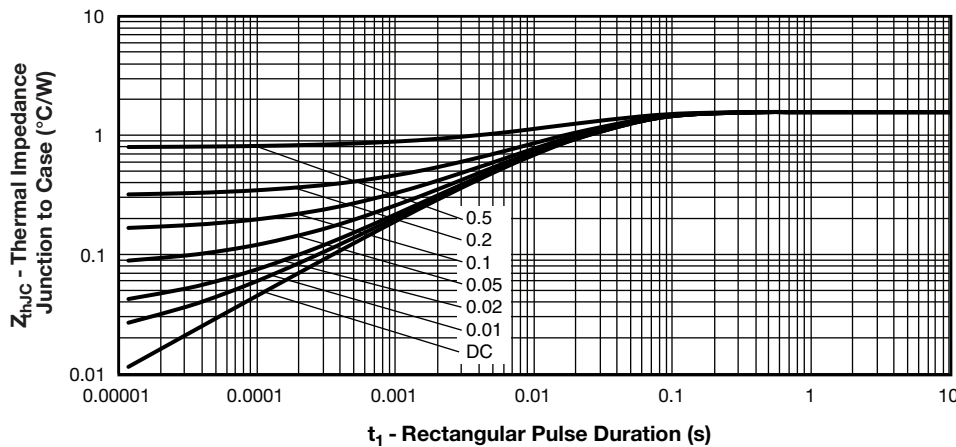


Fig. 26 - Maximum Thermal Impedance  $Z_{thJC}$  Characteristics (Da1 - Da2 - Db1 - Db2 Clamping diode)

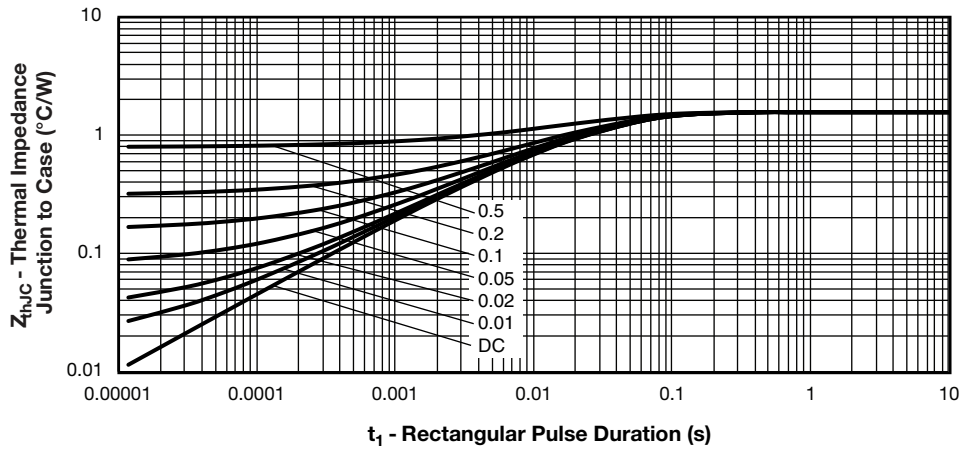


Fig. 27 - Maximum Thermal Impedance  $Z_{thJC}$  Characteristics (DTa1 - DTa2 - DTb1 - DTb2 Antiparallel Diode)

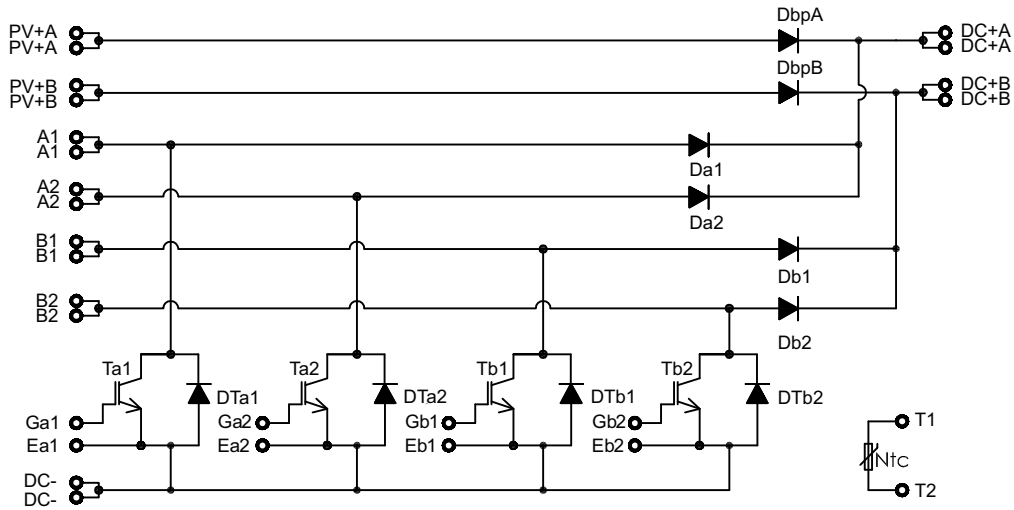
**ORDERING INFORMATION TABLE**

Device code	<b>VS-</b>	<b>ET</b>	<b>L</b>	<b>015</b>	<b>Y</b>	<b>120</b>	<b>H</b>
	①	②	③	④	⑤	⑥	⑦

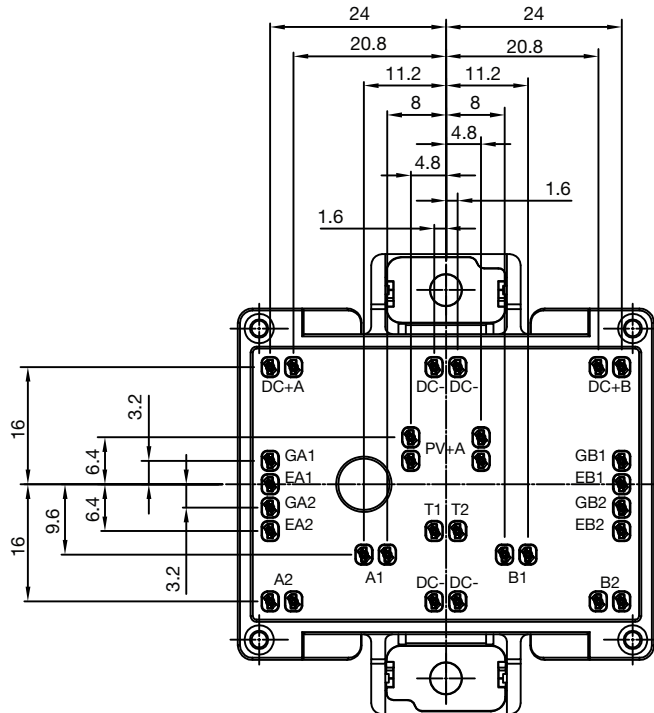
- 1** - Vishay Semiconductors product
- 2** - Package indicator (ET = EMIPAK-2B)
- 3** - Circuit configuration (L = double interleaved boost converter)
- 4** - Current rating (015 = 15 A)
- 5** - Switch die technology (Y = trench IGBT)
- 6** - Voltage rating (120 = 1200 V)
- 7** - Diode die technology (H = HEXFRED diode)



CIRCUIT CONFIGURATION



PACKAGE



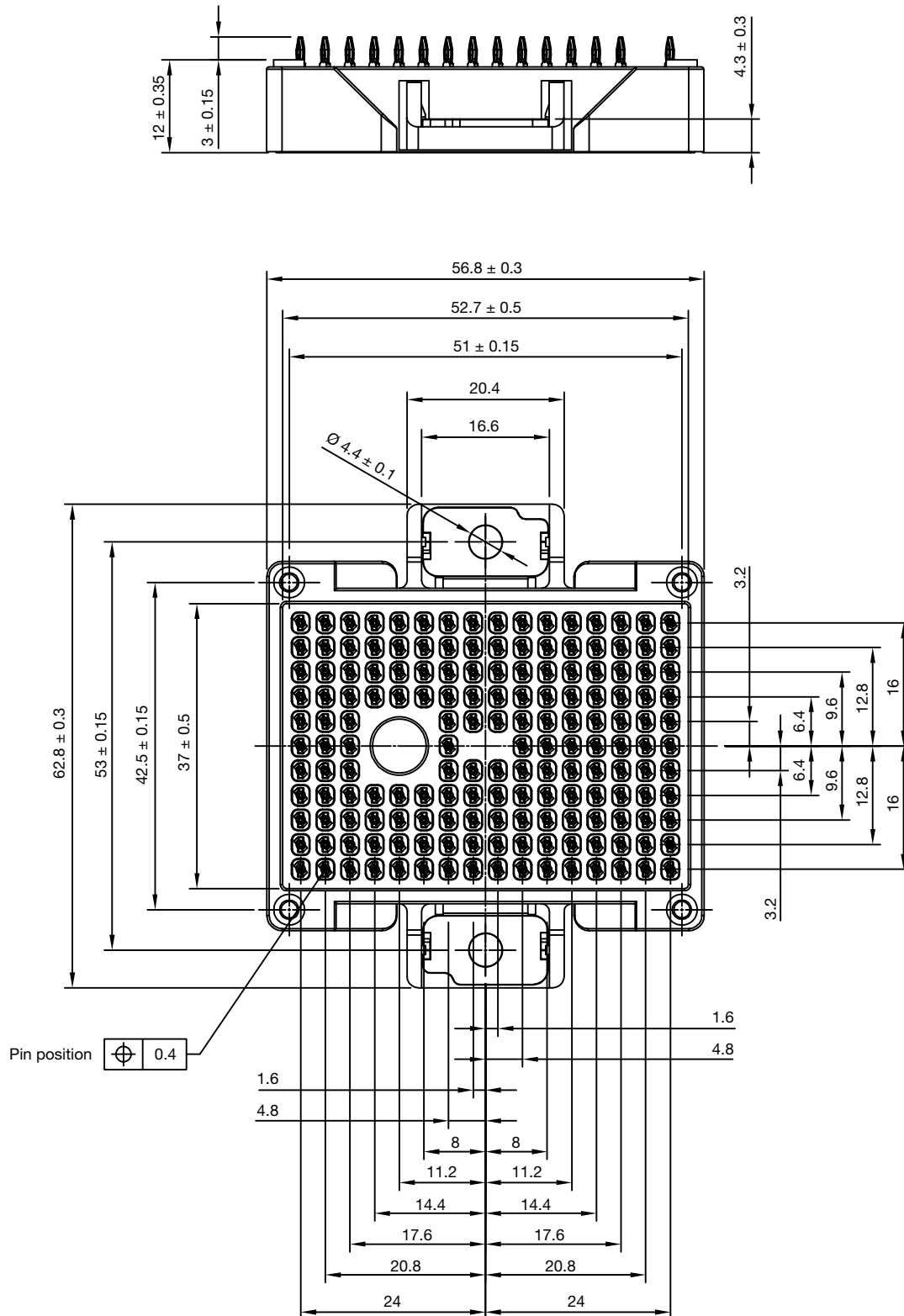
LINKS TO RELATED DOCUMENTS

Dimensions	<a href="http://www.vishay.com/doc?95559">www.vishay.com/doc?95559</a>
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## EMIPAK-2B PressFit

**DIMENSIONS** in millimeters





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