

## Molding Type Module IGBT, Chopper in 1 Package, 1200 V and 50 A


**INT-A-PAK**
**FEATURES**

- High short circuit capability, self limiting to  $6 \times I_C$
- 10  $\mu$ s short circuit capability
- Low inductance case
- Fast and soft reverse recovery antiparallel FWD
- Isolated copper baseplate using DCB (Direct Copper Bonding) technology
- $V_{CE(on)}$  with positive temperature coefficient
- Material categorization: for definitions of compliance please see [www.vishay.com/doc?99912](http://www.vishay.com/doc?99912)


**RoHS**  
COMPLIANT

PRODUCT SUMMARY	
$V_{CES}$	1200 V
$I_C$ at $T_C = 80^\circ\text{C}$	50 A
$V_{CE(on)}$ (typical) at $I_C = 50\text{ A}, 25^\circ\text{C}$	1.7 V
Speed	8 kHz to 30 kHz
Package	INT-A-PAK
Circuit	Chopper low side switch

**TYPICAL APPLICATIONS**

- AC inverter drives
- Switching mode power supplies
- Electronic welders

**DESCRIPTION**

Vishay's IGBT power module provides ultralow conduction loss as well as short circuit ruggedness. It is designed for applications such as general inverters and UPS.

ABSOLUTE MAXIMUM RATINGS ( $T_C = 25^\circ\text{C}$ unless otherwise noted)				
PARAMETER	SYMBOL	TEST CONDITIONS	MAX.	UNITS
Collector to emitter voltage	$V_{CES}$		1200	V
Gate to emitter voltage	$V_{GES}$		$\pm 20$	
Collector current	$I_C$	$T_C = 25^\circ\text{C}$	100	A
		$T_C = 80^\circ\text{C}$	50	
Pulsed collector current	$I_{CM}^{(1)}$	$t_p = 1\text{ ms}$	100	
Diode continuous forward current	$I_F$		50	
Diode maximum forward current	$I_{FM}$		100	
Maximum power dissipation	$P_D$	$T_J = 150^\circ\text{C}$	446	
Short circuit withstand time	$t_{SC}$	$T_J = 125^\circ\text{C}$	10	$\mu$ s
$I^2t$ -value, diode	$I^2t$	$V_R = 0\text{ V}, t = 10\text{ ms}, T_J = 125^\circ\text{C}$	420	$\text{A}^2\text{s}$
RMS isolation voltage	$V_{ISOL}$	$f = 50\text{ Hz}, t = 1\text{ min}$	2500	V

**Note**

<sup>(1)</sup> Repetitive rating: pulse width limited by maximum junction temperature

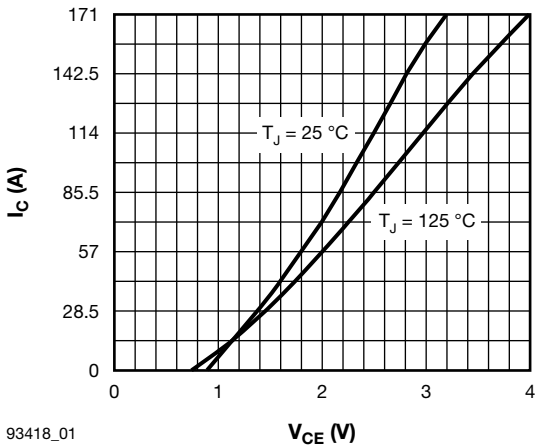
IGBT ELECTRICAL SPECIFICATIONS ( $T_C = 25^\circ\text{C}$ unless otherwise noted)						
PARAMETER	SYMBOL	TEST CONDITIONS	MIN.	TYP.	MAX.	UNITS
Collector to emitter breakdown voltage	$V_{(BR)CES}$	$T_J = 25^\circ\text{C}$	1200	-	-	V
Collector to emitter saturation voltage	$V_{CE(on)}$	$V_{GE} = 15\text{ V}, I_C = 50\text{ A}, T_J = 25^\circ\text{C}$	-	1.70	-	
		$V_{GE} = 15\text{ V}, I_C = 50\text{ A}, T_J = 125^\circ\text{C}$	-	1.95	-	
Gate to emitter threshold voltage	$V_{GE(th)}$	$V_{CE} = V_{GE}, I_C = 2\text{ mA}, T_J = 25^\circ\text{C}$	5.0	6.2	7.0	
Zero gate voltage collector current	$I_{CES}$	$V_{CE} = V_{CES}, V_{GE} = 0\text{ V}, T_J = 25^\circ\text{C}$	-	-	1.0	mA
Gate to emitter leakage current	$I_{GES}$	$V_{GE} = V_{GES}, V_{CE} = 0\text{ V}, T_J = 25^\circ\text{C}$	-	-	400	nA



SWITCHING CHARACTERISTICS							
PARAMETER	SYMBOL	TEST CONDITIONS	MIN.	TYP.	MAX.	UNITS	
Turn-on delay time	$t_{d(on)}$	$V_{CC} = 600\text{ V}, I_C = 50\text{ A}, R_g = 18\ \Omega,$ $V_{GE} = \pm 15\text{ V}, T_J = 25\text{ }^\circ\text{C}$	-	220	-	ns	
Rise time	$t_r$		-	60	-		
Turn-off delay time	$t_{d(off)}$		-	420	-		
Fall time	$t_f$		-	60	-		
Turn-on switching loss	$E_{on}$		$V_{CC} = 600\text{ V}, I_C = 50\text{ A}, R_g = 18\ \Omega,$ $V_{GE} = \pm 15\text{ V}, T_J = 125\text{ }^\circ\text{C}$	-	2.1	-	mJ
Turn-off switching loss	$E_{off}$			-	2.6	-	
Turn-on delay time	$t_{d(on)}$	-		270	-	ns	
Rise time	$t_r$	-		60	-		
Turn-off delay time	$t_{d(off)}$	-		500	-		
Fall time	$t_f$	-		65	-		
Turn-on switching loss	$E_{on}$	$V_{GE} = 0\text{ V}, V_{CE} = 25\text{ V}, f = 1.0\text{ MHz}$	-	4.1	-	mJ	
Turn-off switching loss	$E_{off}$		-	4.7	-		
Input capacitance	$C_{ies}$		$V_{GE} = 0\text{ V}, V_{CE} = 25\text{ V}, f = 1.0\text{ MHz}$	-	4.29	-	nF
Output capacitance	$C_{oes}$			-	0.30	-	
Reverse transfer capacitance	$C_{res}$			-	0.20	-	
SC data	$I_{SC}$		$t_{sc} \leq 10\ \mu\text{s}, V_{GE} = 15\text{ V}, T_J = 125\text{ }^\circ\text{C},$ $V_{CC} = 900\text{ V}, V_{CEM} \leq 1200\text{ V}$	-	270	-	A
Internal gate resistance	$R_{gint}$		-	10	-	$\Omega$	
Stray inductance	$L_{CE}$		-	-	30	nH	
Module lead resistance, terminal to chip	$R_{CC'+EE'}$	$T_C = 25\text{ }^\circ\text{C}$	-	0.75	-	m $\Omega$	

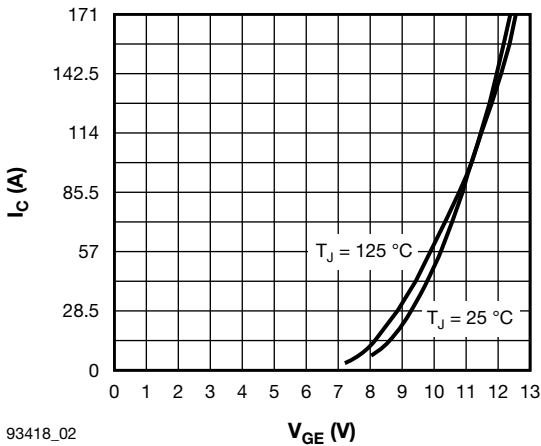
DIODE ELECTRICAL SPECIFICATIONS ( $T_C = 25\text{ }^\circ\text{C}$ unless otherwise noted)							
PARAMETER	SYMBOL	TEST CONDITIONS	MIN.	TYP.	MAX.	UNITS	
Diode forward voltage	$V_F$	$I_F = 50\text{ A}$	$T_J = 25\text{ }^\circ\text{C}$	-	2.15	-	V
			$T_J = 125\text{ }^\circ\text{C}$	-	2.35	-	
Diode reverse recovery time	$t_{rr}$	$I_F = 50\text{ A}, V_R = 600\text{ V},$ $dI/dt = -2100\text{ A}/\mu\text{s},$ $V_{GE} = -15\text{ V}$	$T_J = 25\text{ }^\circ\text{C}$	-	90	-	ns
			$T_J = 125\text{ }^\circ\text{C}$	-	130	-	
Diode peak reverse recovery current	$I_{RM}$		$T_J = 25\text{ }^\circ\text{C}$	-	52	-	A
			$T_J = 125\text{ }^\circ\text{C}$	-	60	-	
Diode reverse recovery energy	$E_{rec}$		$T_J = 25\text{ }^\circ\text{C}$	-	1.9	-	mJ
			$T_J = 125\text{ }^\circ\text{C}$	-	4.0	-	

THERMAL AND MECHANICAL SPECIFICATIONS						
PARAMETER	SYMBOL	TEST CONDITIONS	MIN.	TYP.	MAX.	UNITS
Operating junction temperature range	$T_J$		-40	-	150	$^\circ\text{C}$
Storage temperature range	$T_{Stg}$		-40	-	125	
Junction to case per 1/2 module	$R_{thJC}$		-	-	0.28	K/W
			-	-	0.65	
Case to sink	$R_{thCS}$	Conductive grease applied	-	0.05	-	
Mounting torque		Power terminal screw: M5	2.5 to 5.0			Nm
		Mounting screw: M6	3.0 to 6.0			
Weight			150			g



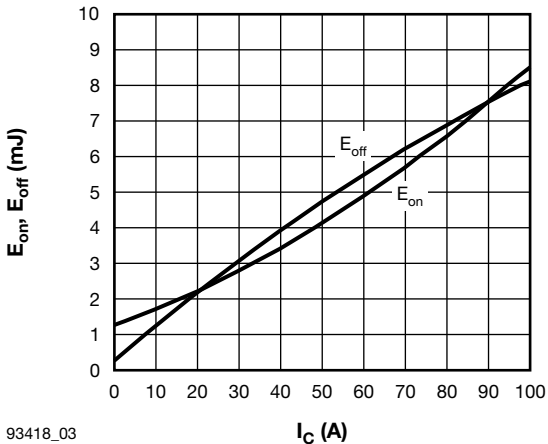
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Fig. 1 - Typical Output Characteristics  
 $V_{GE} = 15\text{ V}$



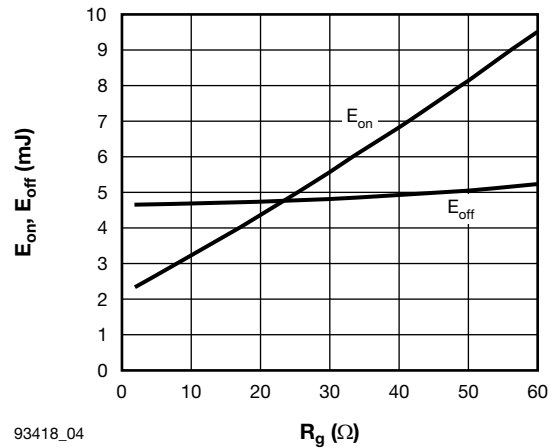
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Fig. 2 - Typical Transfer Characteristics  
 $V_{CE} = 20\text{ V}$



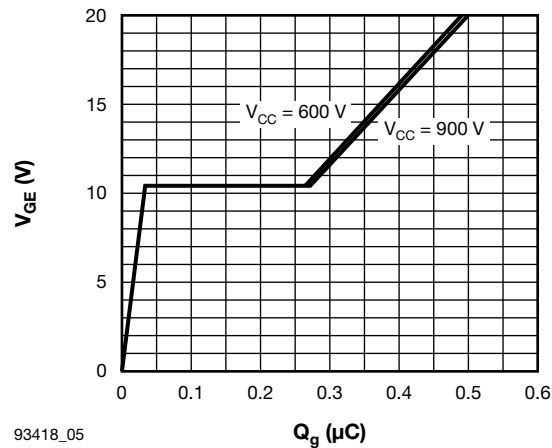
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Fig. 3 - Switching Loss vs. Collector Current  
 $T_J = 125\text{ }^\circ\text{C}$ ,  $V_{CC} = 600\text{ V}$ ,  $V_{GE} = \pm 15\text{ V}$ ,  $R_g = 18\text{ }\Omega$



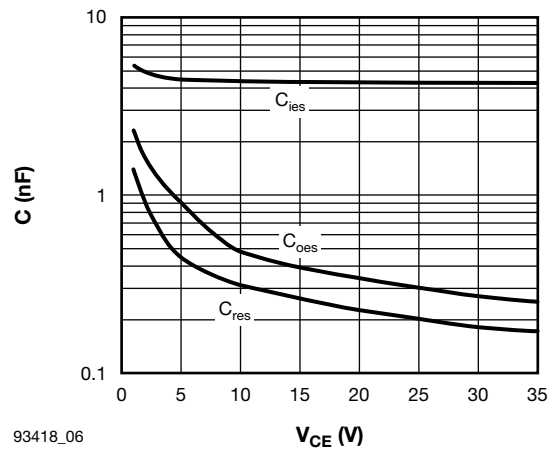
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Fig. 4 - Switching Loss vs. Gate Resistance  
 $T_J = 125\text{ }^\circ\text{C}$ ,  $V_{CC} = 600\text{ V}$ ,  $V_{GE} = \pm 15\text{ V}$ ,  $I_C = 50\text{ A}$



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Fig. 5 - Gate Charge Characteristics  
 $I_C = 50\text{ A}$ ,  $T_J = 25\text{ }^\circ\text{C}$



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Fig. 6 - Typical Capacitance vs. Collector to Emitter Voltage

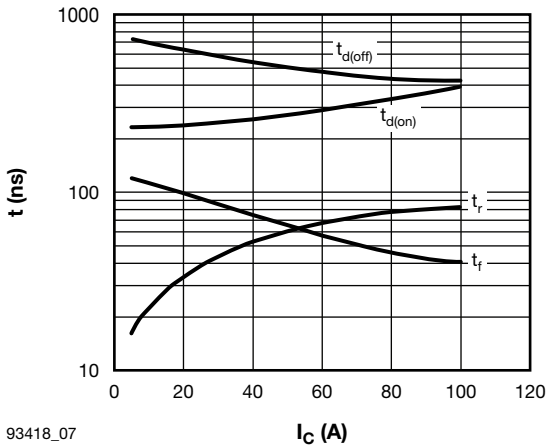


Fig. 7 - Typical Switching Time vs.  $I_C$   
 $T_J = 125^\circ\text{C}$ ,  $V_{CC} = 600\text{ V}$ ,  $V_{GE} = \pm 15\text{ V}$ ,  $R_g = 18\ \Omega$

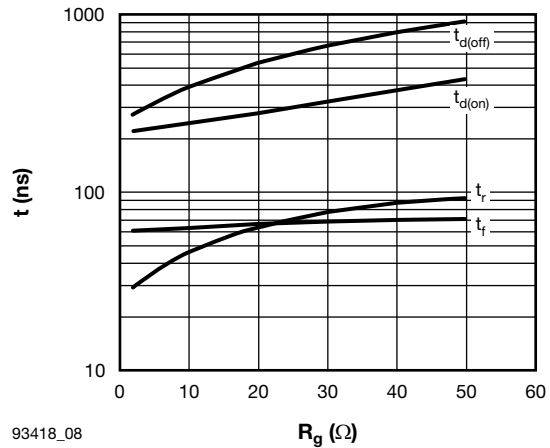


Fig. 8 - Typical Switching Time vs. Gate Resistance  
 $T_J = 125^\circ\text{C}$ ,  $V_{CC} = 600\text{ V}$ ,  $V_{GE} = \pm 15\text{ V}$ ,  $I_C = 50\text{ A}$

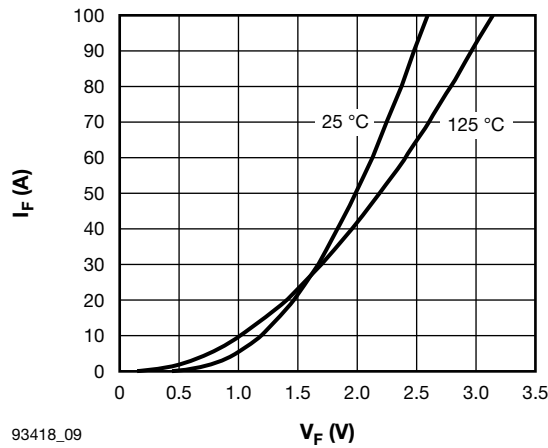


Fig. 9 - Typical Forward Characteristics (Diode)

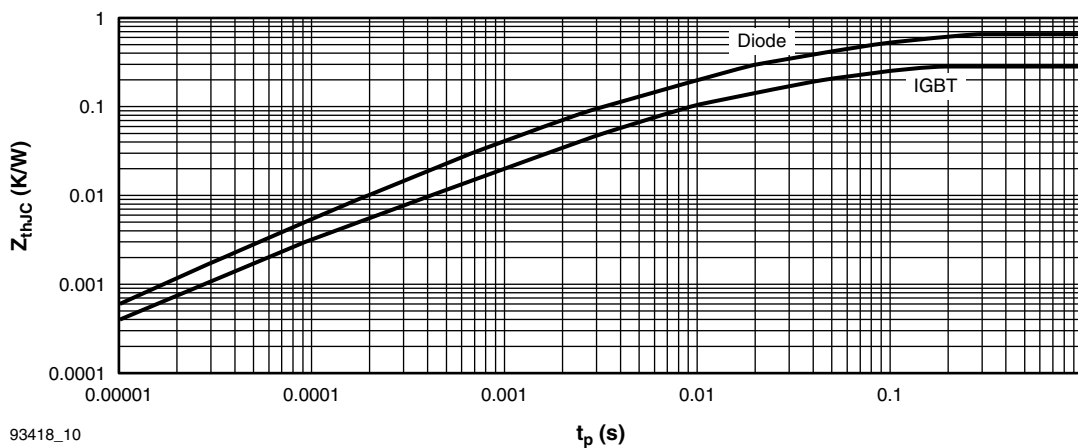
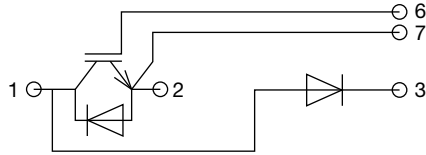


Fig. 10 - Transient Thermal Impedance



**CIRCUIT CONFIGURATION**

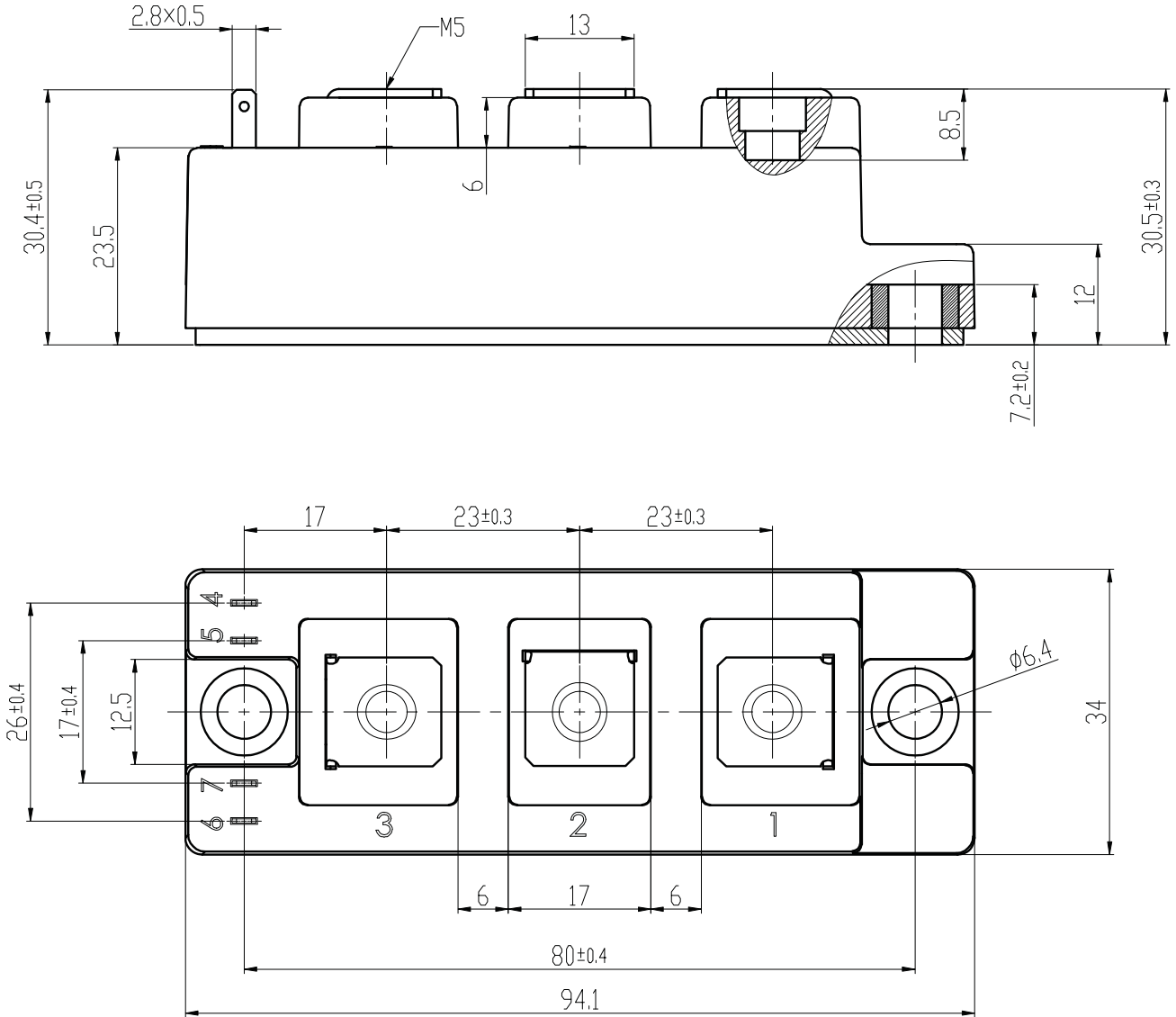


LINKS TO RELATED DOCUMENTS	
Dimensions	<a href="http://www.vishay.com/doc?95524">www.vishay.com/doc?95524</a>



## INT-A-PAK

**DIMENSIONS** in millimeters (inches)





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